

Fig. 1. Comparison of standard entropies of crystalline compounds of copper and calcium (M = Cu or Ca): 1-MO, 2-MS, 3-MSeO₄, 4-MF₂, 5-M(OH)₂, 6-MCO₃, 7-MCl₂, 8-MSO₄, 9-MMoO₄, 10-MFe₂O₄, 11-MWO₄, 12-MI₂, 13-M(NO₃)₂

V.A. Kireev [3] showed that when comparing the entropy of analogous compounds of sodium and magnesium, related to 2 g/eq. of compound, the difference of S°_{298} varies between 45.39-70.34 joule/mole·deg.. Accordingly to Kelly's data of entropy increments, this difference should be to $\Delta = J_{S^{\circ}_{Na^+}} - J_{S^{\circ}_{Mg^{2+}}} = 2 \cdot 40.19 - 24.70 = 55.68$ joule/mole·degree.

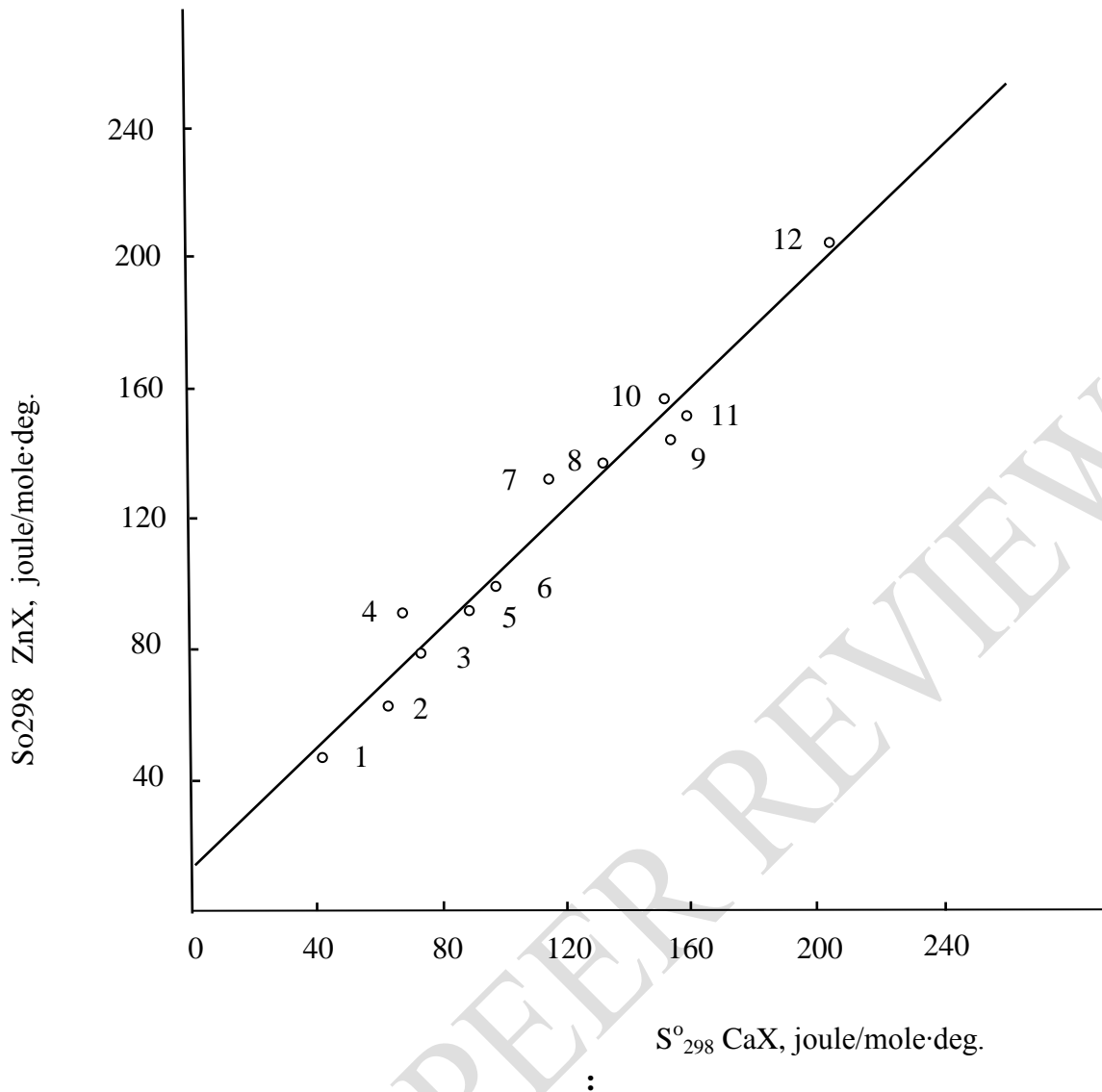


Fig.2. Comparison of standard entropies of crystalline zinc and calcium compounds (M = Zn or Co): 1-MO, 2-MS, 3-MF₂, 4-MSeO₄, 5-M(OH)₂, 6- MCO₃, 7-MSO₄, 8-MMoO₄, 9-MFe₂O₄, 10-MI₂, 11- MWO₄, 12-M(NO₃)₂.

On the base of mentioned below equalities we are calculated the S°_{298} phosphates of copper, zinc and cobalt using the entropy of calcium phosphates.

$$S^{\circ}_{298\text{CuX}} = S^{\circ}_{298\text{CaX}} + 3,768 \quad (4)$$

$$S^{\circ}_{298\text{ZnX}} = S^{\circ}_{298\text{CaX}} + 1,675 \quad (5)$$

$$S^{\circ}_{298\text{CoX}} = S^{\circ}_{298\text{CaX}} + 4,605 \quad (6)$$

The laboratory tests results are shown in Table 1. It is seen, the data obtained by independent methods are well congruent with each other, especially the values of S°_{298} found using by Kelly increments and Berthelot principle [4]. The Karapetyanes method gives somewhat lower results of entropy. It is seen from Figures 1-3, the scatter of points around straight lines is significant, therefore, the accuracy of equations 1-3, and hence the entropy values obtained by this method, is low.

