

1           **CALCIUM-RELATED POST-HARVEST PHYSIOLOGICAL DISORDERS OF**  
2           **FRUITS AND VEGETABLES FOUND IN ESWATINI: A REVIEW**

3  
4   **ABSTRACT**

5 Calcium ( $\text{Ca}^{2+}$ ) related physiological disorders of fruits and vegetables are abnormalities of  
6 fruits and vegetables which are not caused by infectious diseases, insects, nematodes or  
7 animals. Fruit and vegetable abnormalities occur due to environmental stress, nutritional  
8 deficiencies or excess In the plant. In this study, information was sought through informal  
9 surveys, review of literature and interviews with key post-harvest handling and storage  
10 participants and direct observation of fruits and vegetables in the markets. Calcium related  
11 post-harvest physiological disorders of fruits and vegetables encountered in this study  
12 included: cavity-spot, black end and cork, bronzing, skin freckles, fruit and crown, fasciation,  
13 soft-nose/spongy-tissue, granulation, low temperature breakdown/flesh browning, water-core,  
14 senescent-breakdown, superficial-scald, bitter pit, leaf tip-burn, golden specks and blossom-  
15 end rot. Post-harvest physiological disorders result in direct economic losses and pose a threat  
16 to food and nutritional security. Various ways of alleviating particular  $\text{Ca}^{2+}$  related post-  
17 harvest related physiological disorders are suggested.

18  
19 Keywords: Calcium, post-harvest physiological disorders, fruits and vegetables, management,  
20 sustainable development goals (SDGs), climate change

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23   **INTRODUCTION**

24 Eswatini although it is still a developing country, it is classified under the middle income  
25 group, however it is still faced with poverty problems and struggling with HIV and AIDS  
26 pandemic [35]. There are high hopes of the 2022 vision by that time the country would have  
27 leap flogged to a near fully developed country. The backbone of the country's economy is  
28 largely dominated by agriculture whose contribution to the gross domestic product (GDP) is  
29 about 11% [31].

30  
31 Postharvest physiological disorders of fruits and vegetables are problems or abnormalities  
32 that are not caused by insects or diseases, but rather by the climate (temperature, rain,  
33 humidity) and by management practices that change the micro-climate endured by the fruit  
34 plant, for example, pruning, irrigation, fertilization and harvest procedures. They mostly

35 appear during the growing season or after harvest when the fruits are being stored, and affect  
36 the appearance and usability of the fruit by the consumer [11].

37

38 The importance of calcium ( $\text{Ca}^{2+}$ ) in the nutrition of plants has long been recognised.  
39 Inadequate concentration of calcium has been associated with the development of  
40 physiological disorders in many types of fruits and vegetables. Plant parts affected include  
41 fruits, storage roots or tubers and the leaves of compact leafy vegetables. Calcium is an  
42 important mineral nutrient affecting fruit quality. One of its roles is in maintaining cell wall  
43 integrity and bonding between cells by combining with soluble pectin to form insoluble  
44 calcium-pectate [11]. As a result, fruit with high levels of calcium are firmer and have longer  
45 potential storage life. It has received considerable attention in recent years because of its  
46 desirable effects, particularly in fruits where it can reduce respiration, delay ripening, extend  
47 storage life, increase firmness and vitamin C content, and reduce storage rot [28], however,  
48 [4] explained that many of the postharvest disorders afflicting both storage organs like fruits,  
49 vegetables, roots, and young enclosed leafy structures are related to calcium content of the  
50 respective tissues. [12] showed that mineral cations including calcium ( $\text{Ca}^{2+}$ ), magnesium  
51 ( $\text{Mg}^{2+}$ ), potassium ( $\text{K}^+$ ) and ammonium ( $\text{NH}_4^+$ ) play some role in the development of  
52 postharvest disorders.

53

54 Mineral nutrients are generally applied to plants to ensure adequate growth and yield and  
55 these effects are explained in terms of the function of these elements in plant metabolism.  
56 However, mineral nutrients may also exert secondary influences on the growth and yield of  
57 plants by causing changes in chemical composition, plant morphology and anatomy which  
58 may affect their resistance to pests and diseases [3]. Research that has been conducted  
59 indicates that the application of certain calcium salts to fruit crops can affect disease  
60 incidence and in particular, reduce rotting. Calcium salts may influence rotting in several  
61 different ways [6].

