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3 **Modelling the Condensed Water Discharge Rate**

4 **in an Air Conditional System in South West,**

5 **Nigeria**

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ABSTRACT:

Aims: This work is aimed at developing an empirical model for predicting condensed water discharge rate in an air conditional system, most especially in Nigerian offices.

Study Design: Quantitative study. Relevant data on condensate discharge rate was collected.

Place and Duration of Study: An office located within the School of Engineering and Engineering Technology Building of the Federal University of Technology, Akure, Ondo State, Nigeria, between November 2015 to April 2016.

Methodology: The method used consists of data collection and readings such as condensate volume, dry bulb temperature, relative humidity, sensible heat ratio, and dew point temperatures. A split type air-conditioning unit with a cooling capacity of 2500 W, using refrigerant and rated air flow rate of 400 m³/hr was used to determine the amount of condensate rate.

Results: The result of six-month data collected showed that a total of 528 L of condensed water was collected at the split type air conditional unit. The highest condensate discharge rate of 1.07 L/hr was recorded on 6th and 7th April 2016. The coefficient of determination, R², obtained for first, second and third order multiple linear regression model were 0.964, 0.9793, and 0.9803 respectively. The developed multiple linear regression model was used to compare the experimental and predicted values of the condensate from the air conditional unit used for the study.

Conclusion: The developed model offers ease of prediction and forecasting of the amount of condensate discharge rate. This study confirms that relative humidity, sensible heat ratio, dry bulb temperature, and dew point temperature are the most significant factors contributing to increase in condensate discharge rate.

Keywords: Air-conditional system, regression model, reclaimed water, discharge rate, modern building.

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14 **1. INTRODUCTION**

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16 The significance of using reclaimed water in air conditioning systems is a frequent feature of

17 certain urban infrastructure in some part of the world. The reclaimed water is referred to as

18 condensed water. Condensate is referred to as the water that settle on a cool surface
19 because the temperature of the surface is beneath the point at which moisture in the air
20 forms water droplets. The volume of the space, number of persons and their activity
21 determines the amount of outdoor air required and the amount of moisture in it. Condensed
22 water is a built-in by-product of building heating, ventilation, and air conditioning (HVAC)
23 systems formed from moisture in the air. It is high-grade water therefore, it can be collected
24 and utilized on-site with limited treatment. More specifically, condensed water come up in the
25 evaporator area of the air-conditional unit where evaporative cooling drives the heat
26 exchanger [1]. The air dehumidification on finned evaporator coils was solved, using an
27 approach that describe the surface efficiency to the enthalpy transformation of cooled moist
28 air [2]. According to [3], the occupancy action impact the fresh air ratio and the ratio may
29 differ from 100% fresh air in applications like a laundry room, and electrical room. The
30 utilization of high amounts of outside air, cooling load profile and 24 hours daily operation,
31 the cooling coils in the laboratory facilities can furnish a significant source of condensate
32 water [4]. The climate in Akure, Ondo State Nigeria is impacted mainly by the rain-bearing
33 southwest monsoon winds from the ocean and the dry northwest winds from the Sahara
34 Desert. Maximum daytime temperatures rarely exceed 34 °C and low as 22 °C, a mean
35 annual relative humidity of about 80% also characterize the climate [5]. Owing to the weather
36 condition in Akure, modelling the rate of discharge of condensed water in an air conditional
37 system is a good potential opportunity that needs to be studied. All buildings in the Federal
38 University of Technology, Akure are air conditioned with a variety of different equipment
39 being used. In the School of Engineering and Engineering Technology Building, mini-split
40 units and window units are used. In any air conditioning system operating with high outside
41 dew point temperatures, there will be a formation of condensed water generated in the fan
42 coils that must be disposed or diverted out of the building. The formed condensed water
43 from air conditioning units is an often overlooked source of freshwater. The consequent build
44 up can provide a large amount of freshwater that can be used to balance the use of potable
45 water. In most buildings, this condensate is often sent to an open ground which can be a
46 route to condensate discharge piping to the nearest sanitary drain. The evaluation of
47 condensate by-product for big structures during hot season differ between 0.1 to 0.3 L/kW
48 for every hour the cooling system worked. It was mentioned that for those designing
49 buildings in hot and humid climates, maximum condensate output during summer months
50 could be almost between 6 to 7 ml/s/1000 m² of the cooled area [6]. The measure of
51 condensate water basically dependent on local climate, heating, ventilation and air-
52 conditioning design, operation of the building, dry bulb temperature, relative humidity,
53 sensible heat ratio and dew point etc. A report by [7] shows that amount of condensed water
54 can range from 11 to 38 Litres per day per 1,000 square feet of air-conditioned space.
55 Another study by [8], provided an estimate for typical condensate production in large
56 buildings during summer months in San Antonio as 0.378 to 1.135 L/h of water per ton of
57 cooling. [9] described that big volume of low-temperature condensate water can be collected
58 during dehumidification process in the air conditioning systems and employed in the
59 commercial buildings having a big cooling capacity plant. [10] developed a prediction
60 modelling technique for a dedicated outdoor air handling unit with enthalpy wheel energy
61 recovery and also condensate production in three location in Texas; San Antonio, Houston,
62 and Dallas/Fort Worth. [11] highlighted that a forecasting model could be used to appraise
63 the condensed water harvested for a retrofit. Investigating sustainability issues associated
64 with the collection, storage and modelling of condensate water from selected air conditioning
65 equipment for an institutional building sited on the Education City Campus in Doha, Qatar
66 were enhanced by [12]. The usefulness of using condensate as an added source of water
67 and also the impact of climate condition and space occupancy on the volume of condensate
68 generated were investigated by [13].
69 International building codes, ordinances, and standard that accompanies the design and
70 pursuance of water-conserving practices, with the idea of assessing condensate collection

