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3 **Postharvest Quality Of Prickly Pear Coated By**

4 **Cassava Starch And Stored Under Refrigeration**

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8 **ABSTRACT**

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The aim of this study was to evaluate the use of cassava starch in different concentrations in relation to quality preservation and postharvest shelf life prolongation of prickly pear stored at 10 °C and relative humidity of 95%. Fruit were harvested at maturation stage III, in the municipality of Janaúba - MG. Then they were selected, sanitized and immersed in solutions of cassava starch at 0; 1; 2 and 3% for 1 minute and stored at 10 ± 1 °C and relative humidity of 95 ± 5%, for 25 days, and evaluated every five days. The designed trial consisted of a completely randomized trial, in a 4x6 factorial scheme: four concentrations of cassava starch and six periods of evaluations (0, 5, 10, 15, 20 and 25 days), with four replications. Fruit were evaluated for physical, chemical and nutritional characteristics. During storage were observed weight loss, firmness loss, chlorophyll degradation, acidity reduction and ascorbic acid, with increase of soluble solids, total sugars and carotenoids in fruit. The higher the cassava starch concentration, the greater the maintenance of fruit quality. The 3% cassava starch coating was the most efficient at delaying the weight loss, decay, softening and wilting in the fruits, the main characteristics that affect the quality of prickly pear. However, this concentration presented, as an inconvenience, coating peeling at the end of storage.

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11 *Keywords: Opuntia ficus-indica, edible coating, storage, conservation.*

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13 **1. INTRODUCTION**

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15 Cactus pear [*Opuntia ficus-indica* (L.) Mill.] is a plant of the cactaceae family, cultivated for

16 fruit production in various places of the world, such as Italy, South Africa, Chile and Israel,

17 highlighting Mexico as the largest producer worldwide. The prickly pear is an oval, sweet and

18 juicy berry that has been arousing interest, more and more, in national and international

19 markets mainly due to the nutritional benefits of health promotion since they contain taurine,

20 proline, phenolic compounds, betalains and vitamins (mainly A and C); Besides the

21 possibility of exploring the medicinal properties, it has been demonstrated that they have

22 several activities, among them: antioxidant, anti-inflammatory, hypoglycemic and anti-

23 diabetic properties [1, 2, 3, 4 and 5].

24 In Brazil, the cactus pear is mainly cultivated for animal feeding; presenting extensive

25 cultivated areas, with higher occurrence in the northeastern semiarid [6]. The commercial

26 production of fruits of this species in Brazil is concentrated in the State of São Paulo,

27 highlighting the city of Valinhos as the main producing region [7], presenting excellent

28 acceptance in the foreign market and high price in the domestic market, with good economic

29 returns to producers. In CEASA [8], it was sold at a price of R \$ 10.00 to R \$ 15.00 per kilo

30 (kg). Based on this, prickly pear stands as one of the resources with the greatest potential to

31 add value and increase the income of the population of the Brazilian semiarid.

32 However, prickly pear are characterized as highly perishable fruit, mainly due to inadequate
33 harvesting practices, especially when the fruit are twisted by rotation around the cladode,
34 which causes a physical lesion at the base of the fruit, causing acceleration of the microbial
35 growth. For prickly pear the deterioration factors of are pathological infections, peel browning
36 and dehydration. Storage at room temperature favours decay, fruit weight loss, wilting,
37 softening and off-flavor development, while the low temperatures promoted chilling injury [9,
38 10, and 11]. Thus, it is necessary to seek suitable techniques for keeping quality, packaging
39 and postharvest handling, which allow a better use and marketing of the fruit.

40 The refrigerated storage is the main way for keeping quality in plant products during
41 postharvest period, being able to be combined with other conservation techniques to
42 potentiate its effects [10]. The association of atmospheric modification with the use of edible
43 coatings is a promising alternative and can be used to inhibit moisture loss, oxygen and
44 carbon dioxide, thus improving the intrinsic characteristics and integrity of the fruit and
45 vegetables [12]. Cassava starch is produced in large scale in Brazil and presents good
46 characteristics for the formation of resistant and transparent films, being efficient barrier for
47 water loss, giving good appearance and intense brightness to the fruit. In addition, it is edible
48 and present low price when compared to the other commercial waxes [13 and 14].

