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3 **Modelling the Condensed Water Discharge Rate**

4 **in an Air Conditional System in South West,**

5 **Nigeria**

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ABSTRACT:

Aims: This work is aimed at developing an empirical model for predicting condensed water discharge rate in an air conditional system, most especially in Nigerian offices.

Study Design: Quantitative study. Relevant data on condensate discharge rate was collected.

Place and Duration of Study: An office located within the School of Engineering and Engineering Technology Building of the Federal University of Technology, Akure, Ondo State, Nigeria, between November 2015 to April 2016.

Methodology: The method used consists of data collection and readings such as condensate volume, dry bulb temperature, relative humidity, sensible heat ratio, and dew point temperatures. A split type air-conditioning unit with a cooling capacity of 2500 W, using refrigerant and rated air flow rate of 400 m³/hr was used to determine the amount of condensate rate.

Results: The result of six-month data collected showed that a total of 528 L of condensed water was collected at the split type air conditional unit. The highest condensate discharge rate of 1.07 L/hr was recorded on 6th and 7th April 2016. The coefficient of determination, R², obtained for first, second and third order multiple linear regression model were 0.964, 0.9793, and 0.9803 respectively. The developed multiple linear regression model was used to compare the experimental and predicted values of the condensate from the air conditional unit used for the study.

Conclusion: The developed model offers ease of prediction and forecasting of the amount of condensate discharge rate. This study confirms that relative humidity, sensible heat ratio, dry bulb temperature, and dew point temperature are the most significant factors contributing to increase in condensate discharge rate.

Keywords: **Air condition**, regression model, reclaimed water, **forecasting**, modern building.

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14 **1. INTRODUCTION**

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16 The significance of using reclaimed water in air conditioning systems is a frequent feature of

17 certain urban infrastructure in some part of the world. The reclaimed water is referred to as

18 condensed water. Condensate is referred to as the water that settle on a cool surface

19 because the temperature of the surface is beneath the point at which moisture in the air
20 forms water droplets. The volume of the space, number of persons and their activity
21 determines the amount of outdoor air required and the amount of moisture in it. Condensed
22 water is a built-in by-product of building heating, ventilation, and air conditioning (HVAC)
23 systems formed from moisture in the air. It is high-grade water therefore, it can be collected
24 and utilized on-site with limited treatment. More specifically, condensed water come up in the
25 evaporator area of the air-conditional unit where evaporative cooling drives the heat
26 exchanger [1]. The air dehumidification on finned evaporator coils was solved, using an
27 approach that describe the surface efficiency to the enthalpy transformation of cooled moist
28 air [2]. According to [3], the occupancy action impact the fresh air ratio and the ratio may
29 differ from 100% fresh air in applications like a laundry room, and electrical room. The
30 utilization of high amounts of outside air, cooling load profile and 24 hours daily operation,
31 the cooling coils in the laboratory facilities can furnish a significant source of condensate
32 water [4]. The climate in Akure, Ondo State Nigeria is impacted mainly by the rain-bearing
33 southwest monsoon winds from the ocean and the dry northwest winds from the Sahara
34 Desert. Maximum daytime temperatures rarely exceed 34 °C and low as 22 °C, a mean
35 annual relative humidity of about 80% also characterize the climate [5]. Owing to the weather
36 condition in Akure, modelling the rate of discharge of condensed water in an air conditional
37 system is a good potential opportunity that needs to be studied. All buildings in the Federal
38 University of Technology, Akure are air conditioned with a variety of different equipment
39 being used. In the School of Engineering and Engineering Technology Building, mini-split
40 units and window units are used. In any air conditioning system operating with high outside
41 dew point temperatures, there will be a formation of condensed water generated in the fan
42 coils that must be disposed or diverted out of the building. The formed condensed water
43 from air conditioning units is an often overlooked source of freshwater. The consequent build
44 up can provide a large amount of freshwater that can be used to balance the use of potable
45 water. In most buildings, this condensate is often sent to an open ground which can be a
46 route to condensate discharge piping to the nearest sanitary drain. The evaluation of
47 condensate by-product for big structures during hot season differ between 0.1 to 0.3 L/kW
48 for every hour the cooling system worked. It was mentioned that for those designing
49 buildings in hot and humid climates, maximum condensate output during summer months
50 could be almost between 6 to 7 ml/s/1000 m² of the cooled area [6]. The measure of
51 condensate water basically dependent on local climate, heating, ventilation and air-
52 conditioning design, operation of the building, dry bulb temperature, relative humidity,
53 sensible heat ratio and dew point etc. A report by [7] shows that amount of condensed water
54 can range from 11 to 38 Litres/day per 92.9 m² of air-conditioned space. Another study by
55 [8], provided an estimate for typical condensate production in large buildings during summer
56 months in San Antonio as 0.378 to 1.135 L/h of water per ton of cooling. [9] described that
57 big volume of low-temperature condensate water can be collected during dehumidification
58 process in the air conditioning systems and employed in the commercial buildings having a
59 big cooling capacity plant. [10] developed a prediction modelling technique for a dedicated
60 outdoor air handling unit with enthalpy wheel energy recovery and also condensate
61 production in three locations in Texas; San Antonio, Houston, and Dallas/Fort Worth. [11]
62 highlighted that a forecasting model could be used to appraise the condensed water
63 harvested for a retrofit. Investigating sustainability issues associated with the collection,
64 storage and modelling of condensate water from selected air conditioning equipment for an
65 institutional building sited on the Education City Campus in Doha, Qatar were enhanced by
66 [12]. The usefulness of using condensate as an added source of water and also the impact
67 of climate condition and space occupancy on the volume of condensate generated were
68 investigated by [13].

