

**Structural Shear behavior of Composite Box beams
using advanced innovated materials**

ABSTRACT

This paper opens a new conception of shear behaviour of box concrete beams reinforced by composite fabrics. For this purpose, stirrups, wire meshes as shear reinforcement were used. Seven box section concrete beams were tested using two-point loading system. Beams with tensar wire mesh exhibited increasing in ultimate failure load, shear capacity and deflection with respect to beams with reference & **fiber-glass** wire mesh. Nonlinear finite element analysis was conducted using **ANSYS** 14.5 to verify the experimental test program. **Good** agreement was found between the experimental and numerical results.

Keywords: [Composite structures, box beams, shear stress, composite materials, glass fiber wire mesh, tensar wire mesh, nonlinear finite element analysis (NLFEA), Ansys 14.5]

1. INTRODUCTION

Wire meshes were used to belay the new system and to improve its performance [1,2]. Ferrocement is named as wire mesh reinforcement. The flexure behavior of wire meshes had been studied and noticed to be nearly to reinforced concrete members [3,6]

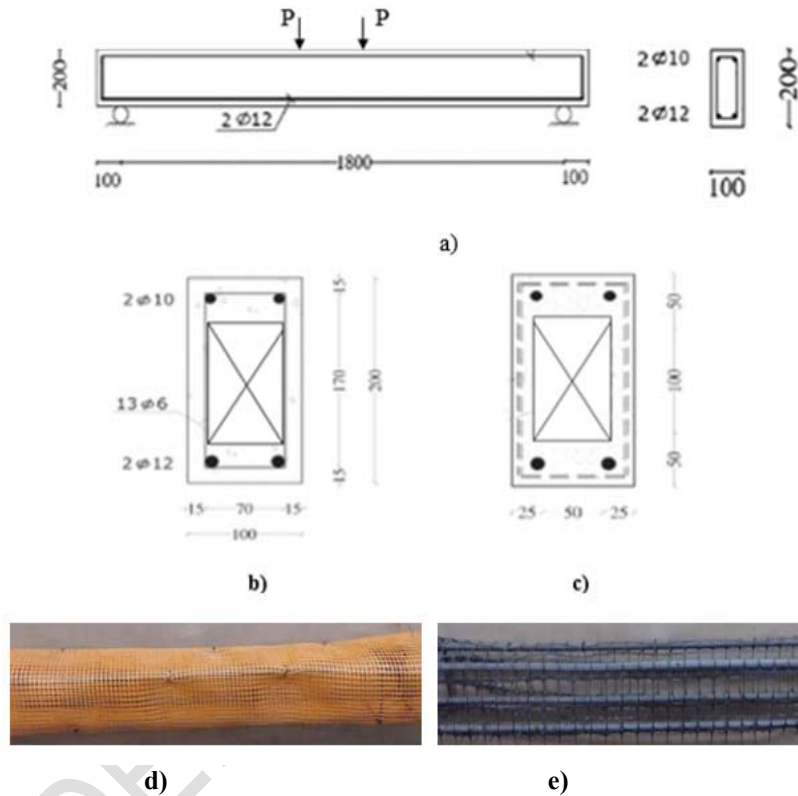
A1-Sulaimani et al [7,8] recommended studying the behavior of composite ferrocement beams under transversal shear stress. Mansur & Ong [9] had studied the shear behaviour of rectangular ferrocement beams. Ferrocement rectangular beams were found to be critical to shear collapse at comparatively high V_f and f_c . El-Sayed & Erfan [10] improved the shear behaviour of ferrocement composite beams. Test results showed that beams with expanded wire mesh exhibited some amount of increase in shear capacity with respect to beams with reference & welded wire mesh.

2. EXPERIMENTAL PROGRAM

The experimental work was done to investigate the general behaviour, cracks pattern, shear stresses and the ultimate capacity of the reinforced concrete box beam reinforced by composite fabrics. The experimental program consisted of seven composite box beams having the cross-sectional dimensions of 100 mm x200 mm and 1800 mm long were cast and tested until failure. All specimens were reinforced with the same longitudinal bars in tension and compression. The specimens were tested using two-point loading. The reinforcing bars were designed and detailed, and the bearing pad was proportioned such that the flexural, anchorage and bearing modes of failure were avoided. The concrete mix for the test specimens was designed to obtain compressive strength at **28 days** of 30 MPa. The mix proportions were 2 sand: 1 cement, water cement ratio was 0.3 and 1.5% super plasticizer by weight of cement. The concrete slump was found to be 130 mm and a density of 2500 Kg/m³. All specimens were tested using compression testing machine of capacity 2000 KN.

42 **2.1 Preparation of Specimens and samples description**

43 The experimental program consists of seven box beams with the same geometry and steel
 44 reinforcement details as shown in Fig. 1, were prepared for testing under concentric loads. The control
 45 specimen was box section beam reinforced using 2Ø12 in tensions and 2Ø10 in compression and
 46 13Ø6 as stirrups. The other six box beams haven't stirrups but using glass fiber and **tensar**
 47 composite instead of stirrups. The first group consists of three beams Box1-1, Box2-1 and Box3-1
 48 which reinforced using one, two and three layers of glass fiber wire mesh respectively. Second group
 49 for Box1-2, Box2-2 and Box3-2 which reinforced using one, two and three tensar wire mesh instead
 50 of stirrups respectively as described in Table 1.
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 54 Fig.1: beams geometric shape and reinforcement details, a) Control specimen; b) Cross-section of
 55 beam with steel stirrups; c) Cross-section of beam glass fiber wire mesh or tensar layer mesh; d)
 56 Beams with glass fiber wire mesh; e) Beams with tensar wire mesh
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 59 Table 1: Box beams specimen's descriptions and notations

Series	Specimen No.	Specimens description	Reinf. Tension	Compression	Vr. Stirrups
Control	BOX1	Control specimen	2Ø12	2 Ø10	13Ø6
Group 1 "Glass fiber wire Mesh"	BOX1-1	One-layer glass fiber	2 Ø12	2 Ø10	-
	BOX2-1	Two-layer glass fiber	2 Ø12	2 Ø10	-
	BOX3-1	Three-layer glass	2 Ø12	2 Ø10	-

Group 2 “Tensar wire mesh”	BOX1-2	fiber One-layer tensar	2φ12	2 φ10	-
	BOX2-2	Two-layer tensar	2 φ12	2 φ10	-
	BOX3-2	Three-layer tensar	2 φ12	2 φ10	-

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61 **2.2 Characteristics of Materials**

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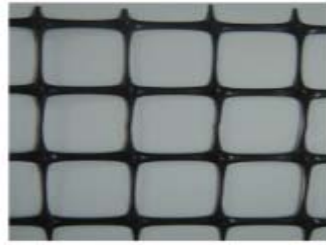
63 The concrete mix contents utilized for the experimental program was summarized in Table 2 which
 64 gives concrete characteristic strength of 30 MPa. The reinforced steel obtained from El-Dekhiela
 65 factory was $f_y=360$ MPa (for deformed bars) and $f_y=240$ MPa (for plain bars). Fig.2 showed either
 66 tensar or fiber glass wire meshed used. Table 3 summarized the properties of both wire meshes as per
 67 manufacturer. The beams were casted in a horizontal position and the vibrated concrete placed
 68 compacted in wooden molds.

