3

Fatty Acid Methyl Ester analysis of some oil plants found in Bihar, India: A Comparative study.

4 Abstract

5 Today's developmental world needs large amount of energy. Due to the limited fossil fuel 6 source, there is need of some alternate fuel sources among which biodiesel from vegetable oil 7 widely practiced. There is an increasing interest in India to search for suitable low cost 8 alternative fuels that are Eco friendly. Biodiesel is a renewable, biodegradable and non toxic 9 fuel. In this paper an attempt has been made to study and compare the oil percentage and Fatty 10 acid methyl ester (FAME) components of three non edible oil seed plants abundantly found in 11 Bihar, India.

12 Oil from the seed kernel was extracted by solvent extraction technique through Soxhlet 13 apparatus using n-hexane as solvent. Percentage oil content for *Jetropha, Mahua* and *Castor* 14 are found around 76 %, 41% and 33% respectively. Further extracted oil were analysed by GC-15 MS for their FAME components. palmitic, linoleic, oleic are most common fatty acid found 16 among three.

- 17
- 18

Keywords: Biodiesel, Jetropha, Mahua, Castor, FAME, GC-MS, Bihar.

19

20 **1 Introduction**

The world is presently undergoing rapid development and thus requires a large amount of 21 22 energy sources to meet the pace of development and there is need of alternate source of green renewable energy. Today, mankind is almost totally dependent on the fossil fuels (coals, 23 petroleum etc.) to provide electricity and transport fuel etc. These sources are, however, non 24 renewable and may run out in the near future. Recently fuel derived from biomass has been 25 receiving increased attention due to the availability of raw materials especially in tropical and 26 27 temperate zones of world. Bio fuels are gaining increased public and scientific attentions; this can be due to factors such as oil price hike, the need for increased energy security, and 28 29 concern over greenhouse gas emissions from fossil fuels.

30

Biodiesel can be produced either from edible or from non edible oils. Most of the edible oils are produced from the crop land. The use of non edible oils for bio diesel production has recently been of great concern because they are eco-friendly and cheap. Disadvantages of using bio diesel produced from agricultural crops involve additional land use, as land area is taken up and various 35 agricultural inputs with their environmental effects are inevitable. Switching to bio diesel on a 36 large scale requires considerable use of our arable area. If the same thing is to happen all over 37 the world, the impact on global food supply could be a major concern. Currently, more than 95% of the world bio-diesel is produced from edible oil which is easily available on large scale from 38 39 the agricultural industry. However, continuous and large-scale production of bio diesel from edible oil without proper planning may cause negative impact to the world, such as depletion of 40 41 food supply leading to economic imbalance. A possible solution to overcome this problem is to 42 use non-edible oil. As the demand for edible oils for food has increased tremendously in recent 43 years, it is urgently required to justify the use of these non edible oils for fuel use purposes such as bio diesel production. Moreover, these oils could be less expensive to use as fuel. Hence, the 44 contribution of non-edible oils such as Jatropha and karanja and Mahua will be significant as a 45 46 non edible plant oil source for biodiesel production. Several studies have shown that there exists an immense potential for the production of plant based oil to produce biodiesel. Azam et 47 al.(2005) studied the prospects of fatty acid methyl esters (FAME) of some 26 non-traditional 48 plant seed oils including Jatropha to use as potential biodiesel in India. Among them, 49 Azadirachta indica, Calophyllum inophyllum, J. curcas and Pongamia pinnata were found most 50 51 suitable for use as biodiesel and they meet the major specification of biodiesel for use in diesel engine. Moreover, they reported that 75 oil bearing plants contain 30% or more oil in their seed, 52 fruit or nut. (Subramanian et al 2005) reported that there are over 300 different species of trees 53 54 which produce oil bearing seeds. Thus, there is a significant potential for non-edible oil source from different plants for biodiesel production as an alternative to petro diesel. 55

• Jatropha, a member of the *Euphorbiaceae* family, is an indigenous plant found in tropical and sub tropical part of America, Africa and Asia (Divakara *et al* 2010).