62

63 Although most of soils in the agro-ecological zones of Eswatini have adequate calcium, fruit  
64 and vegetable disorders related to calcium have been observed [22]. This is because its  
65 uptake by plants is closely related to the soil moisture supply, with roots being unable to take  
66 up calcium whenever the soil becomes either too wet or too dry. These disorders are due to  
67 inefficient distribution of calcium rather than poor calcium uptake [21]. Transport of calcium

68 within the fruit tree is largely restricted to the xylem, with almost no transport in the phloem,  
69 thus, most calcium is deposited in leaves, and relatively little is routed to fruits [23]. It is not  
70 transported from leaf to leaf, or from leaves to fruits and other tissues. Because calcium  
71 moves slowly through exchange in the xylem and is dependent upon water flow, disruptions  
72 in that flow can lead to localized deficiencies in calcium. Plant organs with low transpiration  
73 rates or that are rapidly expanding such as fruits and storage roots often do not receive  
74 enough calcium to support that growth [9].

75

## 76 **Methodology**

77 The study was a qualitative research. Information was sought through desk review of existing  
78 literature and informal surveys in the four agro-ecological zones of the country were carried  
79 out. Observations were made throughout the postharvest handling chain. Samples of fruits  
80 and vegetables crops found on sale in the markets were observed, disorders were identified  
81 and described.

82

83

## 84 **Agro-ecological zones of Eswatini**

85 The country has four geographical zones with distinct topography, geology, soils, vegetation  
86 and climatic patterns. In the west is the Highveld, which is mountainous and has a vegetation  
87 of mainly commercial forests with the bulk of the land being used for subsistence farming  
88 [29; 14]. It experiences a temperature range of 4.5 to 33°C [31]. It has rivers, waterfalls and  
89 gorges with some protected and natural areas including Malolotsha, Hawane and  
90 Phophonyane [13]. The Middleveld is characterized with temperatures ranging from 2.5 to  
91 37.2°C [31]. This region has fertile valleys which favour intensive farming. It has the most  
92 diversely cultivated and heavily populated area in the country [31]. Protected nature reserve  
93 areas include Mantenga and Milwane [13]. Further east, there is the Lowveld with the largest  
94 area coverage of 40% of the country and is drought prone. There is the Western Lowveld  
95 which is underlain by sandstone/ claystone and the Eastern Lowveld which is underlain by  
96 basalt [13]. It has a vegetation of shrubs, and mean temperature ranges from 2.6 to 41.8°C  
97 with the bulk of commercial farms growing crops under irrigation, including the three sugar  
98 estates in the country and citrus fruit plantations. The nature reserves in the area are:  
99 Mlawula, Hlane, Shewula, Mbuluzi, Simunye and Nisela game reserves [31; 14]. The fourth  
100 region is the escarpment called Lubombo plateau with an altitude of 600m above sea level  
101 and climatic conditions similar to the Middleveld. Given the mountainous topography of the

102 Lubombo plateau, only one eighth of the land is arable and the rest is suitable for animal  
103 grazing [13].

104

105 **Description of individual calcium related physiological disorders found in the Kingdom**  
106 **of Eswatini are discussed below:**

107 **Blossom-end rot:** This disorder affects most of the Solanaceae and Cucurbitaceae family. In  
108 watermelons, the symptoms include browning and shrivelling which occur at the blossom  
109 end, followed by a secondary decay caused by microorganisms that progress inward. The  
110 affected fruits are misshapen, with brown, leathery, rotten lesions on the blossom-end [5]. In  
111 tomatoes, the symptoms on mature or immature (green) fruits include a discoloured, sunken  
112 spot at the blossom-end of the fruit, cell membranes are disorganised and tissue necrosis  
113 develops underneath the skin [19]. [22] reported that the discoloured spot then dries out and  
114 becomes leathery, hence rendering it unmarketable. A black sunken spot develops at the  
115 blossom-end which later on spreads with water-soaked region around it.