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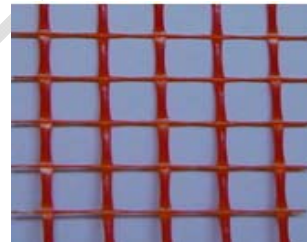
70 Table 2: The Contents of Concrete Mixture

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Contents	Amount	
Cement	350 K_g/m^3	72
Sand	700 K_g/m^3	73
Aggregate (1)	540 K_g/m^3	74
Aggregate (2)	620 K_g/m^3	75
Water	162.5 L/m^3	76
Admix	2 L/m^3	77
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		79
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83 Fig.2: Configurations of composites materials; a) Polyethylene (Tensar) wire mesh, b) Fiber
 84 glass wire mesh

85 Table 3: Mechanical properties of tensar and fiber glass wire meshes

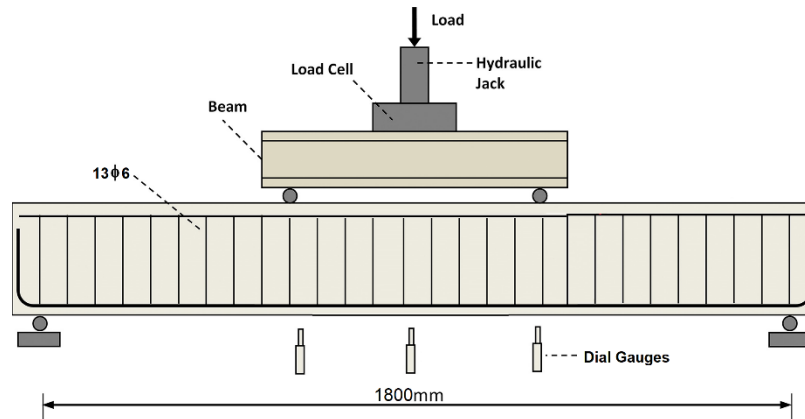
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Polyethylene (Tensar) wire mesh		Glass fiber wire mesh	
Dimensions size	6.0 x 8.0 mm	Dimensions size	12.5 x 11.5 mm
Weight	725 gm/m^2	Weight	123 gm/m^2
Sheet Thickness	3.30 mm	Sheet Thickness	0.66 mm
Yield Stress	260 N/mm^2	Yield Stress	230 N/mm^2
Young's modulus	100000	Young's modulus	80000

87 **2.3 Test setup**

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89 The composite box beams were tested under two-point load testing machine of maximum capacity of
90 2000 KN with 1800mm effective span and 750mm shear span and 300mm load distance as shown in
91 Fig. 3. Load was affective at 20 KN increments on the tested specimens. The LVDT and dial gages
92 were used of high accuracy to measure the deflections and strains for steel and concrete. The load still
93 increased till failure load and maximum displacements.
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100 Test results include the load carrying capacity and displacement in concrete box beams. The cracks
101 propagation during the tests was recorded. The crack initialization in the specimens reinforced using
102 wire meshes was developed however, at later stages with respect to the control specimen. Also, the
103 cracks lengths and widths decreased in the specimens reinforced with either glass fiber or tensar wire
104 meshes as compared with the control specimen.
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3. RESULTS AND DISCUSSION

3.1 Cracking

The first crack for all tested box beams were developed horizontally under the load pint in the mid span. Control specimen cracks observed at a load of 7.5 KN. For specimens BOX1-1, BOX2-1 and BOX3-1, a higher ultimate load was recorded 1.04, 1.1 and 1.25 times than control one respectively. The diagonal cracking initiated in the Control Specimen; BOX1 increased in length and width until failure at load of 42.5 KN. For specimens BOX1-2, BOX2-2 and BOX3-2, a higher ultimate load was recorded 1.02, 1.12 and 1.18 times than control specimen respectively. Using fiber glass wire mesh and tensar wire mesh instead of stirrups was enhanced the crack pattern for box beams as shown in Fig. 4.



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Fig.4: Sample of crack pattern; a) control specimen; b) glass fiber wire mesh; c) Polyethylene (tensar) wire mesh.

126 3.2 Ultimate load Capacity

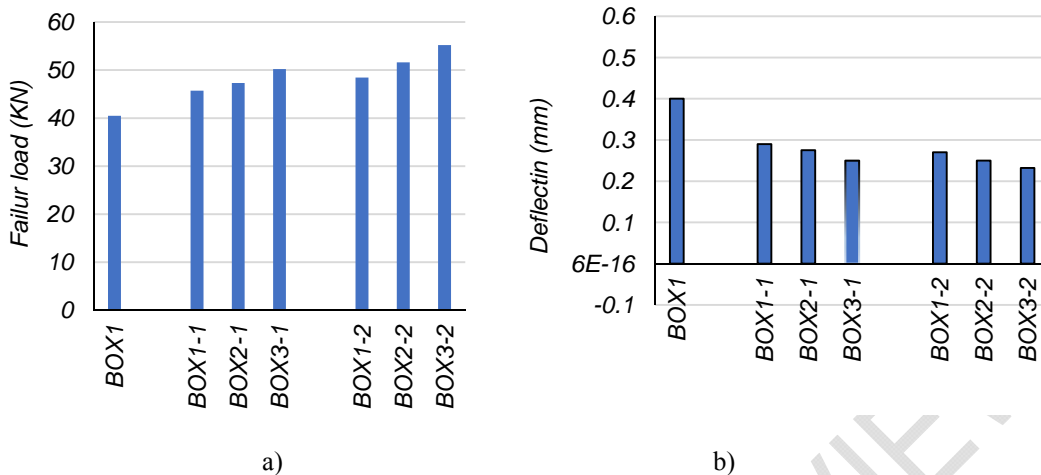
127 The load carrying capacity is differ from one box beam to another according to its reinforcement and
128 using tensar and glass fiber wire mesh instead of steel stirrups. For the control specimen, the ultimate
129 failure load was 40.5 KN. The first group which reinforced using glass fiber wire mesh recorded
130 failure loads of 45.7, 47.3 and 50.2 KN for BOX1-1, BOX2-1 and BOX3-1 respectively with
131 enhancement ratio with respect to the control beam of 12.8, 16.8 and 23.9% respectively. This
132 enhancement related to layers number of glass fiber wire mesh used in reinforcement as shown in
133 Table 4. For the second group which reinforced using Polyethylene (tensar) wire mesh of different
134 layers number of BOX1-2, BOX2-2 and BOX3-2. The experimental failure loads were 48.44, 51.6
135 and 55.2 KN with enhancement ratio of 19.6, 27.4 and 36.3% for BOX1-2, BOX2-2 and BOX3-2
136 respectively. Observing that using three layers of either glass fiber or tensar wire mesh recorded the
137 highest load and enhancement in carrying capacity. It is noticed that the effect of using tensar wire
138 mesh has the major effect in load carrying capacity as shown in Table 4 and Fig. 5.

