Review Article

ALGAECULTURE: AN ALTERNATIVE TO SOLVING ENERGY SUSTAINABILITY CRISES IN DEVELOPING COUNTRIES

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5 ABSTRACT

6 There is an impending need to reduce the dependency on fossil fuels in these areas of the world considering the ever depleting conventional oil resources and climate change, induced by 7 8 greenhouse gas emissions. Algae are currently being prompted as a potential next generation 9 bioenergy feedstock due to the fact that they do not compete with food or feed crops. They also 10 produce much higher areal oil yields than the current agricultural crops. They can be produced on barren lands and have broad bioenergy potentials as they can be used to produce liquid 11 12 transportation and heating fuels such as biodiesel and ethanol, or anaerobically digested to 13 produce biogas. Algae are fast growing organisms capable of fixing high amount of 14 carbondioxide through photosynthesis to produce biomass. Diverse technologies are currently being pursued to produce algae for bioenergy applications. The successful culture of algae could 15 16 serve as a solution to the impending energy crises in both developed and developing countries.

- 17 KEYWORDS: Algae, Biofuel, Greenhouse, Bioenergy, Feedstock
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19 **INTRODUCTION**

20 Escalating fuel prices, the emerging concern about global warming that is associated with 21 burning fossil fuels, quest for economic growth, fighting poverty and the growing demand for 22 petroleum products have spurred new interest in the search for alternative sources of natural oil for fuel (Abubakar et al., 2012). Microalgae are photosynthetic microorganisms that convert 23 24 sunlight, water and carbon dioxide to algal biomass. Many microalgae are excitingly rich in oil (Yusuf Chisti, 2007) which can be converted to biodiesel using existing technology. Microalgae 25 26 are fast growing unicellular or simple multicellular microorganism which have the ability to fix carbondioxide (CO_2) while capturing solar energy at an efficiency 10 to 50 times greater than 27 that of terrestrial plants and higher biomass production compared to energy crops (Wang et al., 28 2008). Microalgae are known for their rapid growth and high energy content. The main 29

environmental factors influencing microalgal growth and chemical composition are light, 30 nutrients, temperature and pH (Rousch et al., 2003). Microalgae have several advantages, 31 32 including higher photosynthetic efficiency as well as higher growth rates and higher biomass production compared to other energy crops. Several microalgae strains have been reported to 33 have the ability to accumulate large quantities of lipids. It has also been observed that nitrogen 34 limitation leads to an increase of lipid content in some chlorella strains (Reitan et al., 1994). 35 Previous studies have confirmed that lipid content in some micro algae strains could be increased 36 by various cultivation conditions (Illman et al., 2000), under stress conditions a lipid production 37 of 30%-60% of dry cell weight has been reported, one can only imagine the yields under 38 favourable conditions. Since fatty acid methyl esters originating from vegetable oils and animal 39 fats are known as biodiesel, from an energetic point of view, lipids are the most desirable 40 41 components of microalgae cells (Sostaric et al., 2009). In addition the organic matter produced by photosynthetic microalgae can be transformed into a wide range of valuable products, such as 42 43 biodiesel, food additives and health-care products (Pulz and Gross, 2004). Algal-oil processes into biodiesel as easily as oil derived from land-based crops. Algae have much faster growth 44 45 rates than terrestrial crops. The per unit area yield of oil from algae is estimated to be from between 5,000 to 20,000 gallons (18,927 to 75,708 litres) per acre, per year; this is 7 to 31 times 46 47 greater than the next best crop, palm oil (635 gallons or 2,404 litres). Many companies are pursuing the development of algae bioreactors for various purposes, including biodiesel 48 49 production and CO₂ capturing (Veridium Patents Yellowstone, 2007). This paper highlights the potential of microalgae for sustainably providing biodiesel as an alternative to petroleum-derived 50 51 transport fuels, such as gasoline, jet fuel and diesel; and in the long run solve energy sustainability crises in developing countries such as Nigeria. 52

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54 Algae Cultivation

55 Raceway Ponds

56 A raceway pond is typically shallow (about 0.3m deep) and is structured in a closed looped

57 system. Algae mass is usually not allowed to settle bellow by the application of a paddlewheel.

