

**Validated Stability Indicating HPTLC, UHPLC and  
UV-Spectrophotometric Techniques for the  
Determination of Bepotastine Besilate**

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11 **ABSTRACT**

**Aims:** To develop methods with complete validation according to ICH guidelines and to be applied for the determination of Bepotastine besilate in pure form and in pharmaceutical formulations in the presence of its oxidative degradation product.

**Study design:** High performance thin layer chromatography (HPTLC), Ultra high performance liquid chromatography (UHPLC) and different spectrophotometric methods (first derivative, first derivative of ratio spectra and ratio difference) are developed for simultaneous determination of bepotastine besilate in laboratory-prepared mixtures of bepotastine besilate with its oxidative degradate and in pharmaceutical formulations.

**Methodology:** Three techniques have been developed for the determination of bepotastine besilate in the presence of its oxidative degradation product. The first was HPTLC where separation was performed on silica gel 60 F254 plates, with butanol: ammonia (8:2, v/v) as a developing system. The second was UHPLC in which separation was achieved on a Kinetex C 18 column using methanol- 0.1% O-phosphoric acid - acetonitrile (70:20:10, by volume) as mobile phase. The third one was UV-spectrophotometry which included first derivative determination of the drug at 252.6 nm, first derivative of ratio of peak amplitudes at 233.4, 250 and 275.6 nm and the ratio difference with the amplitude difference between (240 nm and 260 nm).

**Results:** HPTLC method was applied over the concentration range of 0.5-5. µg/mL, while UHPLC method was linear over the concentration 2- 12 µg / band and spectrophotometric methods were linear over the concentration range 20-120 µg/mL for bepotastine besilate.

**Conclusion:** Novel, simple and accurate method for the determination of bepotastine besilate in laboratory-prepared mixtures of bepotastine besilate with its oxidative degradate and in pharmaceutical formulations.

13  
14 *Keywords: Bepotastine besilate; UHPLC; HPLC; Spectrophotometry*

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17 **1. INTRODUCTION**

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19 Bepotastine besilate (Bepotastine-B) is 2nd generation antihistamine and is chemically benzenesulfonic acid;4-[4-[(S)-(4-  
20 chlorophenyl)- pyridin-2-ylmethoxy]piperidin-1-yl] butanoic acid<sup>[1]</sup>. It is soluble in acetonitrile and methanol. It was  
21 approved in Japan for use in the treatment of allergic rhinitis and urticaria/pruritus. It is a direct H1 receptor antagonist that  
22 inhibits the release of histamine from mast cells<sup>[2]</sup>. Literature survey revealed that few methods have been reported for its  
23 determination in pharmaceutical formulations and biological samples including RP-HPLC techniques<sup>[3-5]</sup>, and stability  
24 indicating HPTLC determination of Bepotastine-B in presence of its acid degradate<sup>[6]</sup>.

25 None of these methods is concerned with the identification and elucidation of the structure of the resulting oxidative  
26 degradation product, thus the objective of the present study was to develop simple and accurate stability -indicating  
27 methods for selective determination of Bepotastine-B in the presence of its oxidative degradation product.  
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## 29 2. EXPERIMENTAL

### 30 1.1. Instrumentation

31 - The UHPLC system used was an Agilent 1100 UPLC with binary pump and UV detector, analysis was performed on a  
32 Kinetex C 18 column (100 mm, 4.6 mm i.d., 2.6  $\mu$ m) ; USA.

33 - TLC plates used were 20 x 20 cm precoated with silicagel 60 F 254 (Flukachemie, Switzerland), a camag Linomate 5  
34 sample applicator equipped with a 100  $\mu$ L syringe (Hamilton, Germany) 20 x 10 cm twin through glass chamber (Camag).  
35 The plates were scanned with a camag TLC scanner 3 with WINCATS computer software (Switzerland) using UV lamp  
36 with short wavelength (254 nm) (Desega- Germany).

37 - Shimadzu UV/Vis spectrophotometer (PC – 1601, Tokyo, Japan), using 1.0 cm quartz cells. Scans were carried out in  
38 the range from 200–400 nm at 0.5 nm intervals. Spectra were automatically obtained by Shimadzu UV-Probe 2.32 system  
39 software.

### 40 2.2. Materials and solvent

41 Pure samples: Bepotastine-B was kindly supplied by RAMEDA Co., Egypt. Its purity was 99.80% as stated by the  
42 supplier. Market samples: Bepogra<sup>®</sup> tablets, B.N. (J701271) labelled to contain 10 mg Bepotastine -B (Lupin LTD, India).