116

117 **Golden-specks:** Golden specks are often observed around the calyx and shoulders of the  
118 mature tomato and green pepper fruits [19]. Golden specks are known to be a disorder due to  
119 excess calcium in the fruit. It has been identified as cells containing a granular mass of tiny  
120 calcium oxide crystals with a golden appearance. The presence of golden specks on tomatoes  
121 affects their external appearance and reduces their shelf life [5].

122

123 **Leaf tip-burn:** Tip-burn is caused by a localised shortage of calcium that affects the  
124 emerging leaves of most horticultural crops. It appears that shortage of calcium is associated  
125 with low-transpiring tissues and can occur in plants generally well supplied with water and  
126 nutrients from the soil [25]. This disorder is mostly observed on the leafy vegetables like  
127 cabbage, Brussels sprouts, cauliflower, lettuce and Swiss-chard. Its symptoms include rolled  
128 up leaves at margins which are ragged and discoloured; white in narrow band, followed by  
129 necrosis and death of the growing point [20; 5]. Brown necrotic spots which develop have a  
130 tendency of breaking down during transport or in storage, thereby providing ingress to  
131 opportunistic decay causing organism [21].

132

133 **Bitter-pit:** Bitter pit is primarily a postharvest disorder of apples, pears and guavas in storage  
134 but it also develops late in the growing season while these fruits are attached to the tree [17].

135 The bitter pit disorder starts internally and finally causes external blemishes. The tissue below  
136 the skin becomes dark and corky. Under storage, the affected skin appears to be water-soaked  
137 around the calyx and spots generally turn darker and become more sunken than the  
138 surrounding skin, taking on a deep-red colour on blush areas and remaining bright green on  
139 green or yellow surfaces [33]. Susceptibility of fruit to bitter pit has three components:  
140 genetic, climatic and orchard management. Hot dry summers are much more associated with  
141 higher bitter-pit disorder incidence than cooler summers. Growers should be considering  
142 changes in weather patterns as part of their plans for calcium spray applications as increasing  
143 bitter pit levels appear associated with the warmer weather conditions in the summers of the  
144 Highveld of Swaziland [21].

145

146 **Superficial-scald:** Superficial scald is a very common postharvest disorder of apples, guavas,  
147 pears, tomatoes, green pepper and plums [15]. The appearance and severity depends on the  
148 susceptibility of the variety with Granny Smith and Red Delicious being among the worst  
149 affected. The skin of the affected fruit turns brown in patches, especially on the shaded side,  
150 and may become rough [6]. Only the surface of the fruit is affected, with the flesh remaining  
151 firm and of eating quality. The margins between normal and affected skin are diffuse.  
152 Browning develops rapidly once the fruit is moved from cold storage to room temperature  
153 [7]. The major factors in scald development are variety, climate, harvest time, storage period,  
154 cooling rate, ventilation, and ethylene in the storage environment. High N and low Ca can  
155 make scald susceptibility worst, but more clearly in cooler growing regions than warmer ones  
156 [30].

157

158 **Senescent-breakdown:** This physiological disorder is associated with fruits that have been  
159 stored too long and more susceptible to fruits that lack calcium as they grow. Fruits which  
160 are more prone to this physiological disorder include apples, guavas, pears, and grapes. The  
161 cortical tissues of the fruit are typically dry and mealy [32; 24]. Senescent breakdown occurs  
162 earlier and with greater severity in large fruits that are harvested late. This physiological  
163 disorder can be controlled by cooling the fruits more rapidly and improved ventilation. The  
164 application of Ca sprays can reduce senescent breakdown incidence and postharvest Ca  
165 drenches or dips can further decrease this physiological disorder [24; 7; 6].

166

167 **Water-core:** Water-core development is associated with more mature fruit at harvest, cool  
168 night time temperatures during the harvest period, and stress conditions in the orchard. Fruits

169 which develop water-core include plums, nectarines, peaches, tomatoes, eggplant, green  
170 pepper and grapes [4]. Development of water-core can be delayed by calcium sprays, but the  
171 effects of night time temperatures will eventually overwhelm the calcium effects in  
172 susceptible fruit. Thus, even fruit with high  $\text{Ca}^{2+}$  levels can develop water-core in high risk  
173 seasons. Fruit with severe water-core should not be stored for long periods, especially in  
174 controlled atmosphere (CA) storage, as they can develop water-core associated breakdown  
175 [23].