Jatropha genus account for 175 species with 12 species reported in India. Depending on the 58 geographic location, its common names are Barbados nut Black; vomit nut, Curcas bean, Kukui 59 60 haole Physic nut or Jungle Erandi (in India), Purge nut, Purgeerboontjie, and Purging nut tree (Barceloux, 2008). Among all species of Jatropha, jetropha curcus regarded as a nonedible oil 61 crop which finds greater interest in biodiesel production. It is up to 8-15 feet tall tree. It is well 62 63 adapted to both arid and semi-arid condition. Its oil content ranges from 35% in seed and 50-60% in kernel with oleic (C18:1) and linoleic (C18:2) as its major fatty acids (Ram et al, 2004). 64 Jatropha curcas is a drought-resistant, pest and disease resistant, about 50 year life expectancy, 65 66 can be grown in an adverse land situation, require minimum inputs for cultivation and 67 contributes for eco-restoration on all types of wasteland(Siddharth et al 2010).

- It has small capsule like round fruit of 2.5-4 cm. Long which becomes dark brown when ripe,
 splitting of which release 2-3 black seeds of 2cm long (*phanerocotylar*).
- Like other species of the Euphorbiaceae family, *J.curcas* also contain highly toxic poisonous
 substance curcin (a *phytotoxin- Toxalbumin*)(Felke J,1914).Cursing is a ribosome inactivating

protein (RIP)(Barbieri et al 1993). It has Antihelminthic effect (Jummai et al, 2014).

- According to National Biodiesel Mission (NBM) India,(Zhang.Y, *et al*, 2003) the nonedible oil seeds like Jatropha are most suited for biodiesel production in India, but unfortunately the seed yield from Jatropha tree is much more less than stipulated, then there is a need of alternate of Jatropha seed oil.
- 77 Mahua (Madhuca indica), a deciduous tree belongs to Sapotaceae family. It is found throughout 78 the tropical and subtropical (mainly in central and north forest) region of the Indian subcontinent. 79 It has socioeconomic values as about 30-40 percent of the tribal economy of India, primarily in northern India such as in Bihar, Madhya Pradesh and Orissa, are dependent on the Mahua 80 flowers and seeds. Moreover, *Madhuca indica* and *Madhuca longifolia* are two important 81 82 species of Mahua in India, whose seeds are used for extracting yellowish oil (Mahua butter) 83 generally meant for soap production. Mahua flowers are edible, but largely used for producing 84 countryside cheap alcoholic liquor in rural parts of India. Mahua Seed yield ranges from 20-200 kg per tree every year, where oil content is 30-45%. 85
- Castor / Palma Christi or arand (*Ricinus communis*) is a species that belongs to the *Euphorbiaceae* family. It is a non-edible, poor soil resistant, a perennial oilseed crop that can be grown in tropical, subtropical (wild or cultivated), arid, semiarid region and even on marginal lands, which are not competitive with food production lands of the globe. It can withstand in diverse climatic conditions such as long period of draught, but will thrive under higher rainfall. Castor oil plant, actually originated from Africa, but spread out in many countries of the globe.
- In India, it is grown on 713,000 hectares of rain fed land and it yields 850,000 tons of Castor seeds per year. Although, Castor is growing in nearly all provinces of India, but equally a matter of their production, Gujarat (83%) passes over other states followed by south Indian states. India exports 200,000 to 225,000 tonnes of Castor oil and about 15000 tonnes Castor seeds per year Castor seed comprise about 50 to 60 % non edible oil.
- 97 2 Materials and Methods
- 98

72

2.1 Extraction of oil from seeds of Jatropha, Mahua and Castor

- 99
- 100 (a) Seed collection:-

- 101 The seeds were locally collected from districts of Bihar. (Jatropha seeds from Purnia district,
- 102 Mahua and Castor from Samastipur District of Bihar) for experimentation and extraction of oil.

