

1 **Nutritional quality of food supplements for children from 6 to 59 months proposed**
2 **to the dietary service of regional hospital of Daloa (Ivory Coast)**

3
4 **ABSTRACT**

5 **Aim:** This study aimed to evaluate the nutritional quality of the infant flours offered to mothers
6 received in the dietary service of the CHR of Daloa.

7 **Introduction:** Ivory Coast's membership in Scaling up Nutrition (SUN) is a momentum in a
8 collective effort to improve the nutrition and nutritional status of the population.

9 **Method :** For this purpose, analyses of biochemical compositions, in particular the levels of
10 protein, fat and minerals in the proposed infant flours, were carried out.

11 **Results:** The formulations of the flours proposed have high nutritional values. The protein
12 content of compound flours increases proportionally with the amount of soy incorporated.
13 Indeed, for FC2 and FC3 formulations, these contents are 17.12 ± 0.19 g / 100 g (FC3) and 17.50
14 ± 0.56 g / 100 g (FC2) with a rate of incorporation of 25% soy. In addition, the FC1 flour
15 formulation enriched with peanuts is low in protein with a value of 8.69 ± 0.11 g / 100 g. These
16 flours also had mineral contents in accordance with WHO standards of calcium (> 125 mg / kg),
17 iron (> 4 mg / kg) and zinc (> 0.8 mg / kg). In addition these formulations are highly digestible.
18 Conclusion: However, to use the proposed meal formulations as food for malnutrition, it would
19 necessarily be necessary to supplement them with available local fruits and vegetables, rich in
20 vitamins and minerals.

21
22 **Keywords:** malnutrition, nutrition, nutritional quality, infant flour, formulation, soy.

23

24 INTRODUCTION

25
26 According to the Food and Agriculture Organization of the United Nations (FAO), malnutrition
27 affects more than one billion people worldwide, 90% of them in developing countries. It mainly
28 affects vulnerable groups such as children under 5, pregnant women and breastfeeding women
29 (FAO, 2009). For example, it contributes 33% of infant mortality, resulting in an estimated
30 128,354 deaths of children under five each year (Black *et al.*, 2013). In Ivory Coast, acute
31 malnutrition affected 8% of children under the age of five with 2% suffering from severe forms,
32 15% underweight and 30% stunted, of which 12% severe form (INS and ICF, 2012). Ivorian diets
33 are generally poorly diversified, mainly based on tubers, roots and cereals that contribute more
34 than 65% to energy inputs (Camara *et al.*, 2009). Also, in 2012, only 7% of children and infants
35 received a minimum quality diet in terms of both diversity and frequency of meals (PND, 2012).
36 In addition, the main causes of malnutrition are related to protein-energy deficiency and a
37 deficiency in certain key micronutrients, namely calcium, iron and zinc (Soro *et al.*, 2013).

38 Ivory Coast is experiencing the problem of the double burden of malnutrition marked by under-
39 nutrition (stunting, acute malnutrition, underweight, and micronutrient deficiencies), the
40 emergence of overnutrition (overweight and obesity) and nutrition-related non-communicable
41 chronic diseases (RCI, 2015).

42 Faced with this situation, the promotion and production of infant flours from locally available
43 food products of high energy density (cereals and vegetables) have been adopted to expand the
44 range of staple foods, even food supplements.

45 Unfortunately, this situation also prevails in Daloa and little data is available. In the city of Daloa
46 (Upper Sassandra Region, Ivory Coast), one of the densest in the country, the nutritional status of
47 children from 6 to 59 months remains to be determined. The same applies to the nutritional
48 quality of the complementary foods offered to mothers who come for consultation for their
49 children. The purpose of this study is therefore to assess the nutritional quality of food
50 supplements for children between 6 and 59 months of age offered at the regional hospital dietary
51 service in Daloa (Ivory Coast).

52

53 MATERIAL AND METHODS

54 Plant Material

55 The plant material consists of millet, rice, maize, soy or peanut-enriched infant flour.
56 These flours were purchased from the Daloa regional hospital dietary service and kept in
57 jars.

58

59

60

61 **Technical equipment**

62

63 The laboratory equipment consisted of a centrifuge (SIGMA-2-16P), beakers, graduated burettes,
64 a precision scale (Denver, model ABT 320 - 4M), an oven (Memmert, allement, loading model
65 30-1060), porcelain capsules, a heating plate, a muffle oven (VELP Scientifica, Spain),
66 graduated test tubes, matras, jars with lid, pipettes, a pH meter (pHs -36w Micro Processor
67 Ph/mv/ Temperature METER, Belgium), aluminium crucibles; a water bath (Fisher Scientific
68 model TW 8), a Soxhlet (Unid Tecator, System HT2 1045, Sweden), an atomic absorption
69 spectrophotometer (Zuzi: model 4211/50), and test tubes...

70 **Methods**

71 **Preparation of flours**

72 Three types of infant flours have been formulated. The different formulations are as follows:

73 FC1 = 25% Mil + 25% Rice + 25% Maize + 25% Peanut;
74 FC2 = 25% Mil+ 25% Rice + 25% Maize + 25% Soy;
75 FC3 = 35% Corn + 35% Rice + 5% Sugar + 25% Soy.