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Table 4: Experimental testing results

Series	Specimen No.	Failure load (KN)	% Of enhancement in load	Deflection (mm) at failure load
Control	BOX1	40.5	----	0.40
Group 1 "glass fiber wire mesh"	BOX1-1	45.7	12.8	0.290
	BOX2-1	47.3	16.8	0.278
	BOX3-1	50.2	23.9	0.250
Group 2 "Polyethylene (tensar) wire mesh"	BOX1-2	48.4	19.6	0.270
	BOX2-2	51.6	27.4	0.250
	BOX3-2	55.2	36.3	0.230

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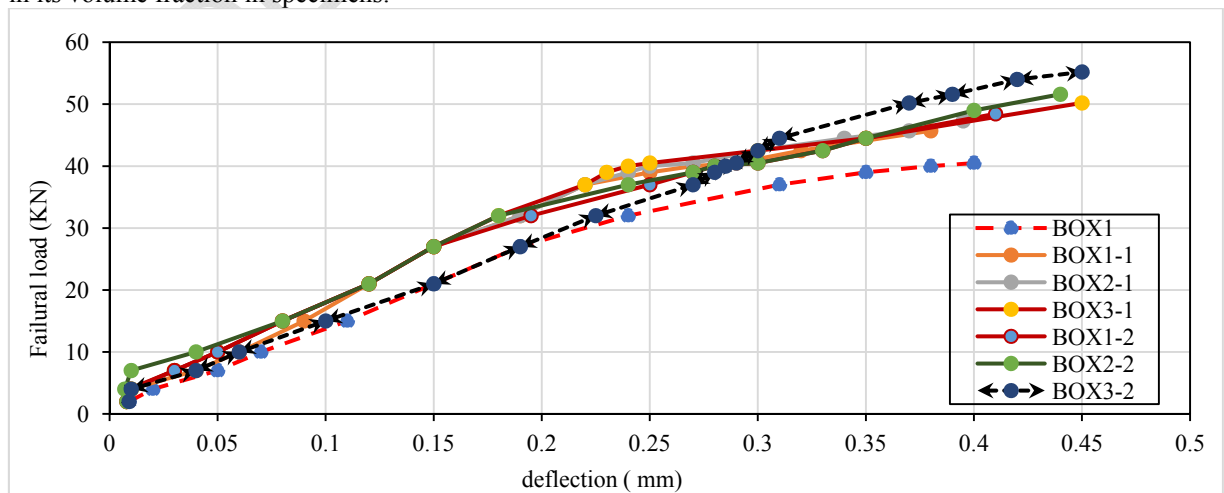
146 Fig. 5: comparison between experimental results; a) failure load (KN); b) deflection (mm) at ultimate
147 load of control specimen

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3.3 Experimental ultimate deflection

150 As shown in Table 4 and Figs. 5.b and 6 the experimental deflection recorded for different specimens
151 with different reinforcement types. The deflection recorded for the control specimen was 0.40 mm at
152 failure load. For group one which reinforced with glass fiber wire mesh, the maximum deflection at
153 failure load was 0.38, 0.39 and 0.45 mm but at the same failure load of the control, it was 0.29, 0.278
154 and 0.25 mm respectively which is lower than the control specimen. This indicates the effect of glass
155 fiber wire mesh in decreasing the deflection with average ratio of 32%. For group two which
156 reinforced with Polyethylene (tensar) wire mesh, the maximum deflection at failure load was 0.41,
157 0.44 and 0.45 mm which is higher than the control specimen but if the deflection recorded at
158 specimens BOX1-2, BOX2-2 and BOX3-2 at failure load of control specimen which was 0.27, 0.25
159 and 0.23 mm respectively. This indicates the effect of tensar wire mesh in decreasing the deflection
160 with average ratio of 37.5%. This ratio indicates that the tensar wire mesh has the best effect in
161 decrease the deflection.

162 The decrease in ultimate deflection of group one and two is mainly due to increase in number of glass
163 fiber or tensar wire mesh layers used in reinforcement instead of steel stirrups which lead to increase
164 in its volume fraction in specimens.



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Fig. 6: Experimental load deflection curve

167 **3.4 Ductility and energy absorption**

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169 Ductility is defined as the ratio between the deflections at ultimate load to the deflection at the first
170 crack load but the energy absorption is the total area under the load deflection curve. The ductility
171 recorded an average ratio for different specimens of 5.66. A progressive increase of energy
172 absorption which represents the specimen toughness with volume friction percentage and ductility
173 was observed. For the control specimen BOX1 the energy absorption recorded 285.6 KN.mm,
174 compared this value with the recorded for different series it shows good enhancement. For all series
175 the enhancement percentage varies between 99.6% and 129%. The smallest enhancement was at
176 specimen BOX1-2 which use one glass fiber layer instead of stirrups due to the weak properties of the
177 used type of layer but the highest enhancement was in BOX3-2 which used three tensar layers wire
178 mesh. Finally using reinforced with various types of composite materials were developed with high
179 ultimate loads, crack resistance, better deformation characteristics, high durability and energy
180 absorption properties, which are very useful for dynamic effect.

