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Nutritional quality of food supplements for children from 6 to 59 months proposed to the dietary service of CHR of Daloa (Côte d'Ivoire)

ABSTRACT

Aim: This study aimed to evaluate the nutritional quality of the infant flours offered to mothers received in the dietary service of the CHR of Daloa.

Introduction: Côte d'Ivoire's membership in Scaling up Nutrition (SUN) is a momentum in a collective effort to improve the nutrition and nutritional status of the population.

Method : For this purpose, analyses of biochemical compositions, in particular the levels of protein, fat and minerals in the proposed infant flours, were carried out.

Results: The formulations of the flours proposed have high nutritional values. The protein content of compound flours increases proportionally with the amount of soy incorporated. Indeed, for FC2 and FC3 formulations, these contents are 17.12 ± 0.19 g / 100 g (FC3) and 17.50 ± 0.56 g / 100 g (FC2) with a rate of incorporation of 25% soy. In addition, the FC1 flour formulation enriched with peanuts is low in protein with a value of 8.69 ± 0.11 g / 100 g. These flours also had mineral contents in accordance with WHO standards of calcium (> 125 mg / kg), iron (> 4 mg / kg) and zinc (> 0.8 mg / kg). In addition these formulations are highly digestible.

Conclusion: However, to use the proposed meal formulations as food for malnutrition, it would necessarily be necessary to supplement them with available local fruits and vegetables, rich in vitamins and minerals.

Key words: Malnutrition, nutrition, quality, infant flours, soybeans.

24 INTRODUCTION

25
26 According to the Food and Agriculture Organization of the United Nations (FAO), malnutrition
27 affects more than one billion people worldwide, 90% of them in developing countries. It mainly
28 affects vulnerable groups such as children under 5, pregnant women and breastfeeding women
29 (FAO, 2009). For example, it contributes 33% of infant mortality, resulting in an estimated
30 128,354 deaths of children under five each year (Black *et al.*, 2013). In Côte d'Ivoire, acute
31 malnutrition affected 8% of children under the age of five with 2% suffering from severe forms,
32 15% underweight and 30% stunted, of which 12% severe form (INS and ICF, 2012). Ivorian
33 diets are generally poorly diversified, mainly based on tubers, roots and cereals that contribute
34 more than 65% to energy inputs (Camara *et al.*, 2009, Añorve-Valdez *et al.*, 2018). Also, in
35 2012, only 7% of children and infants received a minimum quality diet in terms of both diversity
36 and frequency of meals (PND, 2012). In addition, the main causes of malnutrition are related to
37 protein-energy deficiency and a deficiency in certain key micronutrients, namely calcium, iron
38 and zinc (Soro *et al.*, 2013. Beal *et al.*, 2018).

39 Côte d'Ivoire is experiencing the problem of the double burden of malnutrition marked by under-
40 nutrition (stunting, acute malnutrition, underweight, and micronutrient deficiencies), the
41 emergence of overnutrition (overweight and obesity) and nutrition-related non-communicable
42 chronic diseases (RCI, 2015).

43 Faced with this situation, the promotion and production of infant flours from locally available
44 food products of high energy density (cereals and vegetables) have been adopted to expand the
45 range of staple foods, even food supplements.

46 Unfortunately, this situation also prevails in Daloa and little data is available. In the city of Daloa
47 (Upper Sassandra Region, Côte d'Ivoire), one of the densest in the country, the nutritional status
48 of children from 6 to 59 months remains to be determined. The same applies to the nutritional
49 quality of the complementary foods offered to mothers who come for consultation for their
50 children. The purpose of this study is therefore to assess the nutritional quality of food
51 supplements for children between 6 and 59 months of age offered at the CHR dietary service in
52 Daloa (Côte d'Ivoire).