43 Solvents: Hydrogen peroxide (30%), Butanol and ammonia were obtained from El-Nasr Co., Egypt. Methanol and O-  
44 Phosphoric acid were obtained from Sigma Aldrich (Germany) and Acetonitrile HPLC grade was obtained from Fisher  
45 (UK).

### 46 Preparation of Standard solutions

47 Stock solution of Bepotastine-B (1 mg/mL) was prepared in methanol. Working solutions were freshly prepared by suitable  
48 dilution of stock solution with methanol to obtain a concentration of 0.1 mg/mL drug.

### 49 Preparation of degradation product

50 Accurately weighed 100.0 mg of intact Bepotastine-B was dissolved in 25 mL 10% H<sub>2</sub>O<sub>2</sub> and kept at room temperature for  
51 two days then allowed to dry at room temperature. Residue was extracted with methanol, applied as a band on  
52 preparative TLC plate and developed in the mobile phase. The band corresponding to oxidation product was scratched,  
53 dissolved in methanol and evaporated. The isolated oxidative degradate solid was used to prepare the stock solution and  
54 identified by mass spectral analysis.

### 56 2.3. Procedures

#### 57 2.3.1. Linearity

58 i. **HPTLC method-** Different volumes of stock standard solution (1 mg/mL) containing 0.5-5.0 mg Bepotastine-B  
59 were introduced into a series of 10- mL volumetric flasks, then volume was completed with methanol. Ten  $\mu$ L from  
60 each solution was applied to the TLC plates of silica gel 60 F254 plates. The plates were washed with the mobile  
61 phase consisting of butanol: 33% ammonia (8:2, v/v) were applied to pre-washed activated plates, as 6-mm  
62 bands, 6 mm apart, by means of a Camag Linomat IV automated spray-on band applicator equipped with a 100-  
63  $\mu$ L syringe. The plates were developed with the mobile phase in a Camag twin-trough chamber previously  
64 saturated with mobile phase vapour for 20 min. After development, the plates were removed and air dried.  
65 Densitometry was performed at 266 nm in reflectance mode with slit dimensions of 6.00 mm  $\times$  0.3 mm and  
66 scanning speed of 20 mm/s. Peak area of each concentration was then plotted against its corresponding drug  
67 concentration and regression equation was computed.

68 ii. **UHPLC method-** Aliquots of working standard drug solution (0.1 mg /mL in methanol) containing 0.02-0.12mg  
69 drug were introduced into series of 10- ml volumetric flasks and adjusted to the volume with methanol. Triplicate  
70 10 $\mu$ L injections were made for each concentration on a C18 column followed by elution with a mobile phase of  
71 methanol- 0.1% O-phosphoric acid - acetonitrile (70:20:10, by volume) at a flow rate of 1 mL/ min and UV  
72 detection at 260 nm was used for detection.. The Peak area of each concentration was then plotted against the  
73 corresponding drug concentration and regression equation was computed.

74 iii. **Spectrophotometric methods-** Aliquots equivalent to 0.2-1.20 mg/mL Bepotastine-B were accurately transferred  
75 from its standard solution (0.1 mg/mL) into a series of 10 -mL volumetric flasks then completed to volume with  
76 methanol. The spectra of the prepared solutions were scanned from 200 - 400 nm and stored in the computer.

77 • **First derivative (1D) method** -1D spectra of both Bepotastine-B and its oxidative degradate were recorded  
78 against methanol as blank, where the zero crossing wavelengths at 252.6 nm was selected for the analysis of  
79 Bepotastine-B in presence of its oxidative degradate. The calibration curve was constructed and the regression  
80 equation was calculated.

81 • **Derivative ratio (1DR) method** - the stored spectra of Bepotastine-B was divided by the spectrum of 40µg/mL of  
82 its oxidative degradate. Then the first derivative of the ratio spectra (1DR) with scaling factor 10 is obtained and  
83 smoothed with  $\Delta\lambda = 8$  nm. 1DR signals at 233.4nm, 250nm and 275.6 were measured and then plotted against  
84 their corresponding concentration from which regression equations were computed.

85 • **Ratio difference (RD) method** -The above procedure detailed under derivative ratio (1DR) method was followed  
86 and after the division of the stored spectra of Bepotastine-B by the spectrum of 40µg/mL oxidative degradate, the  
87 amplitude difference between 240 nm and 260 nm for spectrum was plotted against its corresponding drug  
88 concentration and the regression equation was evaluated.

