Reduction of some Food-Borne Pathogens in Chicken Fillets Using Aluminum 1 and Silicon Nanocomposite 2 Comment [RJW1]: You already invisaged the reducing capability of Aluminum and Silicon Nanocomposite. Bad impression??? An assessment of Aluminium and Silicon Nanocomposite on some Food-3 Is it your work???? Borne Pathogens associated with Chicken Fillets 4 Comment [RJW2]: You may wish to adopt 5 Running head: Nanoparticles and improving quality of chicken fillets 6 7 8 9 **ABSTRACT** 10 Nanotechnology is an innovative technology for improving food quality and safety. Aims: The aim of this study was to evaluate the efficacy of hydroxy propyl methyl cellulose (HPMC) 11 12 films containing nanoparticles against 3 foodborne pathogens. Comment [RJW3]: Write 3 in full 13 Study design: Data collection study. Comment [RJW4]: Put in sentence Place and Duration: All experiments were done in Food Technology Department, Benha University, 14 15 Egypt; Nanomaterial Laboratory, Beni-Suef University, Egypt and Agricultural Research Center, Egypt 16 and were done within take 3 months. Comment [RJW5]: Put in words 17 Methodology: All methods were collected by different references such as preparation edible film, 18 antimicrobial activity, mode of action, challenge study and the scanning electron microscope (SEM) **HPMC** 19 mechanical properties films were evaluated. Comment [RJW6]: Grammer very poor here pls recast Results: The results obtained from this study showed that In initial experiments, the nanoparticles 20 21 (~80 nm) at 80 ppm were active against Bacillus cereus, Staphylococcus aureus, and Salmonella Typhimurium compared with 20 and 40 ppm. The HPMC films including Al<sub>2</sub>O<sub>3</sub>-NPs were active 22 23 against B. cereus than S. aureus and S. Typhimurium, while the SiO2-NPs were more effective against S. Typhimurium and B. cereus compared with S. aureus. In challenge studies, HPMC films 24 25 including Al<sub>2</sub>O<sub>3</sub>-NPs and SiO<sub>2</sub>-NPs at 80 ppm decreased the viability of the three were highly 26 decreasing the 3 foodborne pathogens growth associated with chicken fillets stored at 4±1°C for up to Comment [RJW7]: Write in full 27 15 days, as compared with the control sample. HPMC films incorporated with nanoparticles inhibited the microbial population ~ 2-3 log<sub>10</sub> CFU/cm<sup>2</sup> over the chicken fillet during storage period. 28 Comment [RJW8]: This is supposed to be subscrip 29 Conclusion: This work indicated that The results conducted that HPMC films incorporated with 30 nanoparticles (~ 80 nm) at 80 ppm could be enhanced the safety of refrigerated chicken fillets. Comment [RJW9]: Remove letter d 31 Keywords: antimicrobial activity, HPMC edible film, nanoparticles, chicken fillets, cold storage. Comment [RJW10]: Replace the word conducted with suitable 32 33 34 35 INTRODUCTION Comment [RJW11]: Add s and remove d Foodborne pathogen are one of the important biological hazards which caused a lot of disease, 36 Comment [RJW12]: Add s 37 harmful in food products, and lose much money (17). According to Center for Disease Control and Comment [RJW13]: Remove comma