76 This information was given by the producers of these different flour formulations. The biochemical,
77 physico-chemical, functional and rheological analyses were carried out on these three formulations
78 with one sample per type of flour.

79



80

81 **Figure 1: Different flour formulations**

82 **Biochemical analyses of composite flours**

83 *Determination of dry matter content (A.O.A.C., 1990)*

84

85 A quantity of 0,5 g of sample was placed in a perfectly dry M0 aluminium crucible. This crucible
86 is then placed in an oven (MEMMERT 854 SCHWABACH, Germany) at 105°C for 24 hours.

$$\% \text{ MS} = \frac{M_2 - M_0}{M_1 - M_0} \times 100$$

87 After cooling, the sample is weighed. The dry matter content (MS) is given by the following
88 expression :

89

90 % MS: percentage dry matter

91 M0: Empty crucible mass

92 M1: Empty crucible mass + fresh sample

93 M2: Empty crucible mass + dried sample

94

95 ***Determination of protein content (Kjeldahl, 1883)***

96 Total nitrogen was determined using the Kjeldahl method after sulphuric mineralization in the
97 presence of selenium catalysts. The nitrogen content was multiplied by 6.25 (nitrogen-to-protein
98 conversion coefficient) and divided by the dry matter content.

99 ***Determination of ash content (AOAC, 2015)***

100 Ash is the total amount of mineral material obtained after samples are incinerated at 550°C for 8
101 hours. 1 g of sample is placed in a M0 porcelain crucible. The set is placed in the muffle oven at
102 550 °C for 8 hours. The sample is then removed from the oven and weighed after cooling.

103 ***Determination of lipid content (AACC, 2000)***

104 The extraction was made by hexane in a Soxhlet type extractor (Unid Tecator, System HT2 1045,
105 Sweden). After evaporation of the solvent and drying of the capsule in the oven at 105°C for 30
106 minutes; the difference in weight gave the lipid content of the sample.

107 ***Determination of fibre content (AOAC,2015)***

108 The raw fibre content of the samples was determined using the AOAC method. This method
109 consists of treating the sample at boiling with concentrated sulphuric acid and then with soda.
110 The residue obtained is dried, burned and weighed.

111 ***Determination of carbohydrate content***

112 The carbohydrate content (expressed as % of the dry matter) was estimated using the formula
113 presented below (WHO/FAO/UNU, 1986).

114

$$\% G = 100 - (\% \text{ Protein} + \% \text{ Lipid} + \% \text{ Ash} + \% \text{ Fibers})$$

115

116 ***Determination of energy value***

117 The energy value was calculated using the specific coefficients of Atwater (1986) for

118 proteins, lipids and carbohydrates.

119

120 **Physico-chemical analyses of compound flours**

121 ***Determination of minerals (Fe, Ca, and Zn)***

122 The method used is that proposed by Pauwels *et al.* (1992). For extraction, 1 g of sample
123 is calcined until complete mineralization at 525°C. All ash is transferred by 10 ml of
124 HNO₃ (1 N) into a 100 ml beaker. The mixture is digested in a soft boil on a hot plate for
125 30 min. The mixture is then filtered in a 50 ml flask and, after cooling, the distilled water
126 is filled up to the mark. This extract is used to measure the different minerals using an
127 atomic absorption spectrophotometer (UNICAM 929 A Spectrometer) according to the
128 following wavelengths: 248.3 nm (Fe); 422.7 nm (Ca), 213.9 nm (Zn).

129 ***Determination of acidity (Soro et al., 2013)***

130 The titrable acidity was determined by titrimetric assay. The assay consisted of determining the
131 total natural acid content of the product. At ten millilitres (10 mL) of the previously obtained
132 supernatant were added 2 drops of a coloured indicator (phenolphthalein). The mixture was dosed
133 with 0.1 N sodium hydroxide solution until the light pink turn. Acidity expressed in
134 milliequivalents per 100 g of sample (mesh/100g) was calculated: Acidity (mesh/100g) = $(N1 \times$
135 $105) / m$; With $N1 = (N2 \times V2) / V1$; $V1 =$ Volume of the solution taken;
136 $V2 =$ volume of soda (NaOH) poured; $N1 =$ normality of the solution taken;
137 $N2 =$ soda normality (0.1 N); $m =$ sample mass (in grams).

138 ***Determination of pH***

139 The pH was measured using the AOAC method (2015). 10 g of the sample was weighed in a
140 beaker and 20 ml of distilled water was added. The assembly was homogenized and 10 ml of the
141 supernatant was removed and the pH was measured by dipping the electrode into the 10 ml
142 sample and the pH value was read on the pH meter screen.

143 ***Rheological properties and in vitro digestibility of compound flours Swelling and Solubility***

144 Swelling and solubility tests were performed using Leach *et al.* (1959) method. A solution of 10
145 ml to 1% (w/v) of dry flour is prepared and put in a double boiler at various temperatures (50°C
146 to 95°C) at intervals of 5°C under maximum agitation for 30 min. After cooling at room
147 temperature, the gel is centrifuged at 4000 revolutions/min for 19 min. The two separate phases
148 of the gel (pellet and supernatant) were immediately poured into known crucibles and placed in
149 the oven (MEMMERT 854 SCHWABACH) at 120 °C for 4 hours. After cooling in a desiccator,
150 the mass of the dried material is determined.

