

Original Research Article

Single-step synthesis of Coenzyme Q₀

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Abstract

A new method for the preparation of 2-methyl-5,6-dimethoxy-1,4-benzoquinone (Coenzyme Q₀) was developed. This improved process in one step by the oxidation of 3,4,5-trimethoxytoluene to coenzyme Q₀ by simple oxidation using potassium or ammonium persulfate under transition-metal free conditions.

Keywords: Coenzyme Q₀, 3,4,5-trimethoxytoluene, potassium persulfate

Introduction

Coenzyme Q₁₀ (CoQ₁₀, **Fig.1**), also known as ubiquinone, is a vitamin-like 1,4-benzoquinone compound^[1] and functions as a potent antioxidant that scavenges free radicals.^[2] CoQ₁₀ is widely used in the treatment of cardiovascular disease, mitochondrial disorders,^[3] and in the improvement of immunotherapy.^[4] 2,3-Dimethoxy-5-methyl-1,4-benzoquinone, known as Coenzyme Q₀ (CoQ₀, **Fig.1**), is a key constituent part of coenzyme Q₁₀. Coenzyme Q₀ has been reported possess antineoplastic, anti-inflammatory and antimicrobial activities.^[5]

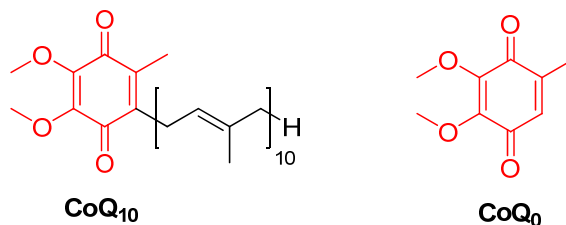
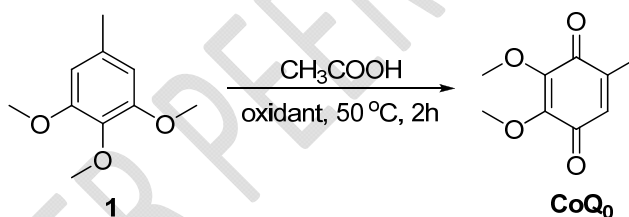


Fig. 1 Structures of CoQ₁₀ and CoQ₀

There have been several methods published for the preparation of Coenzyme Q₀ through oxidation of commercially available 3,4,5-trimethoxytoluene (**1**) with the oxidant-hydrogen peroxide (H₂O₂) system. Among metal catalysts applied were potassiumhexacyanoferrate(III) K₃Fe(CN)₆,^[6] methyltrioxorhenium (CH₃ReO₃),^[7] ruthenium complex-bound norvaline,^[8] and γ -Keggin divanadium-substituted phosphotungstate.^[9] Recently, Bjørsvik *et al* utilized hydrogen peroxide in combination with mineral acids (HNO₃)^[11] to produce CoQ₀, which imposed practical problems related to reactor corrosion and safety risks. Based on our previous study,^[10] here we described a single step synthesis of CoQ₀ by treatment of 3,4,5-Trimethoxytoluene **1** with persulfate (K₂S₂O₈, Na₂S₂O₈, (NH₄)₂S₂O₈) under transition metal-free conditions (**Table 1**).

Results and discussion

Table 1 Single-step synthesis of CoQ₀



Entry	oxidant	Solvent	Temp (°C)	Yield (%)
1	30% H ₂ O ₂	CH ₃ COOH	50	50
2	K₂S₂O₈	CH₃COOH	50	80
3	(NH ₄) ₂ S ₂ O ₈	CH ₃ COOH	50	70
4	Na ₂ S ₂ O ₈	CH ₃ COOH	50	60

Reaction Conditions: compound **1** (0.01mol), oxidant (1.5 equiv), 2 hour under open air

As shown in **Table 1**, the reaction is conducted in acetic acid at 50 °C in less than 2 h and without using any metal catalyst. The traditional method employing 30% H₂O₂ as oxidant give a yield of 50% (entry 1, **Table 1**). The use of Na₂S₂O₈ and (NH₄)₂S₂O₈ can improve the reaction yield (entry 3-4, **Table 1**). The best yield was obtained using K₂S₂O₈ as oxidant to afford the desired product CoQ₀ in 80% yield

58 (entry 2, **Table 1**). Persulfate salts were first employed as oxidants instead of
59 transition metal complexes as the catalyst to synthesize 1,4-benzoquinone under mild
60 conditons, this chemistry is clean and easy to work up.

61

62

63 **Conclusion**

64 In summary we have developed a high-yielding and selective synthetic protocols
65 for the preparation of 2,3- dimethoxy-5-methyl-[1,4]benzoquinone (Coenzyme Q₀)
66 from the cheap and readily available 3,4,5-Trimethoxytoluene **1** by oxidation using
67 potassium persulfate in the presecnce of catalytic sulphuric acid. The reaction is
68 efficient, clean and easy work-up. This method could be used for the synthesis of
69 other coenzyme Q compounds.

70

71 **Experimental Section**

72 All reactions were monitored by TLC (SiO₂, petrol ether/EtOAc 5:1), Melting points
73 were measured on Melting Point M-565 (BUCHI). NMR and mass spectra were
74 recorded on a Bruker Avanc III-HD 400 NMR and a TripleTOF Mass spectrometers,
75 respectively. All reagents: e.g. Potassium Persulfate (K₂S₂O₈), Ammonium persulphate
76 ((NH₄)₂S₂O₈), acetic acid were purchased from Adamas, P. R. China, and used without
77 further purification.

78

79 General method for preparation of CoQ₀

80 3,4,5-Trimethoxytoluene (1.82 g, 10 mmol) was dissolved in a mixture of acetic
81 acid (99%, 10 mL) and catalytic H₂SO₄ (0.1 mL), then a solution of oxidant (15 mmol)
82 was added dropwise over 10 minutes. The mixture was stirred and heated at 50 °C for
83 1 hour and extracted with CH₂Cl₂ (3 × 10 mL). The combined organic phases were
84 washed with H₂O and saturated NaHCO₃, then dried over anhydrous Na₂SO₄, and
85 evaporated under reduced pressure. The residue was purified by a silica-gel column
86 chromatography (PE/EtOAc 5:1) to give coenzyme Q₀.

87

88 Coenzyme Q₀, red-colored needles, m.p. 55-58 °C (Lit.^[12] 57-59 °C).

89 IR (KBr/cm⁻¹): 3590, 3415, 1661, 1603, 1291, 1226, 999.
90 ¹H NMR (400 MHz, CDCl₃) δ 6.44 (q, *J* = 1.7 Hz, 1H), 4.02 (s, 3H, OCH₃), 4.00 (s,
91 3H, OCH₃), 2.04 (d, *J* = 1.6 Hz, 3H, CH₃).
92 ¹³C NMR (101 MHz, CDCl₃) δ 184.4 (C=O), 184.2(C=O), 145.0, 144.8, 144.0, 131.2,
93 61.2 (OCH₃), 61.1 (OCH₃), 15.4 (CH₃).
94 MS (ESI): *m/z* = 205 [M+Na]⁺.

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