1	Original Research Article
2 3 4 5 6	Comparative Effects of Some Preservative Hurdles on the Quality of Zobo Drink Stored at Ambient Temperature
8 9 10	ABSTRACT
	Aim: Comparative Effects of Some Preservative Hurdles on the Quality of Zobo Stored at
	Ambient Temperature were assessed. Place and Duration of Study: Department of Microbiology Federal University of Technology, Minna, Nigeria, between June 218 and January 2019. Methodology: Fresh zobo drink samples were prepared from <i>Hibiscus sabdariffa</i> using modified methods of HACCP and Hurdle technology for preservation and stored on the shelf for six months. The samples were divided into seven. Analyses were carried out on monthly basis with respect to microbial quality, pH, titratable acidity (TTA), total soluble solids (TSS), vitamin C content and sensory qualities of the beverage for six months. The parameters changed significantly (p<0.05) with respect to storage period. Zero microbial count was recorded for all the samples as at the time of production. Results: The control sample deteriorated after one month, pasteurization at 75°C for 20 minutes successfully eradicated all coliforms and indicator organisms as none was isolated during the shelf study. <i>Bacillus subtilis, Lactobacillus fermentum, Aspergillus niger,</i> <i>penicillium sp, Saccharomyces cerevisiae</i> isolated from the both the control and pasteurized (G _{control} and G ₂) samples were responsible for the spoilage of the beverage after one month. G ₃ , G ₄ G ₅ , G ₆ and G ₇ preserved beyond six months, without imparting negatively on the
	sensory qualities of the drink. They significantly (p<0.05) showed the same overall accentability mouthfeel flavour colour and taste
	Conclusion: Sample G ₃ stored best after six months on the shelf
11 12 13	Keywords: Microbiological, Sensory properties, carbonation, Pasteurization
14	1. INTRODUCTION
15 16 17 18 19 20	'Zobo' drink also known as 'Sorrel' drink is a non-alcoholic beverage produced from the dried dark red calyces of the matured Hibiscus sabdariffa flower by boiling and filtration of dried calyces of the plant [1]. It is one of the numerous locally made Nigerian beverages, which are nutritious than most imported soft drinks. The beverage is known to be rich in vitamin C. Its phytochemical properties show that it is rich in anthraquinones, glycosides, alkaloids,

d d tannins, polyphenols and saponins [1,2,3]. The drink is also of high medicinal value and has been used as antihypertensive, astringent, diuretic and purgative agents, which translates to its numerous health benefits [2]. In a study carried out by Nwachukwu et al. [1], Sorrel drink was observed to be more effective antihypertensive agent than the conventional hydrochlorothiazide (HCTZ), a diuretic widely used in the treatment of hypertension in mild to hypertensive Nigerians. Sorrel drink therapy showed a higher therapeutic effectiveness and longer duration of action without causing any electrolyte imbalance unlike the HCTZ [1].

28 However, Sorrel drink as well as other locally made beverages encounter similar challenges 29 of abridged shelf lives, attributed to the crude and poor-sanitary methods of processing [2]. 30 This deterioration might also be as a result of the additives used during preparation, such as 31 sugar, sweeteners, flavourings or colourants [2, 4]. Sorrel drink has a limited shelf life of 32 about 2-3 days. Codina et al. [5] reported that Tigernut juice, a traditional beverage normally 33 shows signs of deterioration within 24hrs of production due to microbial proliferation. In a bid for the producers to overcome these challenges, local producers resort to refrigeration as a 34 35 means of prolonging the shelf life.

These efforts are however adveserly affected by the near absence and epileptic public electricity power supply used to power home appliances including refrigerators. This had made the preservation of such beverages in Nigeria difficult limiting the shelf life of many of such beverages to just few days [2]. Research into the shelf-stability of these products without refrigeration has therefore intensified. The aim of this research was to compare the effects of some preservative hurdles on the quality of Zobo drink stored at ambient temperature.

- 44 2. MATERIAL AND METHODS
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46 2.1 Sample Collection47

Dried petals of Hibiscus sabdariffa, granulated sugar and fresh pineapple fruit were purchased from a local market (Kure Market, Minna) in Niger State. Preliminary microbial assessments processing, packaging though not reported here were carried out. Evaluation of the samples used for experimentation were carried out under strict and standard aseptic conditions in the microbiology laboratory of the Federal University of Technology, Minna, Nigeria.