151 **In vitro digestibility**

152 The reaction medium consists of 100 µl of acetate buffer (100 mM, pH 5), 20 µl of amylase and
153 80 µl of flour gel (1%). The medium is incubated in a 37° C bain marie over a period of 160
154 min. The sugars released are quantified by the Bernfeld method (1955) using DNS.

155 **Functional properties of compound flours**

156 ***Water Absorption Capacity (Köhn et al., 2015)***

157 3 g of sample is dispersed in 25 ml of distilled water and placed in pre-weighed centrifuge
158 tubes. Dispersions were occasionally agitated by hand for 30 min, then centrifuged at 3000 rpm
159 for 25 min. Excess moisture is removed by flow at 50°C for 25 min, and the sample is repelled.

160 ***Oil Absorption Capacity (Lin et al., 1974)***

161 0,5 g of each sample was mixed with 6 ml of soybean oil in pre-weighed centrifuge tubes. After a
162 hand shaking time of 30 min, the mixtures are centrifuged to 3000 rpm for 25 min. The decanted
163 oil was then removed with a pipette and the tubes were spilled for 25 min to drain the remaining
164 oil, then repelled.

165

166 **RESULTS**

167

168 **Analysis of the compound flours**

169 ***Biochemical characteristics***

170 The biochemical analyses showed that the formulated flours (FC1, FC2 and FC3) have
171 dry matter of 92.00 0.01 %, 93.00 0.10% and 93.00 0.04%. The ash proportions of these
172 flour formulations were 1.16 0.15%, 1.51 0.51% and 1.71 0.57% respectively for FC1,
173 FC2 and FC3. However, the one-factor variance analysis did not reveal a significant
174 difference between the average dry matter values and the ash content of the three flour
175 formulations at the 5% threshold. Protein levels in flour increased with the percentage of
176 soybeans in the flour. Thus, 8.69 0.11% for FC1, 17.50 0.56% for FC2 and 17.12 0.19%
177 for FC3. The FC1 formulation had a significantly low protein content compared to the
178 FC2 and FC3 formulations. The lipid content gradually varied according to the rate of
179 intake of soybeans and peanuts. Values were 10.47 2.49% for FC1, 8.73 4.23% for FC2,
180 and 8.03 1.02% for FC3, respectively. However, the one-factor variance analysis did not
181 reveal a significant difference ($P < 0.05$) between the different flour formulations. The
182 carbohydrate content varied according to the rate of intake of soybeans and peanuts.
183 Formulation FC1 had the highest content (75.32 3.16%) of flour. The proportions of
184 carbohydrates FC2 (66.48 3.41%), FC3 (67.74 1.37%) are not significantly different
185 ($P > 0.05$). The fibre content of the FC1, FC2 and FC3 flour formulations was 2.83 0.14%,
186 4.04 0.05% and 5.40 0.30%, respectively. The one-factor variance analysis revealed a
187 significant difference ($P < 0.05$) between different flour formulations. The calorific energy
188 was very high in the different flours. There were 445.50 16.78 kcal/100 g for FC1,
189 430.15 11.14 kcal/100 g for FC2 and 411.69 4.71 kcal/100 g for FC3. The one-factor
190 variance analysis showed a significant difference at the 5% threshold between the
191 different flour formulations.

192

193

194

195

196

Parameters	FC1	FC2	FC3
Dry matter (%)	92,00± 0,01 ^a	93,00 ± 0,10 ^a	93,00 ± 0,04 ^a
protein (%)	8,69 ± 0,11 ^a	17,50 ± 0,56 ^b	17,12 ± 0,19 ^b
Lipid (%)	8,73 ± 0,423 ^a	10,47± 2,49 ^a	8,03 ± 1,02 ^a
Ash (%)	1,16 ± 0,15 ^a	1,51± 0,51 ^a	1,71 ± 0,57 ^a
Fiber (%)	2,83 ± 0,14 ^a	4,05 ± 0,05 ^b	5,40 ± 0,30 ^c
Carbohydrate (%)	75,32± 3,16 ^b	66,48 ± 3,41 ^a	67,74 ± 1,37 ^a
Energy value (kcal/100g)	445,50 ± 16,78 ^b	430,15± 11,14 ^{ab}	411,69 ± 4,71 ^a

199 *The values are the average standard deviation of three measurements (n = 3). The same index letter in the same line*
 200 *indicates that there is no significant difference between the samples for the parameter concerned (P0,05). FC1 =*
 201 *Compound Flour 1, FC2 = Compound Flour 2 and FC3 = Compound Flour 3.*