54 MATERIAL AND METHODS

55 **Plant Material**

56 The plant material consists of millet, rice, maize, soy or peanut-enriched infant flour.

57 These flours were purchased from the Daloa CHR dietary service and kept in jars.

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61 **Technical equipment**

62

63 The laboratory equipment consisted of a centrifuge (SIGMA-2-16P), beakers, graduated burettes,
64 a precision scale (Denver, model ABT 320 - 4M), an oven (Memmert, allement, loading model
65 30-1060), porcelain capsules, a heating plate, a muffle oven (VELP Scientifica, Spain),
66 graduated test tubes, matras, jars with lid, pipettes, a pH meter (pHs -36w Micro Processor
67 Ph/mv/ Temperature METER, Belgium), aluminium crucibles; a water bath (Fisher Scientific
68 model TW 8), a Soxhlet (Unid Tecator, System HT2 1045, Sweden), an atomic absorption
69 spectrophotometer (Zuzi: model 4211/50), and test tubes...

70 **Methods**

71 **Preparation of flours**

72 Three types of infant flours have been formulated. The different formulations are as follows:

73 FC1 = 25% Mil + 25% Rice + 25% Maize + 25% Peanut;
74 FC2 = 25% Mil+ 25% Rice + 25% Maize + 25% Soy;
75 FC3 = 35% Corn + 35% Rice + 5% Sugar + 25% Soy.

76 This information was given by the producers of these different flour formulations. The biochemical,
77 physico-chemical, functional and rheological analyses were carried out on these three formulations
78 with one sample per type of flour.

79



80

81 **Figure 2: Different flour formulations**

82 **Biochemical analyses of composite flours**

83 *Determination of dry matter content (A.O.A.C., 1990)*

84

85 A quantity of 0,5 g of sample was placed in a perfectly dry M0 aluminium crucible. This crucible
86 is then placed in an oven (MEMMERT 854 SCHWABACH, Germany) at 105°C for 24 hours.
87 After cooling, the sample is weighed. The dry matter content (MS) is given by the following
88 expression :

$$\% \text{ MS} = \frac{M_2 - M_0}{M_1 - M_0} \times 100$$

89

90 % MS: percentage dry matter

91 M0: Empty crucible mass

92 M1: Empty crucible mass + fresh sample

93 M2: Empty crucible mass + dried sample

94

95 ***Determination of protein content (Kjeldahl, 1883)***

96 Total nitrogen was determined using the Kjeldahl method after sulphuric mineralization in the
97 presence of selenium catalysts. The nitrogen content was multiplied by 6.25 (nitrogen-to-protein
98 conversion coefficient) and divided by the dry matter content.

99 ***Determination of ash content (AOAC, 1990)***

100 Ash is the total amount of mineral material obtained after samples are incinerated at 550°C for 8
101 hours. 1 g of sample is placed in a M0 porcelain crucible. The set is placed in the muffle oven at
102 550 °C for 8 hours. The sample is then removed from the oven and weighed after cooling.

103 ***Determination of lipid content (AACC, 1984)***

104 The extraction was made by hexane in a Soxhlet type extractor (Unid Tecator, System HT2 1045,
105 Sweden). After evaporation of the solvent and drying of the capsule in the oven at 105°C for 30
106 minutes; the difference in weight gave the lipid content of the sample.

107 ***Determination of fibre content (AOAC, 1990)***

108 The raw fibre content of the samples was determined using the AOAC method. This method
109 consists of treating the sample at boiling with concentrated sulphuric acid and then with soda.
110 The residue obtained is dried, burned and weighed.

111 ***Determination of carbohydrate content***

112 The carbohydrate content (expressed as % of the dry matter) was estimated using the formula
113 presented below (WHO/FAO/UNU, 1986).

114

$$\% G = 100 - (\% \text{ Protéines} + \% \text{ Lipides} + \% \text{ Cendres} + \% \text{ Fibres})$$

115

116 ***Determination of energy value***

117 The energy value was calculated using the specific coefficients of Atwater (1986) for
118 proteins, lipids and carbohydrates.

119

120 **Physico-chemical analyses of compound flours**

121 ***Determination of minerals (Fe, Ca, and Zn)***

122 The method used is that proposed by Pauwels *et al.* (1992). For extraction, 1 g of sample
123 is calcined until complete mineralization at 525°C. All ash is transferred by 10 ml of
124 HNO₃ (1 N) into a 100 ml beaker. The mixture is digested in a soft boil on a hot plate
125 for 30 min. The mixture is then filtered in a 50 ml flask and, after cooling, the distilled
126 water is filled up to the mark. This extract is used to measure the different minerals using
127 an atomic absorption spectrophotometer (UNICAM 929 A Spectrometer) according to
128 the following wavelengths: 248.3 nm (Fe); 422.7 nm (Ca), 213.9 nm (Zn).