71 and safeguarding human health and safety is described by [14]. According to [15], air
72 conditioner condensate can be categorised under the description of alternative on-site
73 sources of water and the word “reclaimed water” is only applicable in the impression of
74 municipal reclaimed water. The temperature, humidity and condensates data collected in
75 various locations mentioned in the available literature cannot be used directly in Nigeria
76 because of environmental conditions. A split type air-conditioning unit with a cooling capacity
77 of 2500 W, using refrigerant and rated air flow rate of 400 m³/hr was used to determine the
78 amount of condensate rate. An empirical model was developed to compare the experimental
79 and predicted values of the condensate from the air conditional unit used for the study.
80 The objective of this study is to collect the weather data and condensate from the air-
81 conditioning unit, develop an empirical model to determine the rate of condensate and finally
82 validate the empirical model for the purpose of forecasting the amount of condensate at
83 specific environmental conditions in south west Nigeria.

84 **2. MATERIAL AND METHODS**

85 **2.1 Materials**

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89 The equipment used is an existing split type air-conditional unit with a cooling capacity of
90 2500 W, with refrigerant R-22 was employed. Graduated measuring cylinder (500 ml),
91 indoor/outdoor thermo-hygrometer (temperature measuring range: -10 °C to 70 °C, humidity
92 measuring range: 20% to 90% and outside Sensor with 3 meters cable). These were bought
93 at Pascal Delson Scientific Limited, Akure. While the collector (25 litres) and drain pipe
94 (using 25 mm PVC adaptor) were purchased in King’s Local market, Ondo State.

95 **2.2 Selection of Environment**

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98 The facility chosen for this study was the School of Engineering and Engineering Technology
99 Building which is a two storey, concrete construction building consisting of five classrooms,
100 ten laboratories, and eighty-three offices. It is a typical day-campus facility with heavy use
101 during the day with activity closing by 4 pm in the evening. The air conditioning and
102 ventilation for this building is supplied through eighty-three separate air conditioning units
103 (window and split type) which are all wall mounted. Condensate removal system for this
104 building showed that condensate discharge at each unit was routed via external piping from
105 the air-conditioning unit to an open ground. An office located on the ground floor of the
106 facility was selected for this study. The office selected can accommodate at least four
107 people; the volume of the office selected was 33.8 m³ while the door space has a width of
108 0.9 m and height of **1.3 m**.

109 **2.3 Experimental Procedure**

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112 The performance of the indoor and outdoor unit of the split air-conditioning system was
113 tested if it is working according to design capacity and the nominal cooling rating. After the
114 split indoor and outdoor air-conditioning unit had been completely tested, 25-litre container
115 (as a collector) was connected to the drain pipe which is sized assuming a gravity-driven
116 flow. Drain pipe must be greater than or equal to ¾-inch internal diameter and must not
117 decrease in size. The drain line was sized in accordance with the required standard. Care
118 was taken to ensure continuous horizontal slope along the discharge path by proper
119 installation of pipe joints to avoid collection of condensates along the discharge path. The
120 drain pipe was then connected to 25 mm PVC adaptor and positioned under the outdoor
121 unit. The condensate collection apparatus was incorporated with minimum impact on the
122 existing facility and the opening at the drain level was capped so that the pipe would fill with

123 condensate water from the split air-conditioning system installed for examination. As soon as
 124 the condensate level reached the new drain pipe, it was directed to the 25 liters container.
 125 The indoor and outdoor temperature, as well as its relative humidity were measured using
 126 thermo-hygrometer. The relative humidity measurement accuracy of the device was $\pm 3.5\%$
 127 from 20% to 90% and resolution of 0.1%. The temperature measurement range of the device
 128 was $-10\text{ }^{\circ}\text{C}$ to $+70\text{ }^{\circ}\text{C}$, resolution 0.1° . As the collector was filled to a given level, for a period
 129 of an hour, the condensate reading was collected using a measuring cylinder (500 ml) in
 130 relation to the changes in the weather parameters. This procedure was repeated on an
 131 hourly basis for a period of 8hrs per day from Monday to Friday.

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133 2.4 Data Collection and Analysis

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135 The data collected from the research were analysed using psychrometric chart and Microsoft
 136 excel to calculate the condensate production rate given hourly weather conditions for a
 137 period of November 2015 to April 2016. The analysis helps to determine the amount of
 138 condensed water that can be collected in six months period from the split air conditioning
 139 unit with a cooling capacity of 2500 W. The weekly average indoor condition was $23\text{ }^{\circ}\text{C}$ and
 140 55% relative humidity, which fall within the comfort zone air condition. Although the weekly
 141 average indoor condition changes for the month of December 2015 through February 2016
 142 to $22\text{ }^{\circ}\text{C}$ and 41% relative humidity. The dew point temperature range varies from $13\text{ }^{\circ}\text{C}$ to 25
 143 $^{\circ}\text{C}$. The surface temperature of the coil was between the range of $10\text{ }^{\circ}\text{C}$ - $12\text{ }^{\circ}\text{C}$, the room
 144 sensible heat factor for the office space varies from 0.55-0.85. The mass rate of condensed
 145 water is calculated from the relative humidity change between the inlet and exit states. Since
 146 the mass of the condensed water determined is from the air conditional, the mass flow of dry
 147 air was determined using the relationship in equations (1) and (2).

