1	Original Research Article
2	Structural Shear behavior of Composite Box
3	beams using advanced innovated materials
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9 10 11	ABSTRACT

This paper presents a new conception of shear behaviour of box concrete beams reinforced by composite fabrics. For this purpose, stirrups, wire meshes as shear reinforcement were used. Seven box section concrete beams were tested using two-point loading system. Beams with tensar wire mesh exhibited increasing in ultimate failure load, shear capacity and deflection with respect to beams used fiber-glass wire mesh instead of stirrups. Nonlinear finite element analysis was conducted using finite element program of ANSYS 14.5 to verify the experimental test program. An acceptable acceptance found between the experimental and numerical results.

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Keywords: [Composite structures, box beams, shear stress, composite materials, glass fiber
 wire mesh, tensar wire mesh, nonlinear finite element analysis (NLFEA), Ansys 14.5]

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17 1. INTRODUCTION

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19 Wire meshes were used to belay the new system and to improve its performance [1,2]. 20 Ferrocement is named as wire mesh reinforcement. The flexure behavior of wire meshes 21 had been studied and noticed to be nearly to reinforced concrete members [3,6]. Al-22 Sulaimani et al [7,8] recommended studying the behavior of composite ferrocement beams under transversal shear stress. Mansur & Ong [9] had studied the shear behaviour of 23 rectangular ferrocement beams. Ferrocement rectangular beams were found to be critical to 24 shear collapse at comparatively high Vf and fc. El-Sayed & Erfan [10] improved the shear 25 behaviour of ferrocement composite beams. Test results showed that beams with expanded 26 wire mesh exhibited some amount of increase in shear capacity with respect to beams with 27 28 reference & welded wire mesh.

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30 2. EXPERIMENTAL PROGRAM

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The experimental work was conducted to investigate the general behaviour, cracks pattern, shear stresses and the ultimate capacity of the reinforced concrete box beam reinforced by composite fabrics. The experimental program consisted of seven composite box beams having the cross- sectional dimensions of 100 mm x200 mm and 1800 mm long were cast and tested until failure. All specimens were reinforced with the same longitudinal bars in tension and compression. The specimens were tested using two-point loading. The

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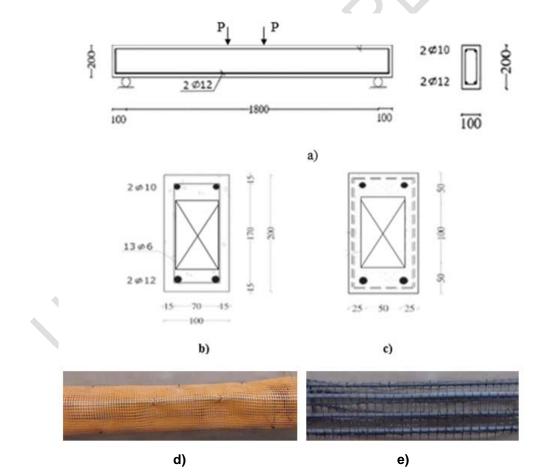
reinforcing bars were designed and detailed, and the bearing pad was proportioned such that the flexural, anchorage and bearing modes of failure were avoided. The concrete mix for the test specimens was designed to obtain compressive strength at 28 days of 30 MPa. The mix proportions were 2 sand: 1 cement, water cement ratio was 0.3 and 1.5% super plasticizer by weight of cement. The concrete slump was found to be 130 mm and a density of 2500 Kg/m³. All specimens were tested using compression testing machine of capacity 2000 KN.

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47 2.1 Preparation of Specimens and samples description

48 The experimental program consists of seven box beams with the same geometry and steel 49 reinforcement details as shown in Fig. 1, were prepared for testing under concentric loads. The control specimen was box section beam reinforced using 2Ø12 in tensions and 2Ø10 in 50 compression and 13Ø6 as stirrups. The other sixth box beams haven't stirrups but using 51 glass fiber and tensar composite instead of stirrups. The first group consists of three beams 52 Box1-1, Box2-1 and Box3-1 which reinforced using one, two and three layers of glass fiber 53 wire mesh respectively. Second group for Box1-2, Box2-2 and Box3-2 which reinforced 54 55 using one, two and three tensar wire mesh instead of stirrups respectively as described in 56 Table 1. 57



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- 60 Fig.1: beams geometric shape and reinforcement details, a) Control specimen; b) Cross-
- 61 section of beam with steel stirrups; c) Cross-section of beam glass fiber wire mesh or tensar
- 62 layer mesh; d) Beams with glass fiber wire mesh; e) Beams with tensar wire mesh
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67 Table 1: Box beams specimen's descriptions and notations