202 **Physico-chemical characteristics**

203 The different flours had a high starch content. The values were 73.77 0.45%, 51.92 1.56% and
 204 69.40 0.85% respectively for flour FC1, FC2 and FC3. These values differ significantly (P<0.05)
 205 from one flour to another. Thus, FC1 contained much more starch than the other two flours. The
 206 total sugar content was significantly lower in the composite flours. It was 2.39 0.05% for FC1,
 207 3.55 0.23% for FC2 and 3.18 0.26% for FC3. The one-factor variance analysis revealed a
 208 significant difference (P0.05) between the three flour formulations. Also, the different flours had
 209 significantly different reducing sugar content (P<0.05). In addition, the flour formulations had
 210 low reducing sugars of 0.87 0.04 g/L for FC1, 1.98 0.13 g/L for FC2, and flour FC3 with 2,20
 211 0.12 g/L. The titrable acidity of flour varied with the rate of intake of soybeans and peanuts. It
 212 ranged from 2.50 0.50 meq/100g of flour, for the FC1 formulation, 5.50 0.50 mg/100 g of flour,
 213 for the FC2 formulation, to 3.50 0.50 mg/100g of flour, for the FC3 formulation. There is a
 214 significant difference between the titrable acidities of these flours. For the three meal
 215 formulations, it appears that the FC2 formulation had the highest mean value, followed by FC3
 216 and FC1 formulations. The respective values were 6.43 0.01, 6.33 0.01 and 6.21 0.01.
 217 Alternatively, the different formulations were rich in calcium and zinc with levels of 645.09 0.19
 218 mg/kg (FC1), 679.73 0.54 mg/kg (FC2) and 626.05 0.96 mg/kg (FC3) for calcium, 5.34 0.01

219 mg/kg (FC1), 5.74 0.01 mg/kg (FC2) and 6.28 0.00 mg/kg (F3) for zinc. For iron, the levels
 220 varied according to the formulations and are 7.50 0.01 mg/kg (FC1), 5.99 0.02 mg/kg (FC2) and
 221 6.43 0.03 mg/kg (FC3). Duncan's POSTHOC test revealed a significant difference in the iron
 222 content of these formulations.

223 **Table II: Physico-chemical characteristics of flour**

Parameters	FC1	FC2	FC3
Starch (%)	73,77 ± 0,45 ^a	51,92 ± 1,56 ^b	69,40 ± 0,85 ^c
Total sugar (%)	2,39 ± 0,05 ^a	3,55 ± 0,23 ^b	3,18 ± 0,26 ^b
Reducing sugar (g/l)	0,87 ± 0,04 ^a	1,98 ± 0,13 ^b	2,20 ± 0,12 ^c
Acidity méqg/100gMS	2,50 ± 0,50 ^a	5,50 ± 0,50 ^c	3,50 ± 0,50 ^b
Ph	6,21 ± 0,01 ^a	6,43 ± 0,01 ^c	6,33 ± 0,01 ^b
Calcium (mg/kg) > 125mg/kg	645,09 ± 0,19 ^b	679,73 ± 0,54 ^c	626,05 ± 0,96 ^a
Iron (mg/kg) > 4mg/kg	7,50 ± 0,01 ^c	5,99 ± 0,02 ^a	6,43 ± 0,03 ^b
Zinc (mg/kg) > 0,8mg/kg	5,34 ± 0,01 ^a	5,76 ± 0,01 ^b	6,28 ± 0,00 ^c

224 *The values are the average standard deviation of three measurements (n = 3). The same index*
 225 *letter in the same line indicates that there is no significant difference between the samples for the*
 226 *parameter concerned (P0,05). FC1 = Compound Flour 1, FC2 = Compound Flour 2 and FC3 =*
 227 *Compound Flour 3*

228 **Functional properties**

229 Flour FC1 has a water absorption capacity (EAC) of 119.33 5.69% and an oil absorption capacity
 230 (ACH) of 89.33 10.07%. Flour FC2 has a EAC of 132.00 3.60% and an ACH of 84.67 3.05%.
 231 Flour FC3 has a CAE of 118.67 4.04% and a CAH of 86.00 8.00%. There is no significant
 232 difference in oil absorption capacity as opposed to water absorption capacity (P5%). In terms of
 233 foaming capacity, flour FC3 with 2.09 0.01% had the lowest value than flour FC2 (8.49 0.01%)
 234 and FC1 (6.06 0.06%). These different foams are not stable. The different flours had emulsifying
 235 activities of 33.93 0.10% for FC1, 36.36 0.09% for FC2, and FC3 flour with 35.09 0.20%. These
 236 values are significantly different at the 5% threshold by Duncan's POSTHOC test.

