

2 **Structural Shear behavior of Composite Box beams**
3 **using advanced innovated materials**

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10 **ABSTRACT**

11 **This paper presents** a new conception of shear behaviour of box concrete beams reinforced by composite fabrics. For this purpose, stirrups, wire meshes as shear reinforcement were used. Seven box section concrete beams were tested using two-point loading system. Beams with tensor wire mesh exhibited increasing in ultimate failure load, shear capacity and deflection with respect to beams **used fiber-glass wire mesh instead of stirrups**. Nonlinear finite element analysis was conducted **using finite element program of ANSYS 14.5** to verify the experimental test program. **An acceptable acceptance** found between the experimental and numerical results.

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13 **Keywords:** [Composite structures, box beams, shear stress, composite materials, glass fiber wire
14 mesh, tensor wire mesh, nonlinear finite element analysis (NLFEA), Ansys 14.5]

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17 **1. INTRODUCTION**

18 Wire meshes were used to belay the new system and to improve its performance [1,2]. Ferrocement is
19 named as wire mesh reinforcement. The flexure behavior of wire meshes had been studied and
20 noticed to be nearly to reinforced concrete members [3,6]. **Al-Sulaimani et al** [7,8] recommended
21 studying the behavior of composite ferrocement beams under transversal shear stress. Mansur & Ong
22 [9] had studied the shear behaviour of rectangular ferrocement beams. Ferrocement rectangular beams
23 were found to be critical to shear collapse at comparatively high V_f and f_c . El-Sayed & Erfan [10]
24 improved the shear behaviour of ferrocement composite beams. Test results showed that beams with
25 expanded wire mesh exhibited some amount of increase in shear capacity with respect to beams with
26 reference & welded wire mesh.
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29 **2. MATERIALS AND METHODS**

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31 The experimental work **was conducted** to investigate the general behaviour, cracks pattern, shear
32 stresses and the ultimate capacity of the reinforced concrete box beam reinforced by composite
33 fabrics. The experimental program consisted of seven composite box beams having the cross-
34 sectional dimensions of 100 mm x200 mm and 1800 mm long were cast and tested until failure. All
35 specimens were reinforced with the same longitudinal bars in tension and compression. The
36 specimens were tested using two-point loading. The reinforcing bars were designed and detailed, and
37 the bearing pad was proportioned such that the flexural, anchorage and bearing modes of failure were
38 avoided. The concrete mix for the test specimens was designed to obtain compressive strength at **28**

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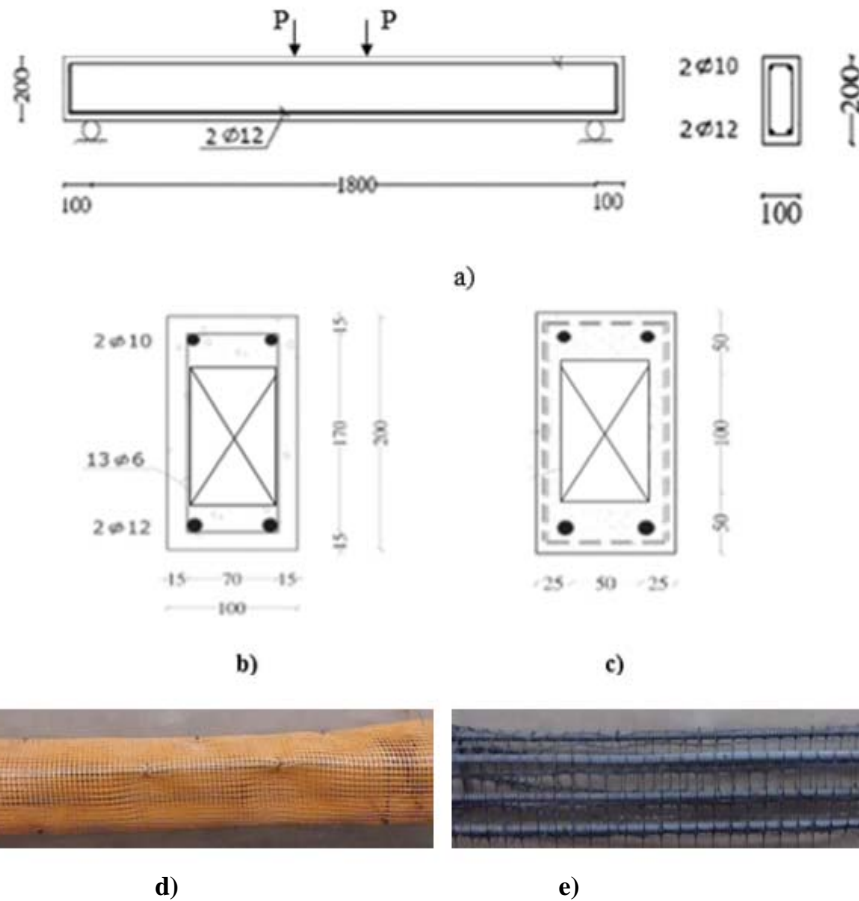
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39 days of 30 MPa. The mix proportions were 2 sand: 1 cement, water cement ratio was 0.3 and 1.5%
 40 super plasticizer by weight of cement. The concrete slump was found to be 130 mm and a density of
 41 2500 Kg/m³. All specimens were tested using compression testing machine of capacity 2000 KN.

44 **2.1 Preparation of Specimens and samples description**

45 The experimental program consists of seven box beams with the same geometry and steel
 46 reinforcement details as shown in Fig. 1, were prepared for testing under concentric loads. The control
 47 specimen was box section beam reinforced using 2Ø12 in tensions and 2Ø10 in compression and
 48 13Ø6 as stirrups. The other sixth box beams haven't stirrups but using glass fiber and **tensar**
 49 composite instead of stirrups. The first group consists of three beams Box1-1, Box2-1 and Box3-1
 50 which reinforced using one, two and three layers of glass fiber wire mesh respectively. Second group
 51 for Box1-2, Box2-2 and Box3-2 which reinforced using one, two and three **tensar** wire mesh instead
 52 of stirrups respectively as described in Table 1.