Series	Specimen	Specimen	Reinf.		Vr.
	No.	S	Tension	Compression	Stirrups
		descriptio			
		n			
Control	BOX1	Control specimen	2φ12	2 φ10	13Φ6
Group 1 "Glass fiber wire	BOX1-1	One-layer glass fiber	2 φ12	2 φ10	-
Mesh"	BOX2-1	Two-layer glass fiber	2 φ12	2 φ10	-
	BOX3-1	Three-layer glass fiber	2 φ12	2 φ10	-
Group 2 "Tensar wire	BOX1-2	One-layer tensar	2φ12	2 φ10	-
mesh"	BOX2-2	Two-layer tensar	2 φ12	2 φ10	-
	BOX3-2	Three-layer tensar	2 φ12	2 φ10	-

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69 2.2 Characteristics of Materials

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2.2 Characteristics of Waterials

The concrete mix contents utilized for the experimental program was summarized in Table 2 which gives concrete characteristic strength of 30 MPa. The reinforced steel obtained from EI-Dekhiela factory was fy=360 MPa (for deformed bars) and fy=240 MPa (for plain bars). Fig.2 showed either tensar or fiber glass wire meshed used. Table 3 summarized the properties of both wire meshes as per manufacturer. The beams were casted in a horizontal position and the vibrated concrete placed compacted in wooden molds.

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Table 2: The Contents of Concrete Mixture

Contents	Amount	80
Cement Sand Aggregate (1) Aggregate (2) Water Admix	350 K _g /m ³ 700 K _g /m ³ 540 K _g /m ³ 620 K _g /m ³ 162.5 L/m ³ 2 L/m ³	81 82 83 84 85 86 87
		88

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89 90 91 92 93 94 95 96	Fig.2: Configurati b) Fiber glass wir		b) rials; a) Polyethylene (Tensa	ar) wire mesh,
97 98 99	Table 3: Mechanical prop	erties of tensar and fiber	glss wire meshes	
	Polyethylene (Te	ensar) wire mesh	Glass fibe	r wire mesh
	Dimensions size	6.0 x 8.0 mm	Dimensions size	12.5 x 11.5 mm

Weight

Sheet Thickness

Young's modulus

Yield Stress

123 gm/m²

0.66 mm

230 N/mm²

80000

100	2.3 Test setup
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102	The composite box beams were tested under two-point load testing machine of maximum
103	capacity of 2000 KN with 1800mm effective span and 750mm shear span and 300mm load
104	distance as shown in Fig. 3. Load was affective at 20 KN increments on the tested
105	specimens. The LVDT and dial gages were used of high accuracy to measure the
106	deflections and strains for steel and concrete. The load still increased till failure load and

725 gm/m²

3.30 mm

260 N/mm²

100000

107 maximum displacements.

Weight

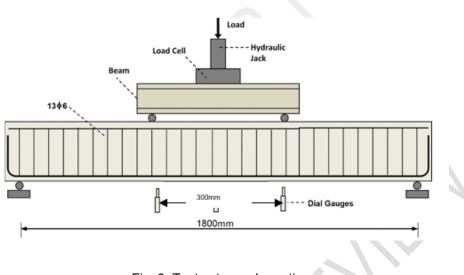
Sheet Thickness

Young's modulus

Yield Stress

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Fig. 3: Test set up schematic

113 3. RESULTS AND DISCUSSION

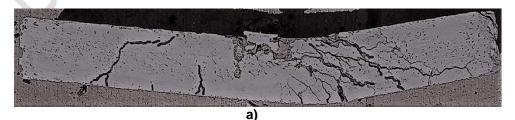
Test results include the load carrying capacity and displacement in concrete box beams. The cracks propagation during the tests was recorded. The crack initialization in the specimens reinforced using wire meshes was developed however, at later stages with respect to the control specimen. Also, the cracks lengths and widths decreased in the specimens reinforced with either glass fiber or tensar wire meshes as compared with the control specimen.

