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3 **Impacts of cooking times (steaming and cooking on embers) on some**
4 **physico-functional parameters of yam (*Dioscorea bulbifera*) flours cv**
5 ***Dougou-won* consumed in Côte d'Ivoire**

6
7
8 **ABSTRACT**

9 Impacts of cooking times (steaming and cooking on embers) on some physico-functional
10 parameters of yam (*D. bulbifera*) flours cv *Dougou-won* were determined during 10, 20 and
11 30 min. Results showed that steaming and cooking on embers increased significantly (P
12 <0.05) the dispersibility (D), water absorption capacity (WAC), paste clarity (PC), water
13 solubility index (WSI), swelling power (SP), least gelation capacity (LGC) and solubility (S)
14 but decreased significantly ($P <0.05$) foam capacity (FC), wettability (W) and foam stability
15 (FS) of flours (*D. bulbifera*) cv *Dougou-won*. Steaming increased significantly ($P <0.05$) oils
16 absorption capacity (OAC) and bulk density (BD). However, cooking on embers decreased
17 significantly ($P <0.05$) oils absorption capacity (OAC) but not affected significantly ($P <0.05$)
18 bulk density (BD). The steaming time (30 min) is recommended to considerably influence the
19 physico-functional parameters of the yam (*D.bulbifera*) flours cv *Dougou-won*

20 *Keywords: Cooking on embers, Dioscorea bulbifera, Flours, Physico-functional parameters, Steaming*

21
22 **1. INTRODUCTION**

23 Yams with different species of the genus *Dioscorea*, are edible tubers and important staple foods of
24 many tropical countries including Côte d'Ivoire, Togo, Ghana, Nigeria and Burkina-Faso [1, 2]. It is a
25 major contributor to food security in west Africa, but out of the over 600 known yam species, only
26 seven are mostly consumed [3]. According to FAO statistics, 48.7 million tonnes of yam were
27 produced on five million hectares in about 47 countries worldwide in 2005, and 97 % of this was in
28 sub-Saharan Africa [4]. West and central Africa account for 94 % of world production. Nigeria is the
29 the leading producer with 34 million tonnes followed by Côte d'Ivoire (5 million tonnes), Ghana (3.9
30 million tonnes) and Benin (2.1 million tonnes). Among yams cultivated in the tropics, is *Dioscorea*
31 *bulbifera* also known as potato yam or air potatoes. It is an aerial yam which is cultivated in the
32 Southeast Asia, West Africa, South and Central America. This yam specie produced aerial starchy
33 bulbils. Bulbils weighing up one kilogram are not exceptional but those of 200-300 g are usual [5]. In

34 Bété's country (forest population in western Côte d'Ivoire), *Dioscorea bulbifera* is cultivated for their
35 bulbils which are consumed once cooked like potatoes in water with oil and local ingredients.

36 In Côte d'Ivoire, two cultivars are used for plantation, one with a greater size bulbils and a yellow flesh
37 (local name is *Dougou-won*) and second named *Won-kpia* has small bulbils with mauve colored flesh
38 [6]. The yam *Dioscorea bulbifera* is a good source of iron, phosphorus and calcium [7,8]. Before eating
39 the yam *Dioscorea bulbifera* must be cooked. Several cooking processes are used for it. There are
40 boiling, steaming, baking, roasting, frying and cooking on embers. It is reported that cooking caused
41 loss to nutrients. However, the effect of cooking on the technological parameters of yam (*Dioscorea*
42 *bulbifera*) flour remains to be evaluated. This study was conducted to assess impacts and times of
43 steaming and cooking on embers from physico-functional parameters of *Dioscorea bulbifera* flour in
44 order to choose the best time of the cooking process which can ameliorate the functional properties.

45 2. MATERIAL AND METHODS

46 2.1. Materials

47 Bulbils of *Dioscorea bulbifera* (cultivar *Dougou-won*) yam used for this work were randomly harvested
48 at maturity (6 months after planting) from a farm in Agou, South-East portion of Côte d'Ivoire (West
49 Africa) in September 2016. They were immediately transported to Laboratory and stored under
50 prevailing tropical ambient conditions (19-28 °C, 60-85 %) for 24 hours before the preparation of flours
51 from raw and steamed and grilled on embers bulbils of *D. bulbifera* (cv *Dougou-won*). All chemicals
52 reagent used were of analytical grade and purchased from Sigma Chemical Company (USA).

53 2.2. Production of raw, steamed and cooking on embers flours

54 Bulbils (5 kg) were washed with clean tap water, peeled and sliced into cubes then rinsed with
55 distilled and deionized water. The slices were divided into seven parts of 500 g each. Three parts of
56 the sliced were steamed at 100 °C for 10 (FV₁₀), 20 (FV₂₀) and (FV₃₀) minutes. Three parts of the
57 sliced were grilled on embers for 10 (FB₁₀), 20 (FB₂₀) and (FB₃₀) minutes. The remaining one part
58 (FNT₀) and the cooked six parts were put into an oven and dried at 45 °C for 2 days. The dried
59 samples were ground into fine powder to pass through a 250 µm sieve. Dried powdered samples were
60 packed into airtight sealed plastic bags and stored in the refrigerator for later analysis.