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Fig.1: beams geometric shape and reinforcement details, a) Control specimen; b) Cross-section of beam with steel stirrups; c) Cross-section of beam glass fiber wire mesh or tensar layer mesh; d) Beams with glass fiber wire mesh; e) Beams with tensar wire mesh

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63 Table 1: Box beams specimen's descriptions and notations

Series	Specimen No.	Specimens description	Reinf. Tension	Compression	Vr. Stirrups
Control	BOX1	Control specimen	2 ϕ 12	2 ϕ 10	13 Φ 6
Group 1 "Glass fiber wire Mesh"	BOX1-1	One-layer glass fiber	2 ϕ 12	2 ϕ 10	-
	BOX2-1	Two-layer glass fiber	2 ϕ 12	2 ϕ 10	-
	BOX3-1	Three-layer glass fiber	2 ϕ 12	2 ϕ 10	-
Group 2 "Tensar wire mesh"	BOX1-2	One-layer tensar	2 ϕ 12	2 ϕ 10	-
	BOX2-2	Two-layer tensar	2 ϕ 12	2 ϕ 10	-
	BOX3-2	Three-layer tensar	2 ϕ 12	2 ϕ 10	-

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65 **2.2 Characteristics of Materials**

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67 The concrete mix contents utilized for the experimental program was summarized in Table 2 which
 68 gives concrete characteristic strength of 30 MPa. The reinforced steel obtained from El-Dekhiela
 69 factory was $f_y=360$ MPa (for deformed bars) and $f_y=240$ MPa (for plain bars). Fig.2 showed either
 70 tensar or fiber glass wire mesh used. Table 3 summarized the properties of both wire meshes as per
 71 manufacturer. The beams were casted in a horizontal position and the vibrated concrete placed
 72 compacted in wooden molds.

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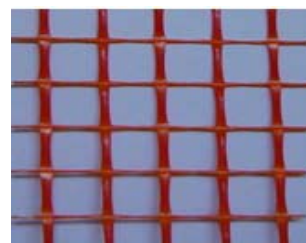
74 Table 2: The Contents of Concrete Mixture

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Contents	Amount	76
Cement	350 K_g/m^3	77
Sand	700 K_g/m^3	78
Aggregate (1)	540 K_g/m^3	79
Aggregate (2)	620 K_g/m^3	80
Water	162.5 L/m^3	81
Admix	2 L/m^3	82
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Fig.2: Configurations of composites materials; a) Polyethylene (Tensar) wire mesh, b) Fiber glass wire mesh

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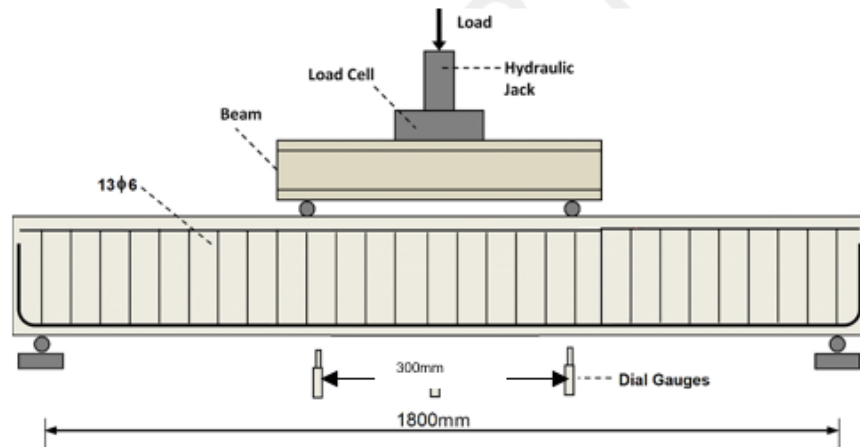
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Table 3: Mechanical properties of tensar and fiber glass wire meshes

Polyethylene (Tensar) wire mesh		Glass fiber wire mesh	
Dimensions size	6.0 x 8.0 mm	Dimensions size	12.5 x 11.5 mm
Weight	725 gm/m ²	Weight	123 gm/m ²
Sheet Thickness	3.30 mm	Sheet Thickness	0.66 mm
Yield Stress	260 N/mm ²	Yield Stress	230 N/mm ²
Young's modulus	100000	Young's modulus	80000

96 **2.3 Test setup**

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98 The composite box beams were tested under two-point load testing machine of maximum capacity of
99 2000 KN with 1800mm effective span and 750mm shear span and 300mm load distance as shown in
100 Fig. 3. Load was affective at 20 KN increments on the tested specimens. The LVDT and dial gages
101 were used of high accuracy to measure the deflections and strains for steel and concrete. The load still
102 increased till failure load and maximum displacements.



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Fig. 3: Test set up schematic

3. RESULTS AND DISCUSSION

Test results include the load carrying capacity and displacement in concrete box beams. The cracks propagation during the tests was recorded. The crack initialization in the specimens reinforced using wire meshes was developed however, at later stages with respect to the control specimen. Also, the cracks lengths and widths decreased in the specimens reinforced with either glass fiber or tensar wire meshes as compared with the control specimen.

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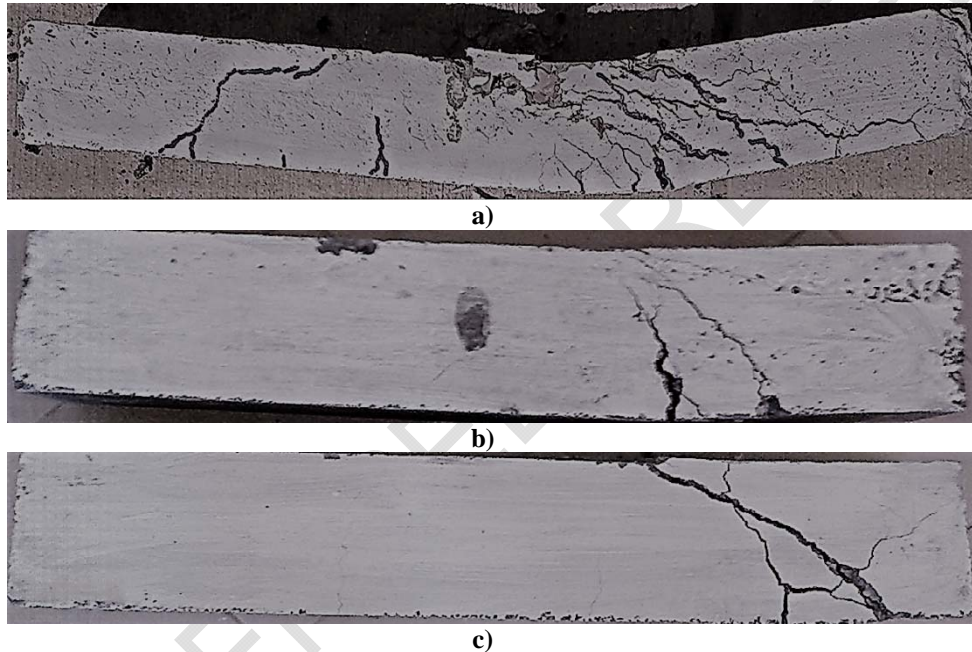
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3.1 Cracking

The first crack for all tested box beams were developed horizontally under the load pint in the mid span. Control specimen cracks observed at a load of 7.5 KN. For specimens BOX1-1, BOX2-1 and BOX3-1, a higher ultimate load was recorded 1.04, 1.1 and 1.25 times than control one respectively. The diagonal cracking initiated in the Control Specimen; BOX1 increased in length and width until failure at load of 42.5 KN. For specimens BOX1-2, BOX2-2 and BOX3-2, a higher ultimate load was recorded 1.02, 1.12 and 1.18 times than control specimen respectively. Using fiber glass wire mesh and tensar wire mesh instead of stirrups was enhanced the crack pattern for box beams as shown in Fig. 4.

