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FABRICATION OF TiO₂/DYE-SENSITIZED SOLAR CELLS (DSCs) USING DYE EXTRACTS AND THEIR MIXTURE AS PHOTOSENSITIZERS

Authors' contributions

- This work was carried out in collaboration between all authors. Authors TOA, POA and NA 4 designed the study. Author TOA wrote the protocol and wrote the first draft while, authors NA 5 6
- 7
- and AAL carried out the experimental work and analyses. Authors TOA and AAL managed the literature searches. All authors read and approved the final manuscript.

Original Research Article 8

ABSTRACT 9

In this work we have reported an investigation on Hibiscus sabdariffa and Delonix regia dye 10 extracts and their mixture as natural sensitizers for TiO2/DSCs. A shift in the absorption 11 maximum toward the lower energy of the ultraviolet-visible spectrum was observed for the dye 12 mixture and a shift in the absorption maximum towards the higher energy of the ultraviolet-13 visible spectrum was observed for the dye extracts. The optical band gaps obtained at the point 14 15 where the absorption spectra showed strong cut offs range from 1.79eV to 2.40eV. Also, we have used TiO₂ thin films of thickness 5.2µm and the Light Harvesting Efficiencies (LHE) of the dye 16 17 extracts and the dye mixture adsorbed onto TiO₂ surface were close to unity. The average diameter of the TiO_2 films obtained from SEM is in the range of 25-40nm reflecting that the TiO_2 18 films are transparent and suitable for DSC application. The XRD pattern revealed the TiO₂ films 19 to be of anatase form and the structure type is tetragonal with 3.53217Å as the *d-spacing* for the 20 most prominent peak, $2\theta = 25.2139^{\circ}$ (ICDD data file: 01-075-8897). Three (3) DSCs each of 0.52 21 cm^2 active area were assembled and subjected to current-voltage characterization using a 22 standard overhead Veeco viewpoint solar simulator equipped with AM 1.5 filter to give a solar 23 radiation of 1000 W/m^2 and coupled to Keithley source meter (model 4200SCS). The 24 photoelectrochemical performance of the fabricated DSCs showed open-circuit voltages (V_{oc}) 25 varied from 0.42 to 0.53 V, the short-circuit current densities (J_{sc}) ranged from 0.10mAcm⁻² to 26 27 $0.90 mAcm^{-2}$ and the fill factors (FF) varied from 12 to 38%. The best overall solar power conversion efficiency of 0.13% was obtained, under AM 1.5 irradiation and a maximum short 28 circuit current density of 0.90mAcm⁻². Nevertheless, pure Hibiscus sabdariffa and Delonix regia 29 *dve extracts* proved to be rather poor sensitizers as can be seen by the low spectra absorption at 30 lower energies with current densities of 0.17mAcm⁻² and 0.10mAcm⁻² respectively. The solar 31 power conversion efficiencies for Hibiscus sabdariffa and Delonix regia dye extracts were 32 0.01% and 0.02% respectively. In our earlier studies, we highlighted an established fact that raw 33 34 natural dye mixtures exhibit better performance than pure dye extracts. Thus, the power conversion efficiency of 0.13% observed for the dye mixture sensitized TiO₂/DSC corresponds to 35 an increment in the neighborhood of 85% to 92% over the pure dye extracts sensitized 36 37 TiO₂/DSCs.

Keywords: Natural dyes, dye mixture, light harvesting efficiency, molar extinction coefficient, 38

TiO₂-DSC, optical band gap, power conversion efficiency. 39

40 1.0 INTRODUCTION

The power conversion efficiencies of natural dye-sensitized solar cells are low compared to solar 41 cells sensitized with inorganic and synthetic dyes [1, 2, 3]. This is due to weak bonding between 42 the natural dyes and TiO₂ surface which ultimately leads to low short circuit current density 43 deliverable by the solar cells [4]. Other reasons include transformation of the natural dye 44 functional groups from a more stable state (flavilium state) to an unstable state (quinoidal state) 45 upon attachment to the TiO_2 surface which is as a result of high pH values [5, 6, 7]. This unstable 46 state is usually characterized by long bond length functional groups that prevent dye molecules 47 from arraying effectively on the TiO₂ film thereby causing low electron transfer from the dve 48 molecules to the conduction band of TiO₂. Finally, the masking and agglomeration effects of 49 natural dyes which limit the light harvesting efficiency to ultraviolet and the onset of the visible 50 51 light spectrum [5, 7, 8, 9, 10].