49 Studies using cooling and modified atmosphere, demonstrate positive results prickly pear,
50 especially for the control of the weight loss and extend of the postharvest life. However, the
51 use of the modified atmosphere, both active and passive, has caused a drastic reduction in
52 the oxygen partial pressure inside the packages due to the increase in the metabolic activity
53 of the fruits when they are stored at higher temperatures, promoting microbial growth ,
54 fermentation and rotting of the fruit [15, 16 and 11]. . Thus, it is necessary to use edible films
55 associated with low temperature.

56 Cassava starch coating has been used in some fruit, mexerica-do-rio [17], tangerines
57 ponkan [18] and strawberries [19]. And has been shown to be efficient in extending
58 postharvest shelf life especially when associated with cooling. However, there is no
59 published information on the use of cassava starch in the postharvest conservation of prickly
60 pear produced in the Brazilian semiarid region. Thus, the aim of this study was to evaluate
61 the use of cassava starch in different concentrations in maintaining quality and prolonging
62 the postharvest shelf life of prickly pear stored at 10 °C and 95%.

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65 **2. MATERIAL AND METHODS**

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67 **2.1 Prickly pear**

68 Physiologically mature prickly pear cv. Gigante were obtained corresponding to stage III of
69 maturation (yellow green coloration) according to the classification described by Munsell
70 [20]. Prickly pears free from physical and microbiological deteriorations were selected. Fruit
71 were washed, manually peeled, disinfected in a 2% hypochlorite solution for 15 min and then
72 washed under running water. Excess of water was removed with absorbent paper.

73 **2.2 Cassava starch solution**

74 Cassava starch solution was prepared by placing 1 liter of distilled water: starch 1% - 10g;
75 2% starch - 20g; 3% starch - 30 g; (dry material). The solution was poured into a beaker,
76 warmed (70 °C), and blended, using a homogenizer. The solution was then allowed to stand
77 at room temperature (25 °C).

78 **2.3 Fruit coating and storage**

79 Peeled prickly pears were randomly sorted and divided in four batches. Four different
80 treatments were performed: control (without any treatment) and three concentrations
81 cassava starch (1, 2 and 3%). Prickly pears were immersed once in the cassava starch
82 solution for 1 min. The superficial moisture was removed at 25 °C by natural drying. Prickly
83 pears were then placed into plastic boxes and stored at 10 ± 1 °C and 95 ± 5% relative
84 humidity conditions. Analysis was performed every 5 d for 25 d. Four replicates per
85 treatment and five fruits per experimental unit were used.

86 **2.4 Analyzes**

87 **2.4.1 Physical analysis**

88 Weight loss - Determined, in grams, with the aid of a semi-analytical balance. The results
89 were expressed as a percentage, considering the difference between the initial weight and
90 that obtained at each storage time interval (days).

91 Firmness - A texturometer was used (Brookfield model CT3 10 KG). The firmness was
92 measured in Newton (N), in the middle region of the fruit with bark, being determined with a
93 tip of 2.5 cm in length and 4 mm in diameter by the force of penetration in the fruit pulp

94 Color- The L (lightness), a* ("green" to "+red"), b* ("blue" to "+yellow"), c* represents the
95 vividness of color (vivid to pale color) and h* (corresponds to the intensity of light or dark
96 color). color parameters were measured in the equatorial zone of unpeeled prickly pears
97 using a colorimeter in the reflectance mode.

98 **2.4.2 Chemical analyzes**

99 Total soluble sugars- Extracted with ethyl alcohol and determined by the method of Antrona
100 [21].

101 Soluble solids (SSC)- The refractometer was prepared by refractometry using 2g of crushed
102 fruit pulp and a digital refractometer (Atago, model N-1α) [22].

103 Relation SSC/TA - Also called ratio or maturation index, where the soluble solids value was
104 divided by that of titratable acidity and the result expressed in pure number with two decimal
105 places.

106 Titratable acidity- This parameter was determined by titrating 10 g of the pulp and 90 ml
107 of distilled water 0.1 N NaOH solution by adding three drops of 1% phenolphthalein as
108 indicator [22].