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Fig.4: Sample of crack pattern; a) control specimen; b) glass fiber wire mesh; c) Polyethylene (tensar) wire mesh.

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3.2 Ultimate load Capacity

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The load carrying capacity is differ from one box beam to another according to its reinforcement and using tensar and glass fiber wire mesh instead of steel stirrups. For the control specimen, the ultimate failure load was 40.5 KN. The first group which reinforced using glass fiber wire mesh recorded failure loads of 45.7, 47.3 and 50.2 KN for BOX1-1, BOX2-1 and BOX3-1 respectively with enhancement ratio with respect to the control beam of 12.8, 16.8 and 23.9%. This enhancement related to layers number of glass fiber wire mesh used in reinforcement which is related to the confinement effect for glass fiber.as shown in Table 4. For the second group which reinforced using Polyethylene (tensar) wire mesh of different layers number of BOX1-2, BOX2-2 and BOX3-2. The experimental failure loads were 48.44, 51.6 and 55.2 KN with enhancement ratio of 19.6, 27.4 and 36.3% for BOX1-2, BOX2-2 and BOX3-2 respectively. Observing that using three layers of either glass fiber or tensar wire mesh recorded the highest load and enhancement in carrying capacity due to the confinement ability and in increasing the compression strength of concrete which appeared in

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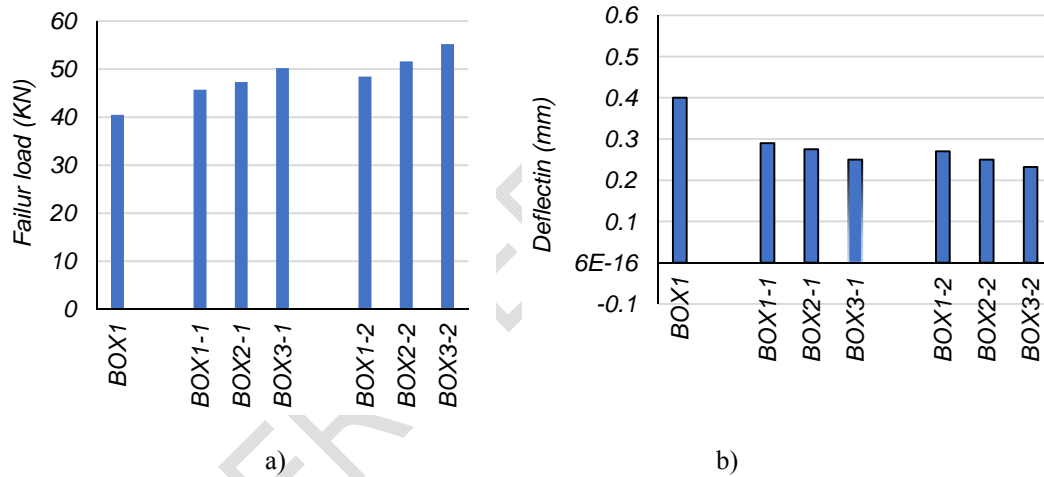
152 failure load capacity. It is noticed that the effect of using tensar wire mesh has the major effect in load
 153 carrying capacity as shown in Table 4 and Fig. 5.
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156 Table 4: Experimental testing results

Series	Specimen No.	Failure load (KN)	Shear Stress (MPa)	% Of enhancement in load	Shear Load(N) / ultimate strength(N)	Deflection (mm) at failure load
Control	BOX1	40.5	2.25	----	0.833	0.40
Group 1 “glass fiber ire mesh”	BOX1-1	45.7	2.53	12.8	0.830	0.290
	BOX2-1	47.3	2.62	16.8	0.830	0.278
	BOX3-1	50.2	2.78	23.9	0.831	0.250
Group 2 “Polyethylene (tensar)wire mesh”	BOX1-2	48.4	2.69	19.6	0.834	0.270
	BOX2-2	51.6	2.86	27.4	0.832	0.250
	BOX3-2	55.2	3.06	36.3	0.831	0.230

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161 Fig. 5: comparison between experimental results; a) failure load (KN); b) deflection (mm) at ultimate
 162 load of control specimen
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3.3 Experimental ultimate deflection

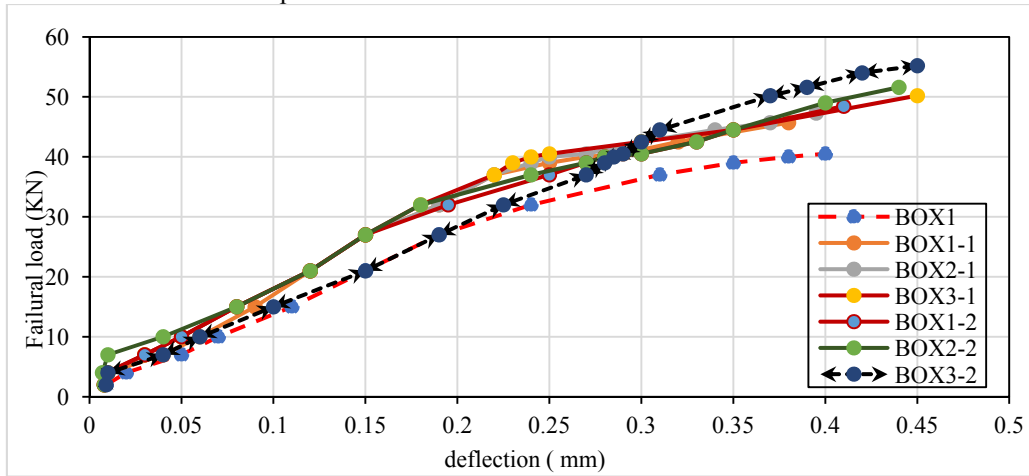
165 As shown in Table 4 and Figs. 5.b and 6 the experimental deflection recorded for different specimens
 166 with different reinforcement types. The deflection recorded for the control specimen was 0.40 mm at
 167 failure load. For group one which reinforced with glass fiber wire mesh, the maximum deflection at
 168 failure load was 0.38, 0.39 and 0.45 mm but at the same failure load of the control, it was 0.29, 0.278
 169 and 0.25 mm respectively which is lower than the control specimen. This indicates the effect of glass
 170 fiber wire mesh in decreasing the deflection with average ratio of 27.2%. For group two which
 171 reinforced with Polyethylene (tensar) wire mesh, the maximum deflection at failure load was 0.41,
 172 0.44 and 0.45 mm which is higher than the control specimen but if the deflection recorded at
 173 specimens BOX1-2, BOX2-2 and BOX3-2 at failure load of control specimen which was 0.27, 0.25
 174 and 0.23 mm respectively. This indicates the effect of tensar wire mesh in decreasing the deflection
 175 with average ratio of 37.5%. This ratio indicates that the tensar wire mesh has the best effect in
 176 decrease the deflection.