58 Raceway ponds are constructed using concrete or compacted earth and they may be lined with

59 plastic materials (Yusuf Chisti, 2007). Contamination with unwanted algae and microorganisms

60 that feed on algae may occur and this affects the productivity. Raceways are perceived to be less

61 expensive than other culture methods, because they cost less to build and operate (Yusuf Chisti,

62 2007). Open culture systems (including raceway ponds) have been extensively used to culture

63 algae in many developed countries including New Zealand as well as other developing countries

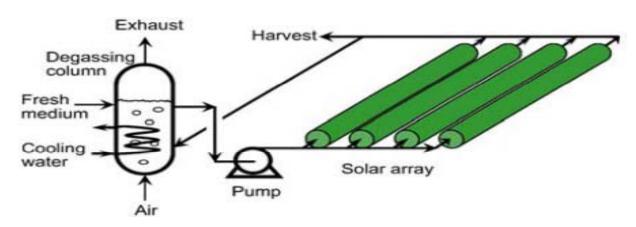
64 like Japan and a host of others, though there are numerous ponds in African countries (e.g.

- 65 Nigeria), very little are being used exclusively used as algae culture media.
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67 **Photobioreactors**

- Algae can be cultivated in either open systems like ponds or closed systems like photobioreactors. In a photobioreactor, the operator usually has full control of all growth requirements and the environment. As it is a closed system, all growth requirements such as carbon dioxide supply, water supply, optimal temperature, efficient exposure to light, culture density, pH levels, gas supply rate, mixing regime etc., can be introduced into the system and
- racontrolled according to the specification of the desired products (Oilgae, 2014).
- 74 This photobioreactor technology has been extensively used in developed countries like Germany,
- 75 US, UK, they have also thrived well in some advanced developing countries like China and
- 76 India. There are scanty reports in Egypt and South Africa about the use of photobioreactors on
- 77 experimental scales.
- 78 A tubular photobioreactor consists of an array of straight transparent tubes that are usually made
- of plastic or glass. This tubular array, or the solar collector, is where the sunlight is captured
- 80 (Fig. 1). The solar collector tubes are generally 0.1m or less in diameter. Tube diameter is limited
- 81 because light does not penetrate too deeply in the dense culture broth that is necessary for
- 82 ensuring a high biomass productivity of the photobioreactor.
- 83 Microalgal broth is circulated from a reservoir to the solar collector and back to the reservoir.
- 84

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86	Figure 1: A diagrammatic representation of algae production using tubular photobioreactors
87	(Source: Yusuf Chisti, 2007).
88	A solar receptor arranged parallel to each other are aligned to maximize the capture of sunlight
89	(Fig. 1). The ground beneath the solar collector is often painted white, or covered with white
90	sheets of plastic (Tredici, 1999), to increase albedo. A high albedo increases the total light
91	received by the tubes (Yusuf Chisti, 2007). A turbulent flow is required in order for
92	sedimentation of the biomass to occur as it is being produced and this can be made possible by
93	providing a pump (Fig. 1). A standard photobioreactor is quite expensive but considering it
94	enormous yields it is usually worth it in the long run
95	
96	Table 1: Comparison of various variables involved in algae oil production cultured in

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Table 1: Comparison of various variables involved in algae oil production cultured in photobioreactor facility and raceway ponds.

VARIABLE	PHOTOBIOREACTOR	RACEWAY PONDS
	FACILITY	
Annual biomass	100,000	<mark>100,000</mark>
production (kg)		
Volumetric productivity	1.535	<mark>0.117</mark>
$(kg/m^3/d)$		
Areal productivity	0.048^{a}	0.035 ^b
$(kg/m^2/d)$	0.072 ^c	
Biomass concentration	4.00	<mark>0.14</mark>
in broth (kg/m ³)		
Area needed (m ²)	<mark>5681</mark>	<mark>7828</mark>
Oil yield (m ³ /ha)	136.9 ^d	<mark>99.4^d</mark>
	58.7°	<mark>42.6^e</mark>
Annual CO ₂	183,333	<mark>183,333</mark>
consumption (kg)		
Number of units	<mark>6</mark>	8
^a Based on facility area.		

99 ^b Based on actual pond area.

100 ^c Based on projected area of photo-bioreactor tubes.