109 **2.4.3 Nutritional analyzes**

110 Ascorbic acid- This parameter was determined by titration with 2,6-dichlorophenolindofenol
111 (DFI) until obtaining a permanent light pink stain, using 2 g of the pulp diluted in 50 mL of 1%
112 oxalic acid [23].

113 Carotenoids- 2 g of the pulp sample were macerated with a pinch of CaCO₃, after
114 maceration it was added 80% acetone and filtered the paper extract. The absorbance was
115 measured in a spectrophotometer at 663 nm, 646 nm and 470 nm, and the carotenoids

116 determined by the chlorophyll difference according to the equations developed by
117 Lichtenthaler [24].

118 **2.5 Statistical analysis**

119 The data were submitted to analysis of variance and regression using Software SAEG
120 (System of Statistical and Genetic Analysis, v.9.1). The models were chosen based on the
121 significance of the regression coefficient, the coefficient of determination and the potential to
122 explain the biological phenomenon [25].

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125 **3. RESULTS**

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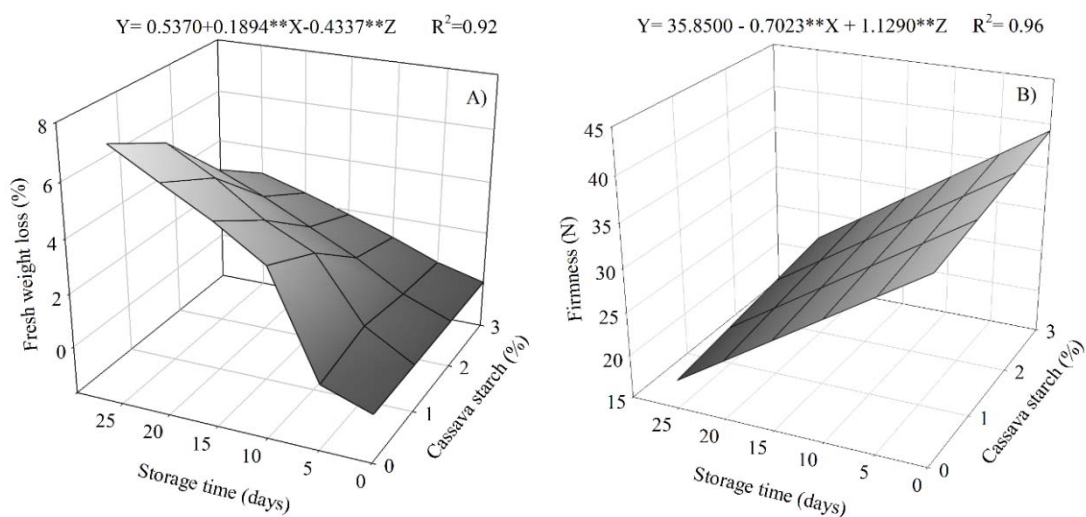
127 The analysis of variance showed significant interaction ($P < 0.01$) between the tested factors
128 (cassava starch concentrations and storage periods) for the characteristics of weight loss,
129 color (lightness), chroma, angle HUE, firmness, soluble solids content, titratable acidity, SS /
130 AT ratio, ascorbic acid and carotenoids.

131 **3.1 Physical analysis**

132 There was a significant linear increase in the weight loss of prickly pear during storage.
133 Every 5 days of storage there was an increase of 0.19% of weight loss for all treatments
134 (Figure 1A). The highest weight losses were observed in uncoated fruit (0% cassava starch,
135 controls). In this treatment, on the 25th day, weight loss was 5.27%.

136 The prickly pear treated with cassava starch showed the least weight loss. At every 1%
137 increase in cassava starch concentration occurred retention of 0.43% of weight loss, the
138 application of starch to 3% was the most effective at delaying the weight loss of prickly pear.

139 The prickly pear firmness was adjusted to the linear model, decreasing significantly during
140 storage, every 5 days of storage there was loss 0.70 N in the prickly pear firmness (Figure
141 1B). The application of cassava starch coating promoted greater retention of firmness during
142 storage. At every 1% increase in concentration of cassava starch occurred 1.12 N retention
143 in the firmness values. The prickly pears coated with 3% cassava starch and the non coated
144 reached 21.67 and 18.29 N respectively, at the end of the storage period.