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177 The decrease in ultimate deflection of group one and two is mainly due to increase in number of glass
 178 fiber or tensar wire mesh layers used in reinforcement instead of steel stirrups which lead to increase
 179 in its volume fraction in specimens.



180
 181 Fig. 6: Experimental load deflection curve

182 **3.4 Ductility and energy absorption**

183 Ductility is defined as the ratio between the deflections at ultimate load to the deflection at the first
 184 crack load but the energy absorption is the total area under the load deflection curve. The ductility
 185 recorded an average ratio for different specimens of 5.66. A progressive increase of energy
 186 absorption which represents the specimen toughness with volume friction percentage and ductility
 187 was observed. For the control specimen BOX1 the energy absorption recorded 285.6 KN.mm,
 188 compared this value with the recorded for different series it shows good enhancement. For all series
 189 the enhancement percentage varies between 99.6% and 129%. The smallest enhancement was at
 190 specimen BOX1-2 which use one glass fiber layer instead of stirrups due to the weak properties of the
 191 used type of layer but the highest enhancement was in BOX3-2 which used three tensar layers wire
 192 mesh. Finally using reinforced with various types of composite materials were developed with high
 193 ultimate loads, crack resistance, better deformation characteristics, high durability and energy
 194 absorption properties, which are very useful for dynamic effect.

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 197 **3.5 shear stress**

198 The obtained shear stresses are obtained according to the ECP203/207 [11]. For the control specimen
 199 BOX1 the shear stress was 2.25 MPa. For the first group box beams BOX1-1, BOX2-1 and BOX3-1
 200 the shear stresses were 2.53, 2.62 and 2.78 MPa respectively with an enhancement ratio of 12.5%,
 201 16.5% and 23.5% respectively with respect to the control specimen. The second group which used
 202 Polyethylene (tensar) wire mesh instead of stirrups, the shear stresses was 2.69MPa, 2.86 MPa and
 203 3.06 MPa for BOX1-2, BOX2-2 and BOX3-2 respectively. The enhancement in this group with
 204 respect to the control specimen was 19.5%, 27.1% and 36.0% respectively which is relatively more
 205 than the group used the glass fiber wire mesh.
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208 **4. Non-linear finite element analysis study**

209 NLFEA study was done to verify the obtained experimental results. The groups studied were as
 210 shown in Table 1 which divided in to control specimen and other two groups. Group one which used
 211 glass fiber wire mesh instead of steel stirrups with different number of layers. The second group used
 212 Polyethylene (tensar) wire mesh instead of steel stirrups. These specimens were modeled and
 213 analyzed using ANSYS 14.5 [12] program.

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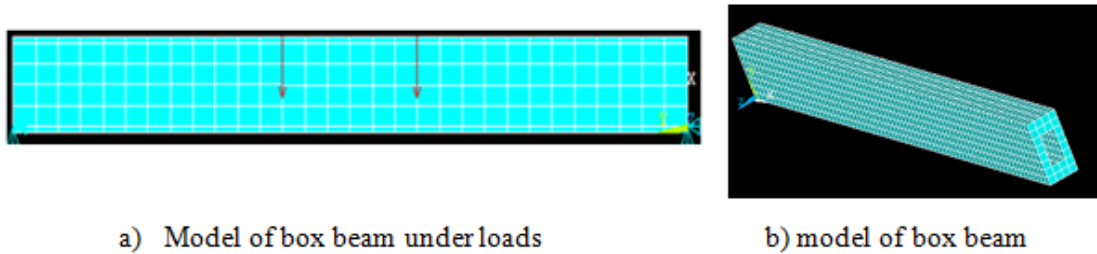
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4.1 specimens modeling

NLFEA was carried out to estimate the behavior of composite box beams as shown in Fig. 7. The discussed behavior included the ultimate capacity, deflection, shear stresses and crack pattern for each specimen.



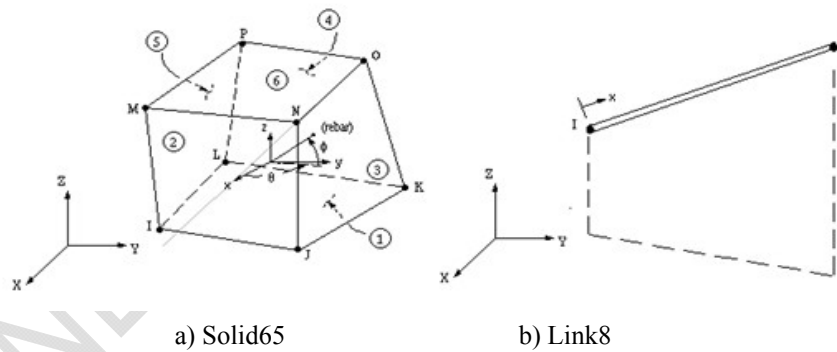
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Fig. 7: NLFEA model of examined box beams

4.1.1 Model Elements Types

224 Solid 65 represent the concrete element which represents the stress strain curve for concrete in
225 compression and the other properties of it represent the concrete strength in tension. The other used
226 element was LINK 8 3-D to represent the steel bars with its strength and steel stirrups. The composite
227 materials of glass fiber or Polyethylene (tensar) wire mesh was represented by calculating the
228 volumetric ratio of it in the concrete element using its properties by calculating the ratio of steel to
229 concrete in each element as shown in Fig. 8. Each material has its X, Y and Z coordinates and has its
230 orientation angle and its reinforcement in wire mesh smeared element.

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Fig. 8: Geometry of element types

4.1.2 Modelling Material properties

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The mechanical properties for element SOLID65 and LINK 8 which represent concrete and steel reinforcement respectively was Elastic modulus of elasticity ($E_c = 4400 \sqrt{f_{cu}} = 24100 \text{ N/mm}^2$) and Poisson's ratio ($\nu = 0.3$), but Yield stress ($f_y = 360 \text{ N/mm}^2$ & $f_{yst} = 240 \text{ N/mm}^2$) with Poisson's ratio $\nu = 0.2$, [11].

For the element which represents the composite properties for glass fiber wire mesh are as the given. The glass fiber wire mesh which has diamond size is $12.5 \times 11.5 \text{ mm}$ with thickness of 0.66 mm , the volumetric ratio of one layer of glass fiber mesh ($V1 = 0.00872$), two layers was ($V1 = 0.0174$) but for the three layers of glass fiber the volumetric ratio is ($V1 = 0.02616$). For the Polyethylene (tensar) layers the size of opening is $6.0 \times 8.0 \text{ mm}$ with wires of diameter 3.3 mm . The volumetric ratio of one

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253 layer of tensar mesh ($V1= 0.14800$), two layers was ($V1= 0.29600$) but for the three layers the
254 volumetric ratio of three layer of tensar mesh ($V1= 0.44400$).