129 ***Determination of acidity (Soro et al., 2013)***

130 The titrable acidity was determined by titrimetric assay. The assay consisted of determining the
131 total natural acid content of the product. At ten millilitres (10 mL) of the previously obtained
132 supernatant were added 2 drops of a coloured indicator (phenolphthalein). The mixture was dosed
133 with 0.1 N sodium hydroxide solution until the light pink turn. Acidity expressed in
134 milliequivalents per 100 g of sample (mesh/100g) was calculated: Acidity (mesh/100g) = $(N_1 \times$
135 $105) / m$; With $N_1 = (N_2 \times V_2) / V_1$; $V_1 =$ Volume of the solution taken;
136 $V_2 =$ volume of soda (NaOH) poured; $N_1 =$ normality of the solution taken;
137 $N_2 =$ soda normality (0.1 N); $m =$ sample mass (in grams).

138 ***Determination of pH***

139 The pH was measured using the AOAC method (1990). 10 g of the sample was weighed in a
140 beaker and 20 ml of distilled water was added. The assembly was homogenized and 10 ml of the
141 supernatant was removed and the pH was measured by dipping the electrode into the 10 ml
142 sample and the pH value was read on the pH meter screen.

143 ***Rheological properties and in vitro digestibility of compound flours Swelling and Solubility***

144 Swelling and solubility tests were performed using Leach *et al.* (1959) method. A solution of 10
145 ml to 1% (w/v) of dry flour is prepared and put in a double boiler at various temperatures (50°C
146 to 95°C) at intervals of 5°C under maximum agitation for 30 min. After cooling at room

147 temperature, the gel is centrifuged at 4000 revolutions/min for 19 min. The two separate phases
148 of the gel (pellet and supernatant) were immediately poured into known crucibles and placed in
149 the oven (MEMMERT 854 SCHWABACH) at 120 °C for 4 hours. After cooling in a desiccator,
150 the mass of the dried material is determined.

151 **In vitro digestibility**

152 The reaction medium consists of 100 µl of acetate buffer (100 mM, pH 5), 20 µl of amylase and
153 80 µl of flour gel (1%). The medium is incubated in a 37° C bain marie over a period of 160
154 min. The sugars released are quantified by the Bernfeld method (1955) using DNS.

155 **Functional properties of compound flours**

156 *Water Absorption Capacity (Sosulski 1962)*

157 A number of 3 g of sample is dispersed in 25 ml of distilled water and placed in pre-weighed
158 centrifuge tubes. Dispersions were occasionally agitated by hand for 30 min, then centrifuged at
159 3000 rpm for 25 min. Excess moisture is removed by flow at 50°C for 25 min, and the sample is
160 repelled.

161 *Oil Absorption Capacity (Lin et al., 1974)*

162 A number of 0,5 g of each sample was mixed with 6 ml of soybean oil in pre-weighed centrifuge
163 tubes. After a hand shaking time of 30 min, the mixtures are centrifuged to 3000 rpm for 25
164 min. The decanted oil was then removed with a pipette and the tubes were spilled for 25 min to
165 drain the remaining oil, then repelled.