Comment [RJW14]: Leading to

38 Prevention report, food-borne diseases account for approximately 48 million illnesses, 128000 39 hospitalizations and 3000 deaths cases, as well costed 15.6 billion \$ each year in the United States 40 (10). Five foodborne pathogens record about (88%) of food poisons: Norovirus (26%), Salmonella 41 nontyphoidal (35%), Campylobacter (15%), E. coli (STEC) O157 (4%), and Toxoplasma gondii (8%). 42 Moreover, twenty food products recalled in which exposure occurred in one state such as apple cider, 43 bread, chicken, drink mix, ground beef, muffins, pork, raw tuna, and roast beef. (10). 44 Recently, nanotechnology have many applications in food sector particularly food industry, quality and 45 safety (3). These applications used to improve food safety and extend shelf-life of food products (6). 46 Nanoparticles one of the most shape utilized in food safety as antimicrobial and supplementation. As well, inorganic nanoparticles as antimicrobial have taken more attention against food-borne 47 pathogens i.e. aluminum oxide nanoparticles (Al<sub>2</sub>O<sub>3</sub>-NPs) and silica oxide nanoparticles (SiO<sub>2</sub>-NPs) 48 49 (16). 50 Al<sub>2</sub>O<sub>3</sub>-NPs food grad are non-toxic, active against food-borne pathogens and permitted by FDA. Comment [RJW15]: Add s Al<sub>2</sub>O<sub>3</sub> NPs at 1000 mg ml-<sup>1</sup> significantly affected against the Escherichia coli growth in ready to eat 51 Comment [RJW16]: Replace with inhibits 52 foods (22). One study demonstrated Al<sub>2</sub>O<sub>3</sub>-NPs incorporated with polyvinylidene fluoride films Comment [RJW17]: Remove d and add s reduced the E. coli growth (33). A study conducted by the author (29) reported that Other study 53 54 found aluminum oxide nanoparticles were active against Salmonella Typhimurium, Listeria Comment [RJW18]: remove monocytogenes, Fusarium oxysporum, Chromobacterium violaceum, and Aspergillus flavus the result 55 56 obtained by (29). Comment [RJW19]: remove Food grade SiO<sub>2</sub>-NPs are non- toxic, anticaking, has been used as food additive and permitted by 57 58 FDA (7). Oregano silane containing SiO<sub>2</sub>-NPs has been reported to prevented biofilm formation of 59 food-borne pathogens (14). SiO<sub>2</sub>-NPs reduce food-borne pathogens growth and make significate 60 changes in cell morphology such as Salmonella enterica (32). Comment [RJW20]: transfer sentence to line 61 Hydroxy propyl methyl cellulose (HPMC) edible film is approved by the by FDA for food packaging (21 62 CFR 172.8741). It has a good characters such as tasteless and odorless, transparent, and barrier 63 (31). As well, HPMC films including poly lactic acid and incorporated with green tea extract 64 nanoparticles improved shelf-life of fatty foods (34). Additionally, HPMC films contained TiO2 65 nanoparticles was reported to inhibited E. coli and S. aureus growth (26) Comment [RJW21]: remove ed 66 In Egypt, the chicken products consumption is growing up nowadays. That is revert to high nutritional Comment [RJW22]: remove 67 value, available un expensive, and easy cooked, however, spoiled rapidly. The aim of this work was Comment [RJW23]: recast to evaluate nanoparticles i.e. Al<sub>2</sub>O<sub>3</sub>-NPs and SiO<sub>2</sub>-NPs antimicrobials against food-borne pathogens in 68 69 chicken fillets. 70 All over Goals 71 Improve the quality and safety of chicken fillets. 72 Development the packaging systems. 73 Extending the shelf-life of products. 74 Discovering a new antimicrobial. Comment [RJW24]: remove but maintain 2. MATERIALS AND METHODS 75 76 2.1. Bacterial strains

Three bacterial strains utilized in this work were Bacillus cereus (ATCC 10876), Staphylococcus 77 aureus (ATCC 11988), and S. Typhimurium (ATCC 14028). The strains activated at Food Technology 78 79 Department, Benha University, Egypt. All strains were cultivated twice on Tryptic Soy Agar (TSB; Bio-80 life company, Italy) at 37 °C for 24 h, and kept at 4 °C till using (18). 81 2.2. Antimicrobials agents 82 Food-grade aluminum oxide nanoparticles (Al<sub>2</sub>O<sub>3</sub>-NPs), and silica oxide nanoparticles (SiO<sub>2</sub>-NPs) at 83 (~80 nm) were obtained from Nanomaterial Laboratory, Beni-Suef University, Egypt. 84 2.3. Preparation of Hydroxy Propyl Methyl Cellulose (HPMC) films Hydroxy propyl methyl cellulose films (HPMC) were prepared according to follow. Briefly, 4 % of 85 HPMC was dissolved in 100 mL distilled water at 70 °C with stirring at 1000 rpm/min for 2 h. A 1 mL 86 of glycerol 30% was added with stirring at 1000 rpm for 30 min. The nanoparticles were added and 87 88 stirred at 1000 rpm/min for 15 min. The solution was sterilized at (121°C/15 min). Then, casted and

Comment [RJW25]: Indicate the source of the standard strains

90 2.4. Antimicrobial activity of nanoparticles against food-borne pathogens

91 Antimicrobial activity of nanoparticles was evaluated by disk diffusion method. In briefly, different

concentration of nanoparticles i.e. 20, 40 and 80 ppm against food-borne pathogens. Add 10µl from 92

bacterial strains. Then, 100µl from nanoparticles agent were added. Afterward, the dishes put in

incubator at 37°C for 48 h. At the end of incubation time clear zones were appeared and measured by

95 ruler (24).