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256 4.2 Analytical Results and Discussion

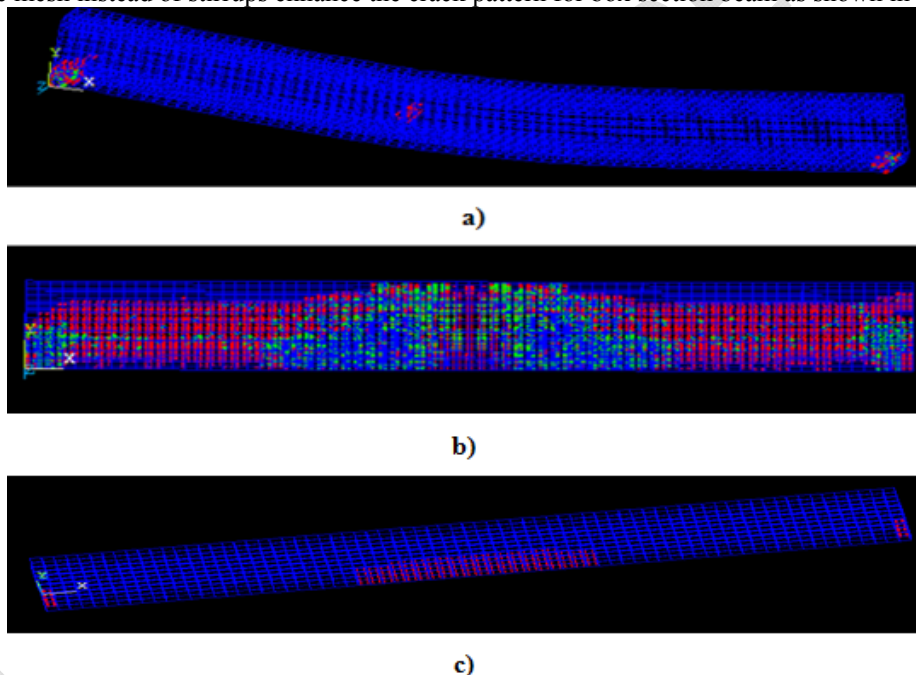
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258 The finite element program presents the nonlinear response of the box beams specimens. Loading was
259 incrementally increased until failure and divergence occurs which lead to failure. The finite element
260 results represent the cracks patterns, failure load, deflection, shear stresses and yielding of steel as
261 shown in Table 5.

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263 4.2.1 Cracking

264 The first crack in the entire tested box beam was slightly inclined crack developed under the load pint
265 in the mid span. This first crack in the control specimen observed at a load of 4.0 KN. For specimens
266 BOX1-1, BOX2-1 and BOX3-1, it was recorded at a higher load being 1.2, 1.15 and 1.05 times that of
267 the Control Specimen; BOX1, respectively. The cracking initiated in the Control Specimen; BOX1
268 increased in numbers until failure at load of 36 KN. For specimens BOX1-2, BOX2-2 and BOX3-2, it
269 was recorded at a higher load with respect to control specimen being 0.95, 1.05 and 1.12 times that of
270 the control specimen; BOX1, respectively. Using the fiber glass wire mesh and Polyethylene (tensar)
271 wire mesh instead of stirrups enhance the crack pattern for box section beam as shown in Fig. 9C.



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273 Fig.9: Sample of crack pattern for control specimen; a) first cracks; b) cracks at failure;

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275 c) sample of cracks for specimens in group 1 and 2.

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277 4.2.2 Ultimate Failure Load

278 The load carrying capacity is differing from one box section to another according to its reinforcement
279 and using glass fiber wire mesh and polyethylene (tensar) wire mesh instead of steel stirrups. For the
280 control specimen BOX, the ultimate failure load was 36.0 KN. The first group which reinforced using
281 glass fiber wire mesh recorded failure loads of 42.8, 44.2 and 48.3 KN for BOX1-1, BOX2-1 and
282 BOX3-1 respectively with enhancement ratio with respect to the control beam of 18.8%, 22.8% and
34.1% respectively. This enhancement related to number of fiber glass wire mesh used in

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283 reinforcement as shown in Table 5. For the second group which reinforced using tensar wire mesh of
 284 different layers number of BOX1-2, BOX2-2 and BOX3-2. The NLFE failure loads were 45.7, 49.2
 285 and 53.4 KN with enhancement ratio of 26.9%, 36.7% and 48.3% for BOX1-2, BOX2-2 and BOX3-2
 286 respectively. Observing that using three layers of either glass fiber or tensar wire mesh recorded the
 287 highest load and enhancement in carrying capacity. It is noticed that the effect of using tensar wire
 288 mesh has the major effect in load carrying capacity as shown in Table 5 and Fig. 10.
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290 **4.2.3 Analytical Ultimate deflection**

291 The analytical deflection recorded for different specimens with different reinforcement types is
 292 recorded as in Table 5 and Fig. 10 and Fig. 11. The deflection of the control specimen was 0.37 mm at
 293 failure load. For group one which reinforced with glass fiber wire mesh, the maximum deflection at
 294 failure load was 0.35, 0.37 and 0.42 mm but at the same load of the control specimen it was 0.26, 0.24
 295 and 0.25mm respectively which is lower than the control specimen. This indicates the effect of glass
 296 fiber wire mesh in decreasing the deflection with average ratio of 29.7%.

297 For group two which reinforced with Polyethylene (tensar) wire mesh, the maximum deflection at
 298 failure load was 0.40, 0.42 and 0.415 mm which is higher than the control specimen but if the
 299 deflection recorded at specimens BOX1-2, BOX2-2 and BOX3-2 at failure load of control specimen
 300 which was 0.265, 0.25 and 0.27 mm respectively. This indicates the effect of tensar wire mesh in
 301 decreasing the deflection with average ratio of 29.8%. This ratio indicates that the tensar wire mesh
 302 has relatively best effect in decrease the deflection.