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125 3.1 Cracking

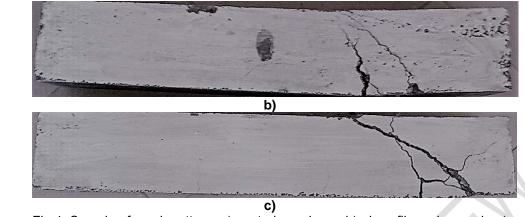
126 127 The first crack for all tested box beams were developed horizontally under the load pint in 128 the mid span. Control specimen cracks observed at a load of 7.5 KN. For specimens BOX1-129 1, BOX2-1 and BOX3-1, a higher ultimate load was recorded 1.04, 1.1 and 1.25 times than 130 control one respectively. The diagonal cracking initiated in the Control Specimen; BOX1 131 increased in length and width until failure at load of 42.5 KN. For specimens BOX1-2, BOX2-132 2 and BOX3-2, a higher ultimate load was recorded 1.02, 1.12 and 1.18 times than control 133 specimen respectively. Using fiber glass wire mesh and tensar wire mesh instead of stirrups was enhanced the crack pattern for box beams as shown in Fig. 4. 134

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rig.4: Sample of crack pattern; a) control specimen; b) glass fiber wire mesh; c)
Polyethylene (tensar) wire mesh.

144145 3.2 Ultimate load Capacity

146 The load carrying capacity is differ from one box beam to another according to its 147 reinforcement and using tensar and glass fiber wire mesh instead of steel stirrups. For the 148 control specimen, the ultimate failure load was 40.5 KN. The first group which reinforced 149 using glass fiber wire mesh recorded failure loads of 45.7, 47.3 and 50.2 KN for BOX1-1, 150 BOX2-1 and BOX3-1 respectively with enhancement ratio with respect to the control beam of 12.8, 16.8 and 23.9%. This enhancement related to layers number of glass fiber wire 151 mesh used in reinforcement which is related to the confinement effect for glass fiber.as 152 shown in Table 4. For the second group which reinforced using Polyethylene (tensar) wire 153 mesh of different layers number of BOX1-2, BOX2-2 and BOX3-2. The experimental failure 154 loads were 48.44, 51.6 and 55.2 KN with enhancement ratio of 19.6, 27.4 and 36.3% for 155 BOX1-2, BOX2-2 and BOX3-2 respectively. Observing that using three layers of either glass 156 157 fiber or tensar wire mesh recorded the highest load and enhancement in carrying capacity 158 due to the confimement ability and in increasing the compression strength of concrete which appeared in failure load capacity. It is noticed that the effect of using tensar wire mesh has 159 160 the major effect in load carrying capacity as shown in Table 4 and Fig. 5. 161

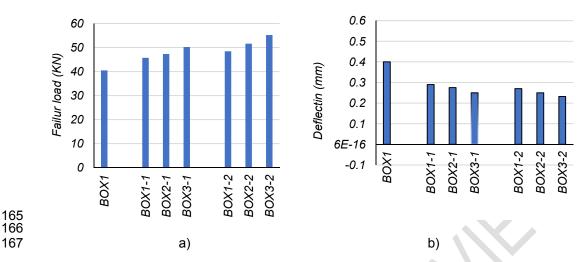
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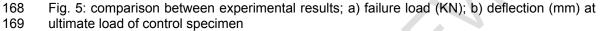
163 Table 4: Experimental testing results

Series	Specimen No.	Failure load (KN)	Shear Stress (MPa)	% Of enhancement in load	Shear Load(N) / ultimate strength(N)	Deflection (mm) at failure load
Control	BOX1	40.5	2.25		0.833	0.40
Group 1 "glass fiber ire	BOX1-1	45.7	2.53	12.8	0.830	0.290
mesh"	BOX2-1	47.3	2.62	16.8	0.830	0.278
	BOX3-1	50.2	2.78	23.9	0.831	0.250
Group 2 "Polyethylene	BOX1-2	48.4	2.69	19.6	0.834	0.270
(tensar)wire mesh"	BOX2-2	51.6	2.86	27.4	0.832	0.250
	BOX3-2	55.2	3.06	36.3	0.831	0.230

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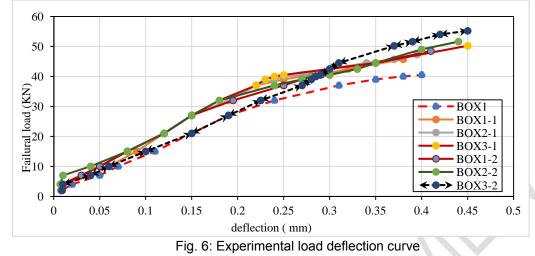
171 **3.3 Experimental ultimate deflection**