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2.5. Mode of nanoparticles action against bacterial strains 96

dried, as well kept under cold storage till utilized (26).

97 The mode of action was done according to (15) with slightly modification. Briefly, 2 ml of sterilized

98 Tryptic Soy Broth (TSB) were added. 1 ml of bacterial strain and 1 mL of antimicrobial were added.

99 After that, the tube was incubated the tubes overnight at 37°C for 24 h. Then, the pellets were

collected by centrifuge at 2500 rpm for 10 min. Then, examined by scanning electron microscope

101 after spread the cells onto a glass slices pre-washed with ethanol and acetone, and drying at 37 °C

102 for 15 min.

103 2.6. Challenge study

104 Raw chicken fillets were purchased from local Cairo, Egypt. The fillets were transferred in ice box to

105 laboratory, and freshly used. The fillets were cut down (5 × 5 cm) sections under sterilized conditions.

106 Then, the samples treated with ultraviolet light (UV) for 15 min to decrease bacterial population.

107 Chicken fillets were inoculated overnight by aseptically diluted cultures of S. Typhimurium, S. aureus

108 and B. cereus approximately 5 log CFU/cm<sup>2</sup> on the surface. After impregnation, the samples were

kept at room temperature for 20 min to allow cell attachment. Then, raw chicken fillets were coated

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with HPMC films (5 × 5 cm) incorporated with nanoparticles. Control samples covered by control 110 111 HPMC films. After 0, 3, 6, 9,12 and 15 days, the samples were tested to determine remain microbial

112 colonies. 1mL was spread plated in duplicate onto brilliant green agar for S. Typhimurium, paird

parker (M043) for S. aureus, Bacillus cereus agar base (M833) for B. cereus to demonstrate microbial

growth. Resulting colonies were counted after 24:48 h incubation at 37°C, populations measured by 114

log<sub>10</sub>, and expressed as log<sub>10</sub> CFU/cm<sup>2</sup> (21). 115

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- 116 2.7. Scanning electron microscope (SEM) of HPMC films
- 117 Hitachi S-4700 scanning electron microscope (Hitachi, Toronto, Ontario, Canada) was used to study
- 118 the morphology of nanoparticles and films. The samples were deposited onto aluminum specimen
- 119 stubs using double-stick carbon tabs (Ted Pella Inc,. Redding, CA, USA) and coated with
- 120 gold/palladium on an ion sputter coated (Denton Vacuum Inc., Moorestown, NJ, USA) for 45 s at 20
- 121 mA. All samples were examined using an accelerating beam at a voltage of 1.5 kV. Magnifications of

Comment [RJW33]: X40,000

- 122 40,000x ;and 60,000x were used (11).
- 123 2.8. Film solubility and thickness characterization
- 124 The solubility of films in water were studied. Thickness was determined by using digital micrometer
- 125 model 7326 (Mitutoyo Manufacturing, Tokyo, Japan) at 6 different positions on the film according to
- 126 (30)
- 127 2.9. Tensile of HPMC films determination
- 128 The tensile of films were determined by Texture Analyzer TA.XT2 (Stable Micro System, Surrey, UK),
- 129 according to the ASTM Standard Method D 88283 (initial grip separation = 50 mm and cross head
- 130 speed = 100 mm/min) according to (11).
- 131 2.10. Water vapor permeability
- 132 Water vapor permeability was evaluated by ASTM E96-92 gravimetric method with some
- 133 modifications to measure the relative humidity (RH) of HPMC films according to (12). Water vapor
- permeability was calculated according to follow relation: WVP=  $\frac{WVTR}{(P2-P3)}y$
- 135 Where WVTR was obtained from the slope of the weight loss rate through the film surface and p<sup>2</sup> was
- 136 the water vapor partial pressure on the film underside. p<sup>3</sup> was water vapor partial pressure at the film
- 137 underside, y the average film thickness. Water vapor permeability of each film was measured as the
- mean and standard deviations of 5 replications.
- 139 2.11. Gases vapor permeability (O2 and CO2)
- 140 The gas vapor permeability was determined at 30°C in a designed stainless cell by gas testing
- 141 instrument, model Witt Oxybaby headspace gas analyzer (O<sub>2</sub>/CO<sub>2</sub>) following the method described by
- 142 following equation: P = QX
- 143 The gas permeability (P) was calculated according to (12).
- Where, P is the permeability of gas, (m³/m. day, mmHg), Q is the quantity of gas diffused m³, X is the
- thickness of film, A an area of the film,  $m^2$ , t is the time, day and  $\Delta p$  is the pressure difference across
- 146 the film.