237

238

239

240

241

242

243 **Table III: Functional properties of flour**

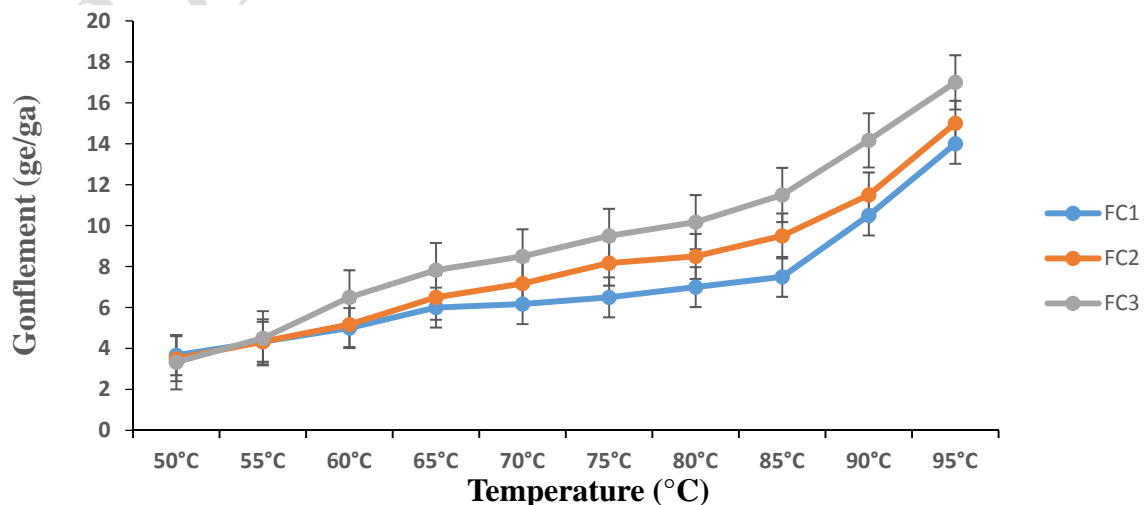
Parameters	FC1	FC2	FC3
Water Absorption Capacity (%)	119,33 ± 5,69 ^a	132.00±3,60 ^b	118,67 ± 4,04 ^a
Oil absorption capacity (%)	89,33 ± 10,07 ^a	84,67 ± 3,05 ^a	86,00 ± 8,00 ^a
Foaming capacity (%)	6,06 ± 0,06 ^b	8,49 ± 0,01 ^c	2,09± 0,01 ^a
Stability of foam (%)	0	0	0
Emulsifying activity (%)	33,93 ± 0,10 ^a	36,36 ± 0,09 ^c	35,09 ± 0,20 ^b

244

245 ***Rheological properties and in vitro digestibility of flour***

246 Inflation values ranged from 3.67 to 14.00 g/g for FC1, 3.50 to 15.00 g/g for FC2, and 3.33 to
247 17.00 g/g for FC3. Flour swelling progresses from 50°C to 85°C. From 85°C, the swelling of the
248 flour became greater up to 95°C. The percentages of solubility of the different flours also
249 increased with temperature. Values ranged from 10% to 75% FC1, from 10% to 81.67% for FC2
250 and from 10% to 83.33% for FC3 flour. The percentage solubility varied progressively between
251 55°C and 65°C. Starting at 70°C, the solubility of flour becomes more important. In addition,
252 digestibility increased over time and then stabilized after 105 min. It is higher for flour FC1 (0 -
253 130%) and lower for flour FC3 (0 - 80%).