172 As shown in Table 4 and Figs. 5.b and 6 the experimental deflection recorded for different 173 specimens with different reinforcement types. The deflection recorded for the control 174 specimen was 0.40 mm at failure load. For group one which reinforced with glass fiber wire 175 mesh, the maximum deflection at failure load was 0.38, 0.39 and 0.45 mm but at the same 176 failure load of the control, it was 0.29, 0.278 and 0.25 mm respectively which is lower than 177 the control specimen. This indicates the effect of glass fiber wire mesh in decreasing the deflection with average ratio of 27.2%. For group two which reinforced with Polyethylene 178 (tensar) wire mesh, the maximum deflection at failure load was 0.41, 0.44 and 0.45 mm 179 which is higher than the control specimen but if the deflection recorded at specimens BOX1-180 181 2. BOX2-2 and BOX3-2 at failure load of control specimen which was 0.27, 0.25 and 0.23 182 mm respectively. This indicates the effect of tensar wire mesh in decreasing the deflection 183 with average ratio of 37.5%. This ratio indicates that the tensar wire mesh has the best effect 184 in decrease the deflection.

185 The decrease in ultimate deflection of group one and two is mainly due to increase in 186 number of glass fiber or tensar wire mesh layers used in reinforcement instead of steel 187 stirrups which lead to increase in its volume fraction in specimens.

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3.4 Ductility and energy absorption

191 192 Ductility is defined as the ratio between the deflections at ultimate load to the deflection at 193 the first crack load but the energy absorption is the total area under the load deflection 194 curve. The ductility recorded an average ratio for different specimens of 5.66. A progressive increase of energy absorption which represents the specimen toughness with volume friction 195 percentage and ductility was observed. For the control specimen BOX1 the energy 196 197 absorption recorded 285.6 KN.mm, compared this value with the recorded for different series 198 it shows good enhancement. For all series the enhancement percentage varies between 199 99.6% and 129%. The smallest enhancement was at specimen BOX1-2 which use one glass fiber layer instead of stirrups due to the weak properties of the used type of layer but the 200 201 highest enhancement was in BOX3-2 which used three tensar layers wire mesh. Finally 202 using reinforced with various types of composite materials were developed with high ultimate 203 loads, crack resistance, better deformation characteristics, high durability and energy 204 absorption properties, which are very useful for dynamic effect.

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206 3.5 shear stress

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208 The obtained shear stresses are obtained according to the ECP203/207 [11]. For the control 209 specimen BOX1 the shear stress was 2.25 MPa. For the first group box beams BOX1-1, 210 BOX2-1 and BOX3-1 the shear stresses were 2.53, 2.62 and 2.78 MPa respectively with an 211 enhancement ratio of 12.5%, 16.5% and 23.5% respectively with respect to the control 212 specimen. The second group which used Polyethylene (tensar) wire mesh instead of 213 stirrups, the shear stresses was 2.69MPa, 2.86 MPa and 3.06 MPa for BOX1-2, BOX2-2 and 214 BOX3-2 respectively. The enhancement in this group with respect to the control specimen 215 was 19.5%, 27.1% and 36.0% respectively which is relatively more than the group used the 216 glass fiber wire mesh.

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218 4. Non-linear finite element analysis study

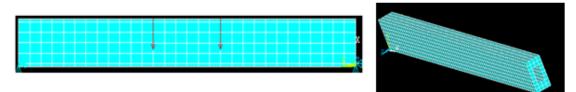
NLFEA study was done to verify the obtained experimental results. The groups studied were
 as shown in Table 1 which divided in to control specimen and other two groups. Group one
 which used glass fiber wire mesh instead of steel stirrups with different number of layers.
 The second group used Polyethylene (tensar) wire mesh instead of steel stirrups. These
 specimens were modeled and analyzed using ANSYS 14.5 [12] program.

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225 4.1 specimens modeling

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NLFEA was carried out to estimate the behavior of composite box beams as shown in Fig. 7.
 The discussed behavior included the ultimate capacity, deflection, shear stresses and crack
 pattern for each specimen.



a) Model of box beam under loads

b) model of box beam

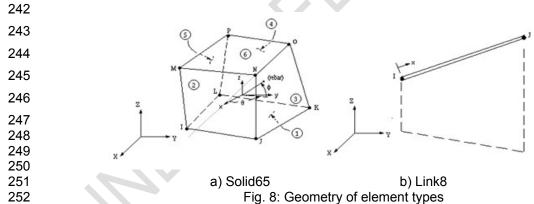
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Fig. 7: NLFEA model of examined box beams

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233 4.1.1 Model Elements Types