- 148 2.12. Statistical analysis
- 149 The challenge study, statistical analyses for bacterial growth were carried out utilizing one-way
- 150 ANOVA with a significate value of P ≤ 0.05 by using SPSS software, var. 18 (IBM; Armonk, N.Y.,
- 151 U.S.A.). Results were analyzed as a completely randomized design according to (28). All challenge

experiments were performed in triplicate, using 3 samples per treatment. Multiple comparisons were

153 carried out applying least significant difference and Tukey's test.

154 3. RESULTS AND DISCUSSION

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155 3.1 Antimicrobial activity of nanoparticles against food-borne pathogens

As shown in Table 1 and 2. The antibacterial activity of inorganic nanoparticles i.e. aluminum oxide

157 nanoparticles (Al<sub>2</sub>O<sub>3</sub>-NPs) and silica oxide nanoparticles (SiO<sub>2</sub>-NPs) against food-borne pathogens

158 such as Bacillus cereus, Salmonella Typhimurium and Staphylococcus aureus were evaluated. The

result showed that Results conducted that Al<sub>2</sub>O<sub>3</sub>-NPs and SiO<sub>2</sub>-NPs (~80 nm) at 80 ppm were

effective against food-borne pathogens i.e. B. cereus, S. Typhimurium and S. aureus, than 20 and 40

ppm respectively, as reported by (9). Moreover, Al<sub>2</sub>O<sub>3</sub>-NPs were more active against B. cereus and

S. aureus than S. Typhimurium that is agreement with (13) In addition, SiO<sub>2</sub>-NPs were more active

163 against B. cereus, and S. Typhimurium compared S. aureus that is partially agreement with (14).

The results found that the Al<sub>2</sub>O<sub>3</sub>-NPs were more active against spores and gram positive than gram

negative bacteria, while SiO<sub>2</sub>-NPs more effective against gram negative and spores compared with

gram positive bacteria. The results are agreement with data reported by (4).

167 Furthermore, according to Table 3, the effect of hydroxy propyl methyl cellulose (HPMC) edible films

incorporated with nanoparticles were reduced B. cereus, S. aureus and S. Typhimurium population

growth. The results showed that Al<sub>2</sub>O<sub>3</sub>-NPs were inhibited B. cereus and S. aureus growth than S.

170 Typhimurium. Although, SiO<sub>2</sub>-NPs less effective against S. aureus than B. cereus, and S.

171 Typhimurium. The results agreement with data reported by (5)

172 3.2 Mode of action nanoparticles against foodborne pathogens

Based on the results of nanoparticles activity against food-borne pathogens, the mode of action it

seems necessary. Fig. 1, illustrated that Al<sub>2</sub>O<sub>3</sub>-NPs were highly effective against gram positive than

gram negative bacteria, this is reverting to the Al<sub>2</sub>O<sub>3</sub>-NPs action as follows, Al<sub>2</sub>O<sub>3</sub>-NPs interact with

bacteria membrane and made changes in cell morphology such as (a) the formation of 'pits' in their

177 cell wall. Moreover, made disruption and drastic in cell wall. (b) As well, it produces reactive oxygen

178 species (ROS) which allow to penetrate the cell membrane and led the cell to death. (c) Moreover,

179 causes cell oxidative stress and formed free-radical scavenging that is led the bacteria to die that is

180 reported by (19).