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182 **3.5 shear stress**

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184 The obtained shear stresses are obtained according to the ECP203/207 [11]. For the control specimen
185 BOX1 the shear stress was 2.25 MPa. For the first group box beams BOX1-1, BOX2-1 and BOX3-1
186 the shear stresses were 2.53, 2.62 and 2.78 MPa respectively with an enhancement ratio of 12.5%,
187 16.5% and 23.5% respectively with respect to the control specimen. The second group which used
188 Polyethylene (tensar) wire mesh instead of stirrups, the shear stresses was 2.69MPa, 2.86 MPa and
189 3.06 MPa for BOX1-2, BOX2-2 and BOX3-2 respectively. The enhancement in this group with
190 respect to the control specimen was 19.5%, 27.1% and 36.0% respectively which is relatively more
191 than the group used the glass fiber wire mesh.

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193 **4. Non-linear finite element analysis study**

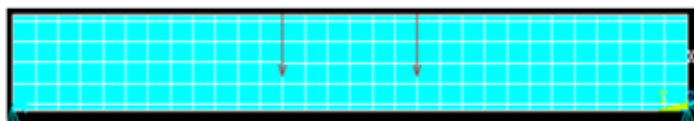
194 NLFEA study was done to verify the obtained experimental results. The groups studied were as
195 shown in Table 1 which divided in to control specimen and other two groups. Group one which used
196 glass fiber wire mesh instead of steel stirrups with different number of layers. The second group used
197 Polyethylene (tensar) wire mesh instead of steel stirrups. These specimens were modeled and
198 analyzed using ANSYS 14.5 [12] program.

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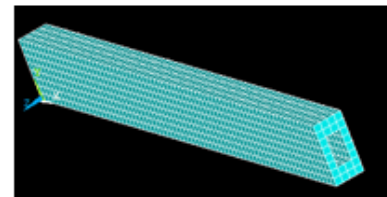
200 **4.1 specimens modeling**

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202 NLFEA was carried out to estimate the behavior of composite box beams as shown in Fig. 7. The
203 discussed behavior included the ultimate capacity, deflection, shear stresses and crack pattern for each
204 specimen.



205 a) Model of box beam under loads



206 b) model of box beam

207 Fig. 7: NLFEA model of examined box beams

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4.1.1 Model Elements Types

209 Solid 65 represent the concrete element which represents the stress strain curve for concrete in
 210 compression and the other properties of it represent the concrete strength in tension. The other used
 211 element was LINK 8 3-D to represent the steel bars with its strength and steel stirrups. The composite
 212 materials of glass fiber or Polyethylene (tensar) wire mesh was represented by calculating the
 213 volumetric ratio of it in the concrete element using its properties by calculating the ratio of steel to
 214 concrete in each element as shown in Fig. 8. Each material has its X, Y and Z coordinates and has its
 215 orientation angle and its reinforcement in wire mesh smeared element.

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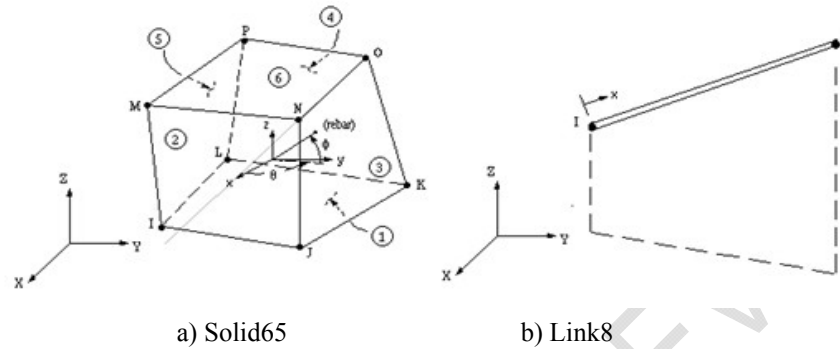


Fig. 8: Geometry of element types

227 **4.1.2 Modelling Material properties**

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The mechanical properties for element SOLID65 and LINK 8 which represent concrete and steel reinforcement respectively was Elastic modulus of elasticity ($E_c = 4400\sqrt{f_{cu}} = 24100 \text{ N/mm}^2$) and Poisson's ratio ($\nu = 0.3$), but Yield stress ($f_y = 360 \text{ N/mm}^2$ & $f_{yst} = 240 \text{ N/mm}^2$) with Poisson's ratio $\nu = 0.2$, [11].

For the element which represents the composite properties for glass fiber wire mesh are as the given. The glass fiber wire mesh which has diamond size is $12.5 \times 11.5 \text{ mm}$ with thickness of 0.66 mm , the volumetric ratio of one layer of glass fiber mesh ($V1 = 0.00872$), two layers was ($V1 = 0.0174$) but for the three layers of glass fiber the volumetric ratio is ($V1 = 0.02616$). For the Polyethylene (tensar) layers the size of opening is $6.0 \times 8.0 \text{ mm}$ with wires of diameter 3.3 mm . The volumetric ratio of one layer of tensar mesh ($V1 = 0.14800$), two layers was ($V1 = 0.29600$) but for the three layers the volumetric ratio of three layer of tensar mesh ($V1 = 0.44400$).

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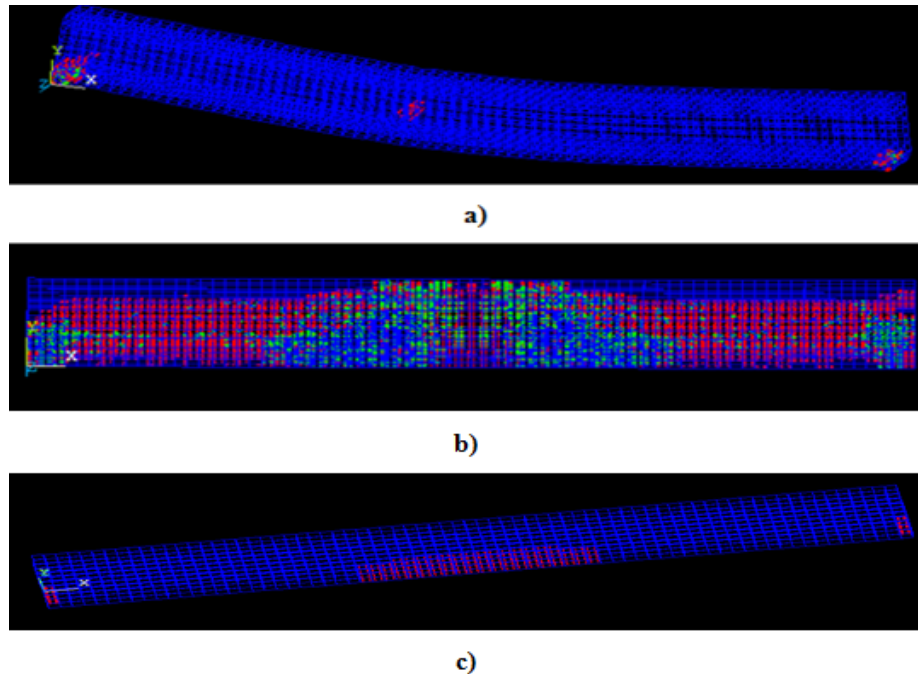
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241 **4.2 Analytical Results and Discussion**

The finite element program presents the nonlinear response of the box beams specimens. Loading was incrementally increased until failure and divergence occurs which lead to failure. The finite element results represent the cracks patterns, failure load, deflection, shear stresses and yielding of steel as shown in Table 5.