61 2.3. Physico-functional parameters of flours

62 2.3.1. Oil absorption capacity (AOC)

63 The oil capacity of flours from *Dioscorea bulbifera* cv *Dougou-won* bulbils was evaluated according to
64 [9] method. 1 g of sample (M₀) was mixed with 10 ml in a weighed 20 ml centrifuge tube. The slurry
65 was agitated on a vortex mixer for 2 min, allowed to stand at 28 °C for 30 min and then centrifuged at
66 4500 rpm for 30 min. The clear supernatant was decanted and discarded. The adhering drops of oil
67 were removed and the tube was weighted (M₁). The AOC was calculated as follows:

68

69

70

$$\text{OAC (\%)} = \frac{M_0 - M_1}{M_0} \times 100$$

71

72

73 2.3.2. Water absorption capacity (WAC) and Water solubility index (WSI)

74 The water absorption capacity and solubility index of flours from *Dioscorea bulbifera*, cv *Dougou-won*
75 were evaluated according to [10,11] methods respectively. 1 g of flour samples (M_0) was each
76 weighed into a centrifuge tube and 10 ml distilled water added. The content of the centrifuge tube was
77 shaken for 30 min in a KS 10 agitator. The mixture was kept in a water bath (MEMMERT) (37 °C) for
78 30 min and centrifuged (ALDRESA, DITACEN II) at 5000 rpm for 15 min. The resulting sediment (M_2)
79 was weighed and then dried at 105 °C to constant weight (M_1). The WAC and WSI were then
80 calculated as follows:

81

82

$$\text{WAC (\%)} = \frac{M_2 - M_1}{M_1} \times 100$$

83

84

$$\text{WSI (\%)} = \frac{M_2 - M_1}{M_1} \times 100$$

85

86 2.3.3. Foam capacity (FC) and foam stability (FS)

87 The foam capacity (FC) and stability (FS) of flours from *Dioscorea bulbifera* cv *Dougou-won* were
88 studied by the method of [12]. 3 g of flour was transferred into clean, dry and graduated (50 ml)
89 cylinders. The flour samples were gently level and the volumes noted. Distilled water (30 ml) was
90 added to each sample; the cylinder was swirled and allowed to stand for 120 min while the change in
91 volume was recorded every 10 min. The FC (%) and FS (%) values were calculated as follows:

92

93

$$\text{FC (\%)} = \frac{V_1 - V_2}{V_0} \times 100$$

94

95

$$\text{FS (\%)} = \frac{\text{FC}}{\text{FC}_0} \times 100$$

96

97 2.3.4. Bulk density (BD)

98 The method described by [13] was used for the determination of bulk density. 50 g of *D. bulbifera* flour
99 was put into 100 ml measuring cylinder. The measuring cylinder was then tapped continuously on a
100 laboratory table until a constant volume was obtained. BD (g/cm^3) was calculated using following the
101 formula:

102

103

$$\text{DB (g/cm}^3\text{)} = \frac{\text{Weight of sample}}{\text{Volume of sample after taping}}$$

104

105 **2.3.5. Flour dispersibility (D)**

106 The flour dispersibility was determined by the method described by [14]. Ten (10) g of flour were
107 weighed into 100 ml measuring cylinder and distilled water added to make a volume of 100 ml. The
108 set up was stirred vigorously for 1 min. The volume of the settled particles was registered after regular
109 time step of 30 min. The volume of settled particles was subtracted from 100. The difference was
110 reported as percentage of dispersibility.

111 **2.3.6. Wettability (W)**

112 The method of [15] was used. Into a 25 ml graduated cylinder with a diameter of 1 cm, 1 g of sample
113 was introduced. A finger was placed over the open end of the cylinder which was inverted and
114 clamped at a height of 10 cm from the surface of a 600 ml beaker containing 500 ml of distilled water.
115 The finger was removed and the rest material allowed to be dumped. The wettability is the time
116 required for the sample to become completely wet.