303 The decrease in ultimate deflection of group one and two is mainly due to increase in number of glass
 304 fiber or tensar wire mesh layers used in reinforcement which lead to increase in its volume fraction in
 305 specimens.
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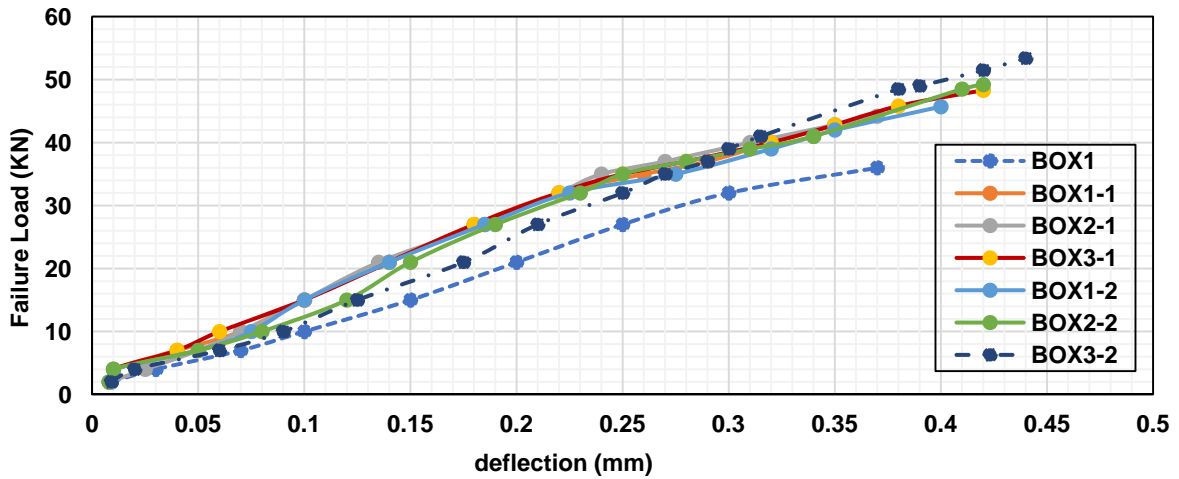


Fig. 10: NLFE load deflection curves

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Table 5: NLFEA Analytical Results

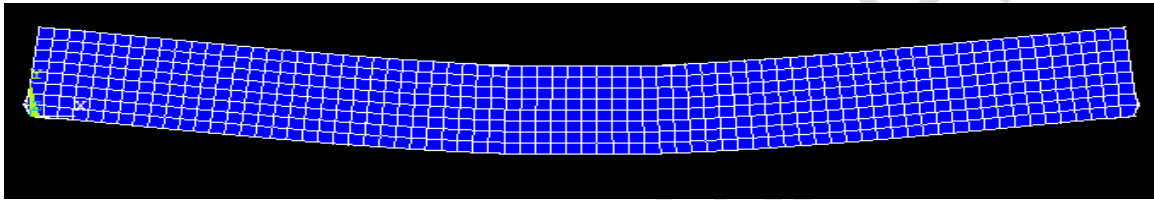
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Series	Specimen No.	Failure load (KN)	% Of enhancement in load	Deflection (mm) at failure load
Control	BOX1	36.0	---	0.370
Group 1 “glass fiber wire mesh”	BOX1-1	42.8	18.8	0.370
	BOX2-1	44.2	22.8	0.350
	BOX3-1	48.3	34.1	0.420
Group 2 “Polyethylene (tensar) wire mesh”	BOX1-2	45.7	26.9	0.400
	BOX2-2	49.2	36.7	0.410
	BOX3-2	53.4	48.3	0.415

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Fig.11 Typical deformation of NLFEA deflection for box beams

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4.2.4 Ductility and energy absorption

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A progressive increase of energy absorption which represents the specimen toughness with volume friction percentage and ductility was observed. For the control specimen BOX1 the energy absorption recorded 249.9 KN.mm, compared this value with the recorded for different series it shows good enhancement. For all series the enhancement percentage varies between 45.1% and 159%. The smallest enhancement was at specimen BOX1-2 which use one Polyethylene (tensar) layer instead of stirrups due to the properties of the used type of layer but the highest enhancement was in BOX3-1 which used three tensar layers wire mesh which agreed with the results. Finally using composite materials were developed with high ultimate loads, crack resistance, better deformation characteristics, high durability and energy absorption properties, which are very useful for dynamic effect.

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4.2.5 Shear Stresses

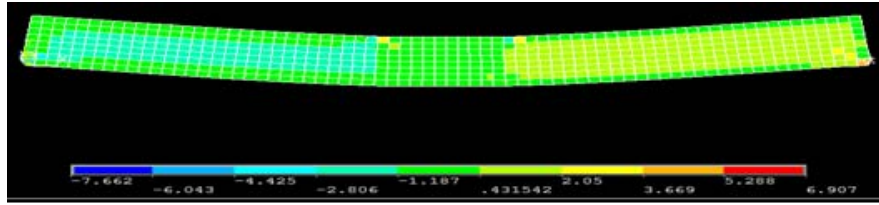
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The obtained shear stresses are obtained according to the obtained results from the NLFEA as shown in Fig.12. For the control specimen BOX1 the shear stress was 2.0 MPa. For the first group box beams BOX1-1, BOX2-1 and BOX3-1 the shear stresses were 2.37, 2.45 and 2.68 MPa respectively with an enhancement ratio of 18.5%, 22.5% and 34.0% respectively with respect to the control specimen. The second group which used the Polyethylene (tensar) wire mesh instead of stirrups, the shear stresses was 2.53 MPa, 2.73 MPa and 2.96 MPa for BOX1-2, BOX2-2 and BOX3-2 respectively. The enhancement in this group with respect to the control specimen was 26.5%, 36.5% and 48.0% respectively which is relatively more than the group used the glass fiber wire mesh.

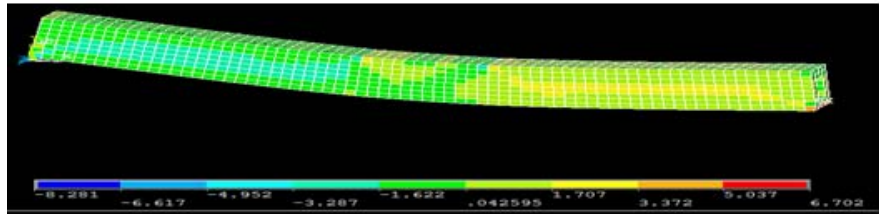
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348 Fig.12 NLFEA Shear Stresses; a) Shear stresses for BOX1; b) Sample of shear stresses for different
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352 5. Comparison between experimental and NLFEA results

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These comparisons aim to ensure the NLFEA models are available and suitable to exhibit the response of composite box beams. There are seven finite element models were compared with seven experimental specimens in term of ultimate load, ultimate deflection and crack patterns.

359 5.1 Ultimate failure load

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There was an acceptable agreement between the experimental failure load and the analytical failure load obtained from NLFE program as shown in Table 6 and Fig.13. The ratio between the NLFE failure loads to the experimental failure load varies between 0.90 to 0.96 with an average ratio of 0.94. The ratio of $P_{u\ NLFE} / P_{u\ Exp}$ for control specimen was 0.90 but for the specimens in group one, it was 0.93, 0.94 and 0.96 for BOX 1-1, BOX2-1 and BOX3-1 respectively. For the second group this ratio was 0.94, 0.95 and 0.96 for BOX 1-2, BOX2-2 and BOX3-2 respectively. This shows that the NLFEA gives the aim of the studied parameters in face of load carrying capacity.