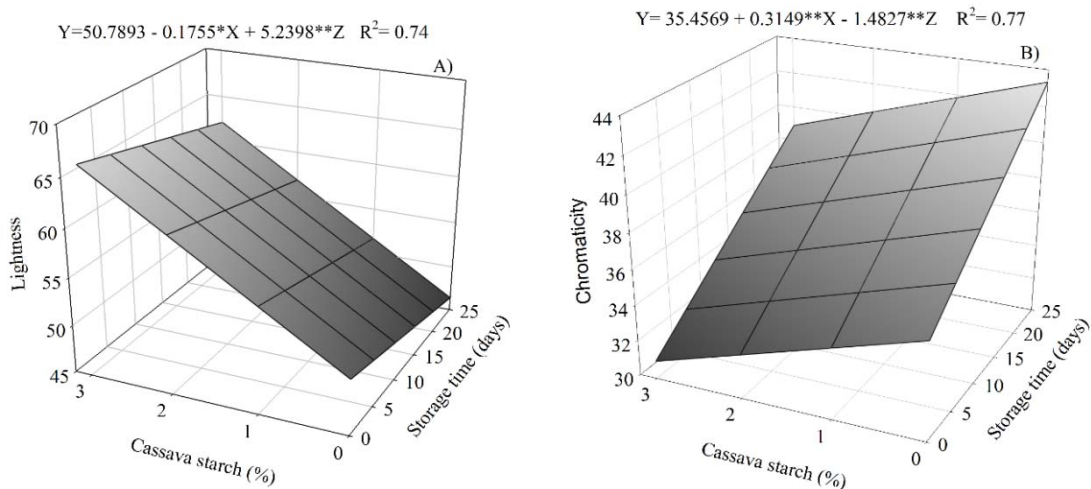
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146 **Figure 1** - Fresh weight loss (A), firmness (B) of prickly pears coated with cassava starch
 147 and stored at $10^{\circ}\text{C} \pm 1^{\circ}\text{C}$ and $95\% \pm 5\%$ RH.

148 In the results obtained for the evaluation of L (lightness) which indicates brightness, this
 149 characteristic showed a linear decline along the storage. At each 5 day of storage there was
 150 a reduction of 0.17 of the L (lightness) values of the fruit (Figure 2A). At each 1% of the
 151 increase in cassava starch concentration there was an increase of 5.24 in the L (lightness)
 152 values.

153 As for chromaticity, there was a significant linear increase along the storage, with an
 154 increase of 0.31 of the chromaticity values every 5 days of storage (Figure 2B). It was
 155 observed values of 43.32; 41.84; 40.36; 38.88 for the treatments 0, 1, 2 and 3% cassava
 156 starch at 25 days.

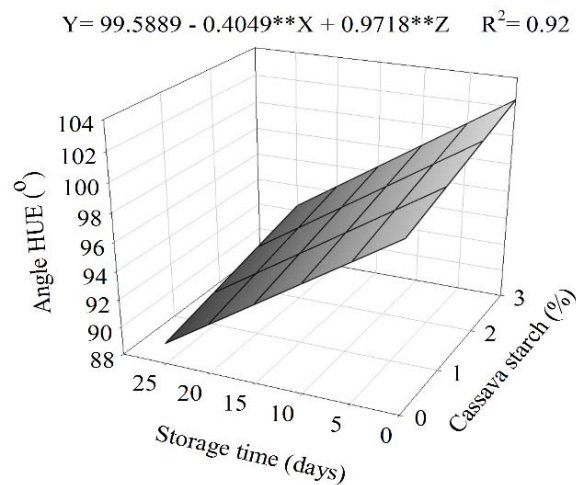
157 There was a linear reduction of the chromaticity with the increase of cassava starch
 158 concentrations, varying of 43.32 in no coated fruits by cassava starch to 38.88 in fruits
 159 coated with cassava starch at 3%. Thus, showing effectiveness of the coating in color
 160 retention.