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Several research efforts have been made to improve the interaction between the natural dyes and 53 TiO₂ surface in order to achieve high power conversion efficiency. These include the use of 54 55 appropriate extraction solvents, synergistic effect of dyes derived from single species such as algal derived photosynthetic pigments, organic acids and mixed dyes [11, 12, 13, 14, 15, 16, 17, 56 57 18, 19]. Thus, it was established that mixed dye system would account for many possible types of interactions between dyes with various constituents present, but this is yet to be thoroughly 58 59 understood [20]. Although, there could be more possible ways to increase the efficiency of solar cells sensitized with natural pigments but it is evident from the equation for power conversion 60 efficiency [equation (1) below] that high values of short circuit current density (J_{sc}) , open 61 circuit voltage (V_{oc}) and fill factor (FF) lead to high efficiency in any solar cell. As such, it is 62 necessary to improve these three parameters in order to raise power conversion efficiency of a 63 64 DSC.

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In our previous studies, we developed and characterized DSC based on TiO₂ nanoparticles 66 coated with Hibiscus sabdariffa (Zobo) and the overall solar power conversion efficiency of 67 0.033% and a maximum current density of 0.17mAcm⁻² were obtained [21]. Typically, low peak 68 absorption coefficient, small spectra width and very low power conversion efficiency of this 69 DSC boosted additional studies oriented; on one hand, to the use of a new natural sensitizer 70 (Delonix regia) in addition to Hibiscus sabdariffa and their mixture as a promising strategy for 71 harvesting more light in the higher wavelengths. On the other hand, we hope to increase the 72 extent of Light Harvesting Efficiency (LHE) within the TiO_2 electrode by depositing a blocking 73 layer sequentially to enhance the surface area of TiO₂, to favor cluster formation in TiO₂ nanoparticles 74 75 for effective anchorage of the natural dye extracts and their mixture and to improve interconnectivity among TiO_2 nanoparticles for enhancement in the short circuit current density. Sequel to this, three (3) 76 DSCs each of 0.52 cm² active area were assembled by sandwiching a surlyn polymer foil of 25 77 um thickness, as spacer between the photoelectrode and the platinum counter electrode and 78 characterized using a standard overhead Veeco viewpoint solar simulator equipped with AM 1.5 79 filter to give a solar radiation of 1000 W/m^2 and coupled to a Keithlev source meter (model 80 4200SCS) which was connected to the computer via GPIB interface for data acquisition. 81

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86 2. MATERIALS AND METHODS

Titanium isopropoxide, Titanium nanoxide, acetylacetonate, ethanol, isopropanol, fluorine doped 87 tin-oxide (FTO) conducting glass $[11.40 \text{ ohm/m}^2, (1.00 \times 1.00)cm^2]$, electrolyte (iodolyte-AN-88 50), sealing gasket (surlyn-SX1170-25PF), and screen-printable platinum catalyst, (Pt-catalyst 89 T/SP) all were obtained from SOLARONIX. Dye extracts were obtained from the natural 90 products (Hibiscus sabdariffa and Delonix regia). A mixture of 0.3M of titanium isopropoxide, 91 1.2M acetylacetonate and isopropanol was spin coated three (3) times with different 92 93 concentrations sequentially as blocking layer on the pre-cleaned fluorine doped tin-oxide (FTO) conducting glasses and sintered at 150°C for four minutes each time the deposition was made. 94 95 Subsequently, a paste of titanium nanoxide in propanol in the ratio 1:3 was screen printed on the three (3) fluorine doped tin-oxide (FTO) conducting glasses and allowed to dry at 125°C in open 96 97 air for 6 minutes.

The FTO/TiO₂ glass electrodes were sintered in a furnace at 450°C for 40 minutes and allowed 98 to cool to room temperature to melt together the TiO₂ nanoparticles and to ensure good 99 mechanical cohesion on the glass surface. Dried leaves of Hibiscus sabdariffa and Delonix regia 100 were crushed into tiny bits and boiled in 75ml of deionized water for 15 minutes. The residue 101 was removed by filtration and the resulting extracts were centrifuged to further remove any solid 102 103 residue while a mixture in the ratio 50:50 by volume of the dye extracts was made. The dye extracts and the mixture were used directly as prepared for the construction of the DSCs at room 104 temperature. A scattering layer of TiO₂ was also deposited on the TiO₂ electrodes before the 105 electrodes were immersed (face-up) in the natural dye extracts and their mixture for 18h at room 106 temperature for complete sensitizer uptake. This turned the TiO₂ film from pale white to 107 sensitizer colour. The excess dye was washed away with anhydrous ethanol and dried in 108 moisture free air. 109