370 5.2 Ultimate Deflection

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Fig. 14 showed the load deflection curves for all box beams in phase of experimental and NLFE obtained results. The recorded deflection for experimental and NLFE analysis showed an agreement with respect to the deflection recorded for the control specimen as in Figure 15 and Table 6. The recorded ratio between $\Delta_{NLFE} / \Delta_{Exp}$ of 0.92 for the control specimen. For the first group this ratio recorded 0.92, 0.95 and 0.93 for BOX 1-1, BOX2-1 and BOX3-1 respectively but for BOX 1-2, BOX2-2 and BOX3-2, these ratios were 0.97, 0.95 and 0.92 respectively. These ratios showed that NLFE program provide an acceptable response in deflection as in Fig. 15.

specimen	Failure load P_{ult} (KN)	Deflection Δ_{ult} (mm)	Shear stress V_u (MPa)	P_{ult} NLFEA/	Δ_{ult} NLFE/	V_u NLFEA/
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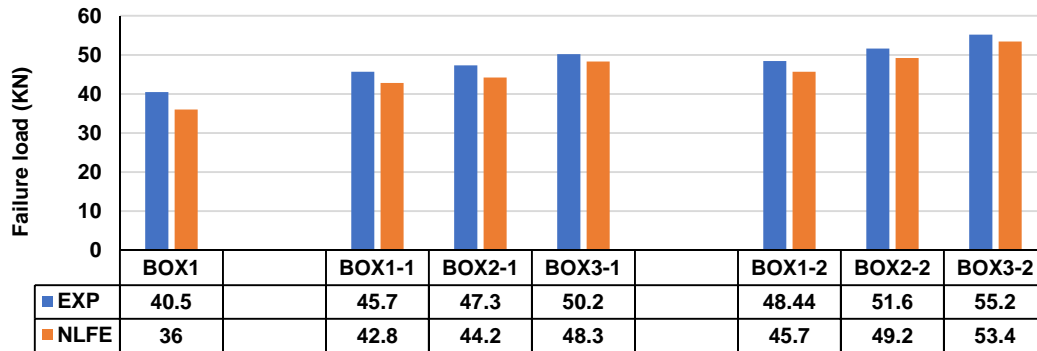
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	NLFEA	EXP	NLFEA	EXP	NLFEA	EXP			
BOX1	36.0	40.5	0.37	0.40	2.0	2.25	0.90	0.92	0.89
BOX1-1	42.8	45.7	0.35	0.38	2.37	2.53	0.93	0.92	0.94
BOX2-1	44.2	47.3	0.37	0.39	2.45	2.62	0.94	0.95	0.93
BOX3-1	48.3	50.2	0.42	0.45	2.68	2.78	0.96	0.93	0.96
BOX1-2	45.7	48.4	0.40	0.41	2.53	2.69	0.94	0.97	0.94
BOX2-2	49.2	51.6	0.42	0.44	2.73	2.86	0.95	0.95	0.95
BOX3-2	53.4	55.2	0.415	0.45	2.96	3.06	0.96	0.92	0.96

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Table 6: Comparison between experimental and NLFE Analysis



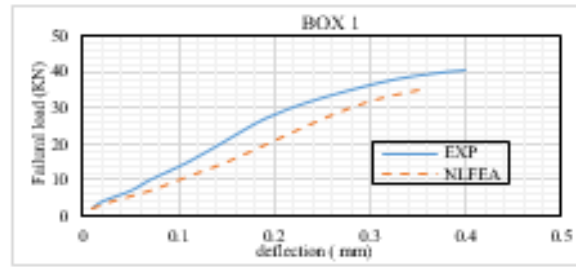
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Fig. 13: Comparison between Exp. Failure load and NLFE failure load

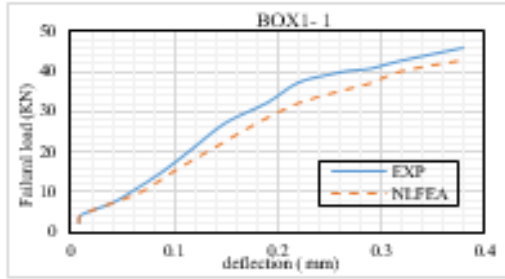
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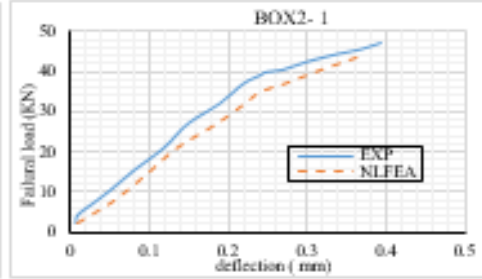
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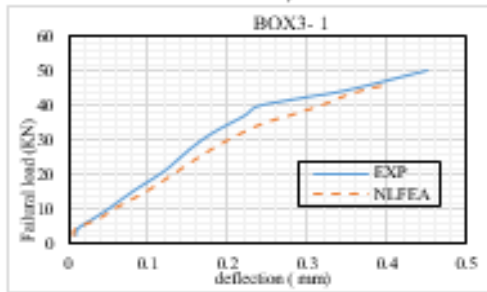
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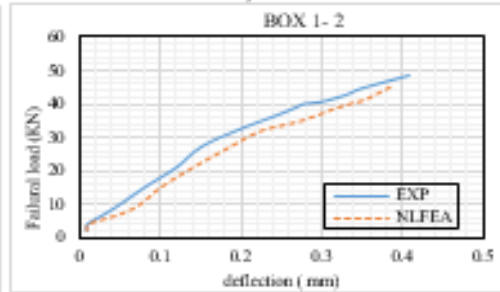
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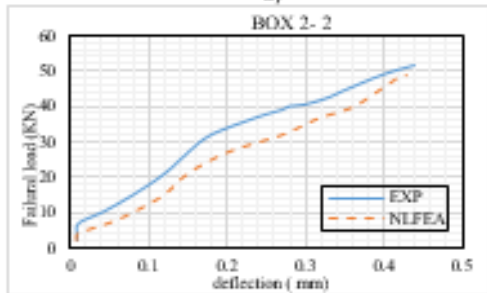
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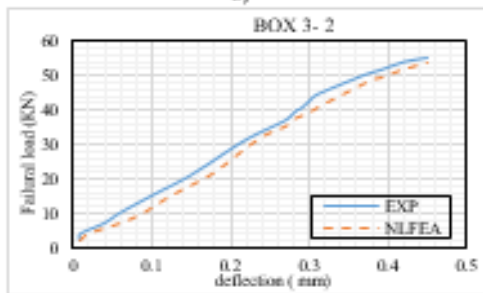
d)



e)



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g)

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Fig. 14: Comparison between experimental and NLFEA load deflection curve; a) Control BOX1; b) BOX1-1; c) BOX2-1; d) BOX3-1; e) BOX1-2; f) BOX2-2; g) BOX3-1.