117 **2.3.7. Iodine affinity of starch**

118 The iodine affinity of flours from *Dioscorea bulbifera cv Dougou-won* was assayed using guidelines of
119 [16]. Three (3) g of flour were introduced into 50 ml beakers and made up to 30 ml dispersios using
120 distilled water. The dispersion was stirred occasionally within the first 30 min and then filtered through
121 Whatman no.42 filter paper. A 10 ml aliquot of the filtrate was pipetted into a conical flash,
122 phenolphthalein was added and the filtrate titrated with 0.1 N I₂ solution to a bluish back end-point. The
123 starch cell damage (free starch content) was calculated using the titre value and expressed as iodine
124 affinity of starch. IAS (ppm):

125

126

127

$$\text{IAS (ppm)} = \frac{\text{VD} \times \text{Vt} \times \text{Na}}{\text{VA} \times \text{Ms} \times 100} \times 10^6$$

128

129 where VD = Total volume of dispersion; VA = Volume of aliquot used titration; Vt = Titre value; Ms =
130 Mass (db) of flour used; Na = Normality of iodine solution used

131 **2.3.8. Paste clarity (PC)**

132 The paste clarity was determined according to the method of [17]. A 1 % aqueous suspension was
133 made by suspending 0.2 g of flour in 20 ml of distilled water in a stoppered centrifuge tube and vortex
134 mixed. The suspension was heated in a boiling water (100 °C) bath for 30 min. After cooling, clarity of
135 the flour was determined by measuring percent transmittance at 650 nm against water blank on a
136 spectrophotometer JASCO V-530 (UV/VIS, Model TUDC 12 B4, Japan Servo CO, LTD Indonesia).

137 **2.3.9. Least Gelation Concentration (LGC)**

138 Appropriate sample suspension of 2, 4, 6, 8, 10, 12, 14, 16 and 20 % w/v were prepared in 5 ml
139 distilled water. The test tubes containing these suspensions were heated for 1 hour. The tubes are
140 quickly cooled at 4 °C. The least gelation concentration was determined as concentration when the
141 sample from the inverted test tube did not fall down the slip [12].

142 **2.3.10. Swelling Power (SP) and Solubility**

143 The effect of temperature on swelling and solubility was carried out according to the method of [18].
144 0.5 g of the flour sample (W) was accurately weighed and quantitatively transferred into a clean dried
145 test tube and weighed (W_1). The flour was then dispersed in 50 cm³ of distilled water using stirrer. The
146 slurry obtained was heated for 30 min at various temperatures from 50 °C to 100 °C. The mixture was
147 cooled at room temperature and centrifuged for 15 min at 2600 rpm. The residue obtained after
148 centrifugation with the water was retained and the test tube was weighed (W_2). Aliquots (5 ml) of the
149 supernatant were dried to a constant weight at 110 °C. The residue obtained after drying solubilized in
150 water. Solubility was calculated as g per 100 g of starch on dry weight basis. Swelling power was
151 calculated using the formula:

152

153

154

$$\text{Swelling power (g/g)} = \frac{W_2 - W_1}{W}$$

155

156

157 **2.4. Statistical analysis**

158 All analyses were carried out in triplicates. Results were expressed by means of \pm SD. Statistical
159 significance was established using one-way analysis of Variance (ANOVA) model to estimate the
160 impacts of modification main **impact on physico-functional parameters** of flours from *Dioscorea*
161 *bulbifera* cv *Dougou-won* at 5 % level. Means were separated according to Duncan's multiple range
162 analysis ($P < 0.05$), with the help of the software STATISTICA 7 (Statsoft Inc, Tulsa-USA
163 Headquarters) and XLSTAT-Pro 7.5.2 (Addinsoft Sarl, Paris-France).

164 **3. RESULTS AND DISCUSSION**

165 The OAC is the ability to absorb or retain oil. They are also important because of their storage stability
166 and particularly in the rancidity development [19]. The result of OAC is given in Table 1. The steaming
167 after 30 min increased significantly ($P < 0.05$) the absorption capacity of olive oil, maize oil, red oil (**non**
168 **refined palm oil**), dinor oil (**refined palm oil**) and sunflower oil from *Dioscorea bulbifera* flours cv
169 *Dougou-won*. The OAC range between 38.20 \pm 2.03 to 43 \pm 3 % for olive oil, 45 \pm 2 to 54 \pm 3 % for maize
170 oil, 51 \pm 2.65 to 64 \pm 3 % for red oil, 53 \pm 2 to 65 \pm 5.58 % dinor oil and 50 \pm 2.65 to 58 \pm 1.73 % for
171 sunflower oil. The OAC for these different oils were higher than those obtained from yam *Dioscorea*.
172 *alata* cv yellow (0.96 g/g) flour [20] and lower in potato flour (168 \pm 10.95 %) [21] and Nigerian jackfruit
173 seed flour (300 %) [22]. However, the **cooking on embers** decreased significantly ($P < 0.05$) the

174 absorption capacity of olive oil, maize oil, red oil, dinor oil and sunflower oil from *Dioscorea bulbifera*
 175 flours cv *Dougou-won*. The OAC range between 32±2 to 23±2.65 % for olive oil, 39±1 to 28±1.73 %
 176 for maize oil, 43±3 to 35±1.73 % for red oil, 45±1.73 to 29±2.65 % dinor oil and 40 ± 2 to 31±1 % for
 177 sunflower oil. The OAC increasing could be attributed to the proteins denaturation and dissociation.
 178 This may have occurring steaming which unmasks the non-polar residues from protein molecular [13].
 179 The OAC decrease with cooking on embers could be attributed to a decrease in protein in *Dioscorea*
 180 *bulbifera* flours cv *Dougou-won* which tend to reduce the hydrophobicity and thereby causing a low fat
 181 binding to protein. The flour in this present study is potentially useful in structural interaction in food
 182 especially in flavor retention, improvement of palatability and extension of shelf life particularly in
 183 bakery or meat products where oil absorption is desired [23].