The thickness of TiO₂ electrodes and the deposited scattering layers was determined using 110 Dekker Profilometer. Surface morphology of the screen-printed TiO₂ nanoparticles was observed 111 using EVOI MA10 (ZEISS) multipurpose scanning electron microscope operating at 20kV 112 employing secondary electron signals while the corresponding Energy Dispersive Spectra (EDS) 113 were obtained using characteristic x-rays emitted by TiO₂ nanoparticles. The X-ray diffraction 114 (XRD) pattern of the screen-printed TiO₂ nanoparticles at room temperature was recorded using 115 X-ray Diffractometer; Panalytical Xpert-Pro, PW3050/60, operating at 30mA and 40kV, with 116 monochromatic Cu-Ka radiation, of wavelength $\lambda = 1.54060$ Å. A scanned range 3–80.00553° 2 θ , 117 with a step width of 0.001° was used. The pattern was analyzed and the peaks were identified 118 using ICDD data file (01-075-8897). The UV-Visible (UV-Vis) absorption measurements of the 119 dve extracts, their mixture and the dve extracts and their mixture on the screen printed TiO₂ 120 electrodes were carried out with Avante UV-VIS spectrophotometer (model-LD80K). From these 121 measurements, plots for the absorbance, Light Harvesting Efficiency (LHE) and molar extinction 122 123 coefficient versus the wavelengths of interest were obtained using the relevant expressions from 124 [4].

Three (3) DSCs each of $0.52cm^2$ active area were assembled by sandwiching a surlyn polymer foil of $25\mu m$ thickness, as spacer between the photoelectrode and the platinum counter electrode and then hot-pressed at $80^{\circ}C$ for 15s. A drop of liquid electrolyte was introduced into the cell assemblies via pre-drilled holes on the counter-electrodes and sealed using amosil sealant. In

order to have good electrical contacts, a strip of wire was attached to both sides of the FTO 129 130 electrodes. Finally, the DSCs were subjected to current-voltage characterization using a standard overhead Veeco viewpoint solar simulator equipped with Air Mass 1.5 (AM 1.5) filter to give a 131 132 solar radiation of 1000 W/m² and coupled to *Keithley* source meter (model 4200SCS) which was connected to the computer via GPIB interface for data acquisition. Subsequently, the working 133 electrode and counter electrode of the DSC were connected in turn to the positive and negative 134 terminals of the digital *Keithley* source meter respectively. The bias was from short circuit to 135 open circuit and was obtained automatically using LabVIEW software from National 136 Instruments Inc, USA. From the data, *I-V* curves were plotted in real time for the DSCs under 137 illuminated condition. Following this, the photovoltaic parameters viz; the open circuit voltage 138 (V_{oc}) and short circuit current (I_{sc}) were obtained from the *I-V* curves for the cells. The fill factor 139 (FF) and the power conversion efficiency for the cells were obtained using the following 140 relations: 141

$$FF = \frac{P_m}{V_{oc} \cdot I_{sc}} \text{ and } \eta = \frac{FF \cdot V_{oc} \cdot J_{sc}}{I_{in}}$$
(1)

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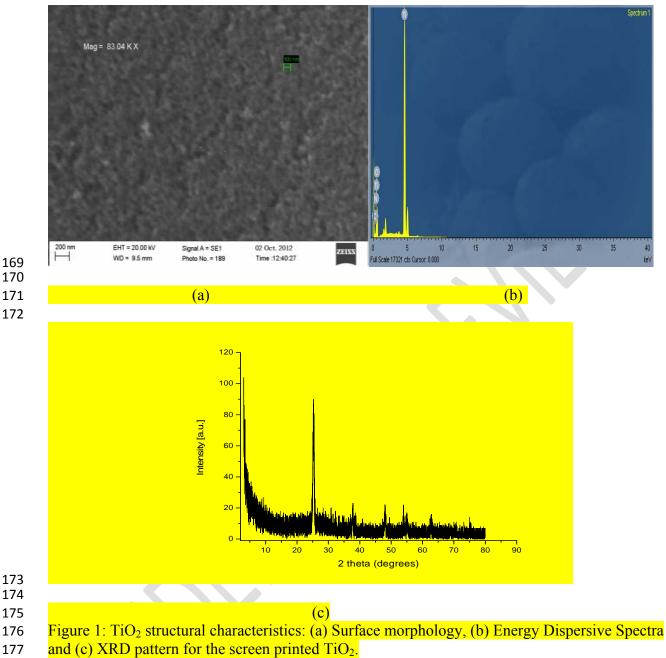
145 3.0 RESULTS AND DISCUSSION