### 89 2.3.2. Application to laboratory prepared mixtures

90 **HPTLC method** -Aliquots equivalent to 4.5-0.5 mg of Bepotastine-B from its stock standard solution (1 mg/mL) were  
91 transferred into series of 10 ml volumetric flasks containing aliquots of its oxidative degradate derived from 0.5-4.5 mg  
92 intact drug and then diluted to the volume with methanol.

93 **UHPLC method**-Aliquots equivalent to 0.09-0.01 mg of Bepotastine-B from its working standard solution (0.1 mg /mL)  
94 were transferred into series of 10 mL volumetric flasks containing aliquots of its oxidative degradate derived from 0.01-  
95 0.09 mg intact drug and then diluted to the volume with methanol.

96 **Spectrophotometric method**-Aliquots equivalent to 0.9-0.1 mg of Bepotastine-B from its working standard solution (0.1  
97 mg /mL) were transferred into series of 10 ml volumetric flasks containing aliquots of its oxidative degradate derived from  
98 0.1-0.9 mg intact drug of degraded solution and then diluted to the volume with methanol.  
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100 The procedures detailed under linearity were followed for the three techniques and concentration of intact drug was  
101 calculated from corresponding regression equation.

### 102 2.3.3. Application to pharmaceutical formulations

103 Ten Bepogra<sup>®</sup> tablets were accurately weighed and finely powdered. A weight equivalent to 100mg of Bepotastine-B was  
104 sonicated with about 30 mL of methanol in 100 ml volumetric flask for 20 minutes then the volume was completed with  
105 methanol to obtain a solution labeled to contain 1mg/mL Bepotastine-B. The solution was filtered and used to analyze the  
106 drug by HPTLC as detailed under linearity. The filtrate was diluted with methanol to obtain solution labeled to contain 0.1  
107 mg/mL Bepotastine-B to be analyzed by UHPLC and UV-spectrophotometry as described under linearity.  
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## 109 3. RESULTS AND DISCUSSION