184 Table 1: Oil absorption capacity for Olive oil, sunflower oil, maize oil, Dinor oil and red oil of flours
 185 from raw and cooked *D. bulbifera* cv *Dougou-won*

186 187 188 189 190 191 192 193	Oil absorption capacity (%)				
	Flours	Olive oil	Sunflower oil	Maize oil	Dinor oil
Steamed <i>D. bulbifera</i> flours cv <i>Dougou-won</i>					
FNT ₀	35±2 ^{DE}	46±2.65 ^{DEF}	42±5.57 ^{CDE}	50±3 ^{CD}	48±2.65 ^{EF}
FV ₁₀	38.20±2.03 ^{EF}	50±2.65 ^{EFG}	45±2 ^{DEF}	53±2 ^{DE}	51±2.65 ^{CD}
FV ₂₀	41±2 ^{FG}	54±3.61 ^{GHI}	48±1.73 ^{FG}	58±2 ^{EF}	62±3 ^{GH}
FV ₃₀	43±3 ^{FG}	58±1.73 ^I	54±3 ^{HI}	65±5.58 ^{GH}	64±3 ^U
Cooking on embers <i>D. bulbifera</i> flours cv <i>Dougou-won</i>					
FNT ₀	35±2 ^{DE}	46±2.65 ^{DEF}	42±5.57 ^{CDE}	50±3 ^{CD}	48±2.65 ^{EF}
FB ₁₀	32±2 ^{CD}	4±2 ^{BCD}	39±1 ^{BC}	45±1.73 ^C	43±3 ^{CD}
FB ₂₀	26±3.46 ^{AB}	36±1.73 ^{AB}	35±1.73 ^B	37±2.65 ^B	38±1.73 ^A
FB ₃₀	23±2.65 ^A	31±1 ^A	28±1.73 ^A	29±2.65 ^A	35±1.73 ^{AB}

198 Values are mean ± standard deviation of triplicate measurements and those bearing different letter within a columns are
 199 significantly different at P<0.05

200 Water absorption capacity is the property of a substance that determines the extent to which it can
 201 bind with water. This property determines to some extent the rate at which rancidity occurs in food
 202 [24]. [25] described water absorption capacity as an important processing parameter that has
 203 implications for viscosity. Furthermore, the water absorption capacity (WAC) is important in bulking
 204 and consistency of products as well as baking applications. The water absorption capacity (WAC) is
 205 showed in Table 2. The steaming and grilling on embers from *Dioscorea bulbifera* cv *Dougou-won*
 206 bulbils flours increased significantly ($P < 0.05$) WAC after 30 min. Similar results were reported by [26]
 207 who showed increasing WAC values in flours from corm taro *Colocasia esculenta* cv *Yatan*
 208 (312.21±27.32 to 526.76±35.36 %). The WAC from *Dioscorea bulbifera* cv *Dougou-won* bulbils flours
 209 range between 161±4.58 to 227 ± 5.20 % for steaming after 30 min. The WAC from *Dioscorea*
 210 *bulbifera* cv *Dougou-won* bulbils flours range between 152±4.46 to 177±2.65 % for grilling on embers
 211 after 30 min. The WAC for the steaming and grilling on embers in ours study were lower than those
 212 obtained for cooked breadnut flours (290-310 %) [27] and pre-cooked cocoyam (247.5-562.5 %)

213 [28]. The ability of food to absorb water may be sometimes attributed to its protein content [29]. The
214 denatured proteins in flours due to heat processing bind more water and hence could lead to flour
215 higher water absorption [30]. The WAC is important in the development of ready to eat foods and a
216 high absorption capacity may assure product cohesiveness [31].

217 The water solubility index (WSI) reflects the extent of starch degradation [32]. The WSI (17.31 ± 0.80
218 %) observed (Table 2) for the flour of raw *Dioscorea bulbifera* cv *Dougou-won* bulbils is lower
219 compared to that of flour from **steaming** (19.75 ± 2.05 - 33 ± 2.65 %) and grilling on embers (18.8 ± 0.26 -
220 28 ± 1.73 %) *Dioscorea bulbifera* cv *Dougou-won* bulbils after 30 min, indicating that **steaming** and
221 cooking on embers have more profound effect on starch degradation. Similar observations were
222 recorded by [33], when using yam *Dioscorea* spp flours (9.26 ± 0.11 to 15.31 ± 0.85 %).