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 162 **Figure 2** - Lightness (A), chromaticity (B) of prickly pears coated with cassava starch and
 163 stored at 10 ° C ± 1 ° C and 95% ± 5% RH.

164 The color angle (h°) can vary from 0 ° to 270 °, 0 ° corresponds to red, 90 ° corresponds to
 165 yellow, 180 ° to green and 270 ° to blue.

166 During storage, the values of the (h°) angle were significantly reduced (Figure 3), showing a
 167 reduction of 0.40 every 5 days of evaluation. The color of the prickly pear was significantly
 168 affected by the application of cassava starch, the angle (h °) decreased rapidly in fruits that
 169 were not coated with cassava starch, whereas the 3% coating maintained the coloration of
 170 the Greener fruits, which resulted in values of this angle being h ° = 92.38 for the prickly pear
 171 coated to 3% cassava starch and (h°) = 89.46 for the control at 25 days storage.



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 173 **Figure 3** - HUE angle of prickly pears coated with cassava starch and stored at 10 ° C ± 1 °
 174 C and 95% ± 5% RH.

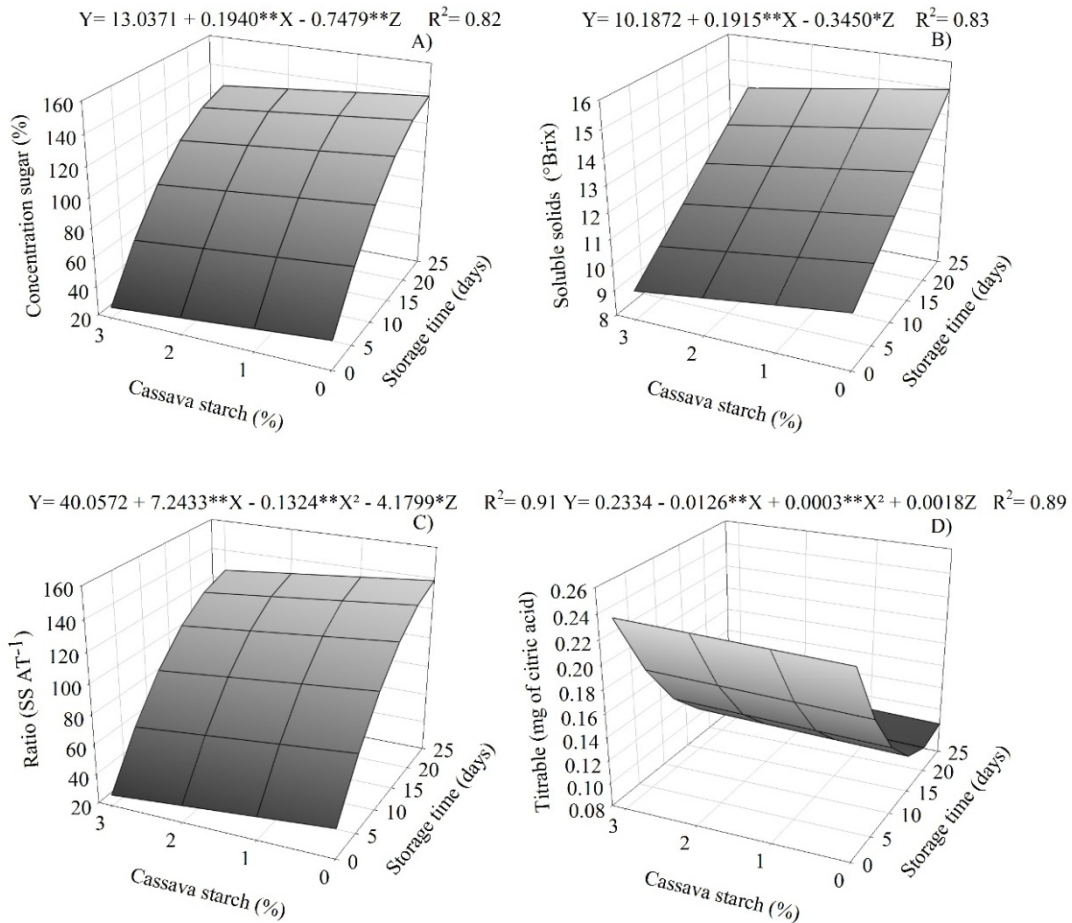
175 **3.2 Chemical analysis**

176 The total sugars presented a linear adjustment (Figure 4A) with a significant increase during
177 the storage, every 5 days of storage there was an increment of 0.19% of sugars. At each 1%
178 increase in cassava starch concentrations there was retention of 0.74% of the total sugars.
179 Therefore, the higher the concentration of cassava starch used in the prickly pear, the
180 smaller was the conversion of starch to total sugars during storage.