148

$$149 \dot{m}_w = \dot{m}_d(W_3 - W_4) \quad (1)$$

$$150 \dot{m}_d = \frac{\dot{m}_w}{(W_3 - W_4)} \quad (2)$$

151

152 where, \dot{m}_w is mass flow of condensed water, per unit time (kg/hr.); \dot{m}_d is mass flow of
 153 dehumidified air, per unit time (kg/hr., kg/min, kg/s); and $(W_3 - W_4)$ is the differences between
 154 the moisture contents at mixed conditions (inlet of the coil) and the air supplied to the
 155 cooling coil, kg/kg_(air).

156

157 The total sensible and latent heat handled by the refrigerating equipment of the air-
 158 conditioning system is determined using equations (3) and (4) respectively.

159

$$160 Q_{TSH} = C_{pm} \dot{m}_d (t_{d3} - t_{d4}) \quad (3)$$

161

162 where, Q_{TSH} is Total sensible heat (kJ); \dot{m}_d is the Mass flow of dehumidified air, per unit time
 163 (kg/hr.); $(t_{d3} - t_{d4})$ is Differences between the air been cooled at different temperatures at
 164 the evaporator, K and C_{pm} , Humid specific heat (kJ/kgk).

165

$$166 Q_{TLH} = \dot{m}_d h_{fg}(W_3 - W_4) \quad (4)$$

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168 where, Q_{TLH} is Total latent heat (kJ); \dot{m}_d is the Mass flow of dehumidified air, per unit time
 169 (kg/hr.); $(W_3 - W_4)$ is differences between the moisture contents at mixed conditions (inlet of
 170 the coil) and the air supplied to the cooling coil, kg/kg_(air); and h_{fg} is the Latent heat of
 171 vapourization (kJ/kg).

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173 **2.5 Formulation of the Model**

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175 The formulation of the model to predict the condensate discharge rate begins with the
 176 identification of the contributory factors that either enhance or inhibit the formation of
 177 condensate in air conditioning system used to regulate the thermal comfort of a particular
 178 space. Some of the factors identified and used in the formulation of the model include
 179 sensible heat ratio (SHR), outside temperature (T), dew point (DP), relative humidity (RH),
 180 and volume of air-conditioned space (V_{space}). Hence, the rate of condensate discharge is a
 181 function of all these identified factors which is mathematically expressed in equation (5) as:

182

183 Rate of Condensate discharge, CDR = f (SHR, T, DP, RH, V_{space}) (5)

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185 The simplest form of an empirical model that can be developed from the factors to make a
 186 numerical prediction of the condensate discharge rate is a first order multiple regression
 187 model otherwise called multiple linear regression model. This model is generally expressed
 188 as equation (6).

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190 $y = \beta_0 + \beta_1 x_1 + \beta_2 x_2 + \beta_3 x_3 + \beta_4 x_4$ (6)

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192 where; y represents the rate of condensate discharge (l/hr), ($\beta_0, \beta_1, \beta_2, \beta_3, \beta_4$) are the
 193 regression coefficients and (x_1, x_2, x_3, x_4) represent relative humidity (%), outdoor
 194 temperature (°C), sensible heat ratio and dew point (°C) respectively, which are the factors
 195 considered in this study. It is noteworthy that the volume of space air conditioned remains
 196 constant throughout the experimental period. In equation (6), there are five (5) regression
 197 coefficients to be determined, hence five (5) set of equations, to be solved simultaneously to
 198 determine the coefficients, needs to be developed. Based on the data obtained from the
 199 experiment, the set of equations can be obtained from the following mathematical
 200 expression as equation (7).

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202 $\beta_0 \sum_{i=1}^n (x_i) + \beta_1 \sum_{i=1}^n (x_i x_2) + \beta_2 \sum_{i=1}^n (x_i x_3) + \beta_3 \sum_{i=1}^n (x_i x_4) + \beta_4 \sum_{i=1}^n (x_i^2) = \sum_{i=1}^n (x_i y)$ (7)

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204 Where; n is the number of observations made over the period of experiment i.e. November,
 205 2015 – April, 2016. The values of the factors considered were collected and the condensate
 206 discharge rate for each day was obtained by dividing the total volume of condensate
 207 collected daily by the duration over which it was collected, i.e. eight (8) hours. The adequacy
 208 of this model is accessed by examining the value of the coefficient of determination, R^2 ,
 209 which indicate the variability in the data employed. Thus, formulating the set of equations as
 210 shown in equation (7), and solving simultaneously, the values of the coefficients were
 211 obtained for the first order multiple regression model. These values are:

212

212 $\beta_0 = -2.087, \beta_1 = 0.0033, \beta_2 = 0.02074, \beta_3 = 2.230,$ and $\beta_4 = 0.01145$
 213 Therefore, the fitted first order regression equation for the condensate discharge rate is
 214 given in equation (8):

215

216 $y = -2.087 + 0.0033x_1 + 0.02074x_2 + 2.23x_3 + 0.01145x_4$ (8)

217

218 The coefficient of determination, R^2 , obtained for this model is 0.964. This makes the model
 219 to be considered as a good fit to predict the rate of condensate discharge. However, a model
 220 with better fit can be obtained by considering the formulation of a second order multiple
 221 regression equation.