69 International building codes, ordinances, and standard that accompanies the design and
70 pursuance of water-conserving practices, with the idea of assessing condensate collection
71 and safeguarding human health and safety is described by [14]. According to [15], air

conditioner condensate can be categorized under the description of alternative on-site sources of water and the word “reclaimed water” is only applicable in the impression of municipal reclaimed water. The temperature, humidity and condensates data collected in various locations mentioned in the available literature cannot be used directly in Nigeria because of environmental conditions. A split type air-conditioning unit with a cooling capacity of 2500 W, using refrigerant and rated air flow rate of 400 m³/hr was used to determine the amount of condensate rate. An empirical model was developed to compare the experimental and predicted values of the condensate from the air conditional unit used for the study. The objective of this study is to collect the weather data and condensate from the air-conditioning unit, develop an empirical model to determine the rate of condensate and finally validate the empirical model for the purpose of forecasting the amount of condensate at specific environmental conditions in south west Nigeria.

2. MATERIAL AND METHODS

2.1 Materials

The equipment used is an existing split type air-conditional unit with a cooling capacity of 2500 W, with refrigerant R-22 was employed. Graduated measuring cylinder (500 ml), indoor/outdoor thermo-hygrometer (temperature measuring range: -10 °C to 70 °C, humidity measuring range: 20% to 90% and outside sensor with 3 meters cable). These were bought at Pascal Delson Scientific Limited, Akure. While the collector (25 litres) and drain pipe (using 25 mm PVC adaptor) were purchased in King's Local market, Ondo State.

2.2 Selection of Environment

The facility chosen for this study was the School of Engineering and Engineering Technology Building which is a two storey, concrete construction building consisting of five classrooms, ten laboratories, and eighty-three offices. It is a typical campus facility with heavy use during the day with activity closing by 4 pm in the evening. The air conditioning and ventilation for this building is supplied through eighty-three separate air conditioning units (window and split type) which are all wall mounted. Condensate removal system for this building showed that condensate discharge at each unit was routed via external piping from the air-conditioning unit to an open ground. An office located on the ground floor of the facility was selected for this study. The office selected can accommodate at least four people; the volume of the office selected was 33.8 m³.

2.3 Experimental Procedure

The performance of the indoor and outdoor unit of the split air-conditioning system was tested if it is working according to design capacity and the nominal cooling rating. After the split indoor and outdoor air-conditioning unit had been completely tested, 25-litre container (as a collector) was connected to the drain pipe which is sized assuming a gravity-driven flow. Drain pipe must be greater than or equal to ¾-inch internal diameter and must not decrease in size. The drain line was sized in accordance with the required standard. Care was taken to ensure continuous horizontal slope along the discharge path by proper installation of pipe joints to avoid collection of condensates along the discharge path. The drain pipe was then connected to 25 mm PVC adaptor and positioned under the outdoor unit. The condensate collection apparatus was incorporated with minimum impact on the existing facility and the opening at the drain level was capped so that the pipe would fill with condensate water from the split air-conditioning system installed for examination. As soon as the condensate level reached the new drain pipe, it was directed to the 25 liters container.

124 The indoor and outdoor temperature, as well as its relative humidity were measured using
 125 thermo-hygrometer. The relative humidity measurement accuracy of the device was $\pm 3.5\%$
 126 from 20% to 90% and resolution of 0.1%. The temperature measurement range of the device
 127 was $-10\text{ }^{\circ}\text{C}$ to $+70\text{ }^{\circ}\text{C}$, resolution 0.1° . As the collector was filled to a given level, for a period
 128 of an hour, the condensate reading was collected using a measuring cylinder (500 ml) in
 129 relation to the changes in the weather parameters. This procedure was repeated on an
 130 hourly basis for a period of 8hrs per day from Monday to Friday.

131 2.4 Data Collection and Analysis

132 The data collected from the research were analysed using psychrometric chart and Microsoft
 133 excel to calculate the condensate production rate given hourly weather conditions for a
 134 period of November 2015 to April 2016. The analysis helps to determine the amount of
 135 condensed water that can be collected in six months period from the split air conditioning
 136 unit with a cooling capacity of 2500 W. The weekly average indoor condition was $23\text{ }^{\circ}\text{C}$ and
 137 55% relative humidity, which fall within the comfort zone air condition. Although the weekly
 138 average indoor condition changes for the month of December 2015 through February 2016
 139 to $22\text{ }^{\circ}\text{C}$ and 41% relative humidity. The dew point temperature range varies from $13\text{ }^{\circ}\text{C}$ to 25
 140 $^{\circ}\text{C}$. The surface temperature of the coil was between the range of $10\text{ }^{\circ}\text{C}$ - $12\text{ }^{\circ}\text{C}$, the room
 141 sensible heat factor for the office space varies from 0.55-0.85. The mass rate of condensed
 142 water is calculated from the relative humidity change between the inlet and exit states. Since
 143 the mass of the condensed water determined is from the air conditional, the mass flow of dry
 144 air was determined using the relationship in equations (1) and (2).

$$147 \dot{m}_w = \dot{m}_d(W_3 - W_4) \quad (1)$$

$$148 \dot{m}_d = \frac{\dot{m}_w}{(W_3 - W_4)} \quad (2)$$

149 where, \dot{m}_w is mass flow of condensed water, per unit time (kg/hr.); \dot{m}_d is mass flow of
 150 dehumidified air, per unit time (kg/hr., kg/min, kg/s); and $(W_3 - W_4)$ is the differences between
 151 the moisture contents at mixed conditions (inlet of the coil) and the air supplied to the
 152 cooling coil, kg/kg_(air).