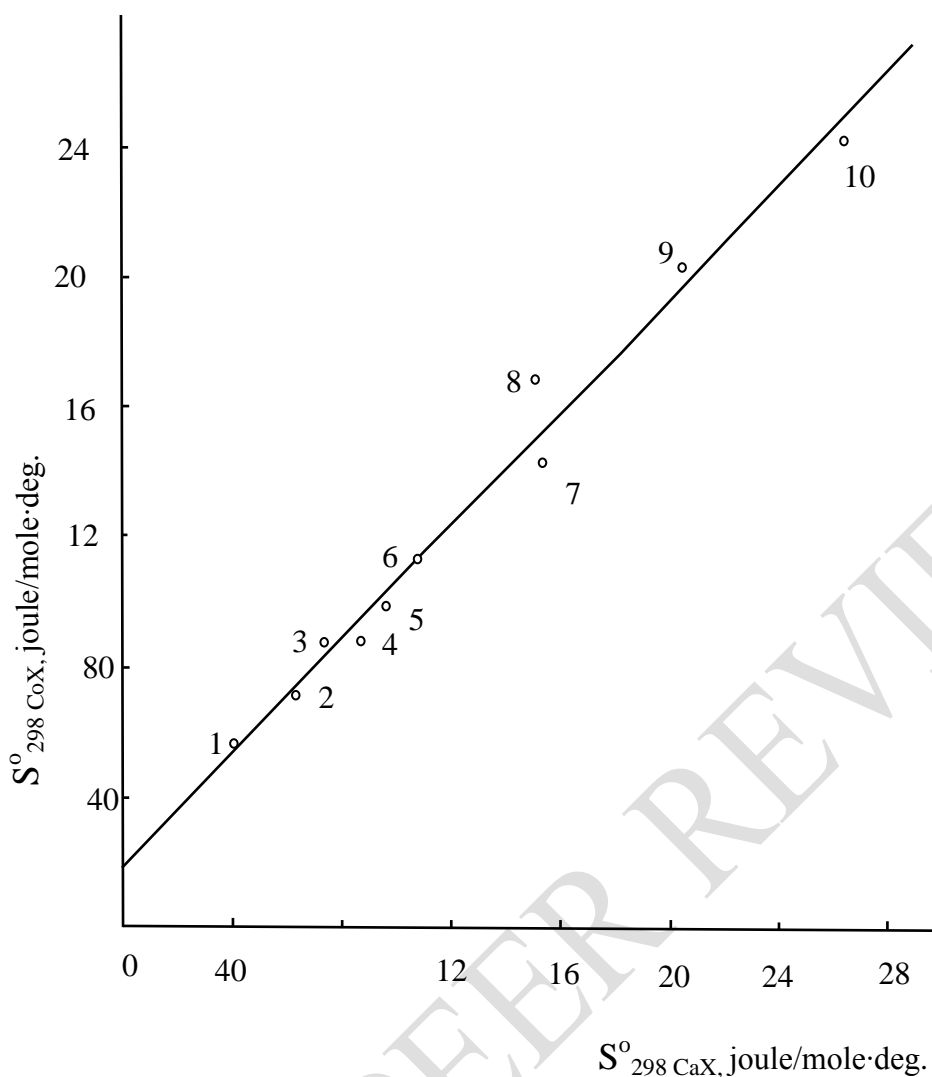


Fig.3. Comparison of standard entropies of crystalline compounds of cobalt and calcium (M = Co or Ca): 1- MO, 2-MS, 3-MF₂, 4-M(OH)₂, 5-MCO₃, 6-MCl₂, 7-MF₂O₄, 8-MI₂, 9-M(NO₃)₂, 10-MSeO₃·2H₂O

Previously has not been carried out an experimental study of heat capacity of copper, zinc, and cobalt phosphates. B.S. Kogan obtained equations for calculating the heat capacity of potassium phosphates and phosphoric acids at elevated temperatures using the method of I.L. Landia [5-6]. By the same method B.M. Beglov calculated the high-temperature heat capacities of condensed ammonium, lithium, rubidium and cesium phosphates [7]. We also used this method, which makes it possible to calculate the high-temperature heat capacities of substances according to their standard entropy.

Table 1. Results the calculation of entropy copper, zinc and cobalt phosphates

Compounds	J/mole-degree		
	Accordingly to Berthelot's method	Accordingly to Karapetyant's method	Accordingly to Kelly's increments
Cu(H ₂ PO ₄) ₂	194.31	183.59	193.43
CuHPO ₄	117.48	118.28	115.22
Cu ₃ (PO ₄) ₂	247.15	226.59	244.93
Cu ₂ P ₂ O ₇	195.48	183.38	193.22
Zn(H ₂ PO ₄) ₂	193.14	186.52	191.34
ZnHPO ₄	114.84	114.38	113.13
Zn ₃ (PO ₄) ₂	244.55	234.00	242.83
Zn ₂ P ₂ O ₇	192.89	186.31	191.13
Co(H ₂ PO ₄) ₂	191.76	182.59	194.27
CoHPO ₄	113.53	114.38	116.06
Co ₃ (PO ₄) ₂	240.25	227.51	245.77
Co ₂ P ₂ O ₇	191.55	182.42	194.02

189
190
191
192
193
194
195
196
197
198
199