248 **4.2.1 Cracking**

The first crack in the entire tested box beam was slightly inclined crack developed under the load pint in the mid span. This first crack in the control specimen observed at a load of 4.0 KN . For specimens BOX1-1, BOX2-1 and BOX3-1, it was recorded at a higher load being 1.2, 1.15 and 1.05 times that of the Control Specimen; BOX1, respectively. The cracking initiated in the Control Specimen; BOX1 increased in numbers until failure at load of 36 KN . For specimens BOX1-2, BOX2-2 and BOX3-2, it was recorded at a higher load with respect to control specimen being 0.95, 1.05 and 1.12 times that of the control specimen; BOX1, respectively. Using the fiber glass wire mesh and Polyethylene (tensar) wire mesh instead of stirrups enhance the crack pattern for box section beam as shown in Fig. 9C.



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258 **Fig.9: Sample of crack pattern for control specimen; a) first cracks; b) cracks at**
259 **failure; c) sample of cracks for specimens in group 1 and 2.**
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262 **4.2.2 Ultimate Failure Load**

262 The load carrying capacity is differing from one box section to another according to its reinforcement
263 and using glass fiber wire mesh and polyethylene (tenasr) wire mesh instead of steel stirrups. For the
264 control specimen BOX, the ultimate failure load was 36.0 KN. The first group which reinforced using
265 glass fiber wire mesh recorded failure loads of 42.8, 44.2 and 48.3 KN for BOX1-1, BOX2-1 and
266 BOX3-1 respectively with enhancement ratio with respect to the control beam of 18.8%, 22.8% and
267 34.1% respectively. This enhancement related to number of fiber glass wire mesh used in
268 reinforcement as shown in Table 5. For the second group which reinforced using tensar wire mesh of
269 different layers number of BOX1-2, BOX2-2 and BOX3-2. The NLFE failure loads were 45.7, 49.2
270 and 53.4 KN with enhancement ratio of 26.9%, 36.7% and 48.3% for BOX1-2, BOX2-2 and BOX3-2
271 respectively. Observing that using three layers of either glass fiber or tensar wire mesh recorded the
272 highest load and enhancement in carrying capacity. It is noticed that the effect of using tensar wire
273 mesh has the major effect in load carrying capacity as shown in Table 5 and Fig. 10.
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275 **4.2.3 Analytical Ultimate deflection**

276 The analytical deflection recorded for different specimens with different reinforcement types is
277 recorded as in Table 5 and Fig. 10 and Fig. 11. The deflection of the control specimen was 0.37 mm at
278 failure load. For group one which reinforced with glass fiber wire mesh, the maximum deflection at
279 failure load was 0.35, 0.37 and 0.42 mm but at the same load of the control specimen it was 0.26, 0.24
280 and 0.25mm respectively which is lower than the control specimen. This indicates the effect of glass
281 fiber wire mesh in decreasing the deflection with average ratio of 29.7%.
282 For group two which reinforced with Polyethylene (tensar) wire mesh, the maximum deflection at
283 failure load was 0.40, 0.42 and 0.415 mm which is higher than the control specimen but if the
284 deflection recorded at specimens BOX1-2, BOX2-2 and BOX3-2 at failure load of control specimen
285 which was 0.265, 0.25 and 0.27 mm respectively. This indicates the effect of tensar wire mesh in
286 decreasing the deflection with average ratio of 29.8%. This ratio indicates that the tensar wire mesh
287 has relatively best effect in decrease the deflection.

288 The decrease in ultimate deflection of group one and two is mainly due to increase in number of glass
 289 fiber or tensar wire mesh layers used in reinforcement which lead to increase in its volume fraction in
 290 specimens.
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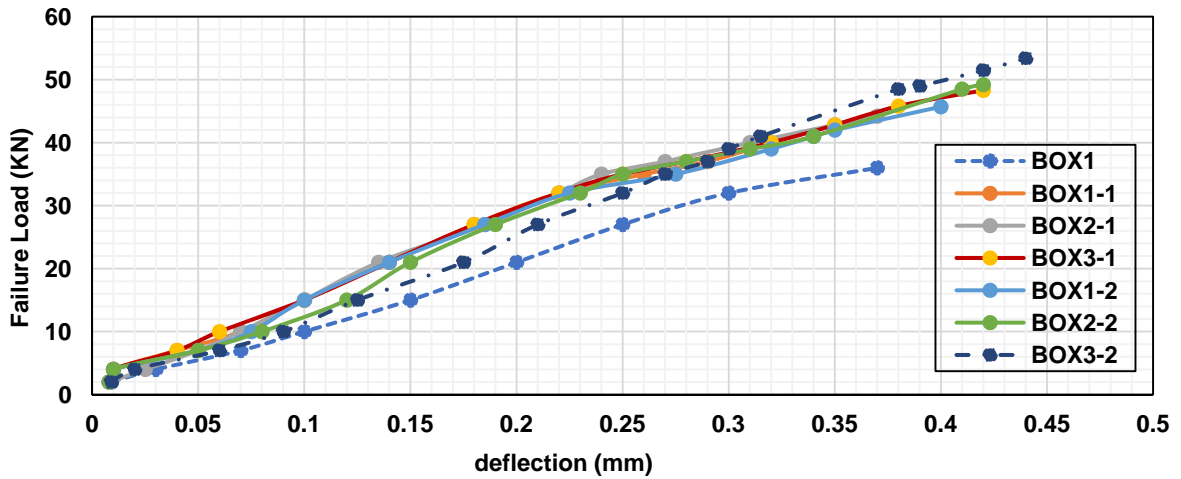