223 Foams are used to improve texture, consistency and appearance of foods [34]. Foam is a colloidal of
224 many gas bubbles trapped in liquid or solid. Small air bubbles are surrounded by thin liquid films [35].
225 The foam capacity is shown in Table 2. The results showed that **steaming** and cooking on embers
226 decreased the foam capacity (FC) of *Dioscorea bulbifera* flours cv *Dougou-won* during 30 min. Their
227 values varied from 21.30 ± 0.82 % to 14 ± 2.65 % for flours **steamed** during 30 min and 24.82 ± 1.28 % to
228 19.50 ± 1.56 % for bulbils cooking on embers during the same time. The value obtained from raw flours
229 (26.67 ± 0.26 %) is higher than those of *Dioscorea alata* cv yellow (15.33 ± 3.05 %) (Harijono *et al.*,
230 2013) and brown tiger nut (11.07 %) [36].

231 The foaming stability of steamed and cooking on embers bulbils flours are presented in figures 1 and
232 2. The foam stability (FS) of *D. bulbifera* flours cv *Dougou-won* decreased significantly ($P < 0.05$) with
233 steaming and cooking on embers time. The foam obtained from steamed bulbils flours stabilized
234 faster (6 h) **than those obtained by** cooking on embers flours (7 h) after 30 min. The reducing of
235 foaming properties was related to protein denaturation. These results agreed with the finding of [37]
236 that the native protein gives higher foam stability than denatured one. It's well known that, for a protein
237 to have good foaming properties, it has to be very soluble, because foam capacity requires rapid
238 adsorption of protein at the air/water interface during whipping penetration into the surface layer and
239 re-organisation at the interface [26].

240 There was an inverse relationship between foam capacity and foam stability. Flours with high
241 foaming ability could form large air bubbles surrounded by **thinner** less flexible protein film. This air
242 bubble might be easier to collapse and consequently lowered the foaming stability [38]. This result
243 suggests that bulbil of *Dioscorea bulbifera* cv *Dougou-won* flours may be useful in food systems to
244 improve textural and leavening characteristics such as ice-cream, cakes or toppings and confectionery
245 products where foaming property is important similar to that reported by [39].

246 The bulk density is a measure of the heaviness of a flour sample. It is important for determining
247 packaging requirements, material handling and application in wet processing in the food industry [40].
248 The bulk density of bulbils flours are given in Table 2. The result showed that BD of flours increased
249 in **steaming** and cooking on embers after 30 min. Their values ranged respectively from 0.74 ± 0.02 to
250 0.82 ± 0.02 g/cm³ and 0.73 ± 0.04 to 0.77 ± 0.03 g/cm³. The raw flour of *D. bulbifera* cv *Dougou-won*

251 (0.72±0.02 g/cm³) is higher from flours of winged bean seed (0.34±1.41 g/ml, [41] and jackfruit seed
252 (0.298 g/ml, [22] but low than soybean flour (1.85±0.05 g/ml, [42]. Low BD of flours are good physical
253 attributes when determining transportation and storability since the products could be easily
254 transported and distributed to required locations [43]. Low BD is advantageous for the infants as
255 both calorie and nutrients density in enhanced per feed of the child [44]. The high BD of flours shows
256 that they would be useful in puddings and serve as thickeners in food products.

257 The dispersibility is a measure of reconstitution of flour or starch in water. The dispersibility
258 determines the tendency of flour to move apart from water molecules and reveals its hydrophobic
259 action [45]. [14] reported that the higher the dispersibility, the better the starch reconstitutes in water to
260 give a fine and consistent paste. In this study, the result in Table 2 showed that **steaming** increased
261 significantly ($P < 0.05$) bulbils flours after 30 min. Their values ranged from 23±1.73 to 34±3 %. But the
262 grilling on embers of bulbils flours after 30 min **did not vary** significantly ($P < 0.05$). These results were
263 lower than those reported by [46] who reported the respective values 55-66 % and 50-70 % for local
264 rice of Nigeria and Caprice rice. The increasing dispersibility of flour from *D.bulbifera* cv *Dougou-won*
265 could may be caused by starch gelatinisation which increases the water-binding capacities [47].

266 The wettability (W) is the time required for the sample to become completely wet [15]. In **this study**,
267 the result showed that **steaming** and cooking on embers decreased significantly ($P < 0.05$) flours after
268 30 min. Their values (Table 3) ranged from 311±3.46 to 220±4.36 sec and 157±2.65 to 43±2.65 sec
269 respectively. The decreasing of wettability of flours result to low interfacial tension between the
270 particules and the liquid [48]. The wettability of raw flours (410±2.65 sec) is higher than those of yams
271 *Dioscorea alata* (6.15 sec) and *Dioscorea rotundata* (6.54 sec) [49].