166

167 **RESULTS**

168

169 **Analysis of the compound flours**

170 ***Biochemical characteristics***

171 The biochemical analyses showed that the formulated flours (FC1, FC2 and FC3) have
172 dry matter of 92.00 0.01 %, 93.00 0.10% and 93.00 0.04%. The ash proportions of these
173 flour formulations were 1.16 0.15%, 1.51 0.51% and 1.71 0.57% respectively for FC1,
174 FC2 and FC3. However, the one-factor variance analysis did not reveal a significant
175 difference between the average dry matter values and the ash content of the three flour
176 formulations at the 5% threshold. Protein levels in flour increased with the percentage of
177 soybeans in the flour. Thus, 8.69 0.11% for FC1, 17.50 0.56% for FC2 and 17.12 0.19%
178 for FC3. The FC1 formulation had a significantly low protein content compared to the
179 FC2 and FC3 formulations. The lipid content gradually varied according to the rate of
180 intake of soybeans and peanuts. Values were 10.47 2.49% for FC1, 8.73 4.23% for FC2,
181 and 8.03 1.02% for FC3, respectively. However, the one-factor variance analysis did not
182 reveal a significant difference ($P < 0.05$) between the different flour formulations. The
183 carbohydrate content varied according to the rate of intake of soybeans and peanuts.
184 Formulation FC1 had the highest content (75.32 3.16%) of flour. The proportions of
185 carbohydrates FC2 (66.48 3.41%), FC3 (67.74 1.37%) are not significantly different
186 ($P > 0.05$). The fibre content of the FC1, FC2 and FC3 flour formulations was 2.83 0.14%,
187 4.04 0.05% and 5.40 0.30%, respectively. The one-factor variance analysis revealed a
188 significant difference ($P < 0.05$) between different flour formulations. The calorific energy
189 was very high in the different flours. There were 445.50 16.78 kcal/100 g for FC1,
190 430.15 11.14 kcal/100 g for FC2 and 411.69 4.71 kcal/100 g for FC3. The one-factor
191 variance analysis showed a significant difference at the 5% threshold between the
192 different flour formulations.

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Parameters	FC1	FC2	FC3
Dry matter (%)	92,00± 0,01 ^a	93,00 ± 0,10 ^a	93,00 ± 0,04 ^a
protein (%)	8,69 ± 0,11 ^a	17,50 ± 0,56 ^b	17,12 ± 0,19 ^b
Lipid (%)	8,73 ± 0,423 ^a	10,47± 2,49 ^a	8,03 ± 1,02 ^a
Ash (%)	1,16 ± 0,15 ^a	1,51± 0,51 ^a	1,71 ± 0,57 ^a
Fiber (%)	2,83 ± 0,14 ^a	4,05 ± 0,05 ^b	5,40 ± 0,30 ^c
Carbohydrate (%)	75,32± 3,16 ^b	66,48 ± 3,41 ^a	67,74 ± 1,37 ^a
Energy value (kcal/100g)	445,50 ± 16,78 ^b	430,15± 11,14 ^{ab}	411,69 ± 4,71 ^a

199 *The values are the average standard deviation of three measurements (n = 3). The same index letter in the same line*
 200 *indicates that there is no significant difference between the samples for the parameter concerned (P0,05). FC1 =*
 201 *Compound Flour 1, FC2 = Compound Flour 2 and FC3 = Compound Flour 3.*

202 **Physico-chemical characteristics**

203 The different flours had a high starch content. The values were 73.77 0.45%, 51.92 1.56% and
 204 69.40 0.85% respectively for flour FC1, FC2 and FC3. These values differ significantly (P<0.05)
 205 from one flour to another. Thus, FC1 contained much more starch than the other two flours. The
 206 total sugar content was significantly lower in the composite flours. It was 2.39 0.05% for FC1,
 207 3.55 0.23% for FC2 and 3.18 0.26% for FC3. The one-factor variance analysis revealed a
 208 significant difference (P0.05) between the three flour formulations. Also, the different flours had
 209 significantly different reducing sugar content (P<0.05). In addition, the flour formulations had
 210 low reducing sugars of 0.87 0.04 g/L for FC1, 1.98 0.13 g/L for FC2, and flour FC3 with 2,20
 211 0.12 g/L. The titrable acidity of flour varied with the rate of intake of soybeans and peanuts. It
 212 ranged from 2.50 0.50 meq/100g of flour, for the FC1 formulation, 5.50 0.50 mg/100 g of flour,
 213 for the FC2 formulation, to 3.50 0.50 mg/100g of flour, for the FC3 formulation. There is a
 214 significant difference between the titrable acidities of these flours. For the three meal
 215 formulations, it appears that the FC2 formulation had the highest mean value, followed by FC3
 216 and FC1 formulations. The respective values were 6.43 0.01, 6.33 0.01 and 6.21 0.01.
 217 Alternatively, the different formulations were rich in calcium and zinc with levels of 645.09 0.19
 218 mg/kg (FC1), 679.73 0.54 mg/kg (FC2) and 626.05 0.96 mg/kg (FC3) for calcium, 5.34 0.01
 219 mg/kg (FC1), 5.74 0.01 mg/kg (FC2) and 6.28 0.00 mg/kg (F3) for zinc. For iron, the levels

220 varied according to the formulations and are 7.50 0.01 mg/kg (FC1), 5.99 0.02 mg/kg (FC2) and
 221 6.43 0.03 mg/kg (FC3). Duncan's POSTHOC test revealed a significant difference in the iron
 222 content of these formulations.