101 ^d Based on 70% by wt oil in biomass.

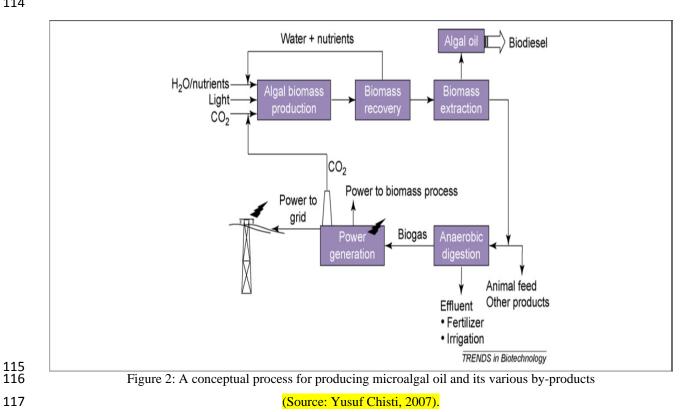
102 ^e Based on 30% by wt oil in biomass.

103 (Yusuf Chisti, 2007)

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Algae Oils 105

- Particular microalgae strains could have their oil contents in excess of about 80% of the total dry 106
- weight of the algae biomass. Even though agricultural oil crops, such as soybean and oil palm, 107
- have been extensively used produce biofuels, their yields (usually less than 5% of total biomass 108
- basis) cannot be compared to those of microalgae strains (Yusuf Chisti, 2007). A conceptual 109
- process for the production of biodiesel from microalgal is illustrated in Figure 2. The process 110
- begins with the production of the microalgal biomass which requires light, carbon dioxide, water 111
- and inorganic nutrients (Yusuf Chisti, 2007). 112
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118 The algal biomass produced in next stage is further processed to recover the biomass (Molina et

al. 2003). The water and nutrients recovered at this stage can be recycled into the system again. 119

120 The concentrated biomass is then dried and extraction process is carried out either by percolation

- 121 using a solvent (benzene) or through "Soxhlet Extraction" to obtain the algal oil. This can then
- 122 be further converted to biodiesel.
- 123 Residues that remains from the oil extraction can be used as animal feed and, possibly, as a
- source of small amounts of other high-value microalgal products (Gavrilescu and Chisti, 2005).
- 125 Algal biomass residue could also undergo anaerobic digestion by certain anaerobic bacteria to
- 126 produce biogas. The carbon dioxide (CO_2) given off from the combustion of biogas can be
- 127 reintroduced into the process for culture of fresh microalgae biomass.
- 128 Typically, the yield of biogas varies from 0.15 to 0.65kg of dry biomass (Wulf, 2005). The total
- 129 content of lipids in microalgae vary from about 1-85% of the dry weight (Rodolfi *et al.*, 2009)
- 130 with values higher than 40% typically achieved under nutrient starvation.
- 131

132 Algae for Biofuels

- Algae fuel or algal biofuel is an alternative to fossil fuel that uses algae as its source of natural 133 deposits (Scott et al., 2010). Unlike fossil fuel, algae fuel and other biofuels only release CO₂ 134 recently removed from the atmosphere via photosynthesis as more algae grows. Impending 135 energy crisis and the food crisis have ignited interest in algaculture (farming of algae) for 136 producing biodiesel and other biofuels using lands unsuitable for agriculture so as not to compete 137 with food crops. Algal fuels have notable advantageous characteristics in that they can be grown 138 with minimal impact on fresh water resources (Yang et al., 2010), can be produced using saline 139 and wastewater, they are biodegradable and relatively harmless to the environment if spilled 140 (Demirbas, 2009; 2011). 141
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143 **Bioenergy Conversion of Algae**

Biomass from microalgae and macroalgae can be converted into solid, liquid or gaseous energy carriers but there are some major differences in the chemical and physical chemical composition of algae as well as their physical composition which make them more or less suitable for a given conversion technology (Oilgae, 2014).

148 In general the most important issues to remember when evaluating bioenergy conversion 149 technologies for algae are their high content of inorganics (more than 30% can be found), a low

150 level of fermentable sugars, high protein and sulphur content and a potentially very high content

of oils. The glycerine has many uses, such as in the manufacture of food, in the production of pharmaceuticals as well as a feedstock for biogas (Oilgae, 2014).