176

177 **Flesh-browning:** Evidence exists that some reduction of low temperature breakdown can be  
178 reduced by pre-harvest potassium and calcium spray and postharvest calcium drenches, but  
179 commercially consistent and significant effects are hard to find [32]. Fruits which exhibit  
180 flesh browning include apples, pears, guavas, and eggplant. Postharvest calcium applications  
181 have resulted in any significant reduction of browning [3].

182

183 **Granulation:** Granulation is a serious problem of citrus; it is a condition in which the juice-  
184 sacs shrivel because of gel formation [16]. On oranges it is commonly seen on young,  
185 vigorously growing trees on rough lemon rootstocks. The affected juice sacs become hard  
186 and dry; fruits become grey in colour, enlarged in size, have flat and insipid taste and assume  
187 a granular texture. The fruit develop a flat, insipid taste as they lose some of their sugar and  
188 acid [30]. Granulation also leads to low juice levels and loss of taste. It is much more  
189 prevalent in relatively larger sized fruits than in small fruit and in young than in old trees.  
190 Late maturity and persistent cold weather throughout the period of maturity have been found  
191 to increase the incidence of granulation [16].

192

193 **Soft-nose:** This disorder is known as tip pulp, insidious fruit rot and yeasty fruit rot. Fruits  
194 affected by this physiological disorder include mangoes, plum and avocados. The typical  
195 symptom is breakdown of the flesh towards the apex of the fruit before ripening [10].  
196 Mesocarp cells in fruits of the mango cultivars Kent and Tommy show marked cell separation  
197 and cell wall disintegration [4; 23]. The characteristic symptom is that of excess calcium and  
198 nitrogen deficiency. To control this physiological disorder it is important to harvest fruits at  
199  $\frac{3}{4}$ th maturity stage, apply calcium containing fertilizers like calcium ammonium nitrate and  
200 the use of sod culture [32].

201

202 **Fruit and crown fasciation:** this physiological disorder is more dominant in pineapples.  
203 Fasciated fruits are deformed to such an extent that they are totally useless [26]. In  
204 certain cases, proliferation is so extreme that fruit is highly flattened and twisted with  
205 innumerable crowns. Fruit and crown fasciation is associated with high vigour of plants,  
206 which take longer time to flower. High fertility of soil, warm weather and calcium or zinc  
207 deficiency may favour fasciation [26].

208

209 **Skin-freckles:** Although the cause and factors that influence this disorder are unknown, some  
210 believe it to be calcium deficiency [18]. Freckle-like blemishes occur on unripe papaya fruits  
211 especially of the cultivar Sunrise solo [8]. The freckle diameter increase during the last phase  
212 of fruit growth as the fruits approached the maturity. More freckles are seen on the exposed  
213 side of the fruit away from the stem. Remedies to control this physiological disorder include  
214 the use of calcium sprays and wrapping young fruits in white paper bags [29].

215

216 **Bronzing:** Bronzing of apples, guava, banana, strawberry and tomato has been observed in  
217 places having low soil fertility, lack calcium and low soil pH. Affected plants show purple to  
218 red specks scattered all over the leaves [1]. Under aggravated condition, total defoliation and  
219 fruits characterized with brown coloured patterns on the skin, with reduced yield are noticed.  
220 Foliar application of calcium sprays, 0.5 % di-ammonium phosphate and zinc sulphate in  
221 combination at weekly intervals for two months reduced the bronzing in apples [2].

222

223 **Pulp-spot:** This physiological disorder is more common in avocados. It is caused by lack of  
224 calcium in the plants as the fruits mature. The first symptoms of pulp spot are noticed  
225 soon after the fruit is cut. The spots are initially smooth and glassy, of 1.0 mm in diameter  
226 and occur along the vascular bundle. The spots discolour after being exposed to the  
227 atmosphere and are generally brown to dark brown within 30 minutes [34]. The  
228 severity of pulp spot varies from season to season and the incidence drops rapidly as  
229 the season advances. To control this physiological disorder it is important to ensure that the  
230 soil has enough calcium and the use of calcium sprays can reduce the incidence of pulp spot  
231 [27].

232

233 **Cavity-spot:** This physiological disorder is common in carrots. This disorder appears as a  
234 cavity in the cortex, in most cases the subtending epidermis collapses to form a pitted lesion.