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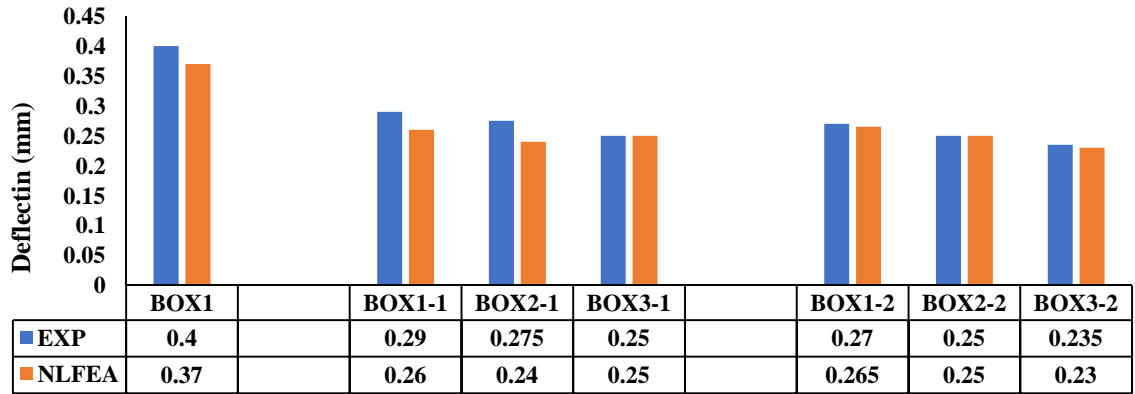


Fig.15: Comparison between Exp. deflection and NLFE deflection at the failure load of control specimen.

5.3 Crack Patterns

The Fig. 16 indicate a comparison between the crack patterns experimentally and in NLFE analysis these cracks begins micro cracks and increased in length and width till failure

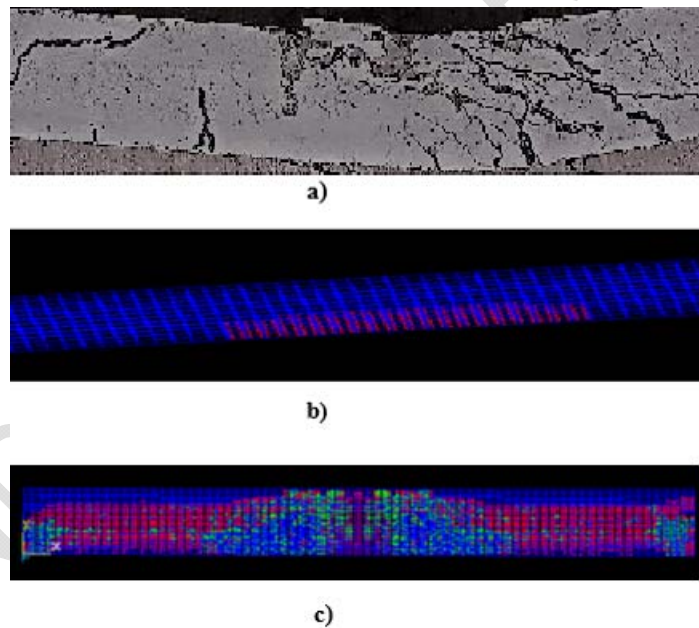


Fig.16: Crack pattern for box beams; a) Experimental crack pattern; b) NLFE crack pattern; c) NLFE cracks till failure.

5.4 Shear Stresses

As the porpouse of this study was to discuss the shear stresses and the effect of using wire meshes in resist shear and cracks propagates. The experimental and NLFEA showed reasonable agreement in the obtained results as shown in Fig. 17 and Table 6. The ratio between the shear stresses from NLFEA and experimental test was 0.89 for control specimen, but for the group one which used glass fiber wire

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409 mesh instead of steel stirrups this ratios was 0.94, 0.93 and 0.96 for BOX 1-1, BOX2-1 and BOX3-1
 410 respectively. For the second group which used tensar wire mesh, the ratios were 0.94, 0.95 and 0.96
 411 for BOX 1-2, BOX2-2 and BOX3-2 respectively. So, the finite element analysis represents an
 412 acceptable presentation for shear stresses.
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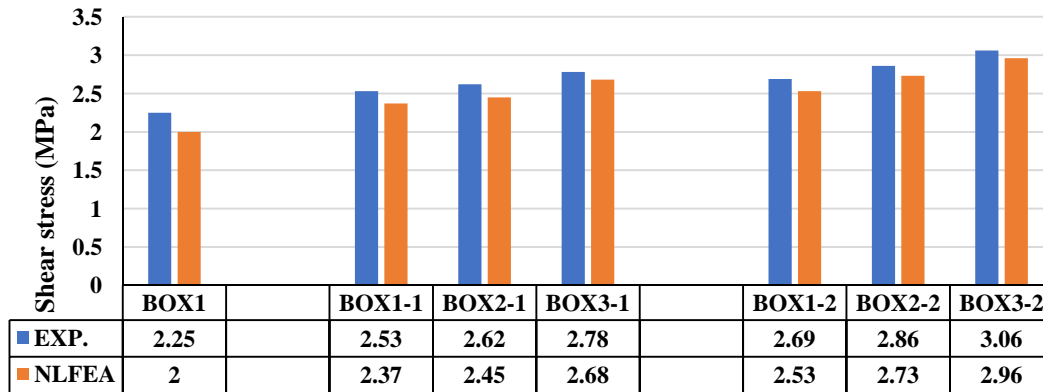


Fig.17: Comparison between Exp. Shear stresses and NLFE Shear stresses.

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6. CONCLUSIONS

The following conclusions can be drawn:

- 421 1- Glass fiber wire mesh and Polyethylene (tensar) wire mesh exhibited features
 422 over normal reinforcement with reinforcing steel, especially in box beams
 423 such that, it has high strength, easy to be handling cutting and shaped also has
 424 light weight with respect to steel stirrups.
- 425 2- Using glass fiber and tensar wire mesh instead of steel stirrups exhibit high
 426 ultimate failure load with respect to control specimen.
- 427 3- Tensar (Polyethylene) wire mesh has high effect in increasing load capacity,
 428 deflection, the shear stresses and cracks propagate.
- 429 4- The cracks propagation and its number and width decreased by using glass
 430 fiber and tensar wire mesh especially in specimens with two and three layers
 431 of wire mesh.
- 432 5- There a reasonable agreement between experimental and numerical results
 433 obtained in form of ultimate failure load, deflection and shear stresses.
- 434 6- This work gives an acceptable prediction for shear stresses of box beams
 435 reinforced with glass fiber or tensar wire meshes where the obtained average
 436 ratio ($V_{u,NLFEA}/V_{u,EXP}$) was 0.938.

437 At the end, the composite either glass fiber or tensar wire mesh in reinforcement
 438 of box sections instead of steel stirrups has a good effect in failure load,
 439 deflection, cracks propagation and shear stresses.
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