234 Solid 65 represent the concrete element which represents the stress strain curve for 235 concrete in compression and the other properties of it represent the concrete strength in 236 tension. The other used element was LINK 8 3-D to represent the steel bars with its strength 237 and steel stirrups. The composite materials of glass fiber or Polyethylene (tensar) wire mesh 238 was represented by calculating the volumetric ratio of it in the concrete element using its 239 properties by calculating the ratio of steel to concrete in each element as shown in Fig. 8. Each material has its X, Y and Z coordinates and has its orientation angle and its 240 reinforcement in wire mesh smeared element. 241



253 <u>4.1.2 Modelling Material properties</u> 254

The mechanical properties for element SOLID65 and LINK 8 which represent concrete and steel reinforcement respectively was Elastic modulus of elasticity (E_c = 4400 $\sqrt{f_{cu}}$ =24100

257 N/mm^{*}) and Poisson's ratio (v= 0.3), but Yield stress (f_y = 360 N/mm^{*} & f_{yst} = 240 N/mm^{*}) with 258 Poisson's ratio v= 0.2, [11].

For the element which represents the composite properties for glass fiber wire mesh are as the given. The glass fiber wire mesh which has diamond size is 12.5 x 11.5mm with thickness of 0.66 mm, the volumetric ratio of one layer of glass fiber mesh (V1= 0.00872), two layers was (V1= 0.0174) but for the three layers of glass fiber the volumetric ratio is (V1= 0.02616). For the Polyethylene (tensar) layers the size of opening is 6.0 x8.0mm with wires

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264 of diameter 3.3 mm. The volumetric ratio of one layer of tensar mesh (V1= 0.14800), two 265 layers was (V1= 0.29600) but for the three layers the volumetric ratio of three layer of tensar 266 mesh (V1= 0.44400).

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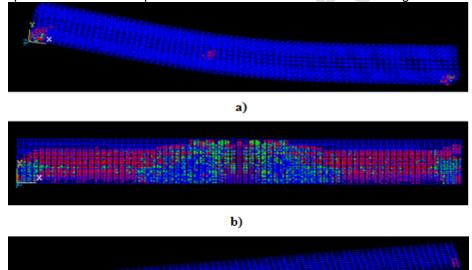
268 **4.2 Analytical Results and Discussion**

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270 The finite element program presents the nonlinear response of the box beams specimens. 271 Loading was incrementally increased until failure and divergence occurs which lead to 272 failure. The finite element results represent the cracks patterns, failure load, deflection, shear 273 stresses and yielding of steel as shown in Table 5. 274

275 4.2.1 Cracking

276 The first crack in the entire tested box beam was slightly inclined crack developed under the 277 load pint in the mid span. This first crack in the control specimen observed at a load of 4.0 278 KN. For specimens BOX1-1, BOX2-1 and BOX3-1, it was recorded at a higher load being 279 1.2, 1.15 and 1.05 times that of the Control Specimen; BOX1, respectively. The cracking 280 initiated in the Control Specimen; BOX1 increased in numbers until failure at load of 36 KN. 281 For specimens BOX1-2, BOX2-2 and BOX3-2, it was recorded at a higher load with respect 282 to control specimen being 0.95, 1.05 and 1.12 times that of the control specimen; BOX1, 283 respectively. Using the fiber glass wire mesh and Polyethylene (tensar) wire mesh instead of 284 stirrups enhance the crack pattern for box section beam as shown in Fig. 9C.



c)

285 286 Fig.9: Sample of crack pattern for control specimen; a) first cracks; b) cracks at failure; c) sample of cracks for specimens in group 1 and 2. 287

288 289 4.2.2 Ultimate Failure Load

290 The load carrying capacity is differing from one box section to another according to its 291 reinforcement and using glass fiber wire mesh and polyethylene (tenasr) wire mesh instead of steel stirrups. For the control specimen BOX, the ultimate failure load was 36.0 KN. The 292 293 first group which reinforced using glass fiber wire mesh recorded failure loads of 42.8, 44.2

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294 and 48.3 KN for BOX1-1, BOX2-1 and BOX3-1 respectively with enhancement ratio with 295 respect to the control beam of 18.8%, 22.8% and 34.1% respectively. This enhancement 296 related to number of fiber glass wire mesh used in reinforcement as shown in Table 5. For 297 the second group which reinforced using tensar wire mesh of different layers number of 298 BOX1-2, BOX2-2 and BOX3-2. The NLFE failure loads were 45.7, 49.2 and 53.4 KN with 299 enhancement ratio of 26.9%, 36.7% and 48.3% for BOX1-2, BOX2-2 and BOX3-2 300 respectively. Observing that using three layers of either glass fiber or tensar wire mesh 301 recorded the highest load and enhancement in carrying capacity. It is noticed that the effect 302 of using tensar wire mesh has the major effect in load carrying capacity as shown in Table 5 303 and Fig. 10.