153 The total sensible and latent heat handled by the refrigerating equipment of the air-
 154 conditioning system is determined using equations (3) and (4) respectively.

$$155 Q_{TSH} = C_{pm} \dot{m}_d (t_{d3} - t_{d4}) \quad (3)$$

156 where, Q_{TSH} is Total sensible heat (kJ); \dot{m}_d is the Mass flow of dehumidified air, per unit time
 157 (kg/hr.); $(t_{d3} - t_{d4})$ is Differences between the air been cooled at different temperatures at
 158 the evaporator, K and C_{pm} , Humid specific heat (kJ/kgk).

$$159 Q_{TLH} = \dot{m}_d h_{fg} (W_3 - W_4) \quad (4)$$

160 where, Q_{TLH} is Total latent heat (kJ); \dot{m}_d is the Mass flow of dehumidified air, per unit time
 161 (kg/hr.); $(W_3 - W_4)$ is differences between the moisture contents at mixed conditions (inlet of
 162 the coil) and the air supplied to the cooling coil, kg/kg_(air); and h_{fg} is the Latent heat of
 163 vapourization (kJ/kg).

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174 **2.5 Formulation of the Model**

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176 The formulation of the model to predict the condensate discharge rate begins with the
177 identification of the contributory factors that either enhance or inhibit the formation of
178 condensate in air conditioning system used to regulate the thermal comfort of a particular
179 space. Some of the factors identified and used in the formulation of the model include
180 sensible heat ratio (SHR), outside temperature (T), dew point (DP), relative humidity (RH),
181 and volume of air-conditioned space (V_{space}). Hence, the rate of condensate discharge is a
182 function of all these identified factors which is mathematically expressed in equation (5) as:

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184 Rate of Condensate discharge, $CDR = f(\text{SHR}, T, DP, RH, V_{space})$ (5)

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186 The simplest form of an empirical model that can be developed from the factors to make a
187 numerical prediction of the condensate discharge rate is a first order multiple regression
188 model otherwise called multiple linear regression model. This model is generally expressed
189 as equation (6).

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191 $y = \beta_0 + \beta_1x_1 + \beta_2x_2 + \beta_3x_3 + \beta_4x_4$ (6)

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193 where; y represents the rate of condensate discharge (l/hr), ($\beta_0, \beta_1, \beta_2, \beta_3, \beta_4$) are the
194 regression coefficients and (x_1, x_2, x_3, x_4) represent relative humidity (%), outdoor
195 temperature ($^{\circ}\text{C}$), sensible heat ratio and dew point ($^{\circ}\text{C}$) respectively, which are the factors
196 considered in this study. It is noteworthy that the volume of space air conditioned remains
197 constant throughout the experimental period. In equation (6), there are five (5) regression
198 coefficients to be determined, hence five (5) set of equations, to be solved simultaneously to
199 determine the coefficients, needs to be developed. Based on the data obtained from the
200 experiment, the set of equations can be obtained from the following mathematical
201 expression as equation (7).

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203 $\beta_0 \sum_{i=1}^n (x_i) + \beta_1 \sum_{i=1}^n (x_1x_2) + \beta_2 \sum_{i=1}^n (x_2x_3) + \beta_3 \sum_{i=1}^n (x_3x_4) + \beta_4 \sum_{i=1}^n (x_4^2) = \sum_{i=1}^n (x_4y)$ (7)

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205 Where; n is the number of observations made over the period of experiment i.e. November,
206 2015 – April, 2016. The values of the factors considered were collected and the condensate
207 discharge rate for each day was obtained by dividing the total volume of condensate
208 collected daily by the duration over which it was collected, i.e. eight (8) hours. The adequacy
209 of this model is accessed by examining the value of the coefficient of determination, R^2 ,
210 which indicate the variability in the data employed. Thus, formulating the set of equations as
211 shown in equation (7), and solving simultaneously, the values of the coefficients were
212 obtained for the first order multiple regression model. These values are:

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213 $\beta_0 = -2.087, \beta_1 = 0.0033, \beta_2 = 0.02074, \beta_3 = 2.230,$ and $\beta_4 = 0.01145$
214 Therefore, the fitted first order regression equation for the condensate discharge rate is
215 given in equation (8):

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217 $y = -2.087 + 0.0033x_1 + 0.02074x_2 + 2.23x_3 + 0.01145x_4$ (8)

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219 The coefficient of determination, R^2 , obtained for this model is 0.964. This makes the model
220 to be considered as a good fit to predict the rate of condensate discharge. However, a model
221 with better fit can be obtained by considering the formulation of a second order multiple
222 regression equation.

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223 The fitted second order regression equation obtained from the experimental observations
224 made over the period of November, 2015 – April, 2016 is given as equation (9):

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226 $y = 6.45 + 0.476x_1 - 0.328x_2 - 7.04x_3 - 0.127x_4 - 0.000152x_1^2 +$ (9)

$$0.00454x_1^2 - 0.06x_2^2 - 0.00012x_3^2 - 0.0018x_1x_2 + 0.00355x_1x_3 - 0.00004x_1x_4 + 0.16x_2x_3 + 0.00299x_2x_4 + 0.145x_3x_4$$

The coefficient of determination, R^2 , of the second order multiple regression model is 0.9793, which is greater than the value of the first order multiple regression model. Thus, the second order model is considered as a better fit with higher prediction adequacy. It can be deduced that as the degree of model equation increases, the greater the accuracy and adequacy of the model would be. The third order regression equation was obtained which consists of the cubic terms, quadratic terms and all the possible interaction terms for the factors considered.

The fitted third order regression equation obtained is given as equation (10):

$$y = 4.8 + 0.0227x_1 - 0.87x_2 + 23.3x_3 - 0.125x_4 + 0.001024x_1^2 + 0.025x_2^2 - 44.3x_3^2 - 0.0044x_4^2 - 0.00211x_1x_2 + 0.0144x_1x_3 - 0.00051x_1x_4 + 0.148x_2x_3 + 0.00491x_2x_4 + 0.163x_3x_4 - 0.00007x_1^3 - 0.00026x_2^3 + 21.7x_3^3 + 0.000065x_4^3 \quad (10)$$

The coefficient of determination, R^2 , of the third order multiple regression model is 0.9803, which is greater than the value of that of the second order multiple regression model. The correlation coefficient, R , is obtained as 0.9916, which made the third order model to be considered as the best model to predict condensate discharge rate.