54 2.2 Laboratory Preparation of Zobo Drink:

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56 Zobo drink was aseptically prepared according to the methods described by Egbere [4]. Six 57 hundred grams of the dried calyces was sorted out, washed in sterile water and put into boiling water (15 litres) at 97+ 3° C for five minutes. The liquid extracts was filtered using a 58 59 clean sterile muslin cloth. The filtrate was sweetened with sugar syrup (200g sugar in 200ML 60 boiled water). The beverage was flavored with freshly prepared pineapple Juice as shown in fig 1. and prepared for analyses as described in Table 1 below. The prepared samples were 61 aseptically dispensed in sterile glass bottles, corked with sterile crown caps and stored on 62 the shelf at ambient temperature (30+3°C) for six months. 63 64

65 2.3 Microbiological Analyses

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Total coliform count (TCC) was determined using the most probable number (MPN) method.
 The plates were incubated at 37°C for 24hrs as described by FSSAI [6]. Escherichia coli
 count (ECC) using pour plate method in Eosin methylene blue agar (EMB) incubated at 37°C
 for 24hrs as described by FSSAI [6].

71 Total plate count was determined using spread Plate method (using appropriate serial dilutions in peptone water) on duplicate plate count agar incubated at 37°C for 24hrs as described by FSSAI [6]; Bacteria colonies with distinct characteristics were sub cultured in nutrient agar and identified using standard methods [8,9].

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82 _	Table 1: Sample SAMPLES	description:
-	Gcontrol	Zobo without treatment (control)
	G_2	Zobo + pasteurization only
	G_3	Zobo + carbonation
	G_4	Zobo + Pasteurization +carbonation
	G_5	Zobo + Pasteurization +carbonation + Sodium benzoate
	G_6	Zobo + Pasteurization + carbonation + Potassium sorbate
	G_7	Zobo +Pasteurization + carbonation + Sodium benzoate +
		Potassium sorbate

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Total fungal count (TFC) were determined using pour plate method in acidified malt extract agar and incubated at ambient temperature for 72hrs. Growths were calculated and expressed as colony forming units per milliliter (cfu/ml). Discrete colonies were thereafter aseptically picked and stained with lactophenol cotton blue solution on a microscope slide and examined [7] and then identified [8]

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2.4 Physicochemical Analysis

94 pH of zobo drink was determined using pH meter (Jenway model 302) after standardizing 95 with phosphate buffer at pH 4 [10]. Titratable acidity (TTA) was determined by titrating 0.10 96 M sodium hydroxide (NaOH) against zobo drink (10 ml) using phenolphthalein as indicator 97 [10]. Titratable acidity was expressed as percentage lactic acid. Total carbohydrate content of zobo drink sample was determined according to AOAC [10]. Vitamin C content was 98 99 estimated by titrating 2,6-dichlorophenolindophenol against zobo drink (5 ml). Samples were 100 treated with glacial acetic acid [11]. Total soluble solids content was determined at 29 ± 2°C using Abbe hand refractometer (Atago Co. Ltd, Japan). Percentage total soluble solids 101 102 content was calculated as sucrose, using sucrose conversion Table corrected to 20°C [11].

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2.5 Sensory evaluation

Sensory quality evaluation was carried out using a 9-point hedonic scale (1 - 9). The
 parameters evaluated were colour, mouth-feel, taste, aroma and overall acceptability
 according to Onwuka [12]. A 10-member trained panel was used to evaluate the samples.

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110 2.6 Statistical Data Analysis

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All experiments were replicated thrice and data obtained were subjected to statistical analysis of mean, standard error and analysis of variance (ANOVA) using the methods of Onwuka [12]. The significant values were determined using the IBM Statistical Package for Social Science (SPSS) version 20 at the Degree of Freedom, P < 0.05. Statistical differences between means were compared using paired Duncan HSD. Differences in means were considered statistically significant at p < 0.05.

119 3.0 RESULTS

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121 3.1 Microbial Quality Assessment

122 The results of the microbial analyses of zobo beverages are shown in Tables 2 and 3. The results showed that no microbial isolate was detected in all the seven samples after 123 124 packaging (zero day of storage). The results for the coliform count (TCC) and that of the E. 125 coli count (EC) also showed no traces of microbial growth throughout the six months of storage. The results for the total plate count (Table 2) showed that samples G_3 , G_4 G_5 , G_6 126 and G₇ had no microbial growth throughout the six months of storage. However, microbial 127 growths were observed in samples G_{control} and G₂ on the first and third months respectively. 128 The growths increased steadily till the last month of storage. Similar results were recorded 129 for the total fungal count (Table 3). The Bacteria isolates identified from these two samples 130 during the course of the study were Bacillus subtilis, Lactobacillus fermentum, Aspergillus 131 132 niger, penicillium sp, Saccharomyces cerevisiae.