Calculation schemes for different groups of phosphates were different due to the specificity of the method and individual characteristics of the compounds. Dependence of heat capacity on temperature for acidic phosphates of copper, zinc and cobalt is determined [6], as for "complex oxygen compounds containing gaseous oxides (H₂O) and not having polymorphic transformations". It was also taken into account that they refer to inorganic compounds of hydrogen. The calculation procedure was carried out accordingly to well-known rules.

The results of calculation of heat capacity copper, zinc and cobalt phosphates are shown in Table 2.

Table 2. Temperature dependence of heat capacity of copper, zinc and cobalt phosphates

Compounds	S ^o ₂₉₈ , J/mole-degree	T, °K	C _{p298} , J/mole-degree	C _p ^o = a+BT+CT ² , J/mol-degree		
				a	B·10 ²	C·10 ⁻⁵
Cu(H ₂ PO ₄) ₂	194.31	1410	203.06	246.35	7.62	58.62
CuHPO ₄	117.48	1174	106.35	143.11	1.34	36.22
Cu ₃ (PO ₄) ₂	247.15	1117	186.80	282.23	3.60	31.86
Cu ₂ P ₂ O ₇	195.48	1194	214.45	239.23	2.97	29.94
Zn(H ₂ PO ₄) ₂	193.14	1429	202.31	245.43	7.58	58.36
ZnHPO ₄	114.84	1201	105.76	134.10	2.93	32.95
Zn ₃ (PO ₄) ₂	244.55	1128	257.11	282.19	3.56	31.74
Zn ₂ P ₂ O ₇	192.83	1211	214.36	239.02	2.97	29.77
Co(H ₂ PO ₄) ₂	191.76	1439	201.89	244.84	7.58	58.16
CoHPO ₄	113.55	1215	105.51	133.64	2.93	32.78
Co ₃ (PO ₄) ₂	243.25	1135	257.07	281.86	3.60	31.53
Co ₂ P ₂ O ₇	191.55	1219	214.36	239.11	2.93	29.73

200
201
202
203
204

The high-temperature heat capacities of triple-substituted phosphates and pyrophosphates of microelements were calculated accordingly [6], as for ionic oxygen compounds consisting of solid oxides that do not have polymorphic transformations and are suitable for thermal characteristics under the column "other cases".