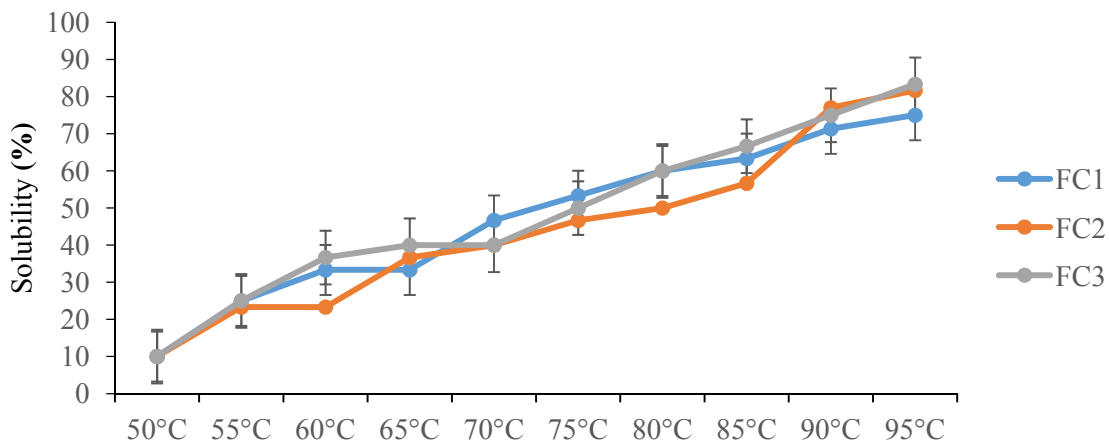
254



255

Figure 2: Evolution of flour swelling as a function of temperature

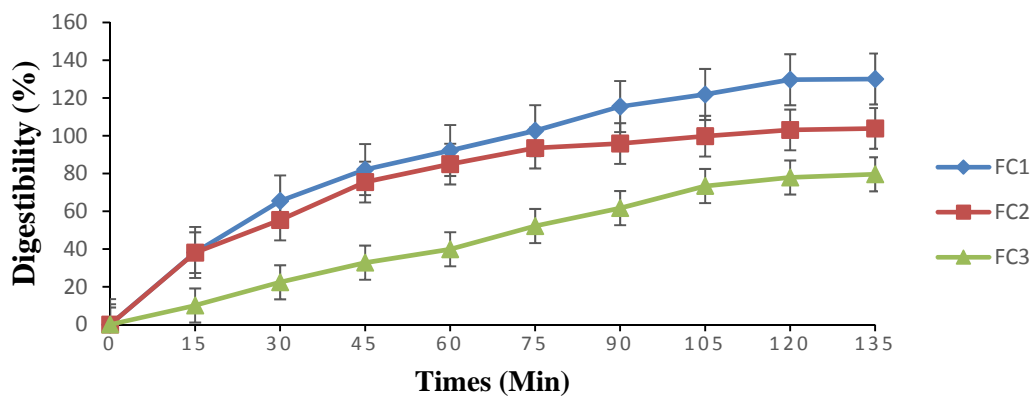
256



257

Figure 3: Temperature-dependent solubility of flour

258



259

Figure 4: Evolution of in vitro digestibility of flour over time

260

261

262

263

264

265

266

267

268

269

270

271
272 **DISCUSSION**
273
274 **Analysis of composite flours**
275 ***Biochemical characteristics***
276
277 To remedy this nutritional situation, several formulations of infant flour are offered to mothers in
278 health centres. Three samples of these flours were collected to assess their nutritional
279 values. Biochemical analyses showed that all flour produced from the different formulations had
280 high dry matter contents ($92.00 \pm 0.01\%$ FC1, $93.00 \pm 0.10\%$ FC2 and $93.00 \pm 0.04\%$ FC3) and
281 low humidity. According to Soro *et al.* (2013), a low moisture content (7-8%) of less than 12%
282 would allow better preservation of flour. Protein content is important in flour formulations FC2
283 and FC3 in relation to flour formulation FC1. This could be explained by the presence of
284 soybeans in these two formulations. The protein levels of the FC2 and FC3 formulations are
285 higher than those of Viviane *et al.* (2011) for their formulations of Attiéké + soybeans and
286 cassava + soybeans. In addition, these values are substantially identical to those of 16.99 ± 0.41
287 and $21.88 \pm 1.09\%$ recorded in formulations of soy-fortified yam flour (Soro *et al.*, 2013). The
288 lipid levels determined in the different flours ($10.47 \pm 2.49\%$ FC1, $8.73 \pm 4.23\%$ FC2, and 8.03
289 $\pm 1.02\%$ FC3) were lower than those found by some authors in the formulation of their respective
290 flours. For example, Viviane *et al.* (2011) reported 10% lipid. The variation in carbohydrate
291 content in flour is due to the amount of peanut in flour. For example, flour FC1 has the highest
292 carbohydrate content ($75.32 \pm 3.16\%$). These values are higher than those obtained by François *et*
293 *al.* (2007) who reported $61 \pm 2\%$ carbohydrate in MISOLA flour. A 63 3% carbohydrate content
294 was reported in BAMISA flour, composed of small millet + soy + peanut (). In addition, the
295 various flours contained very low ash values ($1.16 \pm 0.15\%$ FC1, $1.51 \pm 0.51\%$ FC2 and 1.71
296 $\pm 0.57\%$ FC3). These levels are lower than the 2% obtained by Viviane *et al.* (2011). However,
297 they are close to the $1.88 \pm 0.06\%$ reported by Soro *et al.* (2013). The average fibre content values
298 of the FC1, FC2 and FC3 flour formulations are relatively low ($2.83 \pm 0.14\%$ FC1, $4.04 \pm 0.05\%$
299 FC2 and $5.40 \pm 0.30\%$ FC3). Dietary fibre is a residue of non-digible carbohydrates that is
300 essential for proper intestinal transit (De Vries *et al.*, 1999; Gaëtan *et al.*, 2000). The flour
301 obtained all have high energy values (448.50 ± 16.78 kcal/100 g FC1, 430.15 ± 11.14 kcal/100g

302 FC2 and 411.69 \pm 4.71 kcal/100g FC3), higher than WHO recommendations (400 Kcal/100g)
303 according to Mouquet-Rivier (2006).

304 ***Physico-chemical characteristics***

305 All the flours produced from the different formulations have high starch contents. Starch is the
306 major part of cereals and accounts for 70-85% of the weight of the dry matter (Benhania, 2013).
307 The quantities of starch are significantly lower in the FC2 and FC3 formulations than in the FC1
308 formulation. This could be due to the presence of peanuts in the FC1 formulation. In addition, the
309 total sugar content is low and close to the values (2.97 and 5.55%) obtained by Mezajoug *et al.*
310 (2010) in cake.

311 Flours have small amounts of reducing sugars. In addition, the results show high levels of
312 minerals in flour formulations. These levels are higher than Soro *et al.* (2013), obtained in its
313 different yam and soy formulations. In addition, the levels of calcium, iron and zinc in these
314 flours comply with WHO recommended standards for calcium (>125 mg/kg), iron (>4 mg/kg)
315 and zinc (>0.8 mg/kg) (Soro *et al.*, 2013).

316 ***Functional properties***

317 Regarding the functional properties of flour, the FC2 is richer in protein with the highest water
318 absorption capacity. Sefa-Dedeh and Afoakwa (2001) indicated that the water absorption
319 capacity of the product increases with the protein content of the flour. According to Hung and
320 Sheng (2002), residues of polar amino acids from proteins have an affinity for water molecules
321 (Ganguly and Parihar, 2009). For the foaming capacity and stability of the foam, the results
322 showed that the flours formed less foams and the foams from the flours were not stable. This
323 could be explained by the denaturation of proteins during technological operations. In fact, native
324 proteins give a high stability of the foam than denatured proteins (Machado *et al.*, 2007). But
325 also, the low foaming capacity of some flours and its absence for others could influence this
326 stability. As for the emulsifying capacity, the values are high. These values are lower than the
327 values (63-87%) found in the protein aces of Mezajoug *et al.* (2010).