103 (b) Drying:-

- 104 Seeds were cleaned properly and kernels removed. Kernels dried in an electric oven for 20 105 minutes at 65^{0} c to reduce moisture content(Mardhiah et al. 2017).
- 106 (c) Grinding:-
- 107 It was done by using a mortar pestle to rupture the cell wall so that solute release for direct 108 contact with solvent.
- 109 (d) Weighing :-
- On an electric balance weighed before and after the drying process using Metller weighingmachine model no. ML 204 /AO1.
- 112 **2.2 Experimental Procedure:-**
- 113 For the extraction of oil soxhlet apparatus was used.

114 **Procedure**

- Pretreated fine grinded seed's kernels were put in a known weight of thimble made up of 115 whatmann filter paper no.40. Thimble contains 26.43 gm, 29.47 gm and 16.11 gm respectively 116 of Jatropha, Mahua and Castor grind seeds. Then the thimbles filled with sample were put in 117 the appropriate place inside soxhlet apparatus. 300 ml of n-hexane as solvent was measured 118 using measuring cylinder and then poured into each three round bottom flask of 500ml capacity. 119 Set the temp at 60° c and heated for 6 hours. After that oil was recovered by solvent evaporation. 120 Then recovered oil were again heated at a low temp to complete evaporation of solvent, leaving 121 122 behind the solvent (Singh et al 2009).
- 123

124 **2.3 Characterization of extracted oil**

Experiments were conducted to find out the fatty acid composition of *Jatropha, Mahua and Castor* seed oil extracted by soxhlet apparatus. Characterization of oil done using GCMS (Gas chromatography Mass Spectroscopy) PERKINELMER USA Model- CLARUS 600. GC/MS is the most popular chromatography mass spectrometry coupling technology, suitable for the analysis of vegetable oil feedstock for biodiesel as well as FAME analysis.

The Target substance enters into MS through GC and converted into gaseous ions through
 ionization source and then enter into the mass analyzer where ions with different e/m ratio,
 sequentially separated and enter into the electron multiplier, generating electrical signal, in order to

- give the 3D information of the target substances, making qualitative analysis more accurate by
 using ion fragment information. (Zhen Xue, *et al*, 2015).
- 135

136 **3 Result and Discussions**

- 137
- 138
- 139 The following results were obtained from the solvent extraction of seed oil.

140Table: 1Oil percentage of different seeds during experimentation

S. no	Sample oil	Amount of seed taken	Amount of oil	Percentage
			extracted	
1	Jatropha	26.43gm	20.3ml	76.80%
2	Mahua	16.11gm	6.7ml	41.58%
3	Castor	26.47 gm	9.8ml	33.25%

141

- 143 The following chromatogram of oil sample were obtained by using GC MS analysis
- 144 3.1 GC MS analysis Jatropha Seed Oil<mark>:-</mark>







3.2 GC-MS analysis of Mahua seed oil:-







155 Fig 4, 5, 6: The chromatogram of Mahua seed oil.

156 **3.3 GC-MS analysis of Castor seed oil:-**

157 Experiments were conducted to find out fatty acid composition of Castor seed oil.







160 161

Fig 7, 8, 9: The chromatogram of Castor seed oil.

4 Conclusion

Standard sampling and analytical techniques have been used to generate primary and secondary data by using instruments viz. Soxhlet apparatus and GC-MS. The data generated during this research work has been presented in to table 1-4. Jatropha, Mahua and Castor seeds were used for extraction of oil in which the best result was obtained from Jatropha seed. The percentage oil extracted from Jatropha oil was 76.80% followed by Mahua where the oil percentage was 41.58% and the minimum oil percentage i.e. .33.25% in Castor. Oils of different species under investigation when exposed to open air and sunlight for a long time would affect the fatty acid concentration. Most common acid among three investigated oil sample Ascorbic acid2,6 Dihexadecanoate was most prominent in terms of concentration followed by Tetracosanoic acid and Heptadecanoic acid.Among three oil samples, ricinoleic acid was only found in Castor oil.