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305 4.2.3 Analytical Ultimate deflection

The analytical deflection recorded for different specimens with different reinforcement types is recorded as in Table 5 and Fig. 10 and Fig. 11. The deflection of the control specimen was 0.37 mm at failure load. For group one which reinforced with glass fiber wire mesh, the maximum deflection at failure load was 0.35, 0.37 and 0.42 mm but at the same load of the control specimen it was 0.26, 0.24 and 0.25mm respectively which is lower than the control specimen. This indicates the effect of glass fiber wire mesh in decreasing the deflection with average ratio of 29.7%.

For group two which reinforced with Polyethylene (tensar) wire mesh, the maximum deflection at failure load was 0.40, 0.42 and 0.415 mm which is higher than the control specimen but if the deflection recorded at specimens BOX1-2, BOX2-2 andBOX3-2 at failure load of control specimen which was 0.265, 0.25 and 0.27 mm respectively. This indicates the effect of tensar wire mesh in decreasing the deflection with average ratio of 29.8%. This ratio indicates that the tensar wire mesh has relatively best effect in decrease the deflection.

The decrease in ultimate deflection of group one and two is mainly due to increase in number of glass fiber or tensar wire mesh layers used in reinforcement which lead to increase in its volume fraction in specimens.

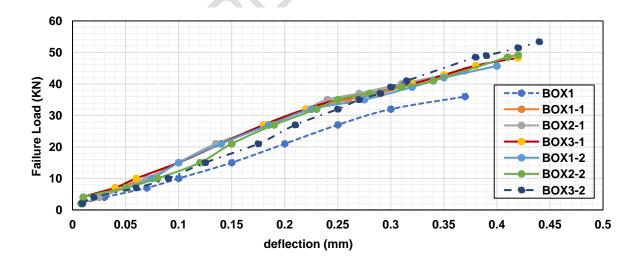


Fig. 10: NLFE load deflection curves

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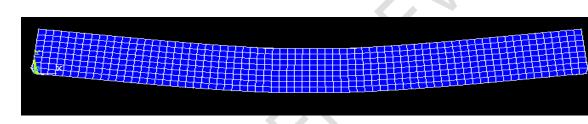
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335 Table 5: NLFEA Analytical Results

Specimen No.	Failure	% Of enhancementDeflection			
	load (KN)	in load	(mm) at failure load		
BOX1	36.0		0.370		
BOX1-1	42.8	18.8	0.370		
BOX2-1	44.2	22.8	0.350		
BOX3-1	48.3	34.1	0.420		
BOX1-2	45.7	26.9	0.400		
BOX2-2	49.2	36.7	0.410		
BOX3-2	53.4	48.3	0.415		
	BOX1 BOX1-1 BOX2-1 BOX3-1 BOX1-2 BOX2-2	Ioad (KN) BOX1 36.0 BOX1-1 42.8 BOX2-1 44.2 BOX3-1 48.3 BOX1-2 45.7 BOX2-2 49.2	Ioad (KN) in load BOX1 36.0 BOX1-1 42.8 18.8 BOX2-1 44.2 22.8 BOX3-1 48.3 34.1 BOX1-2 45.7 26.9 BOX2-2 49.2 36.7		

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340 Fig.11 Typical deformation of NLFEA deflection for box beams

4.2.4 Ductility and energy absorption

343 A progressive increase of energy absorption which represents the specimen toughness with volume friction percentage and ductility was observed. For the control specimen BOX1 the 344 energy absorption recorded 249.9 KN.mm, compared this value with the recorded for 345 different series it shows good enhancement. For all series the enhancement percentage 346 varies between 45.1% and 159%. The smallest enhancement was at specimen BOX1-2 347 348 which use one Polyethylene (tensar) layer instead of stirrups due to the properties of the used type of layer but the highest enhancement was in BOX3-1 which used three tensar 349 layers wire mesh which agreed with the results. Finally using composite materials were 350 351 developed with high ultimate loads, crack resistance, better deformation characteristics, high 352 durability and energy absorption properties, which are very useful for dynamic effect.