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154 Algae Biodiesel

The term biodiesel covers diesel type oil made from vegetable oils. In plants oils are found as triglycerides, where three fatty acids of different chain lengths are coupled to a glycerol molecule by ester bonds. By splitting the triglycerides into their components via a transesterification reaction the single fatty acids can be separated for use as fuel in diesel engines (Oilgae, 2014).

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160 Algae ethanol

161 Carbohydrates, Protein and Lipids are the three main components of an algae biomass. With

162 Lipids extracted, the residue is obviously the Carbohydrates and Proteins. These Carbohydrates

- 163 can be converted into either simple or complex sugars, depending on the strain, thereby serving
- 164 as a feedstock for ethanol (Oilgae, 2014).
- 165 These sugars can be converted into ethanol through fermentation, which could either yield

166 biodiesel or ethanol. The process of fermentation of algae carbohydrates to produces these

- 167 products also releases carbondioxide (CO₂), which can be used to grow more algae in a closed
- 168 loop system.
- 169 Sargassum, Glacilaria, Prymnesium paryum and Euglena gracilis are some strains of algae
- 170 which can be used for the production of algae (Oilgae, 2014).
- 171 Biogas
- 172 The mixture of gases produced by the breakdown of organic matter in the absence of oxygen is
- 173 referred to as Biogas. They can be produced from readily available raw materials such as
- 174 recyclable wastes.
- 175 Biogas is produced by fermentation of biodegradable materials such as manure, sewage,
- 176 municipal waste, green waste, plant materials and algae; or by anaerobic digestion through
- anaerobic bacteria (NNFCC, 2011). It is primarily methane (CH₄) and carbondioxide (CO₂) and
- 178 may have small amounts of hydrogen sulphide (H_2S) as well as moisture.
- 179 The gases methane (CH₄), hydrogen (H₂), and carbon monoxide (CO) is usually combusted with
- 180 oxygen and this energy release allows biogas to be used as a fuel; it can be used for major
- 181 heating purpose like cooking and can also be used in a gas engines (Clark Energy, 2011).

182 Biogas can also be compressed and used to power vehicles. For instance in developed countries,

- 183 biogas is estimated to potentially replace about 17% of fuels for vehicles (Dave Andrews, 2008).
- 184 Biogas can be cleaned and upgraded to natural gas standards when it becomes bio-methane.
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188 Algae Harvesting and Strains

The basic concept of algal oil production is to use relatively small (in total area) photobioreactors 189 190 to produce a modest amount of "inoculum" culture (about 1-2 % of the total biomass produced) 191 to seed much larger, totaling several hundred hectares, open ponds. The biomass would need to 192 be concentrated by an initial factor of at least about thirty-fold, requiring very low-cost harvesting processes, such as "bioflocculation", a spontaneous flocculation-sedimentation of the 193 194 algal cells, using no, or at most very little, flocculation chemicals. Such low-cost harvesting 195 processes must be developed and demonstrated for each algal species and even strain. At present 196 there are no low-cost harvesting technologies available. The algal strains to be cultivated would 197 be selected based on many criteria, of which oil content (Table 2), productivity, and harvest ability would be primary, but also resistance to contamination, tolerance of high oxygen levels 198 199 and temperature extremes, and adaptation to the local water chemistry and other local conditions experienced by the algal cells in the growth ponds. Figure 3 shows microalgal biomass being 200 recovered from the culture broth by filtration (Oilgae, 2014). 201

After harvesting, further concentration and oil extraction is required, for which various processes are proposed, including cell breakage and solvent extraction, possibly using a three phase centrifugation.