223 **Table II: Physico-chemical characteristics of flour**

Parameters	FC1	FC2	FC3
Starch (%)	73,77 ± 0,45 ^a	51,92 ± 1,56 ^b	69,40 ± 0,85 ^c
Total sugar (%)	2,39 ± 0,05 ^a	3,55 ± 0,23 ^b	3,18 ± 0,26 ^b
Reducing sugar (g/l)	0,87 ± 0,04 ^a	1,98 ± 0,13 ^b	2,20 ± 0,12 ^c
Acidity méqg/100gMS	2,50 ± 0,50 ^a	5,50 ± 0,50 ^c	3,50 ± 0,50 ^b
Ph	6,21 ± 0,01 ^a	6,43 ± 0,01 ^c	6,33 ± 0,01 ^b
Calcium (mg/kg) > 125mg/kg	645,09 ± 0,19 ^b	679,73 ± 0,54 ^c	626,05 ± 0,96 ^a
Iron (mg/kg) > 4mg/kg	7,50 ± 0,01 ^c	5,99 ± 0,02 ^a	6,43 ± 0,03 ^b
Zinc (mg/kg) > 0,8mg/kg	5,34 ± 0,01 ^a	5,76 ± 0,01 ^b	6,28 ± 0,00 ^c

224 *The values are the average standard deviation of three measurements (n = 3). The same index*
 225 *letter in the same line indicates that there is no significant difference between the samples for the*
 226 *parameter concerned (P0,05). FC1 = Compound Flour 1, FC2 = Compound Flour 2 and FC3 =*
 227 *Compound Flour 3*

228 **Functional properties**

229 Flour FC1 has a water absorption capacity (EAC) of 119.33 5.69% and an oil absorption capacity
 230 (ACH) of 89.33 10.07%. Flour FC2 has a EAC of 132.00 3.60% and an ACH of 84.67 3.05%.
 231 Flour FC3 has a CAE of 118.67 4.04% and a CAH of 86.00 8.00%. There is no significant
 232 difference in oil absorption capacity as opposed to water absorption capacity (P5%). In terms of
 233 foaming capacity, flour FC3 with 2.09 0.01% had the lowest value than flour FC2 (8.49 0.01%)
 234 and FC1 (6.06 0.06%). These different foams are not stable. The different flours had emulsifying
 235 activities of 33.93 0.10% for FC1, 36.36 0.09% for FC2, and FC3 flour with 35.09 0.20%. These
 236 values are significantly different at the 5% threshold by Duncan's POSTHOC test.

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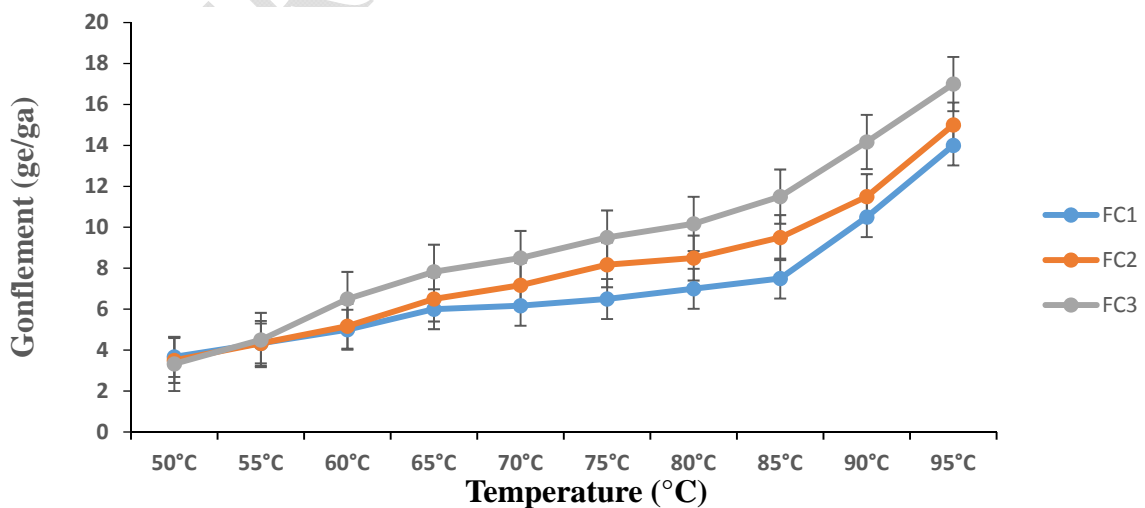
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242 **Table III: Functional properties of flour**