3. RESULTS AND DISCUSSION

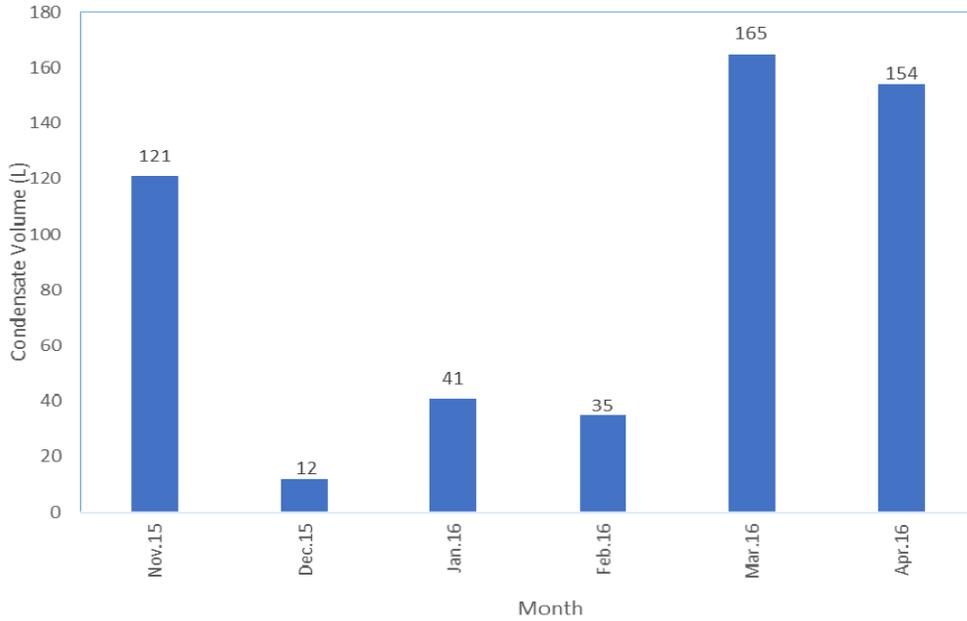
3.1 Total Condensate Volume

The results presented here spanned a period of six months (November 2015 through April 2016) and the condensate water data collected is from Monday to Friday within the working hours, that is, from 8 am to 4 pm. The result showed that over the six month period, a total of 528 Litres of condensed water was collected from split air conditional unit of the office used for the study. This figure indicates the amount of reclaimed water source that is not in use. Higher condensed water volumes were collected during the months of November, March and April. Comparatively, lower condensate water volumes were collected during the months of December, January and February. As the average relative humidity increased, there was a corresponding increase in the amount of condensate collected. The total volume of condensate water produced per month in the office selected for the study is shown in Fig. 1.

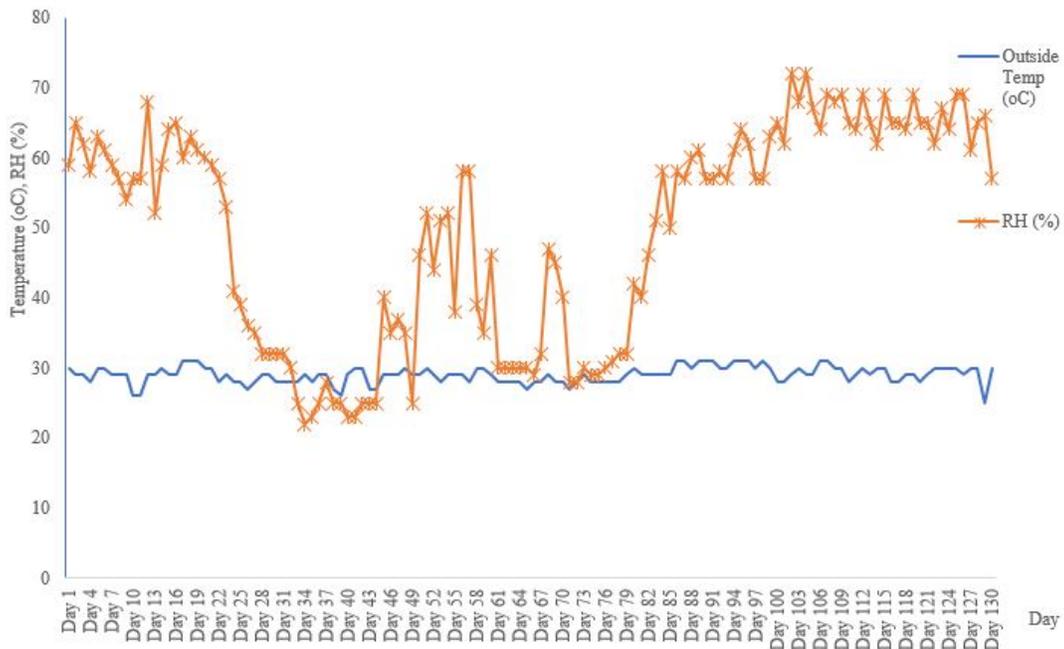
3.2 The Relative Humidity and Outside Dry Bulb Temperature against the Number of Days