181 Soluble solids increased significantly during storage for all treatments, an increase of 0.19 °
182 Brix was observed every 5 days of evaluation (Figure 4B). It is observed that the higher the
183 concentrations of cassava starch used, the lower were the increments of soluble solids, with
184 retention of 0.34 ° brix at each 1% increase in the concentration of cassava starch.

185 The SSC / AT ratio was adjusted to the quadratic model (Figure 4C) with significant increase
186 during storage. There was an increase of 7.24 every 5 days of evaluation. With a
187 subsequent reduction of 0.13 in the SS / AT ratio at the end of storage. Observing, at 25
188 days, values of 138.38; 134.20; 130.02; 125.85 respectively, for the treatments 0, 1, 2 and
189 3% of casava starch. At each 1% increase in cassava starch concentration there was a
190 significant linear retention of 4.17 of the SS / AT ratio.

191 The titratable acidity in the prickly pear reduced significantly along the storage, adjusting to
192 the quadratic model, while the cassava starch concentration presented linear adjustment
193 (Figure 4D). As the concentration of cassava starch increased, lower was reduction the
194 acidity of the fruits during storage, reaching values of 0.106; 0.107; 0.109; 0.111 mg/100-1,
195 for the treatments 0, 1, 2 and 3% of cassava starch, respectively, at 25 days.



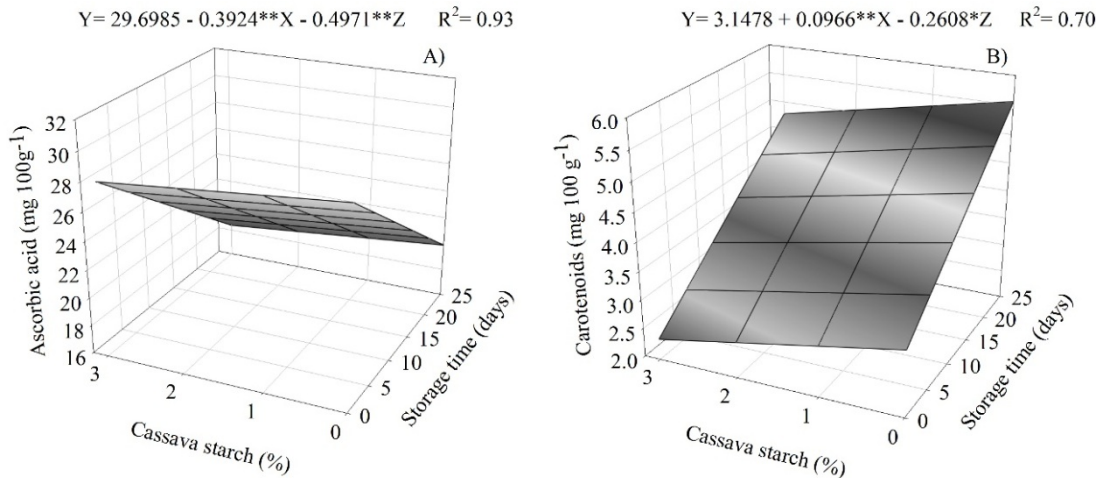
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197 **Figure 4** - Total sugar (A), soluble solids content (B), SSC / AT ratio (C), titratable acidity (D)
 198 of prickly pears coated with cassava starch and stored at 10 °C ± 1 °C and 95% ± 5% RH.