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4.2.5 Shear Stresses

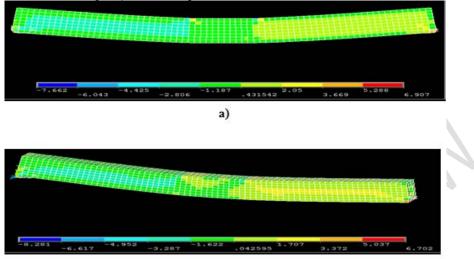
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The obtained shear stresses are obtained according to the obtained results from the NLFEA as shown in Fig.12. For the control specimen BOX1 the shear stress was 2.0 MPa. For the first group box beams BOX1-1, BOX2-1 and BOX3-1 the shear stresses were 2.37, 2.45 and 2.68 MPa respectively with an enhancement ratio of 18.5%, 22.5% and 34.0% respectively with respect to the control specimen. The second group which used the Polyethylene (tensar) wire mesh instead of stirrups, the shear stresses was 2.53 MPa, 2.73 MPa and 2.96 MPa for BOX1-2, BOX2-2 and BOX3-2 respectively. The enhancement in this group with

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respect to the control specimen was 26.5%, 36.5% and 48.0% respectively which is 363 364 relatively more than the group used the glass fiber wire mesh.



b)

365 Fig.12 NLFEA Shear Stresses; a) Shear stresses for BOX1; b) Sample of shear stresses for 366 different specimens 367

- 368 369 5. Comparison between experimental and NLFEA results
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These comparisons aim to ensure the NLFEA models are available and suitable to exhibit 371 372 the response of composite box beams. There are seven finite element models were compared with seven experimental specimens in term of ultimate load, ultimate deflection 373 374 and crack patterns.

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377 5.1 Ultimate failure load

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379 There was an acceptable agreement between the experimental failure load and the analytical failure load obtained from NLFE program as shown in Table 6 and Fig.13. The 380 381 ratio between the NLFE failure loads to the experimental failure load varies between 0.90 to 382 0.96 with an average ratio of 0.94. The ratio of P_{u NLFE}/ P_{u Exp} for control specimen was 0.90 but for the specimens in group one, it was 0.93, 0.94 and 0.96 for BOX 1-1, BOX2-1 and 383 384 BOX3-1 respectively.

385 For the second group this ratio was 0.94, 0.95 and 0.96 for BOX 1-2, BOX2-2 and BOX3-2 respectively. This shows that the NLFEA gives the aim of the studied parameters in face of 386 387 load carrying capacity. 388

389 5.2 Ultimate Deflection

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391 Fig. 14 showed the load deflection curves for all box beams in phase of experimental and 392 NLFE obtained results. The recorded deflection for experimental and NLFE analysis showed an agreement with respect to the deflection recorded for the control specimen as in Figure 393 15 and Table 6. The recorded ratio between Δ_{NLFE} / Δ_{Exp} of 0.92 for the control specimen. 394 395 For the first group this ratio recorded 0.92, 0.95 and 0.93 for BOX 1-1, BOX2-1 and BOX3-1 respectively but for BOX 1-2, BOX2-2 and BOX3-2, these ratios were 0.97, 0.95 and 0.92 396

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397 respectively. These ratios showed that NLFE program provide an acceptable response in

398 deflection as in Fig. 15.

399

400 Table 6: Comparison between experimental and NLFE Analysis

specimen	Failure load P _{ult} (KN)		Deflection Δ_{ult} (mm)		Shear stress Vu (MPa)		P _{ult} NLFEA/	Δ_{ult} NLFE/	V _u NLFEA/
specimen	NLFEA	EXP	NLFEA	EXP	NLFEA	EXP	P _{ult} exp	$\Delta_{\text{ult t}} \exp$	V _u exp
BOX1	36.0	40.5	0.37	0.40	2.0	2.25	0.90	0.92	0.89
BOX1-1	42.8	45.7	0.35	0.38	2.37	2.53	0.93	0.92	0.94
BOX2-1	44.2	47.3	0.37	0.39	2.45	2.62	0.94	0.95	0.93
BOX3-1	48.3	50.2	0.42	0.45	2.68	2.78	0.96	0.93	0.96
BOX1-2	45.7	48.4	0.40	0.41	2.53	2.69	0.94	0.97	0.94
BOX2-2	49.2	51.6	0.42	0.44	2.73	2.86	0.95	0.95	0.95
BOX3-2	53.4	55.2	0.415	0.45	2.96	3.06	0.96	0.92	0.96