The value of the temperature can be described as dry bulb temperature of the air which maintains the mean value of 30 °C over the period of the days inspected. According to Fig. 2, the minimum temperature recorded was 25 °C on day 129 (28th - 04 - 2016) while the maximum temperature of 31 °C was recorded on days 17th to 19th respectively (24th to 26th - 11 - 2016). From Fig. 2, it can be inferred that the temperatures of the air vary over the range of 6 °C between days 1 to day 130, over the period of data inspections. The result of the relative humidity, RH, for the numbers of days considered showed wide range of variations with the average value 55% between the period considered. The lowest RH obtained was 22% on day 34 (17/12/2015) and maximum value of RH was 72% which was recorded on days 102 and 104 respectively (22nd and 24th /03/2016). The low value of RH is an indication of the high amount mass of saturated air over this period and low amount mass of water vapour present in unit mass of air at this period, while the high amount of RH would

278 have been resulted from the low amount of mass of saturated air and amount of mass of
 279 water vapour present in a unit amount of air. Fig. 2. shows the plot of the relative humidity
 280 and outside dry bulb temperature against the number of different days the experiment was
 281 carried out respectively.



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 283 **Fig. 1. Condensate volume from November 2015 through April 2016**



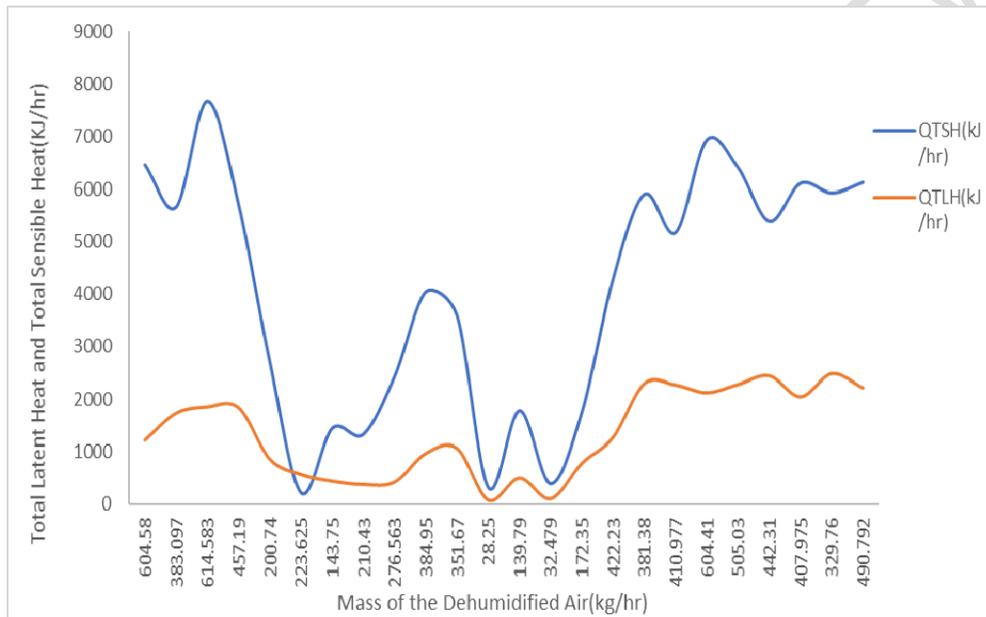
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 305 **Fig. 2. The plot of relative humidity and outside dry bulb temperature against the**
 306 **number of days**

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3.3 Mass of the Dehumidified Air with the Total Latent Heat and Total Sensible Heat

The weekly result of the mass of dehumidified air, total latent heat and total sensible heat handled by the refrigerating equipment of the air-conditioning system is shown in Fig. 3. During the dehumidification process, the sensible heat transfers by convection from the air to the surface, and the latent heat transfer occurs because of the condensation on the surface. It was observed that the sensible heat adds more heat to the moist air in order to increase its temperature to form moisture on the coil than the latent heat. At a point in Fig. 3, the latent heat appreciates over the sensible heat and later decreases. The sensible and latent heat was high during the cooling season and low during harmattan because of low moisture found in conditioned space, moisture from human respiration, perspiration, and evaporation of moisture from clothing.

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Fig. 3. The total latent heat and total sensible heat against mass of the dehumidified air

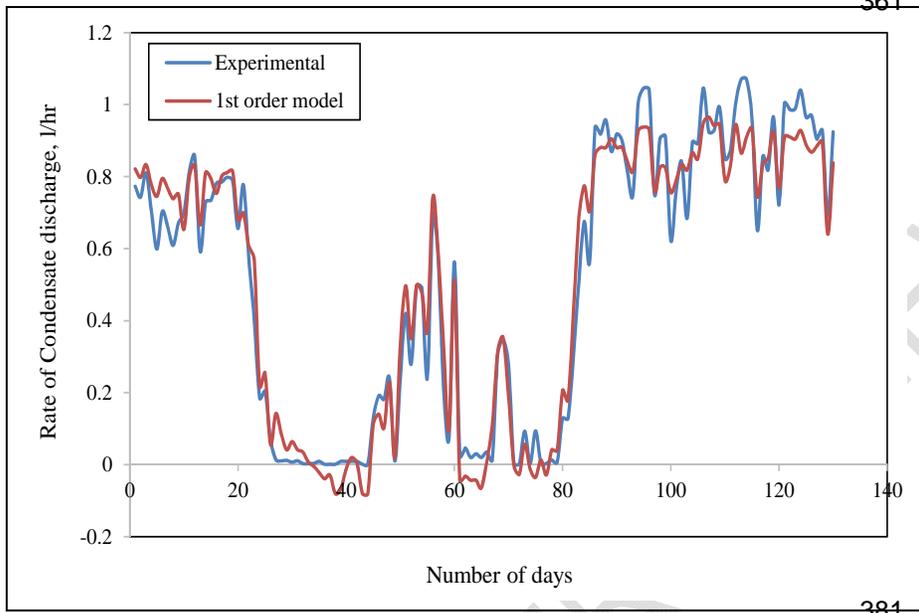
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3.4 Results of the Model Developed