199 **3.3 Nutritional analyzes**

200 Ascorbic acid adjusted to the linear model (Figure 5A) with significant reduction along the
 201 storage for all treatments. The cassava starch in the concentrations used in this work were
 202 not efficient to maintain the ascorbic acid content in the prickly pear during storage. Ascorbic
 203 acid reduced of 29.69; 29.20; 28.70; 28.20 mg / 100-1, for 19.88; 19.39; 18.89; 18.39 mg /
 204 100-1 at 25 days, for 0, 1, 2 and 3% cassava starch coating.

205 Regarding carotenoids, the results showed linear adjustment (Figure 5B) with progressive
 206 increase during storage for all treatments. For every 5 days of storage there was an
 207 increment of 0.09 in the carotenoid contents the prickly pear, showing that with fruit
 208 ripening, occurs production or synthesis of carotenoids . It was observed lower carotenoid
 209 content with the increase of cassava starch concentrations. Observing at 25 days, values of
 210 5.56; 5.30; 5.04; 4.78 mg 100g⁻¹ respectively, were for treatments 0, 1, 2 and 3% cassava
 211 starch coating.



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Figure 5- Ascorbic acid (A), carotenoids (B) of prickly pears coated with cassava starch and stored at $10^{\circ}\text{C} \pm 1^{\circ}\text{C}$ and $95\% \pm 5\%$ RH.

4. DISCUSSION

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The weight loss is the main characteristic that affects the quality of prickly pear, It causes wilting, wrinkling of the peel, making it improper for marketing. At the end of storage, it was observed that uncoated fruits presented complete yellowing and dehydrated appearance of the bark, however, their pulp still presented good appearance. The application of cassava starch at 3% was the most effective for delaying fruit weight loss by acting as a physical barrier to the gas exchange and loss of vapor pressure between fruits and the atmosphere. The formation of this physical barrier around fruits reduced the weight loss with greater efficiency because cassava starch is a hydrophilic material with a significant water absorption rate and the effect of reducing water loss is effective for this type of coating.

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The cassava starch coating at the highest concentration was the most effective in the prevention of fruit softening, presenting higher resistance along the stored. This demonstrates that the cassava starch is effective at preventing fruit softening caused by loss of turgidity, degradation of the starch, hemicelluloses and pectins found naturally in the cell wall.

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Gonzalez et al. [15] point out that the 1mm paraffin wax coating promoted softening due to the high concentration of CO_2 promoted by the high thickness of the coating, which provoked fermentation in the fruits. In this study, the 3% cassava starch coating, despite providing superior efficiency to the other treatments, presented as an inconvenience coating peeling at the end of storage; However, no fruit fermentation was observed. Thus, it is suggested the addition of plasticizing substances such as (glycerin or sorbitol) that avoid the desquamation of the films of cassava starch made in greater concentration.

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There was a reduction of prickly pear luminosity during the storage. The application of the coatings gave a higher brightness, in prickly pear, proportional to its concentration, resulting in fruits with greater luminosity with the increase of the starch concentration. This characteristic is quite desirable in maintaining the appearance of the fruits, making them more attractive during the commercialization. Similar behavior was verified by Vila et al. [26],

245 who observed intense brightness when treating guavas 'Pedro Sato' with coatings at 2, 3
246 and 4% cassava starch.

247 The chromaticity, there was increase along the storage, which indicates the evolution of the
248 color intensity (loss of green color) of the fruit evaluated. Similar results were reported by
249 Ochoa-Velasco and Guerrero-Beltrán [11], they verified color intensity evolution for prickly
250 pear in all storage conditions, and that the major change to the color parameter was in
251 unpackaged prickly pear.

252 There was a reduction in chromaticity with increasing cassava starch concentrations,
253 showing the effectiveness of the coating in the retention of the green color of the fruit. This
254 behavior is in agreement with Vila et al. [26], who verified green color maintenance in 'Pedro
255 Sato' guavas treated with cassava starch films when compared to the fruits no coating.

256 The color of the prickly pear peel began with a yellow-green tint on the first day of
257 evaluation, accentuating to a yellow-orange tint along the storage. Being significantly
258 affected by coating application, the hue angle decreased more rapidly in fruit no coating. The
259 coating treatments kept the coloration the prickly pear. The higher the concentration of the
260 coating used, the greater the delay in the color change of the epidermis. Thus indicating that
261 the film formed around the fruits possibly reduced its normal respiration, which delayed the
262 degradation of chlorophyll, because the enzymes that cause the degradation of color depend
263 on the concentration of ethylene, which in turn is reduced due to the low oxygen
264 concentration.