222

222 The fitted second order regression equation obtained from the experimental observations
 223 made over the period of November, 2015 – April, 2016 is given as equation (9):

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225 $y = 6.45 + 0.476x_1 - 0.328x_2 - 7.04x_3 - 0.127x_4 - 0.000152x_1^2 +$ (9)

$$0.00454x_1^2 - 0.06x_2^2 - 0.00012x_4^2 - 0.0018x_1x_2 + 0.00355x_1x_3 -$$

$$0.00004x_1x_4 + 0.16x_2x_3 + 0.00299x_2x_4 + 0.145x_3x_4$$

The coefficient of determination, R^2 , of the second order multiple regression model is 0.9793, which is greater than the value of the first order multiple regression model. Thus, the second order model is considered as a better fit with higher prediction adequacy. It can be deduced that as the degree of model equation increases, the greater the accuracy and adequacy of the model would be. The third order regression equation was obtained which consists of the cubic terms, quadratic terms and all the possible interaction terms for the factors considered.

The fitted third order regression equation obtained is given as equation (10):

$$y = 4.8 + 0.0227x_1 - 0.87x_2 + 23.3x_3 - 0.125x_4 + 0.001024x_1^2 + 0.025x_2^2 -$$

$$44.3x_3^2 - 0.0044x_4^2 - 0.00211x_1x_2 + 0.0144x_1x_3 - 0.00051x_1x_4 + 0.148x_2x_3 +$$

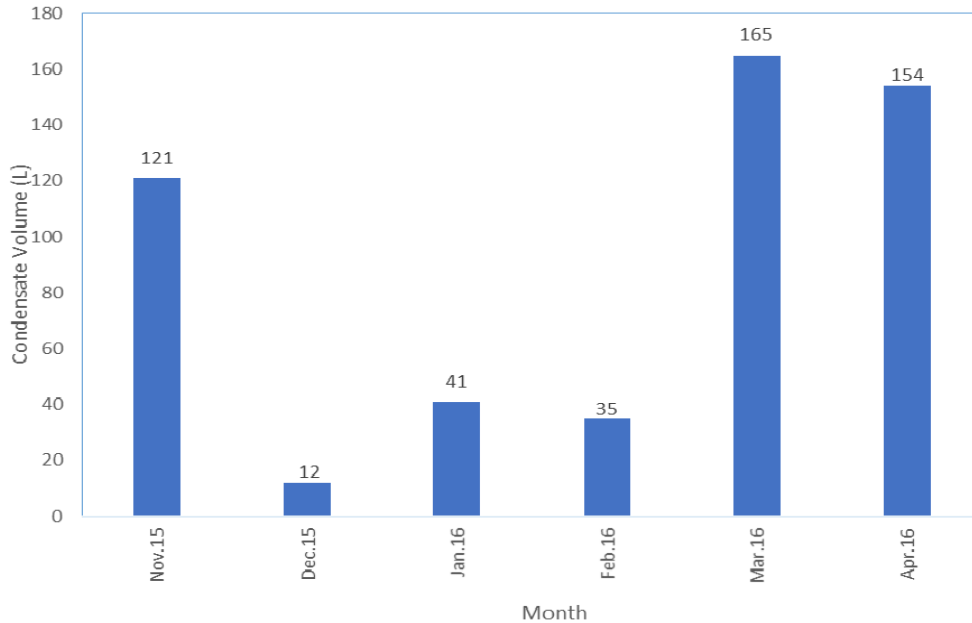
$$0.00491x_2x_4 + 0.163x_3x_4 - 0.00007x_1^3 - 0.00026x_2^3 + 21.7x_3^3 + 0.000065x_4^3$$
(10)

The coefficient of determination, R^2 , of the third order multiple regression model is 0.9803, which is greater than the value of that of the second order multiple regression model. The correlation coefficient, R , is obtained as 0.9916, which made the third order model to be considered as the best model to predict condensate discharge rate.

3. RESULTS AND DISCUSSION

3.1 Total Condensate Volume

The results presented here spanned a period of six months (November 2015 through April 2016) and the condensate water data collected is from Monday to Friday within the working hours, that is, from 8 am to 4 pm. The result showed that over the six month period, a total of 528 Litres of condensed water was collected from split air conditional unit of the office used for the study. This figure indicates the amount of reclaimed water source that is not in use. Higher condensed water volumes were collected during the months of November, March and April. Comparatively, lower condensate water volumes were collected during the months of December, January and February. As the average relative humidity increased, there was a corresponding increase in the amount of condensate collected. The total volume of condensate water produced per month in the office selected for the study is shown in Fig. (1).



262 **Fig. 1. Condensate volume from November 2015 through April 2016**

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3.2 Mass of the Dehumidified Air with the Total Latent Heat and Total Sensible Heat

The weekly result of the mass of dehumidified air, total latent heat and total sensible heat handled by the refrigerating equipment of the air-conditioning system is shown in Fig. (2). During the dehumidification process, the sensible heat transfers by convection from the air to the surface, and the latent heat transfer occurs because of the condensation on the surface. It was observed that the sensible heat adds more heat to the moist air in order to increase its temperature to form moisture on the coil than the latent heat. At a point in Fig. (2), the latent heat appreciates over the sensible heat and later decreases. The sensible and latent heat was high during the cooling season and low during harmattan because of low moisture found in conditioned space, moisture from human respiration, perspiration, and evaporation of moisture from clothing etc.