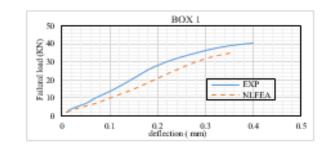


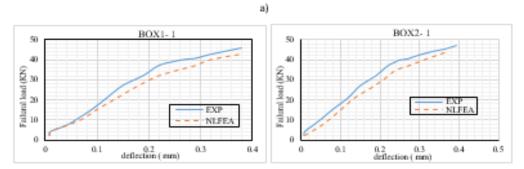
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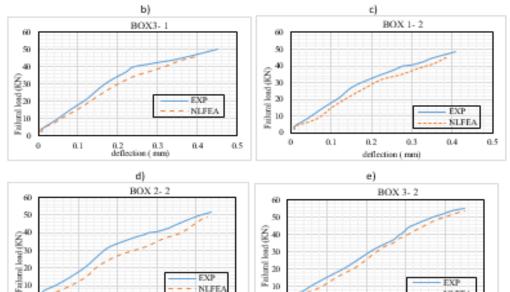
Fig. 13: Comparison between Exp. Failure load and NLFE failure load

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Failural load (KN)

0

0

0.1

Fig. 14: Comparison between experimental and NLFEA load deflection curve; a) Control BOX1; b) BOX1-1; c) BOX2-1; d) BOX3-1; e) BOX1-2; f) BOX2-2; g) BOX3-1.

0.5

10

0

0

0.1

EXP

0.4

0.2 0.3 deflection (mm)

g)

NLFEA

0.5

EXP

NLFE

0.4

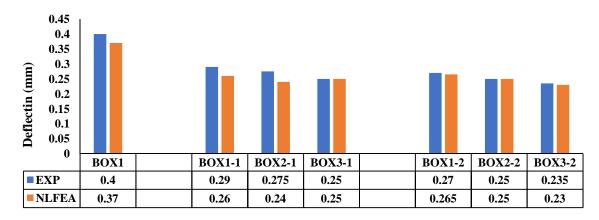
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0.2 0.3 deflection (mm)

f)

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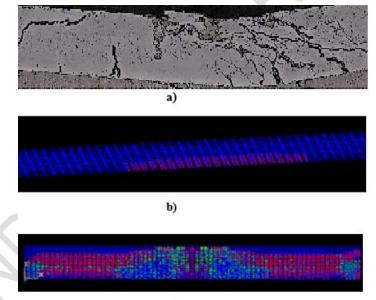
Fig.15: Comparison between Exp. deflection and NLFE deflection at the failure load of control specimen.

414 5.3 Crack Patterns

415 416 The Fig. 16 indicate a comparison between the crack patterns experimentally and in NLFE

417 analysis these cracks begins micro cracks and increased in length and width till failure

418



c)

419
420 Fig.16: Crack pattern for box beams; a) Experimental crack pattern; b) NLFE crack pattern;
421 c) NLFE cracks till failure.

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423 **5.4 Shear Stresses** 424

As the porpouse of this study was to discuss the shear stresses and the effect of using wire meshes in resist shear and cracks propagates. The experimental and NLFEA showed reasonable agreement in the obtained results as shown in Fig. 17 and Table 6. The ratio between the shear stresses from NLFEA and experimental test was 0.89 for control

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specimen, but for the group one which used glass fiber wire mesh instead of steel stirrups
this ratios was 0.94, 0.93 and 0.96 for BOX 1-1, BOX2-1 and BOX3-1 respectively. For the
second group which used tensar wire mesh, the ratios were 0.94, 0.95 and 0.96 for BOX 1BOX2-2 and BOX3-2 respectively. So, the finite element analysis represents an
acceptable presentation for shear stresses.



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Fig.17: Comparison between Exp. Shear stresses and NLFE Shear stresses.

439 **6. CONCLUSIONS** 440

441 The following conclusions can be drawn:

- Glass fiber wire mesh and Polyethylene (tensar) wire mesh exhibited
 features over normal reinforcement with reinforcing steel, especially in
 box beams such that, it has high strength, easy to be handling cutting
 and shaped also has light weight with respect to steel stirrups.
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- 448 3- Tensar (Polyethylene) wire mesh has high effect in increasing load 449 capacity, deflection, the shear stresses and cracks propagate.
- 4- The cracks propagation and its number and width decreased by using
 glass fiber and tensar wire mesh especially in specimens with two and
 three layers of wire mesh.
- 453 5- There a reasonable agreement between experimental and numerical
 454 results obtained in form of ultimate failure load, deflection and shear
 455 stresses.
- 6- This work gives an acceptable prediction for shear stresses of box
 beams reinforced with glass fiber or tensar wire meshes where the
 obtained average ratio (V_{u NLFEA}/V_{u EXP}) was 0.938.

459 At the end, the composite either glass fiber or tensar wire mesh in 460 reinforcement of box sections instead of steel stirrups has a good effect in 461 failure load, deflection, cracks propagation and shear stresses.

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