328 ***Propriétés rhéologiques et digestibilité in vitro des farines.***

329 The swelling of the different flour formulations changes with temperature. The behaviour of
330 starch in water depends on temperature and concentration (Ratnayake and Jackson, 2006). In
331 general, it absorbs very little water at room temperature, hence its low inflating power. This
332 absorption increases with temperature. This would explain the increase in the inflating power of
333 the different flours with temperature. The solubility of flour also increases with
334 temperature. Starch, with a crystalline structure is insoluble in cold water. During gelatinization,
335 between 60-65°C, there is a destruction of the crystalline structure and a beginning of swelling.
336 The swelling continues with the increase in temperature until the granules burst, releasing their
337 contents, a part of which is solubilized (doublier, 2009). A high temperature thus distorts the
338 starch granules of the flour by improving solubility. In addition, solubility could involve the

339 amount of amyloidosis (soluble starch fraction) released from starch pellets during
340 bulging. Therefore, the increase in solubility could be explained by an increase in released
341 amyloidosis (Hathaichanock and Masubon, 2007). The different flours formulated are suitable to
342 be used as a supplement to breast milk because they contain nutrients that can cover the needs of
343 children from 6 to 59 months. These flours can be used as infant flours since they are digestible
344 with a high and very soluble starch swelling power.
345

346

347 CONCLUSION

348 The biochemical, physico-chemical, functional and rheological analyses of compound meal
349 formulations have yielded important results to combat the scourge of child malnutrition. The
350 proposed flour formulations have high nutritional values. The protein content of the compound
351 flours increases in proportion to the amount of soybeans incorporated. For formulations FC2 and
352 FC3, these levels are 17.12 ± 0.19 g / 100 g (FC3) and 17.50 ± 0.56 g / 100 g (FC2) with a 25%
353 intake rate of soybeans. In addition, the formula of FC1 flour enriched with peanuts is low in
354 protein with a value of 8.69 ± 0.11 g / 100 g. These flours also had mineral contents in
355 accordance with WHO calcium standards (>125 mg/kg), iron (> 4 mg/kg) and zinc (> 0.8
356 mg/kg). In addition these formulations are highly digestible. However, these flours must be
357 supplemented with local, vitamin-rich fruits and vegetables. This study should start with a survey
358 to assess the prevalence of micronutrient deficiencies in the Daloa region to better understand the
359 problem of malnutrition.

360

361

362

363

364 **REFERENCES**

365 **A.O.A.C. (2015)**. Official Methods of Analysis (Volume 1). *The Executive Director Office*
366 *Of The Federal Register Washington, D.C.9 CFR 318.19(b)*. 686 p.

367 **AACC. (2000)**. Method 10-52: Baking Quality of Cookie Flour. *Cereal Foods World*. 73 p.

368 **Atwater (1986)**. Ensure the highest quality and most relevant clinical nutrition science is
369 published in the Journal.*The American Journal of Clinical Nutrition, Volume 45,*
370 *Issue 5, 1 May 1987, Pages 896–897.*

371 **Benhania Z., 2013**. Etude de la fabrication de la farine et contrôle de sa qualité . mémoire de
372 master , université Kasdi Merbah Ouargla , Algérie .p ; 52.

373 **Bernfeld P. (1955)**. Amylase α and β . Methods in enzymology i.s.p. colowich and N.O.
374 Kaplan, *Academic Press, Inc, New York*, 9: 154.

375 **Black Robert E., Cesar G., Victora Susan P., Walker Zulfiqar A., Bhutta Parul C.,**
376 **Mercedes O., Majid E., Sally G., Joanne K., & Reynaldo M. (2013)**. Maternal
377 and Child Undernutrition and Overweight in Low-Incomeand Middle-Income
378 Countries. "*The Lancet*. Volume 382, Number 9890, p367-478.

379 **Camara F, Brou K, Assemand EF, Tano K. & Dago G. (2009)**. Quantification of the energy,
380 Iron Intake and the Promoter and Inhibitors Absorption in Rural and Urban Côte
381 d'Ivoire. *www.science domain.org* .2009; 35 (1): 130-141.

382 **De Vries J. W., Prosky L., Li B.&Cho S. (1999)**. À historical perspective on defining dietary
383 fiber. *American Association of Cereal Chemists*, 44 (5), 367–368.

384 **Doublier J.L., (2009)**. Rappel sur les amidons et la farine de blé. *INRA Nantes. Unité de*
385 *recherche Biopolymères, Interactions, Assemblages.*

386 **FAO (2009)**. La situation mondiale de l'alimentation et l'agriculture, *Rome.2009 ; 202p.*

387 **François L. (2013)**. De la farine à la bouillie Histoire d'amidons et d'amylases.*Document 01c*
388 *-De la farine à la bouillie -bamisagora.org. Révision 10 septembre.7p.*

389

390

391 **François L., Lionel S, Jean M. S. and Ali C. (2007).** Utilisation de la farine misola dans
392 l'alimentation du nourrisson et du jeune enfant . *Association MISOLA 12 rue des*
393 *Soupirants 62100 CALAIS.35 p.*

394 **Ganguly N. and Parihar S.P. (2009).** Human papillomavirus E6 and E7 oncoproteins as risk
395 factor for tumorigenesis, *Journal of Biosciences* 34, 113-123

396 **Hathaichanock C. and Masubon T., (2007).** The chemical and physico-chemical properties of
397 sorghum starch and flour. *Kasetsart Journal (Nature. Science.),* 41: 342-349.