272

273 Table 2: Some physico-functional parameters of *D. bulbifera* flours cv *Dougou-won*

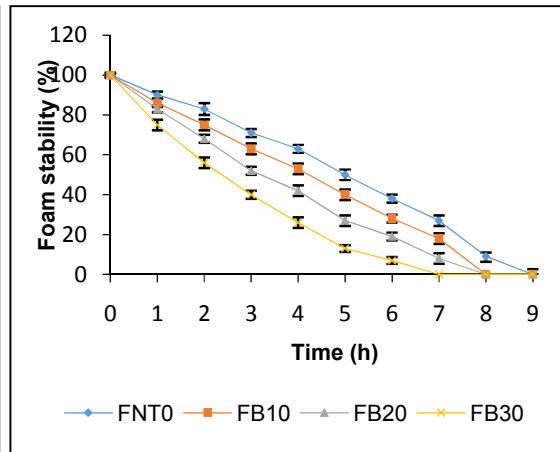
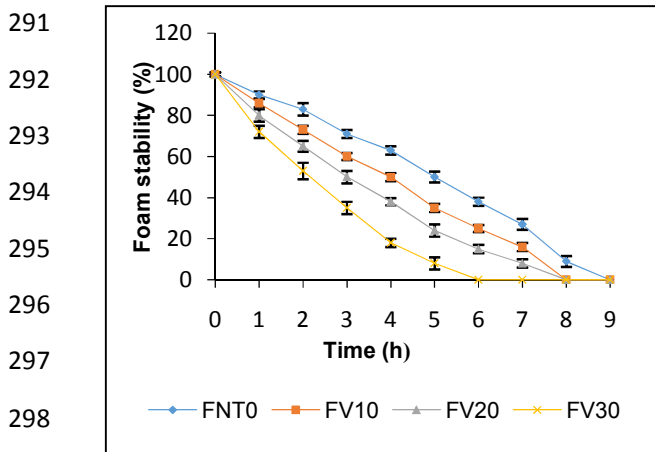
274 Flours	WAC (%)	WSI (%)	FC (%)	D (%)	BD (g/cm ³)	W (sec)
275 Steamed <i>D. bulbifera</i> cv flours <i>Dougou-won</i>						
276 FNT₀	149.42±4.50 ^A	17.31±0.80 ^A	26.67±0.26 ^I	16±1.73 ^A	0.72±0.02 ^A	410±2.65 ^F
277 FV₁₀	161±4.58 ^B	19.75±2.05 ^{AB}	21.30 ±0.82 ^{FG}	23±1.73 ^{BC}	0.73±0.03 ^{AB}	311±3.46 ^O
278 FV₂₀	182±4 ^C	25±2 ^{CDE}	17.02±1.15 ^{DE}	29±1.15 ^{CDE}	0.75±0.03 ^{AB}	260±3 ^M
279 FV₃₀	227±5.20 ^E	33±2.65 ^F	14±2.65 ^C	34±3 ^{GH}	0.79±0.04 ^{CD}	220±4.36 ^J
280 Cooking on embers <i>D. bulbifera</i> flours cv <i>Dougou-won</i>						
281 FNT₀	149.42±4.50 ^A	17.31±0.80 ^A	26.67±0.26 ^I	16 ±1.73 ^A	0.72±0.02 ^A	410±2.65 ^F
282 FB₁₀	152±4.46 ^A	18.8±0.26 ^{AB}	24.82±1.28 ^{HI}	19±2 ^A	0.73±0.04 ^A	157±2.65 ^F
283 FB₂₀	166±2.65 ^B	24±1.73 ^{CD}	22.28±1.14 ^{FGH}	26±3.46 ^B	0.75±0.03 ^{AB}	101±1.73 ^E
284 FB₃₀	177±2.65 ^C	28±1.73 ^E	19.50±1.56 ^{EF}	32 ± 1.73 ^{DEF}	0.77±0.03 ^{AB}	43±2.65 ^A

285 Values are mean ± standard deviation of triplicate measurements and those bearing different letter within a columns are
 286 significantly different at $P < 0.05$. **WAC**: Water absorption capacity; **WSI**: Water solubility index; **FC**: Foam capacity; **D**:
 287 Disperibility; **BD**: Bulk density; **W**: Weattability

288

289 **Fig.1:** Foam stability of raw and steaming *D. bulbifera* flours cv *Dougou-won* at different
 290 temperature

Fig.2: Foam stability of raw and cooking on embers *D. bulbifera* flours cv *Dougou-won* at
 different temperature



299

300 The iodine affinity of starch from raw flour (*D. bulbifera*) cv *Dougou-won* (53±4.36 ppm) is lower than
 301 those for flours from steamed (31±4.58 to 48±4.36 ppm) and cooking on embers (37±3.61 to 48±4.36
 302 ppm). The result (table 3) showed that the steamed and cooking on embers flours contained starch
 303 granules with the high affinity for iodine or in consonance with reports by [50] contains more
 304 amylose. [51] reported that amylose aggregation has a strong impact on the texture of the pastes.