235 The cavity-spot disorder is induced by deficiency of calcium [5]. This is associated with an  
 236 increased accumulation of potassium which leads to a decreased accumulation of calcium. It  
 237 is important to increase calcium levels in the growing medium to reduce the incidences of  
 238 this physiological disorder. To avoid build of potassium in the plant, application of fertiliser  
 239 should be kept minimal and only be done when the crop requires it the most [18].

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243

244 **The various calcium related physiological disorders of fruits and vegetables found in the**  
 245 **Kingdom of Eswatini are summarised in Table 1 below.**

246

Name of physiological disorder	Cause	Crops affected	Symptoms	Control
1. Blossom end-rot	Calcium deficiency in the fruit and excess water stress in the soil	Tomato, eggplant, squashes, green-pepper and melons	The affected fruits are misshapen, with brown, leathery, rotten lesions on the blossom-end. A black sunken spot develops at the blossom-end which later on spreads with water-soaked region around it.	Improve calcium levels in the soil and ensure that water is always available to the plants so that they can absorb calcium from the soil with ease.
2. Golden specks	Golden specks are known to be a disorder due to excess calcium in the fruit.	Tomatoes and green pepper	Golden specks are often observed around the calyx and shoulders of mature tomato and green pepper fruits	Try to control calcium levels in the soils
3. Leaf tip-burn	Tip-burn is caused by a localised shortage of calcium that affects the emerging leaves	Cabbage, Brussels sprouts, cauliflower, lettuce and Swiss-chard.	Its symptoms include rolled up leaves at margins which are ragged and discoloured; white in narrow band, followed by necrosis and death of the growing point	Improve calcium in the soil by applying fertilisers that contain calcium

	of most horticultural crops.			
4. Bitter-pit	Susceptibility of fruit to bitter pit has three components: genetic, climatic and orchard management	Apples, pears and guavas in storage but it also develops late in the growing season while these fruits are attached to the tree	The bitter pit disorder starts internally and finally causes external blemishes. The tissue below the skin becomes dark and corky. Under storage, the affected skin appears to be water-soaked around the calyx and spots generally turn darker and become more sunken than the surrounding skin, taking on a deep-red colour on blush areas and remaining bright green on green or yellow surfaces	Plant resistant varieties and frequent application of calcium sprays especially in hot dry summers
5. Superficial-scald	Variety, climate, harvest time, ventilation, and ethylene in the storage environment. High N and low Ca can make scald susceptibility worst	Apples, guavas, pears, tomatoes, green pepper and plums	The skin of the affected fruit turns brown in patches, especially on the shaded side, and may become rough	Choose resistant varieties, harvest at the right time, improve ventilation in storage rooms, reduce nitrogen levels in the soils if they are too high and increase calcium levels
6. Senescent-breakdown	This physiological disorder is associated with fruits that have been stored too long and more susceptible to fruits that lack calcium as they grow.	Apples, guavas, pears, grapes and potatoes	The cortical tissues of the fruit are typically dry and mealy	This physiological disorder can be controlled by cooling the fruits more rapidly and improved ventilation. The application of Ca sprays can reduce senescent

				breakdown incidence and postharvest Ca drenches or dips can further decrease this physiological disorder
7. Water-core	Calcium deficiency. Water-core development can also common with more mature fruit at harvest, cool night time temperatures during the harvest period, and stress conditions in the orchard.	Apples, plums, nectarines, peaches, tomatoes, eggplant, green pepper and grapes	Water-soaked regions in the flesh of the fruit. When water core is severe, affected areas are hard and glassy and may be externally visible.	Development of water-core can be delayed by calcium sprays. Ensure good management in the garden or orchard and picking fruits before extensive water-core develops.
8. Flesh-browning	It is caused by limited oxygen and or high CO <sub>2</sub> in storage and calcium deficiency in the fruit	Apples, pears, guavas, and eggplant	Internal browning of the fruit which damages the cortex of the fruit under certain controlled atmosphere storage conditions.	Pre-harvest potassium and calcium spray and postharvest calcium drenches and improving ventilation during storage can control this physiological disorder
9. Granulation	Calcium deficiency, late maturity and persistent cold weather throughout the period of maturity have been found to increase the incidence of granulation	Citrus	Juice-sacs shrivel because of gel formation. The affected juice sacs become hard and dry; fruits become grey in colour, enlarged in size, have flat and insipid taste and assume a granular texture.	Improve calcium levels in the soil, plant early maturing cultivars and cultivars that are tolerant to cold
10. Soft-nose	Excess calcium and nitrogen deficiency	Mangoes, plums, avocados	The typical symptom is breakdown of the flesh towards the apex of the fruit before	Harvest fruits at $\frac{3}{4}$ maturity stage, apply calcium containing fertilizers like