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134 Table 2: Total Bacterial Count (CFU/ml) on Sorrel Samples

			Month				
Samples	0	1	2	3	4	5	6
G _{Control}	<1.0×10 ¹	2.1×10 ²	1.45×10 ³	4.7×10 ⁶	1.04×10 ⁸	9.3×10 ⁷	6.9×10 ⁷
G ₂	<1.0×10 ¹	<1.0×10 ¹	<1.0×10 ¹	6.4×10 ³	1.8×10 ⁴	5.5×10 ⁶	4.7×10 ⁸
G ₃	<1.0×10 ¹						
G ₄	<1.0×10 ¹						
G ₅	<1.0×10 ¹						
G ₆	<1.0×10 ¹						
G ₇	<1.0×10 ¹						

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Table 3: Total Fungal Count (CFU/ml) on Sorrel Samples

10.			Month					
Samples	0	1	2	3	4	5	6	
G _{Control}	<1.0×10 ¹	4.5×10 ¹	5.6×10 ²	9.6×10 ²	4.3×10 ³	9.3×10 ³	7.8×10 ⁴	
G ₂	<1.0×10 ¹	<1.0×10 ¹	<1.0×10 ¹	1.4×10 ²	7.0×10 ²	1.3×10 ³	7.9×10 ³	
G ₃	<1.0×10 ¹							
G ₄	<1.0×10 ¹							
G₅	<1.0×10 ¹							

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| G_6 | <1.0×10 ¹ |
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| G ₇ | <1.0×10 ¹ |

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139 3.2 Physicochemical Properties

The pH of the zobo samples is presented in Table 4 below. Samples $G_{control}$ and G_2 recorded the highest pH, which were significantly the same (p<0.05) but were significantly different from the rest of the samples. There were no significant differences (p<0.05) recorded for each of the samples G_3 , G_4 G_5 , G_6 and G_7 throughout the six months of storage. However, samples $G_{control}$ and G_2 recorded significant drop in their pH values as storage period progressed.

146 On the contrary, the TTA for samples $G_{control}$ and G_2 recorded significant increases from the 147 first and third months respectively (Figure 1) while the TTA for the rest of the samples 148 remained significantly the same (p<0.05) throughout the storage period.

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151		Table 4: Effects of the combined hurdles on the Hydrogen ion Concentration
52	(pH)	of Sorrel Drink

рН			MONTH				
	0	1	2	3	4	5	6
Gcontrol	3.5±0.07 ^c	3.5±0.06 ^c	3.4±0.03 ^c	3.3±0.18 [°]	2.8±0.12 ^b	2.3±0.15 ^ª	2.0±0.18 ^a
G_2	3.5±0.06 ^c	3.4±0.03 ^c	3.4±0.06 ^c	3.3±0.09 ^c	2.9±0.07 ^b	2.7±0.06 ^b	2.2±0.27 ^a
G_3	3.2±0.03 ^a	3.1±0.03 ^a	3.1±0.00 ^a	3.0±0.03 ^a	3.1±0.03 ^a	3.0±0.12 ^a	2.7±0.53 ^a
G_4	3.2±0.03 ^a	3.1±0.06 ^ª	3.1±0.06 ^a	3.1±0.12 ^a	3.0±0.06 ^a	2.9±0.03 ^a	3.0±0.15 ^ª
G_5	3.0±0.12 ^a	3.1±0.06 ^a	3.1±0.21 ^ª	3.0±0.06 ^a	3.1±0.12 ^ª	3.0±0.07 ^a	3.1±0.06 ^a
G_6	3.1±0.06 ^ª	3.1±0.03 ^a	3.1±0.06 ^a	3.1±0.00 ^a	3.1±0.12 ^ª	3.1±0.06 ^a	3.10±.10 ^ª
G_7	3.2±0.06 ^a	3.2±0.03 ^a	3.2±0.06 ^a	3.2±0.07 ^a	3.2±0.09 ^a	3.1±0.06 ^a	3.1±0.03 ^a

*Results represent Mean \pm Standard Error Mean of triplicate determinations. Results with the same superscript on the same column are not significantly different at (p≤0.05).