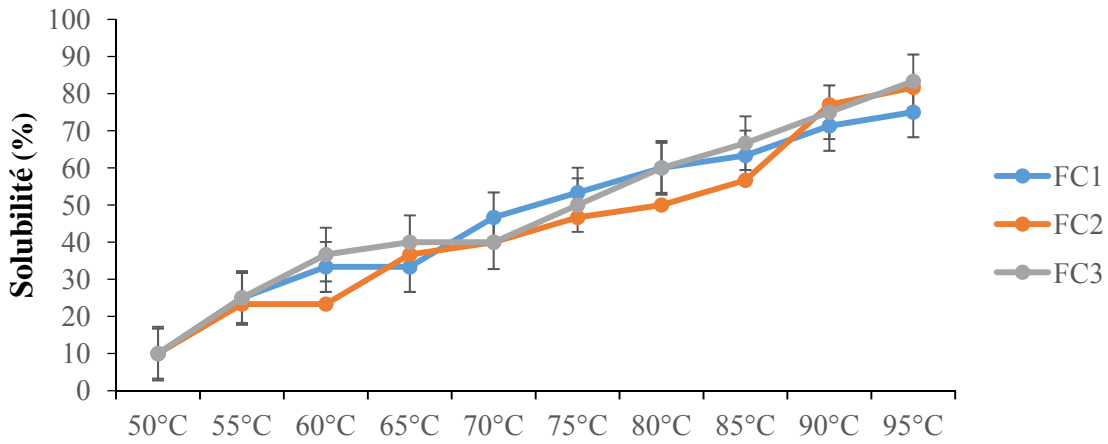
Parameters	FC1	FC2	FC3
Water Absorption Capacity (%)	119,33 ± 5,69 ^a	132.00±3,60 ^b	118,67 ± 4,04 ^a
Oil absorption capacity (%)	89,33 ± 10,07 ^a	84,67 ± 3,05 ^a	86,00 ± 8,00 ^a
Foaming capacity (%)	6,06 ± 0,06 ^b	8,49 ± 0,01 ^c	2,09± 0,01 ^a
Stability of foam (%)	0	0	0
Emulsifying activity (%)	33,93 ± 0,10 ^a	36,36 ± 0,09 ^c	35,09 ± 0,20 ^b

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 244 **Rheological properties and in vitro digestibility of flour**
 245 Inflation values ranged from 3.67 to 14.00 g/g for FC1, 3.50 to 15.00 g/g for FC2, and 3.33 to
 246 17.00 g/g for FC3. Flour swelling progresses from 50°C to 85°C. From 85°C, the swelling of the
 247 flour became greater up to 95°C. The percentages of solubility of the different flours also
 248 increased with temperature. Values ranged from 10% to 75% FC1, from 10% to 81.67% for FC2
 249 and from 10% to 83.33% for FC3 flour. The percentage solubility varied progressively between
 250 55°C and 65°C. Starting at 70°C, the solubility of flour becomes more important. In addition,
 251 digestibility increased over time and then stabilized after 105 min. It is higher for flour FC1 (0 -
 252 130%) and lower for flour FC3 (0 - 80%).