In addition to, SiO<sub>2</sub>-NPs more effective against gram negative and spores than gram positive bacteria.

That is due to (a) the ability of SiO<sub>2</sub>-NPs to make morphological changes, lose the cell to preform it in

function role. (b) As well, reactive oxygen spices (ROS) generation, and lose the DNA function and

led to damage. (c) Additionally, cause the oxidative stress regulation in gens according to (16)

185 3.3 Challenge study

186 Based on the results of antimicrobial activity of HPMC films incorporated with nanoparticles, the films

were utilized to cover raw chicken fillets at 4±1°C up to 15 days. Fig. 2, 3, and 4, demonstrated that

188 the bacterial population was gradually increase during the storage period over 15 days, when used

189 control films compared with the nanoparticles films. HPMC films including nanoparticles reduced the

190 food-borne pathogens growth approximately  $2:3 \log_{10}$  during the challenge study.

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**Comment [RJW35]:** State what you obtained first plus what orhers have gotten.

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**Comment [RJW38]:** Use microbiological terms....

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**Comment [RJW42]:** Recast to bring out what you want say here.

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- 191 HPMC films include SiO<sub>2</sub>-NPs were stronger antimicrobial against *B. cereus*, *S.* Typhimurium and *S.*
- 192 aureus than Al<sub>2</sub>O<sub>3</sub>-NPs on raw chicken fillets, these results are agreement with (19), (29) and (25).
- 193 3.4 Scanning electron microscope of HPMC films including nanoparticles agent
- 194 Fig. 5 showed that, the cross sections and surface appearance of the control film, which appear to be
- 195 homogeneous, smooth, colorless and free of any dimples or crevices. The HPMC films incorporated
- 196 with nanoparticles were completely dispersion. Al<sub>2</sub>O<sub>3</sub>-NPs and SiO<sub>2</sub>-NPs loaded films show no pores
- 197 with smooth surface. The presence of these pores is likely due to the flocculation and coalescence of
- 198 small drops during film preparation. Also, the nanoparticles distribution were found to be
- 199 homogeneous in all films according to (1).
- 200 3.5 Mechanical properties of films
- 201 As shown in Table. 4, the tensile, water vapor permeability oxygen vapor permeability and carbon
- 202 dioxide vapor permeability were evaluated, HPMC films containing SiO<sub>2</sub>-NPs were the highest values
- 203 compared with HPMC films control and Al<sub>2</sub>O<sub>3</sub>-NPs films in mechanical properties. Additionally, SiO<sub>2</sub>-
- NPs increased the films water vapor permeability, carbon dioxide vapor permeability, tensile, oxygen
- 205 vapor permeability and formed strong structure of films. That is due to (a) the ability of SiO<sub>2</sub>-NPs to fill
- 206 the pores between the HPMC films structure (b) HPMC diffusion with SiO<sub>2</sub>-NPs and form
- 207 homogenized structure (c) the ration of glycerol and it is ability to prevent water evaporation. As well,
- 208 Al<sub>2</sub>O<sub>3</sub>-NPs were the lowest values and formed a weak structure, that is revert to the Al<sub>2</sub>O<sub>3</sub>-NPs can
- 209 not interference with HPMC films and there is heterogenous distribution. In the control HPMC films,
- 210 the transparence and thickness, was the lowest values than Al<sub>2</sub>O<sub>3</sub>-NPs and SiO<sub>2</sub>-NPs films. That is
- 211 refer to the color of nanoparticles and nanoparticles doses in films solution. Regarding solubility, there
- 212 are non-significant results between HPMC films control and HPMC films including nanoparticles,
- 213 these data agreement (2), (23) and (27).
- 214 4. CONCLUSION
- 215 The results of this investigation were demonstrated that HPMC films including Al<sub>2</sub>O<sub>3</sub>-NPs and SiO<sub>2</sub>-
- 216 NPs were active against food-borne pathogens such as S. Typhimurium, B. cereus and S. aureus in
- 217 chicken fillets. Additionally, nanoparticles (~80 nm) at 80 ppm showed a significant inhibition
- 218 compared with 20 and 40 ppm respectively. Moreover, SiO<sub>2</sub>-NPs has are stronger antimicrobial
- 219 activity against food-borne pathogens than Al<sub>2</sub>O<sub>3</sub>-NPs. However. HPMC films incorporated with SiO<sub>2</sub>-
- 220 NPs had a better mechanical property than HPMC films included Al<sub>2</sub>O<sub>3</sub>-NPs. HPMC films containing
- 220 NPS flat a better methanical property than Firms michaed Ai<sub>2</sub>O<sub>3</sub>-NPS. Firms minis containing
- nanoparticles have in longer nereasing the shelf-life proprerty and improve the chicken fillets safety
- 222 and quality.