305 The paste clarity is an important that governs different applications of flours and starches for food
 306 processing. Light transmittance of *D. bulbifera* flours cv *Dougou-won* obtained by steaming and
 307 cooking on embers (Table 3) ranged respectively from 45 ± 1.73 to 63±2 %T and 45±1.73 to 52±2 %T.

308 The low clarity of the raw flour would be explained by the fact that the not swollen starch granules
 309 remaned dense reflecting the maximum of light entering the medium [52]. Consequently, pastes were
 310 turbid or opaque as described in the literature [17]. Pastes obtained after steaming and cooking on
 311 embers are more transparente than native starch suspension in the raw flour [52]. The increasing of
 312 starch pastes clarity could be du to light refraction reduction by the granules remnant [52].

313 The least gelation concentration (LGC) can be described as a measure of the minimum amount of
 314 starch/flour or their blends that is needed to form gel in a given volume of water. The higher the LGC,
 315 the higher the starch/flour needed to form gel [53]. The least gelation concentration of raw flour (2 %) was lower from that of steamed (12 %) and cooking on embers flour (10 %) after 30 min. This result (Table 3) showed that steaming and cooking on embers increased the least gelation concentration in flours. But the least gelation from steamed flours was more increased than that of cooking on embers flours. The ability of protein to form gels and provide structural matrix for holding water flavors, sugars and food ingredients is useful in food application in new product developpment [23]. The gelling capacity of flour has been attributed to denaturation and thermal degradation of starch [54]. [55] indicated that gelation is a quality indicator influencing the texture of food such as soup. Flours with least gelation concentration are not suitable for infant formulation since they require more dilution and would result in reduced energy density in relation to volume [56, 57].

325 Table 3: Some physico-functional parameters of *D. bulbifera* flours cv *Dougou-won*

Flours	IAS (ppm)	PC (% T)	LGC (%)
Steamed <i>D. bulbifera</i> cv <i>Dougou-won</i> flours			
FNT₀	53±4.36 ^J	43±1.73 ^A	2
FV₁₀	48±4.36 ^{H^IJ}	45±1.73 ^{A^BC}	4
FV₂₀	39 ± 3.61 ^{E^FG}	61±2.65 ^E	8
FV₃₀	31±4.58 ^{C^D}	63±2 ^{E^F}	12
Cooking on embers <i>D. bulbifera</i> cv <i>Dougou-won</i> flours			
FNT₀	53±4.36 ^J	43±1.73 ^A	2
FB₁₀	48±4.36 ^{H^IJ}	45±1.73 ^{A^BC}	4
FB₂₀	42±4.36 ^{F^GH}	48±2.65 ^{B^C}	6
FB₃₀	37±3.61 ^{F^G}	52±2 ^D	10

337 Values are mean ± standard deviation of triplicate measurements and those bearing
 338 different letter within a columns are significantly different at $P < 0.05$. IAS: Iodine
 339 affinity starch; PC: Paste clarity; LGC: Least gelation concentration

340 Swelling power (SP) is a measure of swollen starch granule, food eating quality is connected with
 341 retention of water swollen starch granules [58]. The swelling power of starch granules is showed in
 342 Figure 3 and 4. The result showed that steaming and grilling on embers increased significantly ($P < 0.05$) the value of swelling power after 30 min. Their value ranged respectively between 2.9±0.01 to 12.80±0.02 g H₂O/g DM and 2.7±0.32 to 10.80±0.22 g H₂O/g DM. This result could be due to its fat content. The swelling power of raw flours (2.5±0.2–8.7±0.17 g H₂O/g DM) is lower than those of flour from *Artocarpus altilis* (1.3–13.6 g H₂O/g DM) [59] and higher than those of *Dioscorea rotundata* flour

347 (2.70±0.01) [60]. The changes in the swelling power indicates the degree of exposure of the internal
 348 structure of the starch present in flour to the action of water [61].