### 110 3.1. Forced degradation

111 Stability of Bepotastine-B was studied under different stressed conditions. It was found that it was stable to acidic and  
112 alkaline hydrolysis upon refluxing with 5N HCL and 5N NaOH for 6 h while it is liable to oxidative degradation upon  
113 keeping with 10% H<sub>2</sub>O<sub>2</sub> at room temperature for two days. The obtained oxidative degradation product was separated on  
114 preparative TLC plates using butanol: 33% ammonia (8:2, v/v) as a developing system and its structure was identified by  
115 mass spectroscopy. Where its oxidative degradate showed main molecular ion peak at 581.45 m/z, whereas intact  
116 Bepotastine-B molecular ion at 549.45m/z, which are equivalent to their molecular weights this indicate increasing in  
117 molecular ion peak equal 32 unit, Fig. 1. This suggested the addition of two oxygen to each nitrogen in both piperidine and  
118 pyridine rings. Thus, a proposed pathway for this oxidative degradation was illustrated in Scheme (1).  
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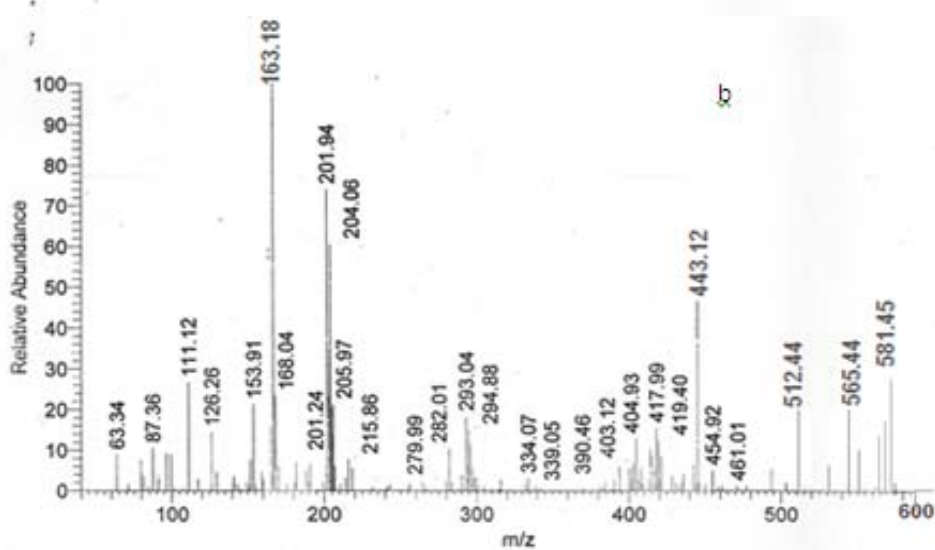
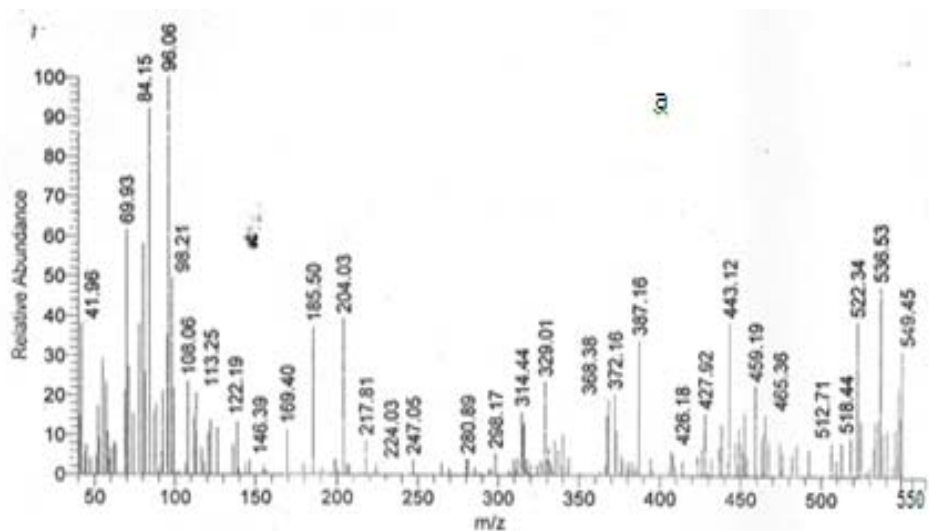
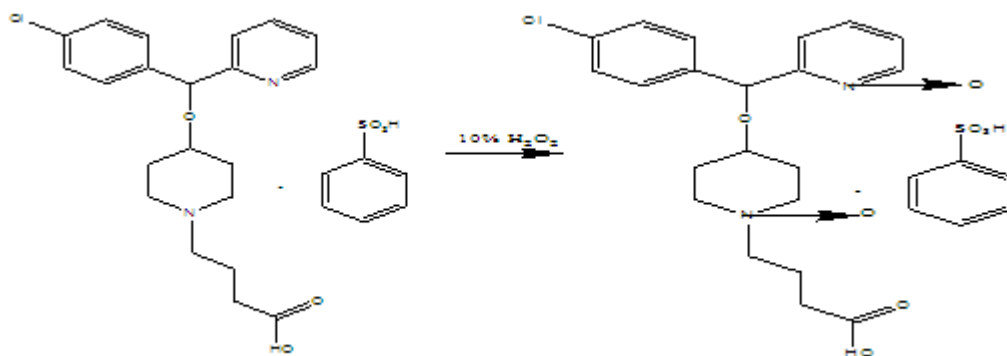


Fig. (1): Mass spectra of (a) intact Bepotastin besilate and (b) its oxidative degradate.

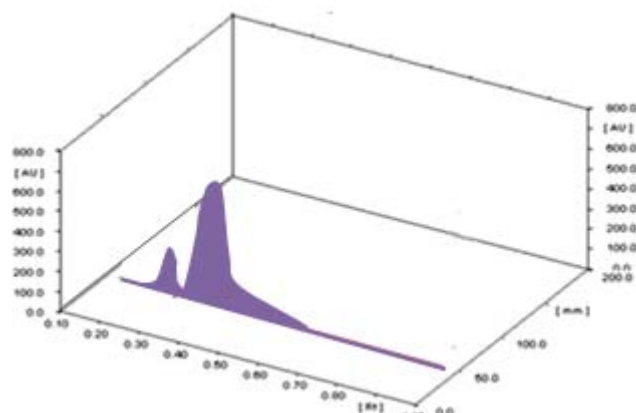


Scheme(1): Suggested oxidative degradation pathway of Bepotastin besilate

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### 3.2. HPTLC method

Different mobile phases in different ratios and at different  $\lambda_{\max}$  for detection were tried. It was found that butanol: ammonia 33% (8:2, v/v) as a developing system followed by densitometric determination at 260 nm offered best separation and resolution where  $R_f$  were 0.35 and 0.26 for Bepotastine-B and its oxidative degradate, respectively, Fig.(2).