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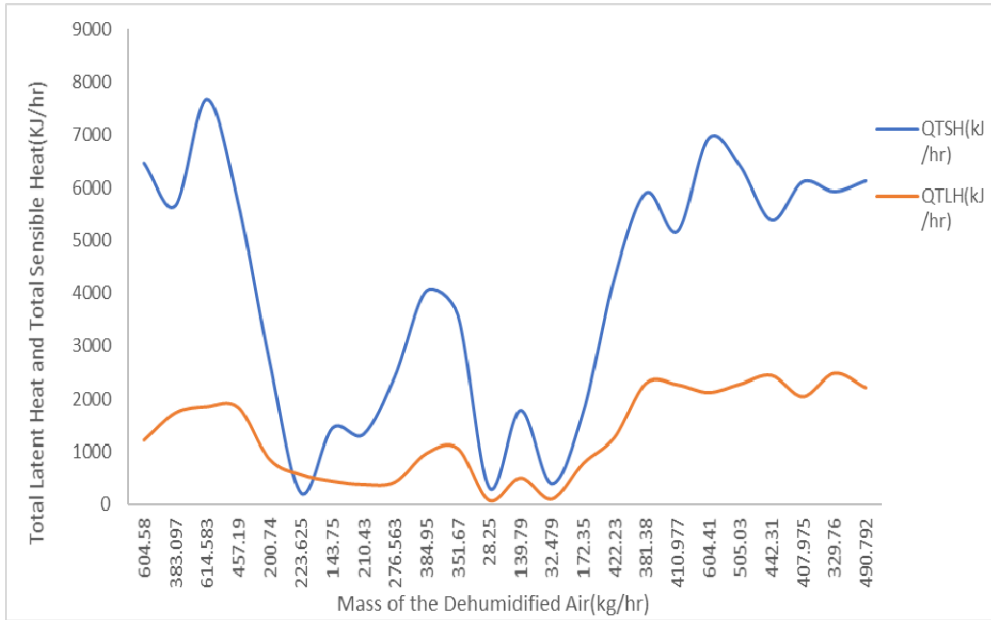
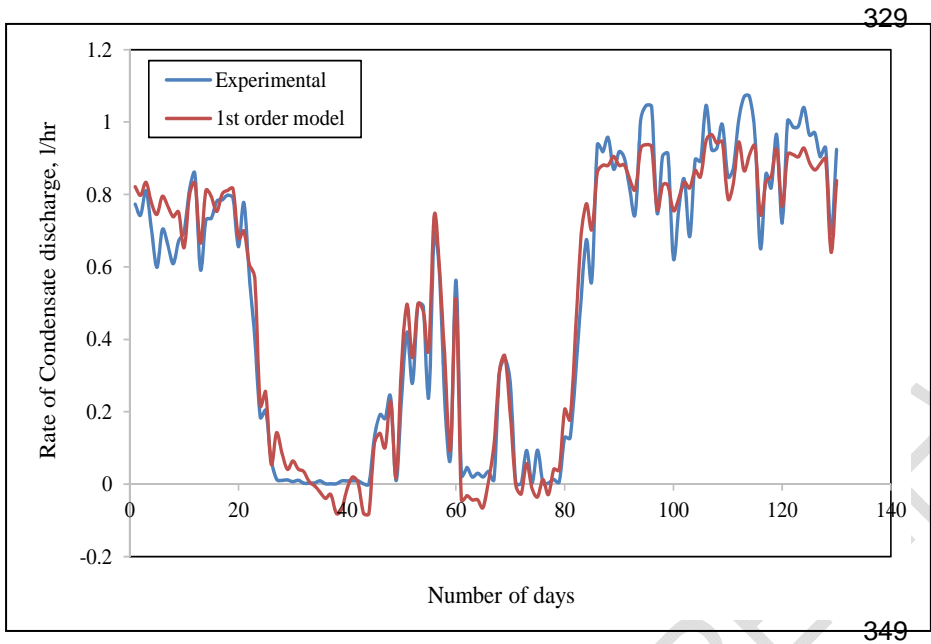


Fig. 2. The total latent heat and total sensible heat against mass of the dehumidified air