349 **Fig.3:** Swelling power of raw and steaming *D.bulbifera*
 350 flours cv *Dougou-won* at different temperature

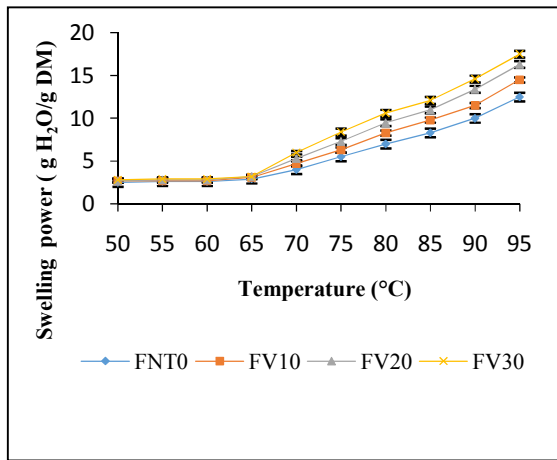
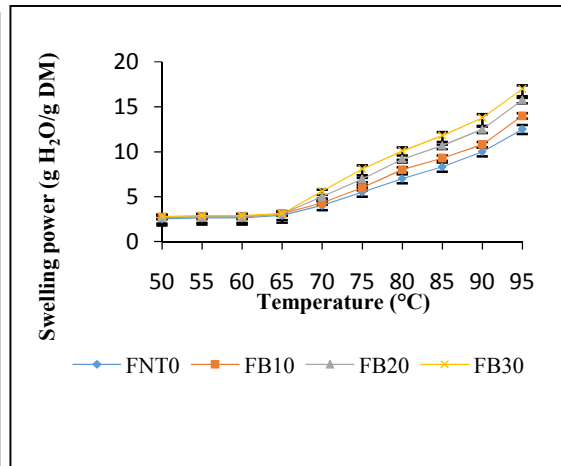


Fig.4: Swelling power of raw and cooking on embers
D.bulbifera flours cv *Dougou-won* at different temperature



359 Solubility reflects the extents of intermolecular cross bonding with the granule [62]. The solubility of
 360 flour is showed in Figure 5 and 6. The result showed that steaming and cooking on embers increased
 361 significantly ($P < 0.05$) the value of solubility after 30 min. Their value ranged respectively between
 362 13.9±0.01 to 16.80±0.01 % and 11.92±0.12 to 14.82±0.25 %. The solubility of raw flour (10.20±0.06 to
 363 13.60±1.73 %) is lower than those of jackfruit seed flour (13.20±0.98 %) (Eke-Ejiofor *et al.*, 2014) and
 364 *Dioscorea rotundata* flour (16.16±0.01 %) [60]. This high solubility of steaming (16.80±0.01 %) and
 365 cooking on embers (14.82±0.25 %) flour, suggests that it is digestible and could be suitable for infant
 366 food formulation.

367 **Fig.5:** Solubility of raw and steaming *D.bulbifera* flours
 368 cv *Dougou-won* at different temperature

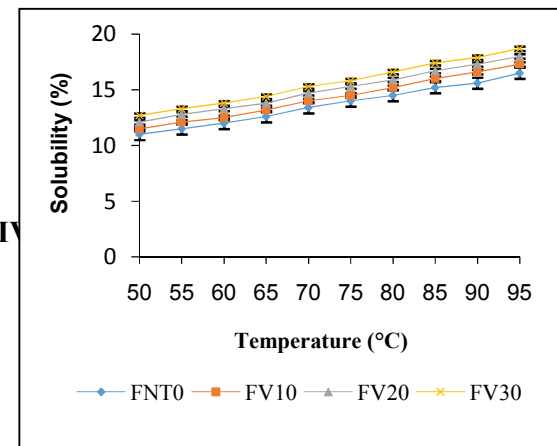
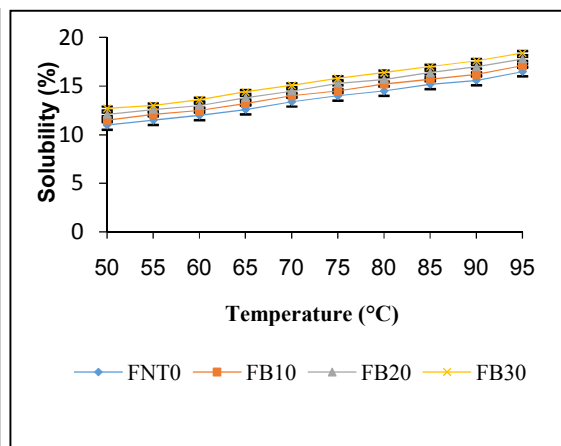


Fig.6: Solubility of raw and cooking on embers *D. bulbifera* flours cv *Dougou-won* at different temperature



376

377 **4. CONCLUSION**

378 The result of this study indicated that steaming and cooking on embers caused changes in the
379 physico-functional parameters of *Dioscorea bulbifera* flours cv *Dougou-won*. They increased some
380 physico-functional parameters of *D. bulbifera* flours cv *Dougou-won* but they decreased others. The
381 presence of good degree of the absorption capacity of these oils can be suggested the presence of
382 good lipophilic components which could be adapted to production of sauces, soup and cakes. The
383 steaming and cooking on embers have been found to give good functional properties which can be
384 high importance in food manufacturing industries. However steaming ameliorated better physico-
385 functional parameters of *Dioscorea bulbifera* flours cv *Dougou-won* than cooking on embers.

386

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