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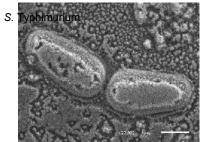
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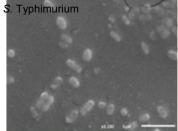
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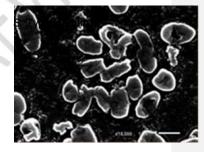
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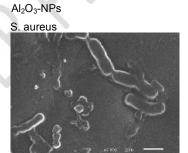






control S. aureus







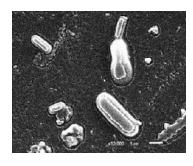
control

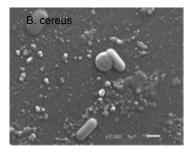
B. cereus

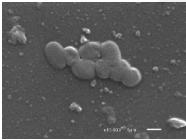
 $Al_2O_3$ -NPs

SiO<sub>2</sub>-NPs B. cereus

SiO<sub>2</sub>-NPs







control  ${\rm AI_2O_3\text{-}NPs} \hspace{1.5cm} {\rm SiO_2\text{-}NPs}$ 

Fig.1 The mode of action of nanoparticles against foodborne pathogens using SEM.

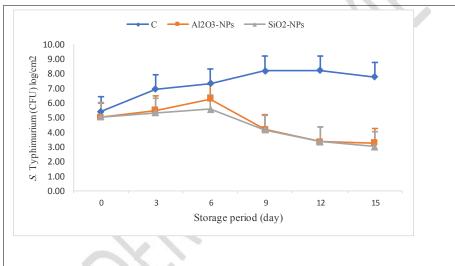


Fig. (2) Antimicrobial activity of HPMC film made with HPMC (40 g / L) and glycerol (10g/L) and incorporated with nanoparticles against S. Typhimurium on raw chicken fillet.

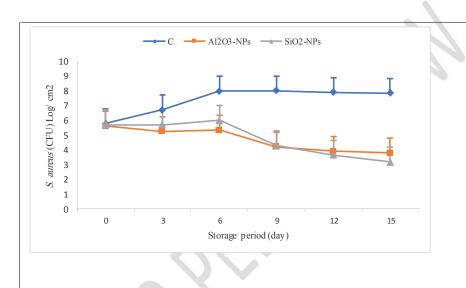


Fig. (3) Antimicrobial activity of HPMC film made with HPMC (40 g / L) and glycerol (10g/L) and incorporated with nanoparticles against *S. aureus* on raw chicken fillet.

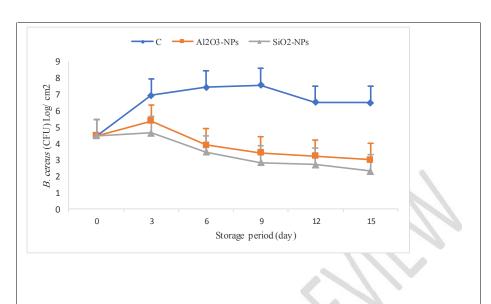
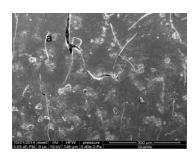
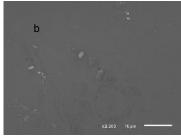
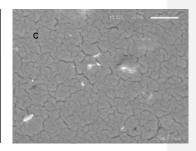


Fig. (4) Antimicrobial activity of HPMC film made with HPMC (40 g / L) and glycerol (10g/L) and incorporated nanoparticles against *B. cereus* on raw chicken fillet.







control Al<sub>2</sub>O<sub>3</sub>-NPs SiO<sub>2</sub>-NPs

Fig. (5) The SEM of (a) HPMC films incorporation (b)  $Al_2O_3$ -NPs and (c)  $SiO_2$ -NPs.