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Figure 3: Microalgal biomass recovered from the culture broth by filtration														
						(Sourc	e: Oil	gae, 20	<mark>14)</mark>					
								_	_		-			
Hundre Hundre	ds of	i specie	es of m	icroa	lgae a	are being	g exp	berime	ented w	ith, su	ch as	Chlorella	<i>i sp</i> . which	ch is
easy to	cultu	ire and	easy to	harv	vest b	<mark>ut does r</mark>	not c	ontain	very h	igh oil	conte	ent. <i>Schize</i>	ochytrium	ı sp.,
which	is	very	high	in	oil	yield,	is	not	that	easy	to	culture	(Table	2).
With th	ne co	rrect sp	pecies i	n pl	ace a	nd the ri	ight	condit	ions th	ne spec	ies ca	an produc	e oil at r	near-
theoreti	ical li	imits												
	easy to which With th	easy to cultu which is With the co	Hundreds of species easy to culture and which is very	Hundreds of species of m easy to culture and easy to which is very high With the correct species i	Hundreds of species of microa easy to culture and easy to harv which is very high in With the correct species in pl	Hundreds of species of microalgae easy to culture and easy to harvest b which is very high in oil With the correct species in place as	(Source Hundreds of species of microalgae are being easy to culture and easy to harvest but does n which is very high in oil yield, With the correct species in place and the re	(Source: Oil Hundreds of species of microalgae are being exp easy to culture and easy to harvest but does not co which is very high in oil yield, is With the correct species in place and the right	(Source: Oilgae, 20) Hundreds of species of microalgae are being experime easy to culture and easy to harvest but does not contain which is very high in oil yield, is not With the correct species in place and the right condit	(Source: Oilgae, 2014) Hundreds of species of microalgae are being experimented we easy to culture and easy to harvest but does not contain very h which is very high in oil yield, is not that With the correct species in place and the right conditions the	(Source: Oilgae, 2014) Hundreds of species of microalgae are being experimented with, succease to culture and easy to harvest but does not contain very high oil which is very high in oil yield, is not that easy With the correct species in place and the right conditions the species	(Source: Oilgae, 2014) Hundreds of species of microalgae are being experimented with, such as easy to culture and easy to harvest but does not contain very high oil conte which is very high in oil yield, is not that easy to With the correct species in place and the right conditions the species ca	(Source: Oilgae, 2014) Hundreds of species of microalgae are being experimented with, such as <i>Chlorella</i> easy to culture and easy to harvest but does not contain very high oil content. <i>Schiza</i> which is very high in oil yield, is not that easy to culture With the correct species in place and the right conditions the species can produc	(Source: Oilgae, 2014) Hundreds of species of microalgae are being experimented with, such as <i>Chlorella sp.</i> white easy to culture and easy to harvest but does not contain very high oil content. <i>Schizochytrium</i> which is very high in oil yield, is not that easy to culture (Table With the correct species in place and the right conditions the species can produce oil at r

216 Table 2: Oil content of some microalgae

MICROALGA	OIL CONTENT (% DRY WT)				
Botryococcus braunii	25–75				
Chlorella sp.	28–32				
Cylindrotheca sp.	16–37				
Isochrysis sp.	25–33				
Nannochloropsis sp.	31–68				
Schizochytrium sp.	50–77				

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Modified from Yusuf Chisti (2007).

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219 **Biodiesel Production**

Parent oil used in making biodiesel consists of triglycerides in which three fatty acid molecules
are esterified with a molecule of glycerol. In making biodiesel, triglycerides are reacted with
methanol in a reaction known as trans-esterification or alcoholysis. Trans-esterification produces
methyl esters of fatty acids that are biodiesel, and glycerol (Figure 4).

The reaction occurs stepwise: triglycerides are first converted to di-glycerides, then to monoglycerides and finally to glycerol.

CH2-OCOR1 CH-OCOR2	+ 3 HOCH ₃	Catalyst	CH ₂ -OH CH-OH +	$R_1 - COOCH_3$ $R_2 - COOCH_3$
	+ 510013		CH ₂ OH	$R_2 - COOCH_3$ $R_3 - COOCH_3$
Triglyceride (parent oil)	Methanol (alcohol)		Glycerol	Methyl esters (biodiesel)

228 Figure 4: Transesterification of oil to biodiesel (R d1–3 are hydrocarbon groups).

Trans-esterification requires 3mols of alcohol for each mole of triglyceride to produce 1mol of glycerol and 3mols of methyl esters (Fig. 4). Industrial processes use 6mol of methanol for each mole of triglyceride (Fukuda *et al.*, 2001). Yield of methyl esters exceeds 98% on weight basis

232 (Fukuda *et al.*, 2001).