			ripening. The mesocarp cells in the fruits show marked cell separation and cell-wall disintegration	calcium ammonium nitrate and the use of sod culture
11. Fruit and crown fasciation	Fruit and crown fasciation is associated with high vigour of plants, which take longer time to flower. High fertility of soil, warm weather and calcium or zinc deficiency may favour fasciation	Pineapples	Fasciated fruits are deformed. The fruit maybe highly flattened and twisted with innumerable crowns.	Plant plants which flower and mature early, avoid planting pineapples in too fertile soils and improve calcium and zinc content in the soil.
12. Skin-freckles	Calcium deficiency	Papaya fruits especially of the cultivar Sunrise solo	Freckle-like blemishes. The freckle diameter increase during the last phase of fruit growth as the fruits approached the maturity.	Remedies to control this physiological disorder include the use of calcium sprays and wrapping young fruits in white paper bags
13. Bronzing	Low soil fertility, lack calcium and low soil pH	Apples, guava, banana, strawberry and tomato	Affected plants show purple to red specks scattered all over the leaves. Under aggravated condition, total defoliation and fruits characterized with brown coloured patterns on the skin, with reduced yield are noticed.	Foliar application of calcium sprays, 0.5 % di-ammonium phosphate and zinc sulphate in combination at weekly intervals for two months reduced the bronzing
14. Pulp-spot	It is caused by lack of calcium in the plants as the fruits mature.	Avocadoes	The first symptoms of pulp spot are noticed soon after the fruit is cut. The spots are initially smooth and	Ensure that the soil has enough calcium and the use of calcium sprays to reduce the incidence of pulp-spot.

			glassy, of 1.0 mm in diameter and occur along the vascular bundle. The spots discolour after being exposed to the atmosphere and are generally brown to dark brown within 30 minutes	
15. Cavity-spot	Calcium deficiency	Carrots	This disorder appears as a cavity in the cortex, in most cases the subtending epidermis collapses to form a pitted lesion. The cavity-spot disorder is induced by deficiency of calcium. This is associated with an increased accumulation of potassium which leads to a decreased accumulation of calcium.	It is important to increase calcium levels in the growing medium and application of fertilisers containing potassium should be kept minimal and only be done when the crop requires it the most.

247

248 **CONCLUSION**

249 Calcium ( $\text{Ca}^{2+}$ ) cations are crucial for the integrity of cell-walls in plants and plant organs.  
 250 Deficiency of  $\text{Ca}^{2+}$  or excess of  $\text{Ca}^{2+}$  in plants may cause  $\text{Ca}^{2+}$  related physiological disorders  
 251 which potentially threaten food and nutritional security. Calcium related physiological occur  
 252 in all four agro-ecological zones of the Kingdom of Eswatini, starting in the field and in the  
 253 post-harvest handling chain. Some fruits and vegetables are imported into the country already  
 254 pre-disposed to  $\text{Ca}^{2+}$  related post-harvest physiological disorders. Adequate measures should  
 255 be taken to avoid importation of such commodities. Climate change due to global warming is  
 256 likely to worsen particular physiological disorders. There is need to educate especially  
 257 growers about  $\text{Ca}^{2+}$  physiological disorders in order to manage them and ultimately avoid  
 258 them in the subsequent post-harvest handling chain. All stakeholders in the post-harvest chain

259 should be made aware of these physiological disorders so that they are able to deal with them.  
260 In what ever way stakeholders deal or manage Ca<sup>2+</sup> related physiological disorders they need  
261 to do so bearing in mind the need to achieve the SDGs pertaining to people and the planet,  
262  
263

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