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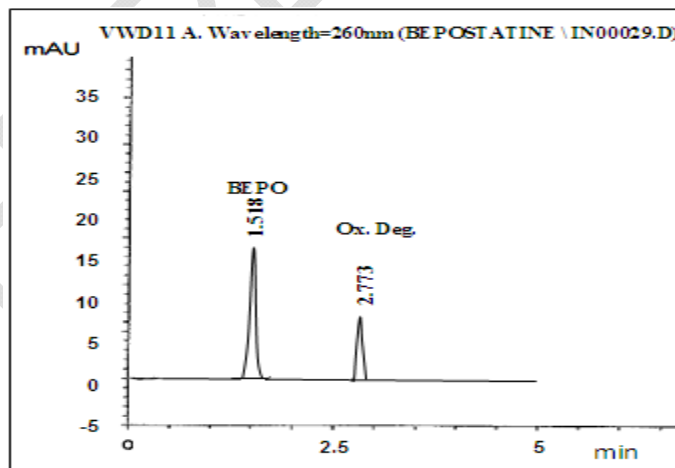
Fig. 2: Densitogram of bepotastine-besilate ( 4  $\mu\text{g}/\text{mL}$ ) and its oxidative degraded derived from intact drug ( 1  $\mu\text{g}/\text{mL}$ ).

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### 3.3. UHPLC method

Ultra Performance Liquid Chromatography (UPLC) is a new category of separation technique based upon well-established principles of liquid chromatography, which utilizes sub-2 $\mu\text{m}$  particles for stationary phase. These particles operate at elevated mobile phase linear velocities to affect dramatic increase in resolution, sensitivity and speed of analysis. Owing to its speed and sensitivity, this technique is gaining considerable attention in recent years for pharmaceutical and biomedical analysis<sup>[7]</sup>. Chromatographic separation of Bepotastine-B and its oxidative degradate using UHPLC were optimized. Different mobile phases in different ratios were studied, where best peak shape and adequate separation was obtained by using methanol- 0.1% O-phosphoric acid – acetonitrile (70:20:10, by volume). Different flow rates and wavelengths were tried; good resolution with sensitive detector response was obtained at 260 nm using a flow rate of 1  $\text{mL min}^{-1}$  to obtain a retention time 1.518 min for Bepotastine-B and 2.773 min for its oxidative degradate, respectively, Fig.(3).

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Fig. 3: UHPLC chromatogram of bepotastine-besilate ( 6  $\mu\text{g}/\text{mL}$ ) and its oxidative degradate derived from intact drug ( 4  $\mu\text{g}/\text{mL}$ ).

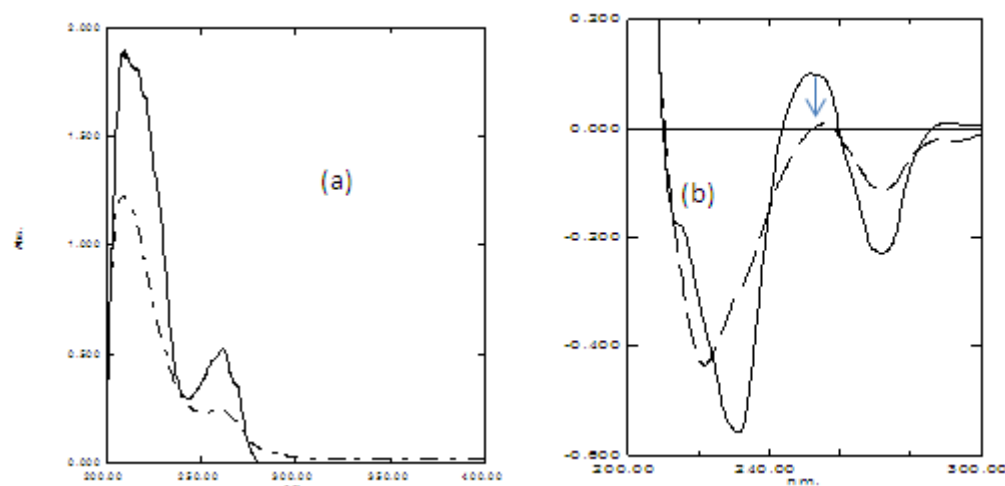
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### 3.4. Spectrophotometric method

The zero-order absorption spectra of Bepotastine-B and its oxidative degradate showed severe overlapping over the entire spectrum of the intact drug; Fig. (5a). Therefore, the use of direct absorbance measurements for assaying Bepotastine-B in the presence of its degradation product was not possible.