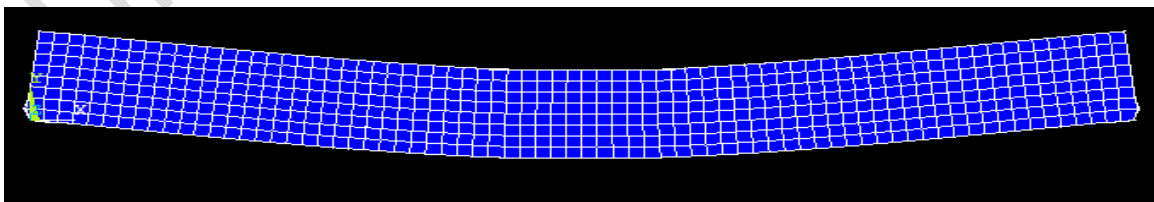
Fig. 10: NLFE load deflection curves

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Table 5: NLFEA Analytical Results

Series	Specimen No.	Failure load (KN)	% Of enhancement in Deflection load	(mm) at failure load
Control	BOX1	36.0	---	0.370
Group 1 "glass fiber wire mesh"	BOX1-1	42.8	18.8	0.370
	BOX2-1	44.2	22.8	0.350
	BOX3-1	48.3	34.1	0.420
Group 2 "Polyethylene (tensar) wire mesh"	BOX1-2	45.7	26.9	0.400
	BOX2-2	49.2	36.7	0.410
	BOX3-2	53.4	48.3	0.415

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Fig.11 Typical deformation of NLFEA deflection for box beams

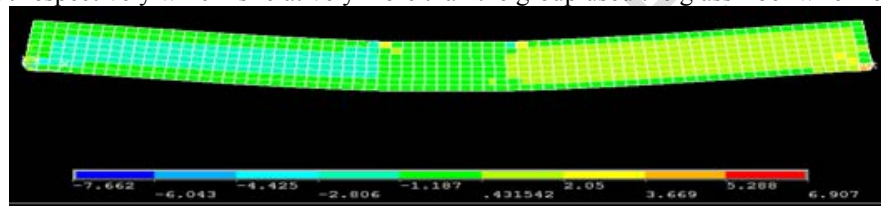
4.2.4 Ductility and energy absorption

305 A progressive increase of energy absorption which represents the specimen toughness with volume
306 friction percentage and ductility was observed. For the control specimen BOX1 the energy absorption
307 recorded 249.9 KN.mm, compared this value with the recorded for different series it shows good
308 enhancement. For all series the enhancement percentage varies between 45.1% and 159%. The
309 smallest enhancement was at specimen BOX1-2 which use one Polyethylene (tensar) layer instead of
310 stirrups due to the properties of the used type of layer but the highest enhancement was in BOX3-1
311 which used three tensar layers wire mesh which agreed with the results. Finally using composite
312 materials were developed with high ultimate loads, crack resistance, better deformation
313 characteristics, high durability and energy absorption properties, which are very useful for dynamic
314 effect.

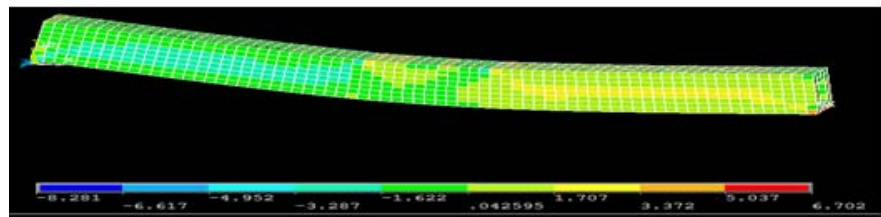
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316 4.2.5 Shear Stresses

317 The obtained shear stresses are obtained according to the obtained results from the NLFEA as shown
318 in Fig.12. For the control specimen BOX1 the shear stress was 2.0 MPa. For the first group box
319 beams BOX1-1, BOX2-1 and BOX3-1 the shear stresses were 2.37, 2.45 and 2.68 MPa respectively
320 with an enhancement ratio of 18.5%, 22.5% and 34.0% respectively with respect to the control
321 specimen. The second group which used the Polyethylene (tensar) wire mesh instead of stirrups, the
322 shear stresses was 2.53 MPa, 2.73 MPa and 2.96 MPa for BOX1-2, BOX2-2 and BOX3-2
323 respectively. The enhancement in this group with respect to the control specimen was 26.5%, 36.5%
324 and 48.0% respectively which is relatively more than the group used the glass fiber wire mesh.



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b)

325 Fig.12 NLFEA Shear Stresses; a) Shear stresses for BOX1; b) Sample of shear stresses for different
326 specimens
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329 5. Comparison between experimental and NLFEA results

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331 These comparisons aim to ensure the NLFEA models are available and suitable to exhibit the
332 response of composite box beams. There are seven finite element models were compared with seven
333 experimental specimens in term of ultimate load, ultimate deflection and crack patterns.

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336 5.1 Ultimate failure load

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338 There was an acceptable agreement between the experimental failure load and the analytical failure
339 load obtained from NLFE program as shown in Table 6 and Fig.13. The ratio between the NLFE

340 failure loads to the experimental failure load varies between 0.90 to 0.96 with an average ratio of 0.94.
 341 The ratio of $P_{u\ NLFE} / P_{u\ Exp}$ for control specimen was 0.90 but for the specimens in group one, it was
 342 0.93, 0.94 and 0.96 for BOX 1-1, BOX2-1 and BOX3-1 respectively.
 343 For the second group this ratio was 0.94, 0.95 and 0.96 for BOX 1-2, BOX2-2 and BOX3-2
 344 respectively. This shows that the NLFEA gives the aim of the studied parameters in face of load
 345 carrying capacity.
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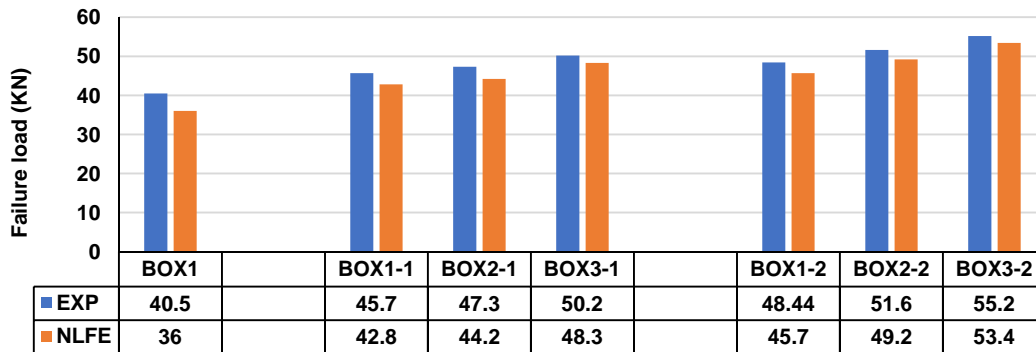
347 5.2 Ultimate Deflection