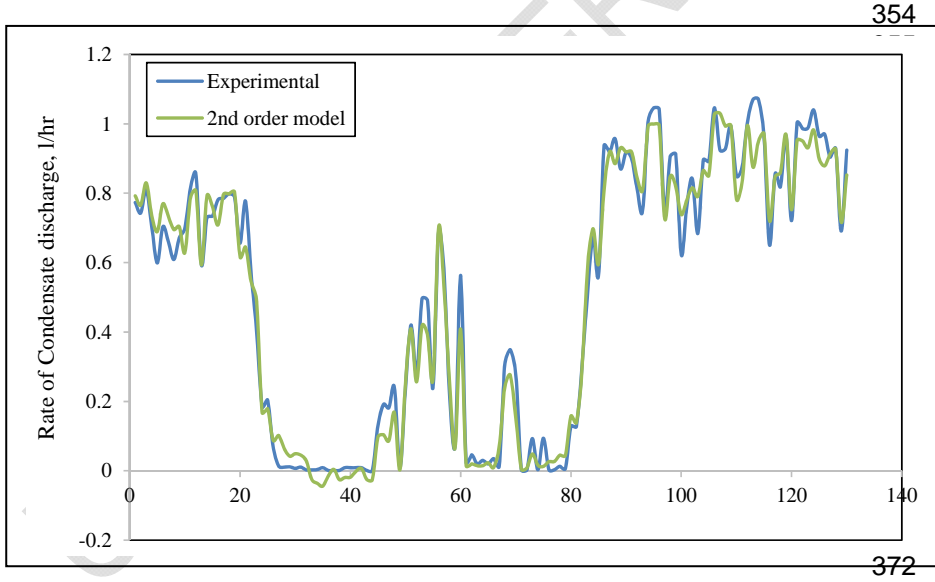
3.3 Results of the Model Developed

In order to establish the reliability of the models as being capable of predicting the condensate discharge rate, the rate values obtained from the model based on the prevailing factor values, are compared to true experimental data to determine their percentage disparity. Fig. (3a) - (3c) shows the plot of the experimental values of the condensate discharge rate and the predicted values from the first order, second order and third order models respectively. The graphical presentation of the model predictions indicated that the second order model in Fig. (3b) seems to be best appropriate as its predicted values relatively match with the experimental values of the condensate discharge. However, the model is limited to being able to give reliable prediction when there is drastic fluctuation in the condensate discharge and when the condensate discharge was near zero as observed between 25 – 45 days of data collection. This was also observed in the behaviour of the first order model in Fig. (3a).

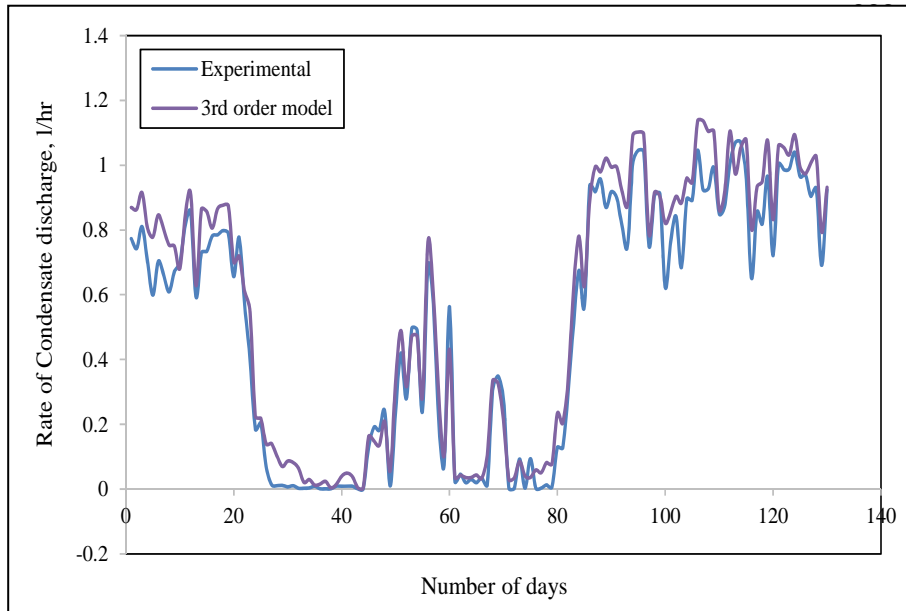
The third order model in Fig. (3c) did not give a good match with the experimental values obtained, but rather over-predict the values when there are rapid fluctuations and also when the value of condensate discharge rate is near zero. Though the correlation of determination for the third order model is higher than that of the second order, the second order model is considered in this work as the best option to predict the rate of condensate discharge from air conditioning systems.



350 **Fig. 3a.** Comparison between experimental and 1st order model value of condensate
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373 **Figure 3b.** Comparison between experimental and 2nd order model value of
 374 condensate rate
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404 **Fig. 3c. Comparison between experimental and 3rd order model value of condensate**
 405 **rate**

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3.4 Model Validation

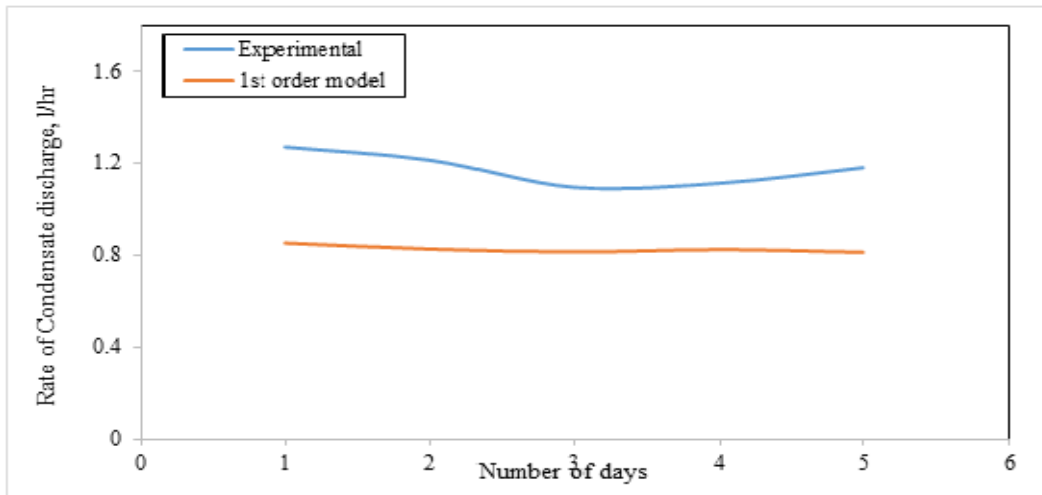
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409 The data obtained during the month of 19th - 23rd September 2016 was used to validate the
 410 accuracy of the model developed under this study. It was intended to examine if the model
 411 can reproduce the similar results for the weather conditions in the year 2016. Some of the
 412 data identified include Sensible Heat Ratio (SHR), outside temperature (T), dew point (DP)
 413 and relative humidity (RH). For the validation of the model, the averages of data obtained
 414 from the experiment was fitted into the regression equations of 1st, 2nd and 3rd order. The
 415 results of the regression model were compared to the experimented values in other to test
 416 for their correlations. The values of (x_1 , x_2 , x_3 , x_4) represent relative humidity (%), outdoor
 417 temperature ($^{\circ}$ C), Sensible Heat Ratio, and dew point ($^{\circ}$ C) respectively, which are the factors
 418 considered in this study. The experimental and predicted values of the condensate rate are
 419 shown in Table (1).