The obtained equations are valid in temperature range from 298°K to decomposition

205 temperature of adequate phosphate.

206 **3. RESULTS AND DISCUSSION**

207 Having determined the enthalpy and entropy of copper, zinc, and cobalt phosphates, we were
208 able to perform thermodynamic analysis of reactions for their formations.

209 Thermodynamic analysis makes it possible to predetermine possibility of particular reaction
210 and, therefore, the salt composition of final products, which is extremely complicated due to the
211 complexity of the initial and final products. Therefore, reactions of copper, zinc and cobalt sulfate
212 interactions with orthophosphoric acid and monocalcium phosphate, i.e., those which are possible in
213 process of obtaining double superphosphate containing microelements, were subjected to analysis.
214 For each reaction, we found values of isobaric-isothermal potential and discussed by it about
215 possibility of particular reaction (negative value of ΔG).

216 Thermodynamic calculations of possibility the formation of phosphates of microelements in
217 the process for obtaining double superphosphate were carried out using the simplified formula $\Delta G =$
218 $\Delta H - T\Delta S$ without heat capacities. The results obtained are presented in Table 3.

219 Thermodynamic analysis showed that sulfate salts of copper, zinc and cobalt behave
220 differently in reactions with phosphoric acid and monocalcium phosphate. As can be seen from
221 table 3, sulfates of microelements at 25°C should not interact with phosphoric acid. With an
222 increase the temperature, the probability of reactions increases and starting from 59.3°C, only
223 formation twice-substituted copper phosphate. For formation of twice-substituted phosphates of
224 zinc and cobalt, higher temperature is required.

225 In the interaction of copper sulfate, zinc and cobalt with monocalcium phosphate, is possible
226 formation of monosubstituted and twice-substituted metal phosphates. Thermodynamically more
227 likely is formation of monosubstituted phosphates of copper, zinc and cobalt, the isobaric-
228 isothermal potential of reactions (1) and (6) has more negative value.

UNDER PEEK

229
230

Table 3. Thermodynamic characteristics of reactions of formation of microelements phosphates

№	Reactions	ΔH°_{298} kJ/mole	ΔS°_{298} j/mole·degree	ΔG°_{298} kJ/mole	ΔG°_{353} kJ/mole	T, °K
1.	$\text{CuSO}_4 \cdot 5\text{H}_2\text{O} + 2\text{H}_3\text{PO}_4 = \text{Cu}(\text{H}_2\text{PO}_4)_2 + \text{H}_2\text{SO}_4 + 5\text{H}_2\text{O}$	18.98	26.21	11.17	9.67	997.15
2.	$\text{CuSO}_4 \cdot 5\text{H}_2\text{O} + \text{H}_3\text{PO}_4 = \text{CuHPO}_4 + \text{H}_2\text{SO}_4 + 5\text{H}_2\text{O}$	19.76	42.52	1.45	-0.88	332.31
3.	$\text{CuSO}_4 \cdot 5\text{H}_2\text{O} + \text{Ca}(\text{H}_2\text{PO}_4)_2 = \text{Cu}(\text{H}_2\text{PO}_4)_2 + \text{CaSO}_4 + 5\text{H}_2\text{O}$	-0.43	38.89	-12.02	-14.94	8.94
4.	$\text{CuSO}_4 \cdot 5\text{H}_2\text{O} + \text{Ca}(\text{H}_2\text{PO}_4)_2 = \text{CuHPO}_4 + \text{CaSO}_4 + \text{H}_3\text{PO}_4 + 5\text{H}_2\text{O}$	10.34	55.20	-6.11	-10.26	187.32
5.	$\text{ZnSO}_4 \cdot 7\text{H}_2\text{O} + 2\text{H}_3\text{PO}_4 = \text{Zn}(\text{H}_2\text{PO}_4)_2 + \text{H}_2\text{SO}_4 + 7\text{H}_2\text{O}$	22.66	37.99	11.34	9.25	596.47
6.	$\text{ZnSO}_4 \cdot 7\text{H}_2\text{O} + \text{H}_3\text{PO}_4 = \text{ZnHPO}_4 + \text{H}_2\text{SO}_4 + 7\text{H}_2\text{O}$	25.12	54.28	9.08	6.09	462.79
7.	$\text{ZnSO}_4 \cdot 7\text{H}_2\text{O} + \text{Ca}(\text{H}_2\text{PO}_4)_2 = \text{Zn}(\text{H}_2\text{PO}_4)_2 + \text{CaSO}_4 + 7\text{H}_2\text{O}$	3.25	50.67	-11.85	-14.64	64.14
8.	$\text{ZnSO}_4 \cdot 7\text{H}_2\text{O} + \text{Ca}(\text{H}_2\text{PO}_4)_2 = \text{ZnHPO}_4 + \text{CaSO}_4 + \text{H}_3\text{PO}_4 + 7\text{H}_2\text{O}$	15.84	66.96	-4.11	7.80	236.56
9.	$\text{CoSO}_4 \cdot 7\text{H}_2\text{O} + 2\text{H}_3\text{PO}_4 = \text{Co}(\text{H}_2\text{PO}_4)_2 + \text{H}_2\text{SO}_4 + 7\text{H}_2\text{O}$	23.66	40.36	11.63	9.431	586.22
10.	$\text{CoSO}_4 \cdot 7\text{H}_2\text{O} + \text{H}_3\text{PO}_4 = \text{CoHPO}_4 + \text{H}_2\text{SO}_4 + 7\text{H}_2\text{O}$	5.46	56.67	8.57	5.46	449.27
11.	$\text{CoSO}_4 \cdot 7\text{H}_2\text{O} + \text{Ca}(\text{H}_2\text{PO}_4)_2 = \text{Co}(\text{H}_2\text{PO}_4)_2 + \text{CaSO}_4 + 7\text{H}_2\text{O}$	4.25	53.04	-11.56	-14.47	80.13
12.	$\text{CoSO}_4 \cdot 7\text{H}_2\text{O} + \text{Ca}(\text{H}_2\text{PO}_4)_2 = \text{CoHPO}_4 + \text{CaSO}_4 + \text{H}_3\text{PO}_4 + 7\text{H}_2\text{O}$	16.05	69.35	-4.62	-8.43	231.44