**First-derivative (1D) method-** It was found that the above overlapping were somewhat resolved in 1D spectra and Bepotastine-B can be determined at 252.6 nm, at which its degradate has no contribution (zero crossing); Fig. (5b).

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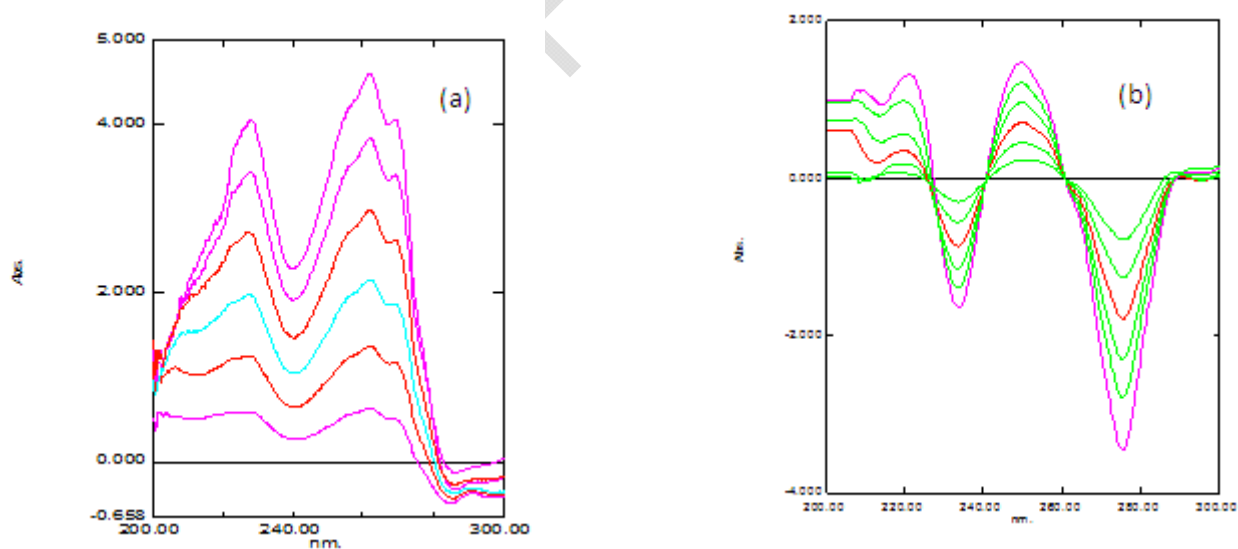


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162 **Fig. 5:(a) zero order spectra and (b) first order derivative spectra of 40 ug mL<sup>-1</sup> Bebotastine besilate (—) and its**  
 163 **oxidative degradate derived from 40 ug mL<sup>-1</sup> intact drug (---).**

164 **Derivative ratio (1 DR) method-** In this method the absorption spectrum of Bebotastine-B is divided by the absorption  
 165 spectrum of oxidative degradate and the first derivative of the ratio spectrum is obtained. Different concentrations of  
 166 oxidative degradate were tried as a divisor (20-120 µg/ml) and a divisor concentration of oxidative degradate derived  
 167 from 40 µg/ml Bebotastine-B was the best regarding average % recovery. At wavelengths 233.4, 250 and 275.6 nm using  
 168  $\Delta\lambda = 8$  nm and scaling factor 10, good linearity and recovery percent were observed; Fig. (6b). Consequently, the peaks  
 169 amplitudes of 1DR were then recorded at 233.4, 250 and 275.6 nm.

170 **Ratio difference (RD) method-** This method comprises two critical steps. The first is the choice of the divisor and the  
 171 selected divisor should compromise between minimal noise and maximum sensitivity. The second is the choice of the  
 172 wavelengths at which measurements are recorded [8]. Linear correlation was obtained between the differences in  
 173 amplitudes between 240 and 260 nm against the corresponding concentration of Bebotastine-B using 40 µg/ml of  
 174 oxidative degradate as divisor; Fig.(6a).