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The image presented in Figure 1 obtained using characteristic x-rays emitted by TiO₂ 147 nanoparticles was observed at a magnification of 83.04kX. The uniform contrast in the image 148 revealed TiO₂ to be practically isomorphic with titanium and oxygen being the dominant 149 elements with concentration of about 99.9% as depicted in the EDS spectra (Figure 1b). The 150 morphology of TiO₂ nanoparticles is such that the particles are closely parked and spherical in 151 shape. The average diameter of the particles is in the range of 25-40nm reflecting that TiO₂ 152 nanoparticles are transparent and suitable for DSC application. The thickness of TiO₂ on the 153 FTO conducting glass determined using Dekker Profilometer was found to be 5.2µm for each 154 photoelectrode and that of the deposited scattering layers was found to be 1 um. The XRD 155 pattern revealed the compound name for the TiO₂ electrode to be anatase syn., and the structure 156 type is tetragonal with 3.53217Å as the *d-spacing* for the most prominent peak, $2\theta = 25.2139^{\circ}$ 157 (ICDD data file: 01-075-8897). Other prominent peaks occur at $2\theta = 37.7883^{\circ}$, 48.0463° , 158 53.9110° , 55.0481° , 62.7104° and 75.1376° with d-spacing d = 2.38075 Å, 1.89370 Å, 1.70073 Å, 159 1.66826 Å, 1.48160 Å and 1.26338 Å. 160

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In figure 2, the dye extracts and their mixture exhibit absorption maxima slightly above 400nmand the most prominent shoulders occur slightly above 500nm. But upon sensitization on TiO₂, there was reduction in absorption maxima and the prominent shoulders for the dye extracts while an enhancement in the absorption maximum with a shift toward high wavelengths (450nm - 600nm) was observed for the dye mixture and the prominent shoulder broadened toward the higher wavelengths (750nm - 900nm) with reduced absorption intensity for the mixture.



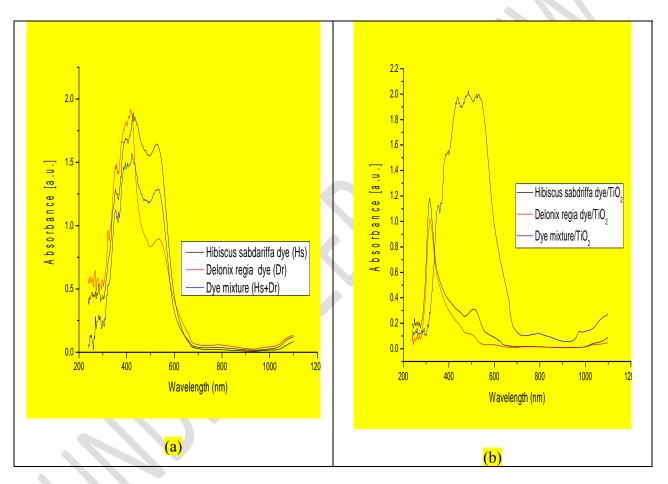
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Chemisorption of anthocyanins on TiO_2 was been reported by [22] to be as a result of alcoholic 179 bound protons which condense with the hydroxyl groups present at the surface of nanostructured 180 TiO_2 . Such attachment to the TiO_2 surface stabilizes the excited state, thus shifting the absorption 181 maximum towards the lower energy of the spectrum. In our study, a shift in the absorption 182 maximum towards the lower energy of the spectrum was observed for the dye mixture adsorbed 183 on TiO₂ and a shift in the absorption maximum towards the higher energy of the spectrum was 184 observed for the dye extracts adsorbed on TiO₂. This observation suggests that there was 185 effective adsorption of the dye mixture onto TiO₂ surface which could be attributed to the low 186 pH value and the short bond length of the OH groups present in the dye mixture. These OH 187

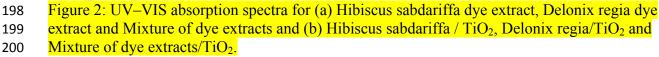
188 groups favour the formation a strong bond with the oxide surface and also good arraying to the 189 TiO_2 film effectively. The shift may also be attributed to the changing of the anthocyanin 190 molecule from the unstable quinoidal state to the more stable flavilium state to upon chelation.