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The result for the total soluble solids (TSS) is shown in figure 2. The results show that 160 161 samples G control and G₂ had the least TTS. These were significantly (p<0.05) different from 162 the rest of the samples (figure 2). Like the pH, samples G control and G2 recorded significant 163 drops in their TTS values as storage period progressed.

164 The impart of the different preservation hurdles used on the vitamin C content of the 165 samples is shown in Figure 3. There were significant differences in the vitamin C content of the samples analysed. The drop in the vitamin C content of samples G_{control} and G₂ were 166 167 more pronounced than those of the other samples. Sample G_{control} had the highest vitamin C content as at the time of production which dropped significantly as the storage period 168 progressed. 169 \sum

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Figure 2: Total Soluble Solids (°Brix) of the Zobo samples during shelf storage
Figure 2: Total Soluble Solids (°Brix) of the Zobo samples during shelf storage







Figure 3: Vitamin C content (mg/100ml) of the Zobo samples during shelf storage

182 3.3 Sensory Evaluation

The sensory attributes of all the seven samples assessed showed that the sample G_3 scored the highest in colour, appearance, flavour, taste and in consistency (Figure 4). However, the control sample (G _{control}) scored the least in the overall acceptability of all the samples at the end of the sixth month.

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4.0 DISCUSSION

197 198 The result of the microbial assessment of the samples emphasised the application of 199 Hazards Analysis and Critical Control Point (HACCP) in food processing in order to prevent all forms of food contamination before, during and after production. HACCP application 200 alongside the combination of other hurdles such as modified atmosphere packaging 201 202 (Carbonation) added preservatives and heat treatment successfully eliminated all 203 microorganisms present as at the time of packaging and as well ensured the shelf stability of 204 all the samples after the first month (Table 2 and 3). In a similar report, Nwokocha et al., [13] 205 attributed the zero microbial count observed to the combination of sanitary procedures used 206 during the preparation of the zobo beverage, the incorporation of natural plant extracts and 207 their consequent pasteurization. The microbial load of the control sample and that of sample

 G_2 as seen in Tables 2 and 3, exceeded the microbial border limit of 10^5 for ready to eat foods on the third and fifth months respectively [14]. However, the zero microbial count

recorded for all the carbonated samples showed the efficacy of the anaerobic condition

211 created due to the modified atmosphere packaging and the inability of the spoilage

organisms to withstand it, preventing their growth and proliferation in the beverage; this

corresponds with the report of Juvonen [15], who stated that the spoilage organism present in the beverage must possess the ability to withstand the CO₂ present in the beverage.

The drop in pH recorded in the control and sample G₂ revealed the presence of acid 215 216 producing organisms such as Lactobacillus fermentum and Saccharomyces cerevisiae 217 responsible for the deterioration and the production of acid cum the alcoholic odour 218 perceived from the spoilt samples. The findings were similar to that of Egbere et al. [4], who 219 reported that the pattern was obviously due to the acid producing activities of spoilage 220 bacteria isolated from deteriorating 'zobo' drink. In a similar study, Damisa et al. [16] 221 attributed the significant decreases in the pH of the beverage during storage to the actions of 222 various microorganisms, which might have survived the preservation hurdles.

223 The significant drop in TTA values recorded in the control as well as in sample G₂ showed 224 the presence of acid producing organisms such as Lactobacillus fermentum and 225 Saccharomyces cerevisiae. They were responsible for the deterioration and acid production 226 cum alcoholic odour perceived from the spoilt samples. Similar findings have been reported 227 by Damisa et al. [16], Nwafor and Ikenebomeh [17] and Egbere et al. [4], who attributed the 228 lactic acid production and increase in TTA of the zobo beverage as the storage period 229 increased to the acid producing potentials of zobo spoilage microorganisms present in the 230 drink. Similarly, the steady decrease in TSS observed in the samples G₂ and the G_{control} revealed that these drops were as activities of the spoilage microorganism such as 231 Lactobacillus fermentum and Saccharomyces cerevisiae. These organisms utilize the 232 233 sugars present in the beverage to carry out their alcoholic fermentation resulting to the 234 decrease in the Brix content of the two samples. This result is similar to the findings of 235 Kocher et al., [18], who reported that alcoholic fermentation carried out with S.cerevisae 236 strain revealed the decrease in Brix with time which was accompanied with an increase in 237 ethanol content due to the consumption of sugar during the preparation and evaluation of 238 red wine from Punjab purple variety of grapes.