Table (1). Antibacterial activity of  $Al_2O_3$ -NPs and  $SiO_2$ -NPs nanoparticles (~80 nm) at different concentration against foodborne pathogens.

	Al <sub>2</sub> O <sub>3</sub> -NPs			SiO <sub>2</sub> -NPs	SiO <sub>2</sub> -NPs			
Bacterial strains								
	20 ppm	40 ppm	80 ppm	20 ppm	40 ppm	80 ppm		
S. Typhimurium	9±0.3	11±0.3	13±0.2	11±0.3	15±0.2	18±0.3		
S. aureus	8±0.3	12±0.3	14±0.3	12±0.3	13±0.3	16±0.3		
B. cereus	ND	12±0.3	15±0.3	13±0.3	15±0.3	18±0.3		
B. cereus	ND	12±0.3	15±0.3	13±0.3	15±0.3	18±0		

ND: Not Detect

Al<sub>2</sub>O<sub>3</sub>-NPs: Aluminum oxide nanoparticles

SiO<sub>2</sub>-NPs: Silica oxide nanoparticles

Table (2). Antibacterial activity of Al<sub>2</sub>O<sub>3</sub>-NPs and SiO<sub>2</sub>-NPs nanoparticles (~80 nm) at 80 ppm against foodborne pathogens.

Bacterial strains	Nanoparticles agents			
Bacteriai strains	Al <sub>2</sub> O <sub>3</sub> -NPs	SiO <sub>2</sub> -NPs		
S. Typhimurium	13±0.2	18±0.3		
S. aureus	14±0.3	16±0.3		
B. cereus	15±0.3	18±0.3		

Al<sub>2</sub>O<sub>3</sub>-NPs: Aluminum oxide nanoparticles

SiO<sub>2</sub>-NPs: Silica oxide nanoparticles

Table (3). Antibacterial activity of HPMC film incorporation with nanoparticles (~80 nm) at 80 ppm against foodborne pathogens.

Bacterial strains	HPMC films incorporation nanoparticles			
	Al <sub>2</sub> O <sub>3</sub> -NPs	SiO <sub>2</sub> -NPs		
S. Typhimurium	16±0.2	22±0.4		
S. aureus	17±0.3	20±0.3		
B. cereus	18±0.3	22±0.4		

HPMC: Hydroxy propyl methyl cellulose Al<sub>2</sub>O<sub>3</sub>-NPs: Aluminum oxide nanoparticles

SiO<sub>2</sub>-NPs: Silica oxide nanoparticles

Table (4). Physical and mechanical properties of HPMC films incorporated with  $Al_2O_3$ -NPs and  $SiO_2$ -NPs

samples	Properties (tests results)							
	Tensile (MPa)	Water vapor permeability (g mm K <sup>-1</sup> Pa <sup>-1</sup> h <sup>-1</sup> m <sup>-2</sup> )	O <sub>2</sub> vapor permeability P (ml mm cm <sup>-2</sup> s <sup>-1</sup> cm Hg <sup>-1)</sup>	Co <sub>2</sub> vapor permeability  P (ml mm cm <sup>-2</sup> s <sup>-1</sup> cm Hg <sup>-1)</sup>	Transparence	Thickness	Solubility	
control	38.1	0.108	0.188×10 <sup>-8</sup>	2.25×10 <sup>-9</sup>	0.065	0.5 mm	100%	
HPMC- Al <sub>2</sub> O <sub>3</sub> -NPs	31.6	0.056	1.074×10 <sup>-8</sup>	1.44×10 <sup>-9</sup>	0.079	0.5mm	100%	
HPM -SiO <sub>2</sub> -NPs	43.17	0.541	2.17×10 <sup>-8</sup>	14.4×10 <sup>-9</sup>	0.082	0.51 mm	100%	

446 HPMC: Hydroxy propyl methyl cellulose

447 Al<sub>2</sub>O<sub>3</sub>-NPs: Aluminum oxide nanoparticles

448 SiO<sub>2</sub>-NPs: Silica oxide nanoparticles