191 It is an established fact that the light absorption by a dye monolayer is small since the cross 192 section for photon absorption of most photosensitizers is much smaller than the geometric area 193 occupied on the semiconductor surface, but with thin film semiconductor the obtainable LHE is

- usually close to unity [23]. In this work, we have used TiO_2 thin film of thickness 5.2µm and the
- 195 LHE of the dye extracts and the dye mixture adsorbed onto TiO_2 surface is close to unity.
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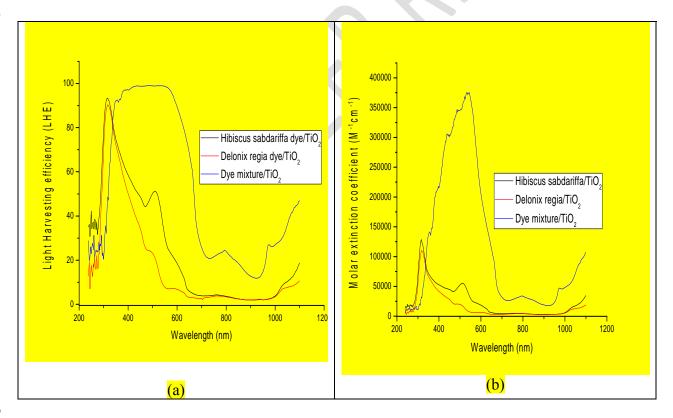


The light harvesting efficiency values obtained are plotted against wavelengths as shown in figure 3. The absorption band of the dye extracts after sensitization on TiO_2 becomes a bit discrete after sensitization but quite broad for the dye mixture after sensitization. Whilst the molar extinction coefficients are very high for the dye extracts and the mixture, it turned out that

only small areas are being covered by the solar irradiance spectrum for the dye extracts but an increase in the area was observed for the dye mixture. Most notably, the spectra bandwidth is within the range of 150nm to 200nm for the dye extracts but an increase in the vicinity of 400nmto 500nm was observed for the dye mixture. This increase in the spectra bandwidth significantly enhances the photocurrent density for the dye mixture/TiO₂-DSC as evident from current-voltage characterization.

Current density and power versus voltage characteristics of the DSCs are plotted and shown in 212 figure 4. The photovoltaic parameters are determined and tabulated in Table 1. The current 213 density ranges from $0.17mAcm^{-2}$ to $0.90mAcm^{-2}$, the open circuit voltage ranges from 0.42V to 214 0.53V, the fill factor from 12% to 38% and the power conversion efficiency ranges from 0.01%215 to 0.13%. Thus, it is evident from *table 1* that high values of J_{sc} , and V_{oc} are responsible for the 216 higher efficiency obtained for the dye mixture/TiO₂-DSC compared to those of the parent dyes. 217 In our previous studies, we developed and characterized DSC based on TiO₂ nanoparticles 218 coated with Hibiscus sabdariffa (Zobo) and the overall solar power conversion efficiency of 219 0.033% and a maximum current density of 0.17mAcm⁻² were obtained [21]. This boosted 220 additional studies oriented to the use of dye mixture (Hibiscus sabdariffa plus delonix regia) 221 leading to an enhancement in the light harvesting efficiency and hence the photocurrent density 222 which is owed to the high peak absorption coefficient and large spectra bandwidth. 223

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- 228 Figure 3: Light Harvesting Efficiency (LHE) for (a) Hibiscus sabdariffa / TiO₂, Delonix
- regia/TiO₂ and Mixture of dye extracts/TiO₂ and (b) Hibiscus sabdariffa / TiO₂, Delonix
- 230 regia/TiO₂ and Mixture of dye extracts/TiO₂.