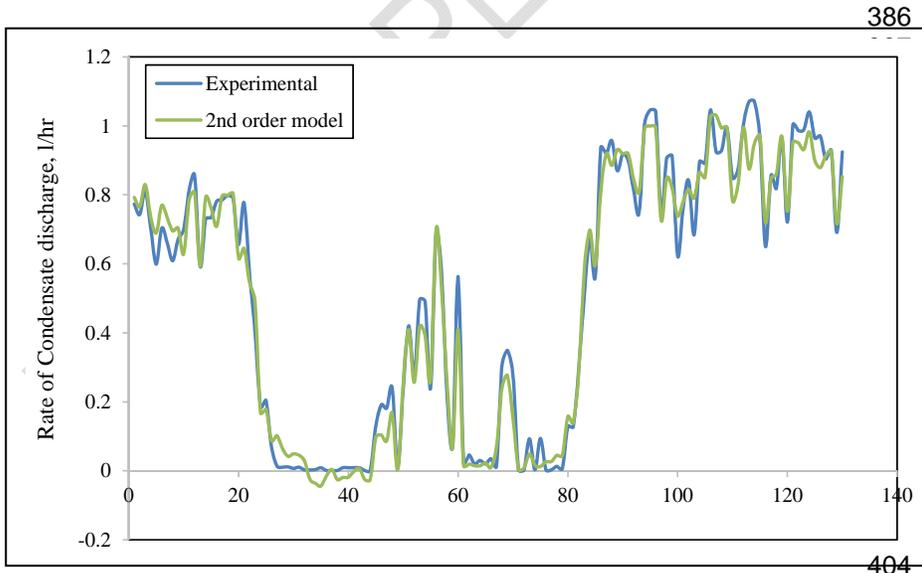
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In order to establish the reliability of the models as being capable of predicting the condensate discharge rate, the rate values obtained from the model based on the prevailing factor values, are compared to true experimental data to determine their percentage disparity. Fig. 4a - 4c shows the plot of the experimental values of the condensate discharge rate and the predicted values from the first order, second order and third order models respectively. As seen in Fig. 4b., the second order model predicted values almost relatively match with the experimental values of the condensate discharge. However, the model is limited to being able to give reliable prediction when there is drastic fluctuation in the condensate discharge and when the condensate discharge was near zero or zero as observed between 25 – 45 days of data collection. This was also observed in the behaviour of the first order model in Fig. 4a. The third order model in Fig. 4c seems to be best appropriate as it can predict the intensification of the water, where there are zero values when compared with the

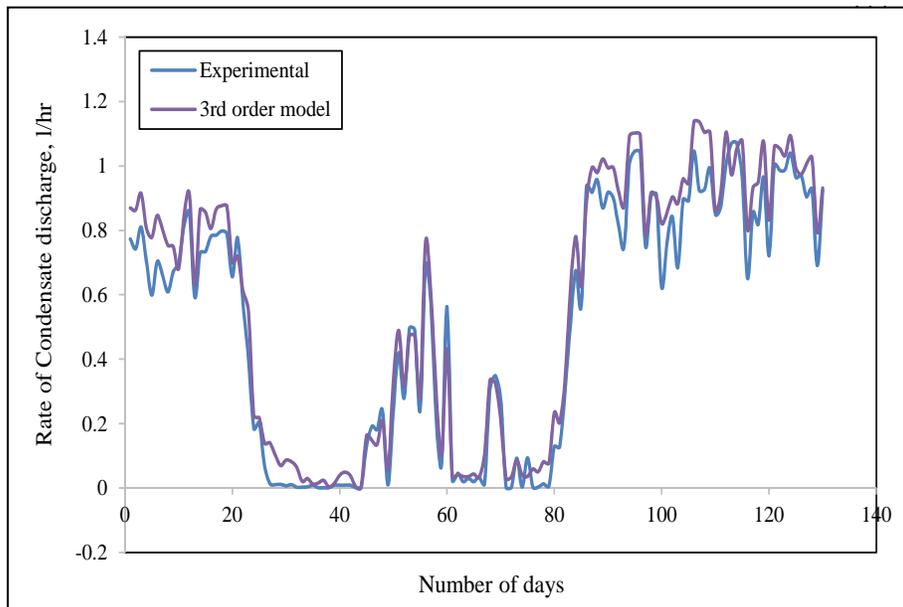
357 experimental values of the condensate discharge. The correlation of determination for the
358 third order model is higher than that of the first and second order, the third order model is
359 considered in this work as the best option to predict the rate of condensate discharge from
360 air conditioning systems.



382 **Fig. 4a.** Comparison between experimental and 1st order model value of condensate
383 rate
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405 **Fig. 4b.** Comparison between experimental and 2nd order model value of condensate
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432 **Fig. 4c. Comparison between experimental and 3rd order model value of condensate**
 433 **rate**