Transesterification is catalyzed by acids, alkalis (Meher *et al.*, 2006) and lipase enzymes (Sharma *et al.*, 2001). Alkali-catalyzed transesterification is about 4000 times faster than the acid catalyzed reaction (Fukuda *et al.*, 2001). Alkali-catalyzed transesterification is carried out at approximately 60°C under atmospheric pressure; as methanol boils off at 65°C at atmospheric pressure. A higher temperature can be used in combination with higher pressure, but this is expensive.

The various advantages of producing microalgae for energy production include; Algae do not
 compete with agriculture, they have high per acre yield, they contain no sulphur therefore there

is no risk of SO₂ emissions, they are nontoxic and highly biodegradable, they do not require soil

for growth, they use as little as 8cm of water per year, they can adapt anywhere even at great

243 distances from water.

Industrial emissions of CO_2 from power plants, refineries, and other stationary emitters can be productively consumed by micro algae in engineered plants and used to manufacture valuable products, thus making the whole process carbon neutral.

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248 **Economics of Biodiesel Production**

Recovery of oil from microalgal biomass and conversion of oil to biodiesel are not affected by 249 250 whether the biomass is produced in raceways or photobioreactors. Hence, the cost of producing 251 the biomass is the only relevant factor for a comparative assessment of photobioreactors and 252 raceways for producing Microalgal biodiesel. For the facilities detailed in Table 1, the estimated cost of producing a kilogram of microalgal biomass is \$2.95 (N442.5) and \$3.80 (N570) for 253 photobioreactors and raceways, respectively (Yusuf Chisti, 2007). If the annual biomass 254 255 production capacity is increased to 10,000 tonnes, the cost of production per kilogram reduces to roughly \$0.47 (N70.5) and \$0.60 (N90) for photobioreactors and raceways, respectively, because 256 257 of economy of scale. Assuming that the biomass contains 30% oil by weight, the cost of biomass

for providing a liter of oil would be about \$1.40 (N210) and \$1.81 (N271.5) for photobioreactors and raceways, respectively (Yusuf Chisti, 2007). Oil recovered from the lower-cost biomass produced in photobioreactors is estimated to cost \$2.80/L (N420/L). Biodiesel from palm oil costs roughly \$0.66/L (N99/L) or 35% more than petro-diesel. This suggests that the process of converting palm oil to biodiesel adds about \$0.14/L (N21/L) to the price of oil. For palm oil sourced biodiesel to be competitive with petro-diesel, the price of palm oil should not exceed \$0.48/L (N72/L).

- Microalgal oils can potentially completely replace petroleum as a source of hydrocarbon feedstock for the petrochemical industry. For this to happen, microalgal oil will need to be sourced at a price that is roughly related to the price of crude oil. For example, if the prevailing price of crude oil is \$60/barrel (N9000/barrel), then microalgal oil should not cost more than about \$0.41/L (N61.5/L), if it is to substitute for crude oil. If the price of crude oil rises to \$80/barrel (N12000/L) as sometimes predicted, then microalgal oil costing \$0.55/L (N82.5/L) is likely to economically substitute for crude petroleum.
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273 CONCLUSION

Overdependence on fossil fuels makes it imperative for countries to start looking at possible alternatives for fuels. Although this has begun in some developed, asides notable African countries like Egypt and South Africa, very little has been achieved in developing countries.

Algal biodiesel is technically feasible. Producing low-cost microalga biodiesel requires primarily
improvements to algae biology through genetic and metabolic engineering.

Biodiesel has great potential; however, the high cost and limited supply of organic oils prevent itfrom becoming a serious competitor for petroleum fuels. As petroleum fuel costs rise and

supplies dwindle, alternative fuels will become more attractive to both investors and consumers.

282 Photobioreactors still remain a better means of culturing algae when compared to others methods

- 283 (such as raceway ponds), although a detailed economic analysis of production costs and yields is
- very necessary if algae biofuels would compete with fossil fuels.
- 285 Governments bodies who intend to go back to agriculture (for example in Nigeria), should invest
- in algaeculture and "oilgae" as individual investors/farmers might not be able to undertake such
- 287 projects on economic and large scale basis. Schools should also encourage research in these
- 288 fields.

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