254 **Figure 1: Evolution of flour swelling as a function of temperature**

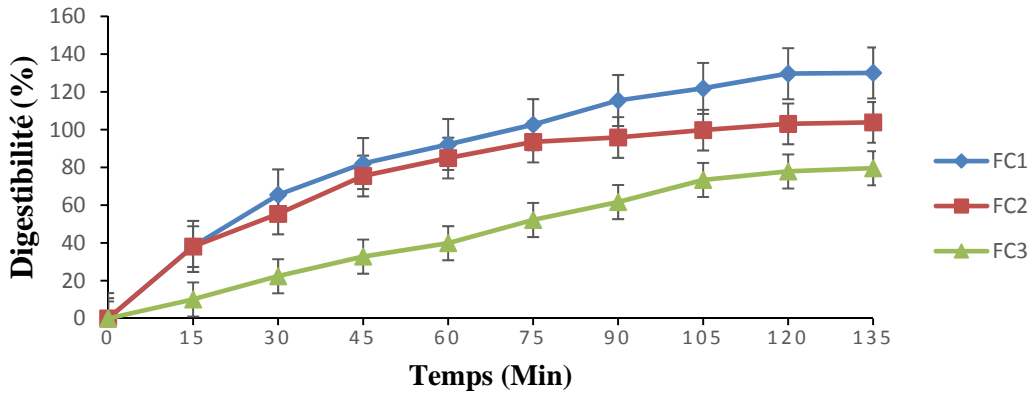
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Figure 2: Temperature-dependent solubility of flour



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Figure 3: Evolution of in vitro digestibility of flour over time

271 **DISCUSSION**

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273 **Analysis of composite flours**

274 ***Biochemical characteristics***

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276 To remedy this nutritional situation, several formulations of infant flour are offered to mothers in
277 health centres. Three samples of these flours were collected to assess their nutritional
278 values. Biochemical analyses showed that all flour produced from the different formulations had
279 high dry matter contents (92.00 0.01% FC1, 93.00 0.10% FC2 and 93.00 0.04% FC3) and low
280 humidity. According to Soro *et al.* (2013), a low moisture content (7-8%) of less than 12% would
281 allow better preservation of flour. Protein content is important in flour formulations FC2 and FC3
282 in relation to flour formulation FC1. This could be explained by the presence of soybeans in these
283 two formulations. The protein levels of the FC2 and FC3 formulations are higher than those of
284 Viviane *et al.* (2011) for their formulations of Attiéké + soybeans and cassava + soybeans. In
285 addition, these values are substantially identical to those of 16.99 0.41 and 21.88 1.09% recorded
286 in formulations of soy-fortified yam flour (Soro *et al.*, 2013). The lipid levels determined in the
287 different flours (10.47 2.49% FC1, 8.73 4.23% FC2, and 8.03 1.02% FC3) were lower than those
288 found by some authors in the formulation of their respective flours. For example, Viviane *et al.*
289 (2011) reported 10% lipid. The variation in carbohydrate content in flour is due to the amount of
290 peanut in flour. For example, flour FC1 has the highest carbohydrate content (75.32 3.16%).
291 These values are higher than those obtained by François *et al.* (2007) who reported 61 2%
292 carbohydrate in MISOLA flour. A 63 3% carbohydrate content was reported in BAMISA flour,
293 composed of small millet + soy + peanut (?). In addition, the various flours contained very low
294 ash values (1.16 0.15% FC1, 1.51 0.51% FC2 and 1.71 0.57% FC3). These levels are lower than
295 the 2% obtained by Viviane *et al.* (2011). However, they are close to the 1.88 0.06% reported by
296 Soro *et al.* (2013). The average fibre content values of the FC1, FC2 and FC3 flour formulations
297 are relatively low (2.83 0.14% FC1, 4.04 0.05% FC2 and 5.40 0.30% FC3). Dietary fibre is a
298 residue of non-digible carbohydrates that is essential for proper intestinal transit (De Vries *et al.*,
299 1999; Gaëtan *et al.*, 2000). The flour obtained all have high energy values (448.50 16.78 kcal/100
300 g FC1, 430.15 11.14 kcal/100g FC2 and 411.69 4.71 kcal/100g FC3), higher than WHO
301 recommendations (400 Kcal/100g) according to Mouquet-Rivier (2006).