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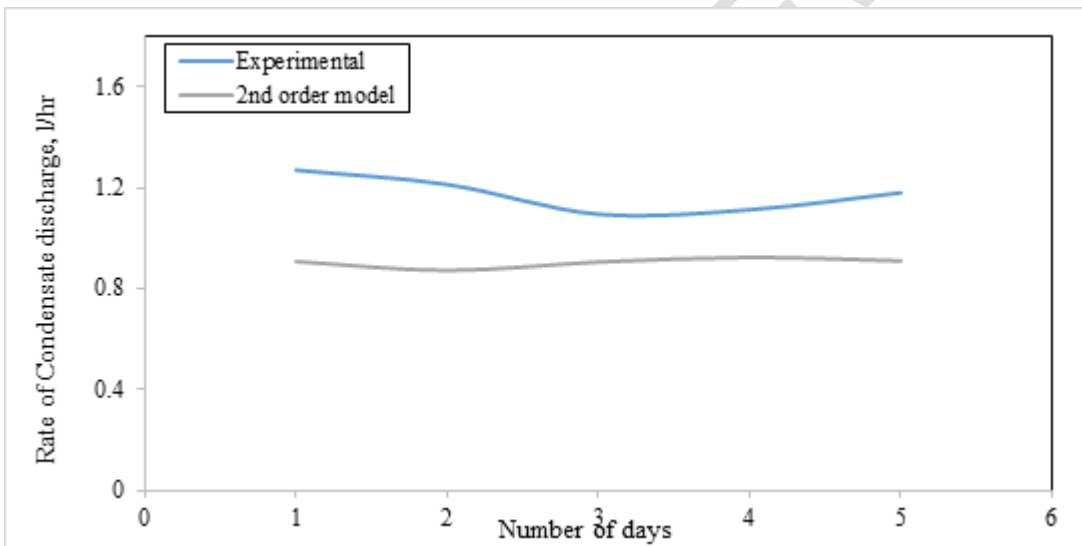
Table 1. The data obtained for September 19th - 23rd

DATE	X_1 (%)	X_2 ($^{\circ}$ C)	X_3	X_4 ($^{\circ}$ C)	Experimental	1st order model	2nd order model	3rd order model
19/09/2016	77	27	0.84	22	1.270	0.85218	0.90756	0.99518
20/09/2016	76	27	0.83	22	1.213	0.82658	0.87219	0.96095
21/09/2016	75	27	0.83	23	1.095	0.83473	0.88464	0.96492
22/09/2016	78	27	0.83	23	1.113	0.84463	0.89751	0.96405
23/09/2016	78	26	0.83	22	1.180	0.81244	0.90975	0.98678



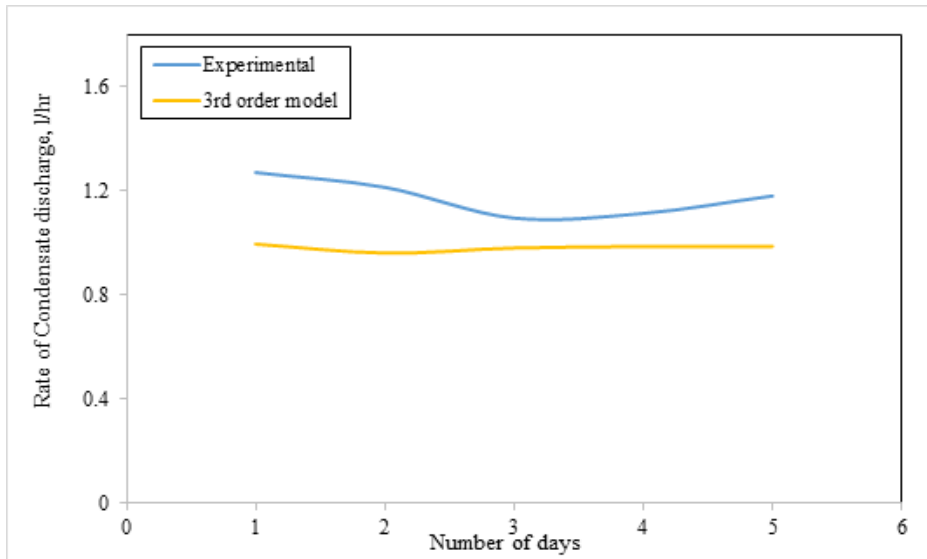
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Fig. 4(a). The plot between experimental and 1st order model value of condensate rate



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Fig. 4(b). The plot between experimental and 2nd order model value of condensate rate



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Fig. 4(c). The plot between experimental and 3rd order model value of condensate rate