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3.5 Model Validation

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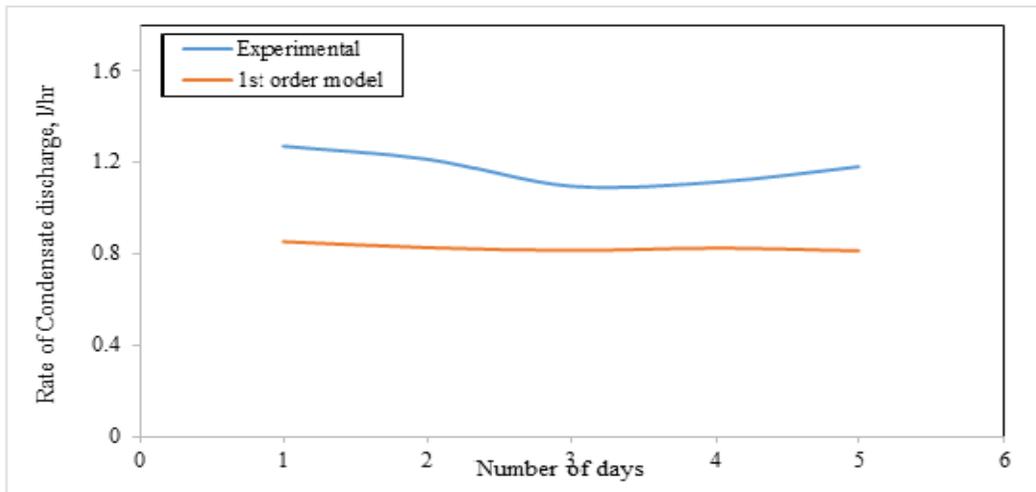
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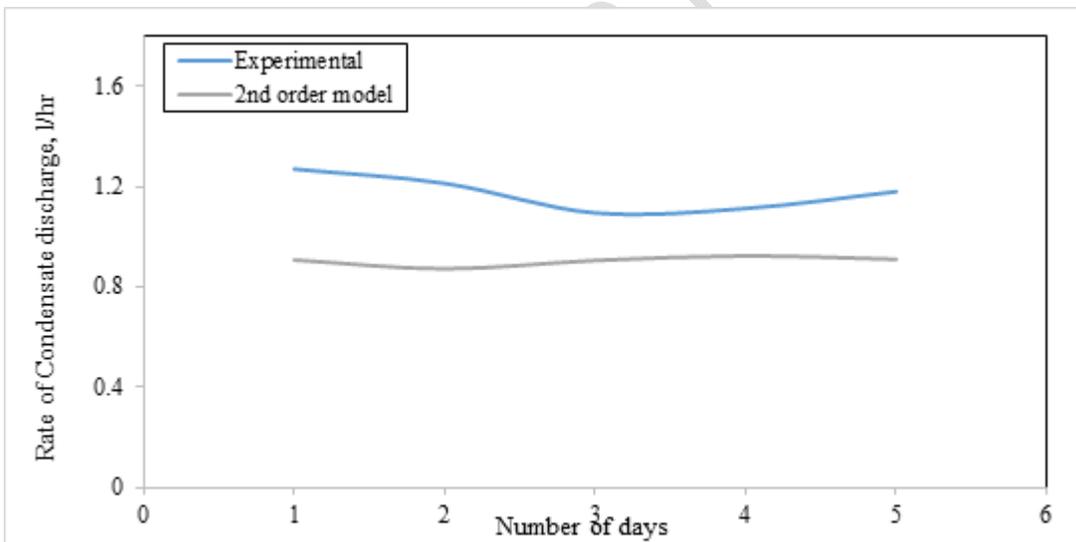
Table 1. The data obtained for September 19th - 23rd

DATE	X ₁ (%)	X ₂ (°C)	X ₃	X ₄ (°C)	Experimental	1st order model	2nd order model	3rd order model
19/09/2016	77	27	0.84	22	1.270	0.85218	0.90756	0.99518
20/09/2016	76	27	0.83	22	1.213	0.82658	0.87219	0.96095
21/09/2016	75	27	0.83	23	1.095	0.83473	0.88464	0.96492
22/09/2016	78	27	0.83	23	1.113	0.84463	0.89751	0.96405
23/09/2016	78	26	0.83	22	1.180	0.81244	0.90975	0.98678



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Fig. 5a. The plot between experimental and 1st order model value of condensate rate



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Fig. 5b. The plot between experimental and 2nd order model value of condensate rate

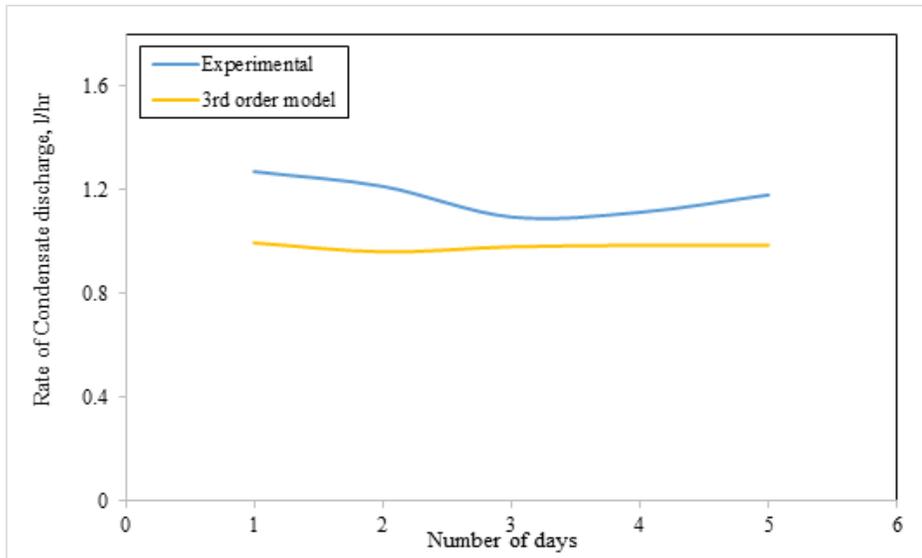


Fig. 5c. The plot between experimental and 3rd order model value of condensate rate

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473 Fig. 5a - 5c shows the plot of the experimental values of the condensate discharge rate and
474 the predicted values from the first order, second order and third order models respectively.
475 The graphical presentation of the model predictions indicated that the third order model in
476 Fig. 5c seems to be best appropriate as its predicted values relatively close to the
477 experimental values of the condensate discharge. The first order model did not give a good
478 match with the experimental values obtained, but rather under-predict the values and the
479 second order model shows a little improvement but not too close to the experimental values.
480 The correlation of determination for the third order model is higher than that of the second
481 order, the third order model is considered in this month of September as the best option to
482 predict the rate of condensate discharge from air conditioning systems. In September, the
483 rainy season was still on, hence the relative humidity, RH, was high, ranging from (65 – 85)
484 %, the outdoor temperature ranges from (24 – 30) °C, the Sensible Heat Ratio, SHR, was
485 also high (0.83 – 0.85) and the dew point, DP, was high ranging from (20 – 23) °C. During
486 this period, the condensate discharge rate, CDR, was high, ranging from (0.9 – 1.27) L/hr.