239 The sharp decreases in the vitamin C content observed for all the seven samples were 240 different from the ones observed initially at the beginning of product storage; this could be as 241 a result of the combined activities of both the preservatives and the microbial flora isolated 242 from the drink. The impact of the combined hurdles on vitamin C content was seen in all the 243 samples and this went further to reveal that these hurdle treatments had negative effects on 244 the vitamin C content of all samples with various preservative hurdles. Vitamin C content are 245 easily denatured by the slightest stress encountered [19]. This was evidenced by the fact 246 that microorganisms were totally absent in all these samples throughout the storage period 247 yet, loss in vitamin C was recorded. This was similar to the observed decrease in vitamin C 248 content as a result of the addition of organic acid preservatives in 'zobo' drink samples by 249 Egbere et al, [4]

250 The sensory evaluation of the samples revealed that the carbonated samples had higher 251 acceptability than the non-carbonated zobo samples. The assessors observed that the 252 carbonation of these beverages positively improved the taste and flavour of the beverages 253 by imparting the fizzy taste on them. Similar results were obtained by Redondo et al. [20], 254 who pointed out that carbonated carrot juice maintained a better taste by the impartation of a 255 'fizzy' taste to the juice. Redondo et al. [20] also pointed out that one of the sensory 256 attributes of soft drinks is the impartation of a fizzy taste sensation when these beverages 257 are consumed. This special fizzy taste sensation was the main reason for the wide 258 acceptability of carbonated beverages over non-carbonated ones.

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260 **5. CONCLUSION**

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262 The study revealed that carbonation of zobo drink enhanced the shelf stability of zobo by 263 creating an anaerobic environment that prevented the proliferation of spoilage microorganisms which are predominantly aerobic. This study had also shown that the 264 265 combination of different preservative hurdles such as carbonation, pasteurization and addition of preservatives at concentrations generally regarded as safe could prolong the 266 267 shelf life of zobo drink for a period of six months. Therefore, zobo drink could be preserved 268 for six months with carbonation alone without imparting negatively on the nutritional and 269 sensory properties of the beverage. 270 271 272 273 274 **COMPETING INTERESTS** 275 276 277 Authors have declared that there are no competing interests exist regarding this work. 278 279 280 281 282 REFERENCES 283 284 285 1. Nwachukwu DC, Aneke E, Obika LFO and Nwachukwu NZ. Investigation of Antihypertensive Effectiveness and Tolerability of Hibiscus Sabdariffa in Mild to 286 287 Moderate Hypertensive Subjects in Enugu, South-east, Nigeria. Ame J Phyt Clin 288 Therapeutics. 2015;3(4):339-345 289 2. Chukwu VC. Evaluation of shelf life, microbial and organoleptic properties of 'Zobo' drink preserved with varied concentrations of sodium benzoate and sodium citrate. 290 291 MSc. Theses and Dissertations. Federal University of Technology, Minna, Nigeria. 292 2014. 293 3. Ogundapo SS, Onuoha JC, Olekanma CN, Okon AB, Soniran OT, Omoboyowa DA and Okoro DA. Alteration in biochemical parameters of albino Rats treated with 294 295 aqueous extract of Hibiscus sabdariffa calyces (zobo) supplemented with 296 commercial flavor additive. Journal of Natural Products. 2014; 7(2014): 116-123 297 4. Egbere OJ, Anuonye JC, Chollom PF and Okpara PV. Effects of some preservation 298 techniques on the quality and storage stability of Zobo drink (A Nigerian, non-299 alcoholic beverage from Hibiscus sabdariffa). J Food Tech. 2007; 5 (3): 225-228. 300 5. Codina I, Trujillo AJ and Ferragut V. Horchata. Traditional Foods; General and 301 Consumer Aspects (K. Kristbergsson, J. Oliveira edition) Integrating Food Science 302 and Engineering Knowledge into the Food Chain 10, (345-357). Springer Science 303 Business Media New York. 2016; DOI 10.1007/978-1-4899-7648-2 28 304 6. Food Safety and Standards Authority of India. Microbiological methods. In: Manual 305 on Methods of Analysis of Foods- Microbiological Testing, Laboratory Manual 14, 306 FSSAI, Ministry of Health and Family Welfare. New Delhi, India. 2012.

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