176 **Fig. 6: (a) Ratio spectra and (b) First derivative of smoothed ratio spectra of Bebotastine besilate (20-120µg/mL)**  
 177 **using 40 µg/mL oxidative degradate as divisor .**

## 178 1.2. Method Validation<sup>[9]</sup>

179 • **System suitability-** System suitability test was performed in accordance with USP<sup>[10]</sup> to ensure system  
 180 performance before or during the drug analysis. Results shown in Table 1 indicated adequate resolution.  
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184 **Table 1: System suitability results of the UPLC method**

Parameter	Bepotastine-B	Reference value
Number of theoretical plates (N)	6711	The higher the value, the more efficient the column is
Resolution factor	17.19	>2
Capacity factor (K)	3.52	1–10
Selectivity factor	8.20	≥1

- **Linearity**-Under the described experimental conditions, linear calibration curves between peak areas to respective drug concentrations were obtained through the concentration ranges of 0.5 -5 µg/ spot and 2-12 µg/ mL and 20-120 µg/mL of Bepotastine-B using HPTLC, UHPLC and spectrophotometric methods, respectively. Regression parameters were computed, where values of  $r^2$  ranged between 0.9993 and 0.9999 indicating good linearity.
- **Accuracy and precision**- Accuracy calculated as (R%) ranged from 99.67 to 100.58% for Bepotastine-B. Intraday precision RSD % ranged from 0.15 to 1.84%, while inter day precision ranged from 0.19 to 1.93%; indicating good repeatability and reproducibility of the proposed methods, Tables 2.
- **Selectivity**-The selectivity of the proposed methods was assured by application to laboratory prepared mixtures of the intact drug together with its oxidative degradate. They were successfully applied for the determination of Bepotastine-B in the presence of up to 70% of its oxidative degradate for UHPLC and HPTLC methods and up to 60% for spectrophotometric methods with mean % recovery of 99.52±0.65 to 101.48±1.63 , Table 3.

205 **1.3. Application to pharmaceutical formulations**

206 The proposed techniques were successfully applied for analysis of Bepotastine-B in the Bepogra<sup>®</sup> Tablets with mean %  
207 recovery of 99.11±0.57 to 100.90±1.34. The validity of the proposed method was further assessed by applying the  
208 standard addition technique. The results obtained were reproducible with acceptable SD, Table (4). Statistical analysis of  
209 the results obtained by the proposed methods compared with a reported HPTLC method<sup>(6)</sup> showed that the calculated t  
210 and F values were less than the tabulated ones indicating no significant difference between them confirming accuracy and  
211 precision at 95% confidence limit, Tables (5). The two chromatographic methods were more sensitive, less time and  
212 solvent consuming. While UV-spectrophotometric methods are more simple and did not require separation of the two  
213 compounds. Therefore, should be cost-effective for routine analysis in the pharmaceutical industry.

215 **Table 2: Regression and validation parameters for the determination of Bepotastine-Besilate by the proposed methods.**

	HPTLC	UHPLC	(1D) First-derivative method	1DR method	RD method		
$\lambda_{max}$ (nm)	260		252.6	233.4	275.6		
Linearity range	0.5-5 µg/ spot	2-12µg/ mL		20-120µg/ mL	240-260		
Regression parameters							
Slope (b)± SD	3004.5±12.476	25.784±0.0004	0.003±2.67E-05	0.014±0.0002	0.012±0.0001	0.026±0.024	0.018±0.0003
Intercept (a)± SD	115.73±37.858	0.004±0.003	-0.004±0.002	0.027±0.013	-0.033±0.011	0.208±0.0003	-0.03±0.02
Correlation coefficient ( $r^2$ )	0.9999	0.9999	0.9996	0.9994	0.9995	0.9995	0.9993
Accuracy (R %)(n=9)	99.86	99.95	99.69	99.85	100.15	100.58	99.67
Precision (RSD %)							
Intra day	0.31-0.99	0.15-0.33	0.95-1.84	0.44-0.92	0.93-1.56	0.32-0.64	0.27-0.49
Inter day (n=9)	0.57-1.47	0.19-0.62	1.42-1.93	0.74-1.78	1.25-1.84	0.60-1.30	0.65-1.19

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**Table 3: Determination of Bepotastine-Besilate in laboratory prepared mixtures with its oxidative degradate by the proposed methods.**