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 349 Fig. 14 showed the load deflection curves for all box beams in phase of experimental and NLFE
 350 obtained results. The recorded deflection for experimental and NLFE analysis showed an agreement
 351 with respect to the deflection recorded for the control specimen as in Figure 15 and Table 6. The
 352 recorded ratio between $\Delta_{NLFE} / \Delta_{Exp}$ of 0.92 for the control specimen. For the first group this ratio
 353 recorded 0.92, 0.95 and 0.93 for BOX 1-1, BOX2-1 and BOX3-1 respectively but for BOX 1-2,
 354 BOX2-2 and BOX3-2, these ratios were 0.97, 0.95 and 0.92 respectively. These ratios showed that
 355 NLFE program provide an acceptable response in deflection as in Fig. 15.
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357 **Table 6: Comparison between experimental and NLFE Analysis**

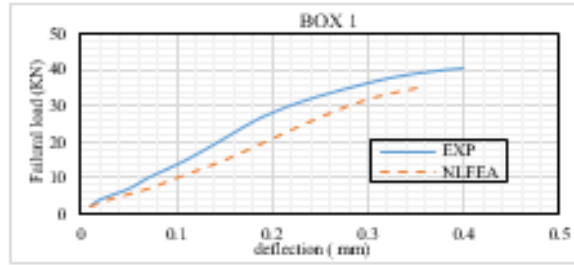
specimen	Failure load P_{ult} (KN)		Deflection Δ_{ult} (mm)		Shear stress V_u (MPa)		P_{ult} NLFEA/ $P_{ult\ exp}$	Δ_{ult} NLFE/ $\Delta_{ult\ exp}$	V_u NLFEA/ $V_u\ exp$
	NLFEA	EXP	NLFEA	EXP	NLFEA	EXP			
	BOX1	36.0	40.5	0.37	0.40	2.0			
BOX1-1	42.8	45.7	0.35	0.38	2.37	2.53	0.93	0.92	0.94
BOX2-1	44.2	47.3	0.37	0.39	2.45	2.62	0.94	0.95	0.93
BOX3-1	48.3	50.2	0.42	0.45	2.68	2.78	0.96	0.93	0.96
BOX1-2	45.7	48.4	0.40	0.41	2.53	2.69	0.94	0.97	0.94
BOX2-2	49.2	51.6	0.42	0.44	2.73	2.86	0.95	0.95	0.95
BOX3-2	53.4	55.2	0.415	0.45	2.96	3.06	0.96	0.92	0.96

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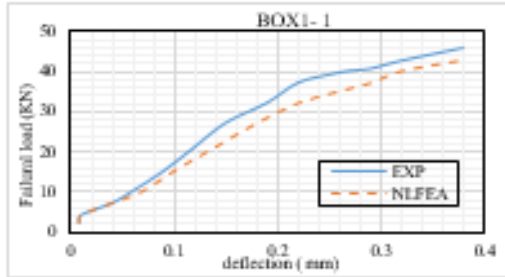


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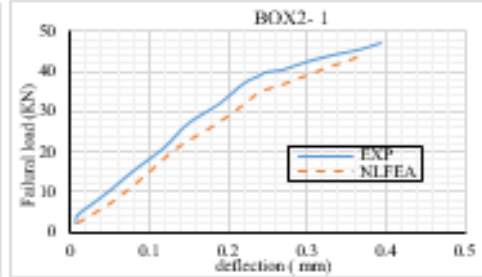
Fig. 13: Comparison between Exp. Failure load and NLFE failure load



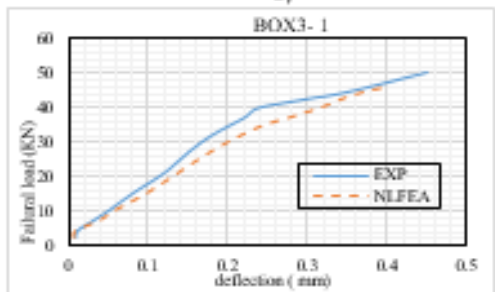
a)



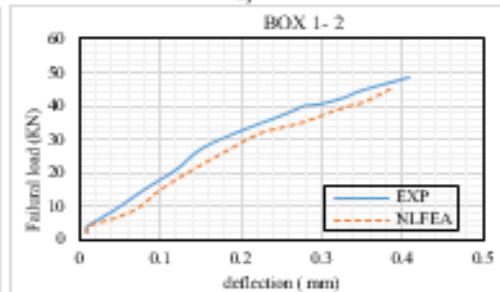
b)



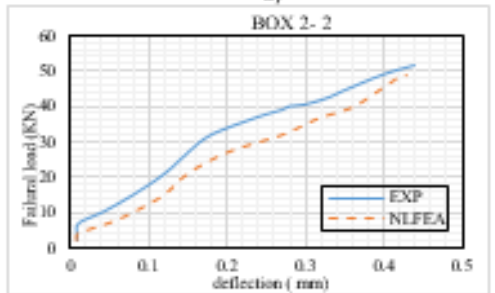
c)



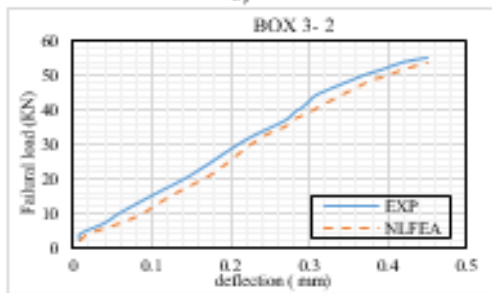
d)



e)



f)



g)

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Fig. 14: Comparison between experimental and NLFEA load deflection curve; a) Control BOX1; b) BOX1-1; c) BOX2-1; d) BOX3-1; e) BOX1-2; f) BOX2-2; g) BOX3-1.