302 ***Physical-chemical characteristics***

303 All the flours produced from the different formulations have high starch contents. Starch is the
304 major part of cereals and accounts for 70-85% of the weight of the dry matter (Redhead, 1990).
305 The quantities of starch are significantly lower in the FC2 and FC3 formulations than in the FC1
306 formulation. This could be due to the presence of peanuts in the FC1 formulation. In addition, the
307 total sugar content is low and close to the values (2.97 and 5.55%) obtained by Mezajoug *et al.*
308 (2010) in cake.

309 Flours have small amounts of reducing sugars. In addition, the results show high levels of
310 minerals in flour formulations. These levels are higher than Soro *et al.* (2013), obtained in its
311 different yam and soy formulations. In addition, the levels of calcium, iron and zinc in these
312 flours comply with WHO recommended standards for calcium (>125 mg/kg), iron (>4 mg/kg)
313 and zinc (>0.8 mg/kg) (Soro *et al.*, 2013).

314 ***Functional properties***

315 Regarding the functional properties of flour, the FC2 is richer in protein with the highest water
316 absorption capacity. Sefa-Dedeh and Afoakwa (2001) indicated that the water absorption
317 capacity of the product increases with the protein content of the flour. According to Kinsella
318 (1976), residues of polar amino acids from proteins have an affinity for water molecules (Okezie
319 *et al.*, 1988). For the foaming capacity and stability of the foam, the results showed that the flours
320 formed less foams and the foams from the flours were not stable. This could be explained by the
321 denaturation of proteins during technological operations. In fact, native proteins give a high
322 stability of the foam than denatured proteins (Lin *et al.*, 1974). But also, the low foaming
323 capacity of some flours and its absence for others could influence this stability. As for the
324 emulsifying capacity, the values are high. These values are lower than the values (63-87%) found
325 in the protein aces of Mezajoug *et al.* (2010).

326 ***Rheological properties and in vitro digestibility of flours.***

327 The swelling of the different flour formulations changes with temperature. The behaviour of
328 starch in water depends on temperature and concentration (Leach *et al.*, 1959). In general, it
329 absorbs very little water at room temperature, hence its low inflating power. This absorption
330 increases with temperature. This would explain the increase in the inflating power of the different
331 flours with temperature. The solubility of flour also increases with temperature. Starch, with a
332 crystalline structure is insoluble in cold water. During gelatinization, between 60-65°C, there is a
333 destruction of the crystalline structure and a beginning of swelling. The swelling continues with
334 the increase in temperature until the granules burst, releasing their contents, a part of which is
335 solubilized (doublier, 2009). A high temperature thus distorts the starch granules of the flour by
336 improving solubility. In addition, solubility could involve the amount of amyloidosis (soluble
337 starch fraction) released from starch pellets during bulging. Therefore, the increase in solubility
338 could be explained by an increase in released amyloidosis (Hathaichanock & Masubon, 2007).

339 The different flours formulated are suitable to be used as a supplement to breast milk because
340 they contain nutrients that can cover the needs of children from 6 to 59 months. These flours can
341 be used as infant flours since they are digestible with a high and very soluble starch swelling
342 power.
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344

345 CONCLUSION

346 The biochemical, physico-chemical, functional and rheological analyses of compound meal
347 formulations have yielded important results to combat the scourge of child malnutrition. The
348 proposed flour formulations have high nutritional values. The protein content of the compound
349 flours increases in proportion to the amount of soybeans incorporated. For formulations FC2 and
350 FC3, these levels are 17.12 0.19 g / 100 g (FC3) and 17.50 0.56 g / 100 g (FC2) with a 25%
351 intake rate of soybeans. In addition, the formula of FC1 flour enriched with peanuts is low in
352 protein with a value of 8.69 0.11 g / 100 g. These flours also had mineral contents in accordance
353 with WHO calcium standards (>125 mg/kg).iron (> 4 mg/kg) and zinc (> 0.8 mg/kg). In addition
354 these formulations are highly digestible. However, these flours must be supplemented with local,
355 vitamin-rich fruits and vegetables.This study should start with a survey to assess the prevalence
356 of micronutrient deficiencies in the Daloa region to better understand the problem of
357 malnutrition.

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