Method	Intact µg mL <sup>-1</sup>	Degradate µg mL <sup>-1</sup>	%Degradation	Recovery % of intact	Average recovery (mean ± SD)	
HPTLC	4.5	0.5	10	101.21	100.09±0.97	
	4	1	20	100.97		
	3.5	1.5	30	100.65		
	3	2	40	100.12		
	2.5	2.5	50	99.67		
	2	3	60	99.62		
	1.5	3.5	70	98.39		
UHPLC	9.5	0.5	5	100.37	99.52±0.99	
	9	1	10	100.24		
	8	2	20	100.23		
	7	3	30	100.08		
	6	4	40	99.59		
	5	5	50	99.22		
	4	6	60	99.03		
(1D) First-derivative method	3	7	70	97.41	100.85±1.45	
	95	5	5	98.75		
	90	10	10	99.30		
	80	20	20	100.14		
	70	30	30	101.75		
	60	40	40	101.42		
	50	50	50	102.44		
At 233.4 nm	40	60	60	102.13	101.31±0.65	
	95	5	5	100.86		
	90	10	10	100.90		
	80	20	20	100.93		
	70	30	30	100.96		
	60	40	40	101.12		
	50	50	50	101.78		
1DR method	40	60	60	102.59	100.84±1.63	
	95	5	5	99.39		
	90	10	10	99.44		
	80	20	20	99.63		
	At 250 nm	70	30	30		101.45
	60	40	40	101.74		
	50	50	50	103.39		
At 275.6 nm	40	60	60	103.02	101.48±1.17	
	95	5	5	100.15		
	90	10	10	100.37		
	80	20	20	100.51		
	70	30	30	101.67		
	60	40	40	101.83		
	50	50	50	102.80		
RD method	40	60	60	103.02	100.50±0.96	
	95	5	5	99.38		
	90	10	10	99.74		
	80	20	20	100.33		
	70	30	30	100.13		
	60	40	40	100.61		
	50	50	50	101.06		



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**Table (4): Application of standard addition technique for the determination of Bepotastine-Besilate in its pharmaceutical formulation by the proposed methods.**

Method	Pharmaceutical formulations	Taken (ug mL <sup>-1</sup> )	Added (ug mL <sup>-1</sup> )	% recovery	Mean%±SD
HPTLC	99.57±0.57	2	0.5	98.21	100.22±1.49
			1	100.00	
			2	101.60	
			3	101.06	
UHPLC	99.91±0.69	4	2	101.51	100.72±0.53
			4	100.50	
			6	100.38	
			8	100.47	
(1D) First-derivative method	99.11±0.92	40	20	100.00	99.89±0.58
			40	99.08	
			60	100.00	
			80	100.46	
At 233.4 nm	100.52±1.34	40	20	101.10	100.89±1.02
			40	102.03	
			60	100.86	
			80	99.55	
1DR method	At 250 nm	100.90±0.99	40	100.38	100.08±1.22
			40	98.58	
			60	99.86	
			80	101.51	
At 275.6 nm	100.02±1.09	40	20	98.30	99.01±1.23
			40	98.38	
			60	98.22	
			80	101.15	
RD method	100.19±0.82	40	20	100.81	101.14±0.55
			40	100.54	
			60	101.45	
			80	101.77	

**Table 5: Statistical analysis of the proposed analytical methods and reported method<sup>(6)</sup> for the determination of Bepotastine-Besilate in Bepogra<sup>®</sup> tablets**

Parameter	HPTLC	UHPLC	(1D) First-derivative method	1DR method			RD method	Reported method <sup>(5)</sup>
				At 233.4 nm	At 250 nm	At 275.6 nm		
Linearity	0.5-5 µg/spot	2-12 µg/mL			20-120 µg/ mL			5-25 µg/spot
N	5	5	5	5	5	5	5	5
Mean%±SD	99.57±0.57	99.91±0.69	99.11±0.92	100.52±1.34	100.90±0.99	100.02±1.09	100.19±0.82	99.90±0.57
Variance	0.32	0.48	0.85	1.80	0.98	1.19	0.67	0.32
t-	0.92	0.03	1.63	0.96	1.96	0.22	0.65	-
F-	1.00	1.47	2.61	5.53	3.02	3.66	2.07	-

-The theoretical t- and f- values at p= 0.05 are 2.31 and 6.39, respectively.

-Reported method<sup>(6)</sup>involved stability indicating HPTLC method for estimation of Bepotastine-B. separation was carried out on Merck TLC aluminium sheets precoated with silica gel 60F254 using mobile phase as chloroform : methanol. (5:5 v/ v) at 225nm.

#### 4. CONCLUSION

The proposed three techniques are rapid, accurate and precise and can be used for the analysis of Bepotastine-B in pure form and in pharmaceutical formulations in the presence of its oxidative degradation product. The sample recovery for all five methods was in good agreement with their respective label claims which suggested no interference of additives and excipients.

#### COMPETING INTERESTS

Authors have declared that no competing interests exist.

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