265 The application of the 3% coating provided higher maintenance of the total sugar contents,
266 presenting the lower averages in the pulp of prickly pear during storage, this probably due to
267 the formation of a barrier around the fruit, which reduced with more efficiency the
268 metabolism. Uncoated fruits presented higher total sugar increments. This increase was
269 probably due to the biochemical changes the fruit, such as starch and cell wall degradation.
270 Brito Primo et al. [27], observed an increase in total sugars during storage of prickly pear,
271 whether or not involved in PVC films.

272 Uncoated fruit presented the greatest increase in soluble solids, demonstrating a high
273 metabolic activity in relation to the prickly pear submitted to the cassava starch coating.
274 Probably, this increase in the soluble solids is due to the concentration of the sugars in
275 function of the loss of water, because prickly pear are characterized as non-climacteric
276 species. Although, according Dimitris et al. [9], there are still contradictions regarding the
277 respiratory pattern of these fruits.

278 Ochoa-Velasco and Guerrero-Beltrán [28] also observed increments in soluble solids of
279 white prickly pear, Villanueva variety, stored at 9 ° C. On the other hand, Ochoa-Velasco and
280 Guerrero-Beltrán [11] reported a decrease in soluble solids in white prickly pear (*Opuntia*
281 *albicarpa*) during 40 days of storage. Already Barrios et al. [29] reported that the Burrón
282 prickly pear variety showed no change during 75 days of storage. Thus, showing variety
283 effect in response to fruit metabolism.

284 The application of 3% cassava starch conferred a lower SSC / AT ratio during storage,
285 indicating that this concentration was the most efficient in delaying the ripening process and
286 senescence. A similar result was found by Brito Primo et al. [27], when working with prickly
287 pear stored under an modified atmosphere by PVC films it was verified an increase at the
288 SSC / AT ratio during refrigerated storage.

289 The prickly pear treated with cassava starch at 3% concentration showed a lower reduction
290 in titratable acidity during storage. However, in all treatments, an initial acidity decline was
291 observed up to the 20th day of evaluation, with an increment subsequent at the end of
292 storage. However, no anaerobic respiration or fruit fermentation was observed (data not
293 shown). Thus, it is possible to predict that this increase is associated with low respiratory
294 activity at the end of storage, with subsequent senescence that generated an accumulation
295 of acids in the vacuoles, as soluble solids contents increased [30].

296 It was found degradation of the ascorbic acid content along the storage for all treatments.
297 The use of the cassava starch coating had no positive effect on the maintenance of the
298 ascorbic acid content in this fruit. This fact can be explained due to the rapid degradation of
299 the ascorbic acid content in stored products since it is very unstable and its high degradation
300 is due to the ease of oxidation and enzymatic action of ascorbate oxidase. Some authors
301 also report a reduction in the ascorbic acid content along the storage of fruits [31, 17, and
302 32].

303 Prickly pear are rich in carotenoids and these pigments increase with the advancement of
304 maturation. The fruit treated with 3% of cassava starch presented greater control in the
305 production of carotenoids, showing that this concentration was the best to contain the
306 evolution of maturation. In addition, a correlation can be observed between the carotenoids
307 and the increase of the color parameter. This indicates a loss of green color (chlorophyll)
308 with an increase in pigment content in fruit pulp.

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311 **5. CONCLUSION**

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313 The 3% cassava starch coating is effective in delaying the weight loss, softening and
314 dehydration of prickly pear within 25 days, kept under refrigeration at 10 ° C.

315 The concentration of 3% cassava starch, despite providing superior efficiency to the 2%
316 concentration, presented peeling of the coating in the end of storage.

317 It is suggested addition of plasticizing substances, such as: (glycerin or sorbitol), which avoid
318 the desquamation of cassava starch films made in higher concentration, as in this study with
319 3% cassava starch, since in this concentration the best results were observed.

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323 **COMPETING INTERESTS**

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325 Authors have declared that no competing interests exist.

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