443 Fig. 4(a)-4(c) shows the plot of the experimental values of the condensate discharge rate
444 and the predicted values from the first order, second order and third order models
445 respectively. The graphical presentation of the model predictions indicated that the third
446 order model in Fig. 4(c) seems to be best appropriate as its predicted values relatively close
447 to the experimental values of the condensate discharge. The first order model did not give a
448 good match with the experimental values obtained, but rather under-predict the values and
449 the second order model shows a little improvement but not too close to the experimental
450 values. The correlation of determination for the third order model is higher than that of the
451 second order, the third order model is considered in this month of September as the best
452 option to predict the rate of condensate discharge from air conditioning systems. In
453 September, the rainy season was still on, hence the relative humidity, RH, was high, ranging
454 from (65 – 85) %, the outdoor temperature ranges from (24 – 30) °C, the Sensible Heat
455 Ratio, SHR, was also high (0.83 – 0.85) and the dew point, DP, was high ranging from (20 –
456 23) °C. During this period, the condensate discharge rate, CDR, was high, ranging from (0.9
457 – 1.27) L/hr.

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3.5 Discussion

461 The regression analysis of data collected during the month of the study showed significant
462 improvement in accuracy of the model in predicting the condensate production. The study is
463 in line with [10] and [11] that usage of a prediction model technique could be used to
464 estimate the condensed water collected for an air handling unit. The adequacy of this model
465 is accessed by examining the value of the coefficient of determination, R^2 , which indicate the
466 variability in the data employed. The coefficient of determination, R^2 , of the first, second and
467 third order are 0.964, 0.9793, 0.9803 respectively. The characteristics of the condensate
468 discharge rate over the period of 130 days, from November, 2015 – April, 2016, is a true
469 reflection of the seasonal variation in South west Nigeria. In November, the rainy season
470 was almost rounding off, hence the relative humidity, RH, was high, ranging from (52 – 68)
471 % between the 1st day (2nd November) – 21st day (30th November). The outdoor temperature
472 ranges from (26 – 31) °C, the Sensible Heat Ratio, SHR, was also high (0.76 – 0.85) and the
473 dew point, DP, was high ranging from (20 – 23) °C. In this period, the condensate discharge
474 rate, CDR, was high, ranging from (0.6 – 1) l/hr. However, this value decreases rapidly to

475 near zero l/hr in December. In December, harmattan, dry season sets in and RH drops to
476 (22 – 36) %, SHR decreases to (0.55 – 0.59) and DP decreases also to (12 – 17) °C. The
477 near zero CDR persisted from 1st Dec. 2015 (22nd day) – 4th Jan. 2016 (46th day).
478 In January, the dryness persisted, however CDR began to increase from near zero as at the
479 46th day to 0.689 l/hr on 18th Jan. (56th day) with RH (35 – 58) %, outdoor temperature (28 –
480 30) °C, SHR (0.55 – 0.8) and DP (17 – 22) °C; and thereafter nosedived to near zero CDR
481 towards the end of the month at the 61st day (25th January). In February, there have been
482 signs that the rainy season is approaching, though the dryness persisted until 18th February
483 (79th day) with RH (28 – 32) %, SHR (0.55 – 0.8), DP (12 – 13) °C, however there was
484 exception to 68 – 70th days (3rd – 5th Feb.), the CDR slightly increase to (0.28 – 0.35) l/hr
485 with improved RH (40 – 47)%, SHR (0.56 - 0.67) and DP (17 – 19) °C.
486 After the 79th day, as the month of March is approaching, there was a rapid increase in the
487 CDR. Since, the months of March and April were rainy season period, the RH, SHR and DP
488 have increased to between (57-72) %, (0.79 – 0.85) and (22 – 25) °C respectively with
489 outdoor temperature ranging from (25 – 31) °C. Thus, making the CDR recorded between
490 86th day (27th Feb.) – 130th day (29th April) to be in the range of (0.623 – 1.07) l/hr. Over the
491 period of experimental observation in this study, the highest condensate discharge rate of
492 1.07 l/hr is recorded on the 113th day (6th April) and 114th day (7th April) of 2016. In general,
493 the most significant factors contributing to increase in the rate of condensate discharge is
494 increase in RH, SHR and DP. The study agrees with the findings of [4] and [6], they confirm
495 that amount of condensate water largely dependent on local climate, heating, ventilation and
496 air-conditioning design, dry bulb temperature, relative humidity, and sensible heat ratio.
497

498 **4. CONCLUSION**

499
500 The study was carried out to develop an empirical model for predicting condensed water
501 discharge rate in an air conditional system in other to ascertain the volume of useful water
502 that is wasted, most especially in Nigerian offices. The analysis showed that over the six
503 month period of the 8 hours daily operation of the air conditioning unit, a total of 528 L of
504 condensed water was collected from the 2500 W split air conditioning unit of the office space
505 (33.8 m³) used for the study. The analysis of the data collected suggested a multiplying
506 factor for determining the amount of condensate production possible from such systems in
507 order to effectively use it for different purposes such as toilet flushing and as a distilled water
508 for laboratory uses. The regression model of the first, second and third order was developed
509 based on data collected from the period of November 2015 - April 2016. It can be deduced
510 that as the degree of model equation increases, the greater the accuracy and adequacy of
511 the model. The results of a correlation analysis for the model equations showed that dew
512 point temperature, sensible heat ratio, relative humidity have a strong correlation with the
513 hourly condensate production rate. This study shows that condensate from air conditioning
514 unit has a potential for water sustainability that should be tapped instead of leaving it to
515 simply drained off into the open grounds as waste and consequently disfiguring and
516 destroying the surface of the structure.
517

518 **COMPETING INTERESTS**

519 Authors have declared that no competing interests exist.
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