398 **Hung Y. and Sheng M. (2002).** PD, Domain structural modul for protein Complex assembly,
399 *Journal of Biological Chemistry,* 277, 5699-5702

400 **INS and ICF. (2012).** Enquête Démographique et de Santé et à Indicateurs Multiples. Les voies
401 de développement Examen multidimensionnel de la Côte d'Ivoire. *Calverton,*
402 *Maryland, USA: Institut National de la Statistique et ICF International.216p.*

403 **Kjeldahl (1883).** Bureau Interprofessionnel d'Etudes Analytiques. *Recueil de méthodes*
404 *d'Analyse des communautés EuropéennesBIPEA.*

405 **Köhn C.R., Fontoura A.M., Kempka A.P., Demiate I.M., Kubota E.H. and Prestes R.C.**
406 **(2015).** Assessment of different methods for determining the capacity of water absorption of
407 ingredients and additives used in the meat industry, *International Food Research*
408 *Journal* 22(1):356-362 (2015)

409 **Leach H.W., Mc Cowen L.D. and Scoch T.J. (1959).** Structure of starch granule 1. Swelling
410 and solubility patterns of various starches. *Cereal Chemistry,* 36: 534-544.

411 **Machado. F. F, Coimbra. J. S. R., Rojas E.E.G, Minim. L.A, Oliveira. F.C, Soussa. R.C.S.**
412 **(2007).** Solubility and density of egg white proteins: Effect of pH and saline concentration.
413 *Science direct. LWT* 40:1304–1307.

414 **Mouquet-Rivier (2006).** L'alimentation de complément de jeunes enfants au Burkina Faso.
415 Journée portes ouvertes du « CIRDC », centre IRD de Ouagadougou. Présentation de

416 power point. 1-59.

417 **Mezajoug K. L. B., Linder M. & Tchiégang C. (2010).** Qualité nutritionnelle des
418 protéines des isolats de deux oleoprotéagineux du Cameroun : *Ricinodendron*
419 *heudelotii* et *Tetracarpidium conophorum*. Séminaire Ecole doctorale RP2E du 28
420 janvier 2010, Faculté des Sciences, Vandoeuvre Nancy.

421 **Okezie O. B. & Bello A. B. (1988).** Physicochemical and functional properties of winged
422 bean flour and isolate compared with soy isolate. *Journal of Food Science*, 53(2),
423 450-454.

424 **OMS/FAO/UNU (1986).** Consultation conjointe d'experts FAO/OMS/UNU sur les besoins
425 énergétiques et les besoins en protéines. *Food and Agriculture Organization of the*
426 *United Nations, World Health Organization & United Nations University. (1986).*

427 **PND. (2012).** Thème1 : Résumé analytique. Côte d'Ivoire :29 août 2012. 59 p.

428 **Pauwels J. N., Van Ranst E., Verloo M.&Mvondo Z. E. (1992).** Manuel de laboratoire et
429 Pédologie : Méthode d'analyse de sol et de plantes, équipement, gestion de stocks de
430 Verrerie et de produits chimiques. *Publication agricoles 28, Belgique.* 256 p.

431 **Ratnayake W.S. and Jackson D.S. (2010).** Gelatinization and Solubility of Corn Starch during
432 Heating *Journal de la chimie agricole et alimentaire* 54:10 (2006), p. 3712–3716;

433 **RCI (2015).** Analyse de la situation nutritionnelle en Côte d'Ivoire. 20-p.
434 www.nutrition.gouv.ci/fichier/doc/Analyse_situationnelle_15_08_1.

435 **Sefa-Dedeh S.K.Y. & Afoakwa E.O. (2001).** Influence of fermentation and cowpea steaming
436 on some quality characteristics of maize-cowpea blends. *African Journal of Science*
437 *Technology*, 2: 71-80.

438 **Soro S., Konan G., Elleingand E., N'guessan D. & Koffi E. (2013).** Formulation d'aliments
439 infantiles à base de farines d'igname enrichies au soja. *Laboratoire de Biochimie et*
440 *Sciences des Aliments; Biosciences, Université de Cocody Abidjan 22 Bp 582*
441 *Abidjan 22, Ivory Coast.*

442 **Viviane J. Z. T., Kouamé G. M. B., Koffi G. K. & Brou A. K., (2011).** Étude de la valeur
443 nutritive de farines infantiles à base de Manioc et de soja pour enfant en âge de
444 sevrage. *Laboratoire de Nutrition et Pharmacologie, UFR-Biosciences, Université*
445 *de Cocody. (Côte-d'Ivoire). Vol. 80, 2011, p. 748 – 758.*

446
447

UNDER PEER REVIEW