173 Fatty acid composition of different species was studied by using GC MS. The important fatty acid produced in GC MS of Jatropha oil were Ascorbicacid2,6 174 Dihexadecanoate . Hexadecanoic acid, Eicosanoic acid, Dimethyl spiro decane having molecular weight 175 652,568,312 and 166 respectively. The important fatty acid produced by Mahua oil were 176 177 Ascorbic acid2,6 Dihexadecanoate, Tetracosanoic acid, Heptadecanoic acid, Tricosenyl formate 178 and Octadecanoic acid having molecular weight 652,368,270,366 and 884 respectively. Similarly the fatty acid composition of Castor oil were Ascorbic acid2,6 Dihexadecanoate, 179 Tetracosanoic acid, Heptadecanoic acid, Tricosenyl formate, Octadecanoic acid having 180 molecular weight 652,568,312 and 166 respectively. 181

Oil from each origin has its own special characteristics. The oils with good physicochemical properties like Density, Specific gravity, refractive index, acid value, iodine value, saponification value will have potential to be biodiesel feedstocks.

185 186

187 **References**

188

Azam MM, Waris A, Nahar NM. Prospects and potential of fatty acid methyl esters of some
 non-traditional seed oils for use as biodiesel in India. Biomass and Bioenergy. 2005;29:293–302.

Barbieri L, Battelli M, Stirpe F,(1993). Ribosome-inactivating protein from plants.Biochim
 Biophy Acta, 1154:237-282.

Barceloux DG.(2008) Barbados nut (Jatropha curcas L.). In: Medical toxicology of natural
 substances: foods, fungi, medicinal herbs, plants, and venomous animals. Chapter 14. Hoboken,
 NJ: John Wiley & Sons,: 829-31.

4. Divakara BN, Upadhyaya HD, Wani SP and Laxmipathi G,(2010) Biology and genetic
 improvement of Jatropha curcas L.: A review, Applied Energy, 87, 732-742

- 198 5. Felke J,(1914). The poisonous principles of the seeds of Jatropha curcas Linn. Landw
 199 Versuchsw, 82:427
- Jummai A. T. and Okoli B. J.(2014), Curcin from Jatropha curcas seed as a potential
 anthelmintic, Advancement in Medicinal Plant Research Vol. 12(3), pp. 47-49.
- 202 7. Mardhiah HH, Ong HC, Masjuki H, Lim S, Lee H (2017) A review on latest developments
 203 and future prospects of heterogeneous catalyst in biodiesel production from non-edible oils.
- 204 Renew Sust Energ Rev 67: 1225: 1236.
- 205 8. Ram BVB, Ramanathan V, Phuan S, Vedaraman N; "A Process for the preparation of bio
- diesel from mahua oil by Transesterification".Indian chemical Engg. Journal.; 14(2): (2004)12-
- 207 <mark>15.</mark>
- Siddharth Jain, M.P. Sharma, (2010) Prospects of biodiesel from Jatropha in India: A
 review. Renewable and Sustainable Energy Reviews 14 : 763–771
- 210 10. Subramanian, A.K.; Singal, S.K.; Saxena M.; Singhal, S. Utilization of liquid biofuels in
- automotive diesel engines: An Indian perspective. Biomass and Bioenergy 2005, 9, 65–72.
- 212 11. Singh R.K., and Padhi, S.K.(2009), Characterization of jatropa oil for the preparation of
 213 biodiesel, Natural Product Radiance, 8(2) 127-132.
- 214 12. Zhang, Y., Dube M. A., McLean D. D. and Kates M. "Biodiesel Production from Waste
 215 Cooking Oil: 2. Economic Assessment and Sensitivity Analysis", Bioresource Technology 90,
 216 (2003) 229–240
- 217 13. Gas Chromatography Mass Spectrometry coupling Techniques, Zhen Xue, Li-Xin Duan and
 218 Xiaoquan Qi, Plant Metabolomics (2015), pp. 25 44.
- 219
- 220