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3.6 Discussion

490 The regression analysis of data collected during the month of the study showed significant
491 improvement in accuracy of the model in predicting the condensate production. The study is
492 in line with [10] and [11] that usage of a prediction model technique could be used to
493 estimate the condensed water collected for an air handling unit. The adequacy of this model
494 is accessed by examining the value of the coefficient of determination, R^2 , which indicate the
495 variability in the data employed. The coefficient of determination, R^2 , of the first, second and
496 third order are 0.964, 0.9793, 0.9803 respectively. The characteristics of the condensate
497 discharge rate over the period of 130 days, from November, 2015 – April, 2016, is a true
498 reflection of the seasonal variation in South west Nigeria. In November, the rainy season
499 was almost rounding off, hence the relative humidity, RH, was high, ranging from (52 – 68)
500 % between the 1st day (2nd November) – 21st day (30th November). The outdoor temperature
501 ranges from (26 – 31) °C, the Sensible Heat Ratio, SHR, was also high (0.76 – 0.85) and the
502 dew point, DP, was high ranging from (20 – 23) °C. In this period, the condensate discharge
503 rate, CDR, was high, ranging from (0.6 – 1) l/hr. However, this value decreases rapidly to

504 near zero l/hr in December. In December, harmattan, dry season sets in and RH drops to
505 (22 – 36) %, SHR decreases to (0.55 – 0.59) and DP decreases also to (12 – 17) °C. The
506 near zero CDR persisted from 1st Dec. 2015 (22nd day) – 4th Jan. 2016 (46th day).
507 In January, the dryness persisted, however CDR began to increase from near zero as at the
508 46th day to 0.689 l/hr on 18th Jan. (56th day) with RH (35 – 58) %, outdoor temperature (28 –
509 30) °C, SHR (0.55 – 0.8) and DP (17 – 22) °C; and thereafter nosedived to near zero CDR
510 towards the end of the month at the 61st day (25th January). In February, there have been
511 signs that the rainy season is approaching, though the dryness persisted until 18th February
512 (79th day) with RH (28 – 32) %, SHR (0.55 – 0.8), DP (12 – 13) °C, however there was
513 exception to 68 – 70th days (3rd – 5th Feb.), the CDR slightly increase to (0.28 – 0.35) l/hr
514 with improved RH (40 – 47)%, SHR (0.56 - 0.67) and DP (17 – 19) °C.
515 After the 79th day, as the month of March is approaching, there was a rapid increase in the
516 CDR. Since, the months of March and April were rainy season period, the RH, SHR and DP
517 have increased to between (57-72) %, (0.79 – 0.85) and (22 – 25) °C respectively with
518 outdoor temperature ranging from (25 – 31) °C. Thus, making the CDR recorded between
519 86th day (27th Feb.) – 130th day (29th April) to be in the range of (0.623 – 1.07) l/hr. Over the
520 period of experimental observation in this study, the highest condensate discharge rate of
521 1.07 l/hr is recorded on the 113th day (6th April) and 114th day (7th April) of 2016. In general,
522 the most significant factors contributing to increase in the rate of condensate discharge is
523 increase in RH, SHR and DP. The study agrees with the findings of [4] and [6], they confirm
524 that amount of condensate water largely dependent on local climate, heating, ventilation and
525 air-conditioning design, dry bulb temperature, relative humidity, and sensible heat ratio.
526

527 **4. CONCLUSION**

528
529 The study was carried out to develop an empirical model for predicting condensed water
530 discharge rate in an air conditional system in other to ascertain the volume of useful water
531 that is wasted, most especially in Nigerian offices. The analysis showed that over the six
532 month period of the 8 hours daily operation of the air conditioning unit, a total of 528 L of
533 condensed water was collected from the 2500 W split air conditioning unit of the office space
534 (33.8 m³) used for the study. The analysis of the data collected suggested a multiplying
535 factor for determining the amount of condensate production possible from such systems in
536 order to effectively use it for different purposes such as toilet flushing and as a distilled water
537 for laboratory uses. The regression model of the first, second and third order was developed
538 based on data collected from the period of November 2015 - April 2016. It can be deduced
539 that as the degree of model equation increases, the greater the accuracy and adequacy of
540 the model. The results of a correlation analysis for the model equations showed that dew
541 point temperature, sensible heat ratio, relative humidity have a strong correlation with the
542 hourly condensate production rate. This study shows that condensate from air conditioning
543 unit has a potential for water sustainability that should be tapped instead of leaving it to
544 simply drained off into the open grounds as waste and consequently disfiguring and
545 destroying the surface of the structure.
546

547 **5. RECOMMENDATIONS**

548 In promoting reclaimed water source and water sustainability in Nigeria, it is thereby
549 recommended that further research needs to be conducted on condensed water discharge
550 rate for two consecutive years to give a perfect scenario for water sustainability. Further
551 studies should also be done in other to detect more factors that can determine condensate
552 discharge rate from air-conditioning unit. The further studies can help to reduce the cost
553 being spent per month on water supply.

555

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558

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559

COMPETING INTERESTS

560

Authors have declared that no competing interests exist.

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