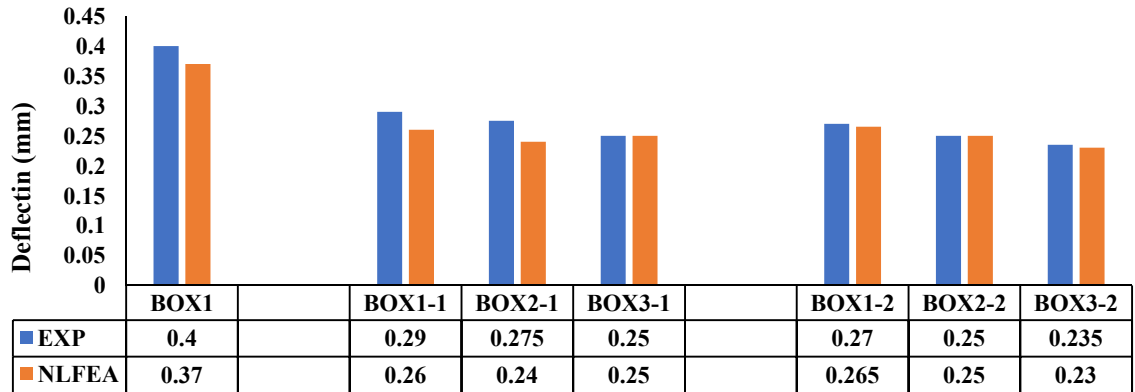


Fig.15: Comparison between Exp. deflection and NLFE deflection at the failure load of control specimen.

5.3 Crack Patterns

The Fig. 16 indicate a comparison between the crack patterns experimentally and in NLFE analysis these cracks begins micro cracks and increased in length and width till failure

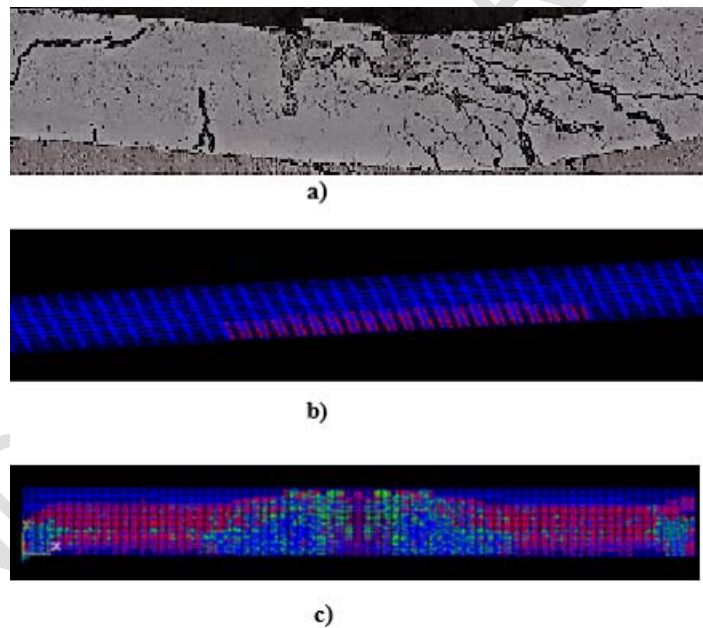


Fig.16: Crack pattern for box beams; a) Experimental crack pattern; b) NLFE crack pattern; c) NLFE cracks till failure.

5.4 Shear Stresses

As the porpouse of this study was to discuss the shear stresses and the effect of using wire meshes in resist shear and cracks propagates. The experimental and NLFEA showed reasonable agreement in the obtained results as shown in Fig. 17 and Table 6. The ratio between the shear stresses from NLFEA and experimental test was 0.89 for control specimen, but for the group one which used glass fiber wire mesh instead of steel stirrups this ratios was 0.94, 0.93 and 0.96 for BOX 1-1, BOX2-1 and BOX3-1

387 respectively. For the second group which used tensar wire mesh, the ratios were 0.94, 0.95 and 0.96
 388 for BOX 1-2, BOX2-2 and BOX3-2 respectively. So, the finite element analysis represents an
 389 acceptable presentation for shear stresses.
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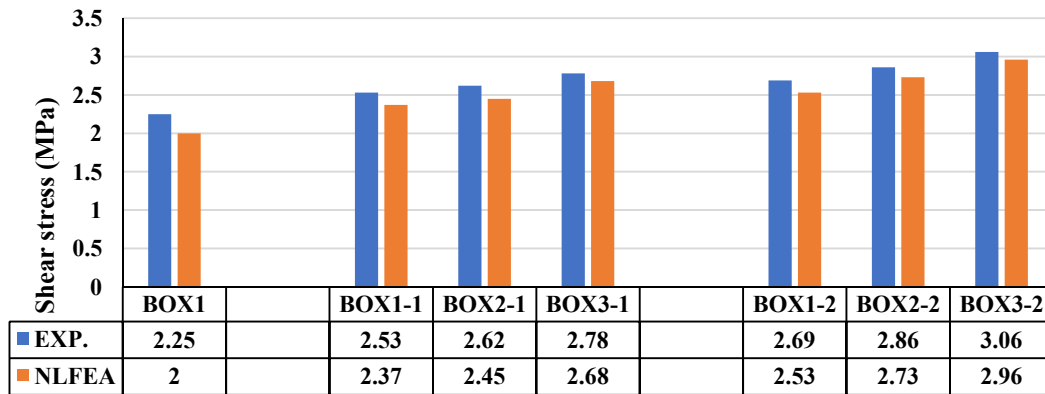


Fig.17: Comparison between Exp. Shear stresses and NLFE Shear stresses.

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6. CONCLUSIONS

397 The following conclusions can be drawn:

- 398 1- Glass fiber wire mesh and Polyethylene (tensar) wire mesh exhibited features
 399 over normal reinforcement with reinforcing steel, especially in box beams
 400 such that, it has high strength, easy to be handling cutting and shaped also has
 401 light weight with respect to steel stirrups.
- 402 2- Using glass fiber and tensar wire mesh instead of steel stirrups exhibit high
 403 ultimate failure load with respect to control specimen.
- 404 3- Tensar (Polyethylene) wire mesh has high effect in increasing load capacity,
 405 deflection, the shear stresses and cracks propagate.
- 406 4- The cracks propagation and its number and width decreased by using glass
 407 fiber and tensar wire mesh especially in specimens with two and three layers
 408 of wire mesh.
- 409 5- There a reasonable agreement between experimental and numerical results
 410 obtained in form of ultimate failure load, deflection and shear stresses.
- 411 6- This work gives an acceptable prediction for shear stresses of box beams
 412 reinforced with glass fiber or tensar wire meshes where the obtained average
 413 ratio ($V_{u,NLFEA}/V_{u,EXP}$) was 0.938.

414 At the end, the composite either glass fiber or tensar wire mesh in reinforcement
 415 of box sections instead of steel stirrups has a good effect in failure load,
 416 deflection, cracks propagation and shear stresses.
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