231
232
233

234 **4. CONCLUSION**

235 Thus, dates of thermodynamic analysis indicate that under the temperature conditions of obtaining
236 double superphosphate, the formation of mono-substituted phosphates of copper, zinc, and cobalt is
237 most likely and is possible the formation of twice- substituted copper phosphates.

238
239

COMPETING INTERESTS DISCLAIMER:

240 **Authors have declared that no competing interests exist. The products used for this**
241 **research are commonly and predominantly use products in our area of research and**
242 **country. There is absolutely no conflict of interest between the authors and producers of**
243 **the products because we do not intend to use these products as an avenue for any**
244 **litigation but for the advancement of knowledge. Also, the research was not funded by the**
245 **producing company rather it was funded by personal efforts of the authors.**

246 **REFERENCES**

- 247 1. Shamshidinov I.T., Turaev Z., Mamadzhanov Z.N., Mamadaliev A.T., Uktamov D.A. The use
248 of low-grade phosphorites (~15% P₂O₅) in obtaining calcium-containing nitrogen-phosphorus
249 fertilizers with microelements // Reports of Acedemy of Science of the Republic of Uzbekistan,
250 Tashkent, 2015; 3; 57-61.
- 251 2. Karzhavin V.K. Thermodynamic values of chemical elements and compounds. Examples of
252 their practical application // Apatity, Moscow, Kola Science Center RAS, 2011, 6-9.
- 253 3. Kireev V.A. Methods of practical calculations in the thermodynamics of chemical
254 reactions. Moscow, Chemistry, 1975; 536.
- 255 4. Drozin N.N. Application of Berthelot principle for the calculation of standard entropies of solid
256 inorganic compounds // Journal of Physical Chemistry, Moscow, 1961, 35; 8; 1789-1793.
- 257 5. Kogan B.S. Thermodynamic properties of potassium phosphates. Report 4. The heat capacity
258 of potassium phosphates and phosphoric acids at elevated temperatures // Journal of Physical
259 Chemistry, Moscow, 1971, 2623, 71.
- 260 6. Landia N.A. Calculation of high-temperature heat capacities of solid inorganic substances
261 using standard entropy // Reports of Acedemy of Science of the Republic of Georgia, Tbilisi, 1962;
262 3; 221.
- 263 7. Beglov, B.M. The heat capacity of ammonium phosphate at elevated temperatures // Uzbek
264 chemical journal, Tashkent, 1972; 4; 36-37.