Table 1: Photovoltaic parameters of the DSCs sensitized with *Hibiscus sabdariffa dye*, *Delonix regia dye and their mixture*

DSC	$J_{sc}(mAcm^{-2})$	V_{oc} (V)	FF	η (%)
H. sabdariffa /TiO2	0.17	0.42	0.12	0.01
Delonix regia /TiO ₂	0.10	0.45	0.38	0.02
Dye mixture /TiO ₂	0.90	0.53	0.28	0.13

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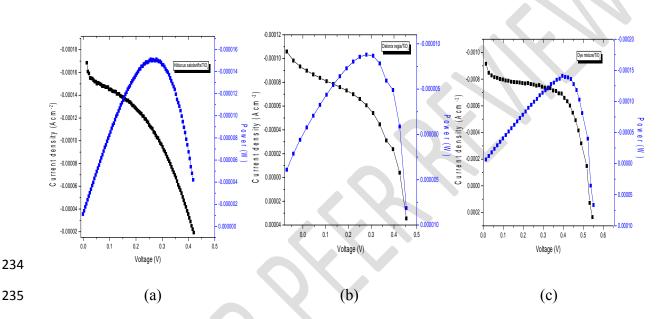


Figure 4: Current density and Power versus voltage for (a) TiO_2 -DSC sensitized with *Hibiscus* sabdariffa dye, (b) TiO_2 -DSC sensitized with *Delonix regia dye* and (c) TiO_2 -DSC sensitized with dye mixture.

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In this work, it was discovered that TiO_2 band gap was reduced upon sensitization with the 240 extracted dyes and their mixture. The optical band gaps were obtained at the point where the 241 absorption spectra showed a strong cut off, when the absorbance values are minimum. The 242 values range from 1.79eV to 2.40eV. The band shifts could be attributed to molecular transitions 243 that take place when the dye molecules chelate with TiO_2 . Typically, anthocyanin dyes exhibit π 244 - π^* orbital transition which is attributed to the wavelength range between 500nm to slightly 245 above 650nm. In this work, the cut off wavelength for the spectra ranges between 600nm to 246 slightly above 700nm. Finally, it is well known that proton adsorption causes a positive shift of 247 the Fermi level of the TiO₂, thus limiting the maximum photovoltage that could be delivered by 248 the cells [22]. Nevertheless, the dye mixture proved to be a better sensitizer compared to pure 249 Hibiscus sabdariffa and Delonix regia that exhibited low spectral absorption at lower energies. 250 However, no deviation from this trend was observed when the duration of continuous stimulated 251 sunlight illumination was increased for several hours. 252

253 4.0 CONCLUSION

In this work we have reported an investigation on *Hibiscus sabdariffa and Delonix regia* dye 254 extracts and their mixture as natural sensitizers of TiO2/DSCs. The best overall solar power 255 256 conversion efficiency of 0.13% was obtained, under AM 1.5 irradiation and a maximum current density of 0.90mAcm⁻². Nevertheless, pure Hibiscus sabdariffa and Delonix regia dye extracts 257 proved to be rather poor sensitizers as can be seen by the low spectral absorption at lower 258 energies with current density of $0.17 mAcm^{-2}$ and $0.10 mAcm^{-2}$ respectively. The solar power 259 conversion efficiency for Hibiscus sabdariffa and Delonix regia dye extracts are 0.01% and 260 0.02% respectively. In our earlier studies, we highlighted an established fact that raw natural dye 261 mixtures exhibit better performance than pure dye extracts. Thus, the power conversion 262 efficiency of 0.13% observed for the dye mixture corresponds to 92% and 85% increment over 263 the pure dye extracts sensitized $TiO_2/DSCs$. This could be related to the specific pools of 264 ancillary molecules present in the dye mixture of (*i.e.*, alcohols, organic acids, *etc.*) which act as 265 coadsorbates, suppressing recombination with the electrolyte, reducing dye aggregation and 266 favouring charge injection. Although the efficiencies obtained with this natural dye extracts and 267 the dye mixture are still below the current requirement for large scale practical application, the 268 269 results are encouraging and may boost additional studies focused on the modification of solar cell components compatible with the dye mixture. In view of this, we are currently exploring the 270 possibility of increasing the power-conversion efficiency of the DSCs based on TiO_2 using 271 272 modified *TiO*₂ and counter electrodes and *Delonix regia*. 273 **ACKNOWLEDGEMENTS** 274 We thank Physics Advanced Laboratory, Sheda Science and Technology Complex, FCT, 275

276 Abuja, Nigeria for technical assistance during the experimental characterization.

278 **COMPETING INTERESTS**

- 279 Authors have declared that no competing interests exist.
- 280 281

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