Monitoring the maturation of crambe seeds using Xray image analysis Bruno Antonio Lemos de Freitas¹, Tássia Fernanda Santos Neri Soares¹, André

Dantas de Medeiros^{1*}, José Geraldo de Araújo Ferreira Filho¹, Kamylla Calzolari Ferreira¹, Camila Andrade Fialho¹

¹Universidade Federal de Viçosa, Av. PH. Rolfs s/n, 36570000, Viçosa, MG, Brazil

ABSTRACT

••

1 2

3 4

5

6

7 8 9

11 12

10

The application of modern and efficient techniques to access seed physical and physiological information has contributed to new advances in the agricultural sector. The objective of this study was to evaluate morphometric parameters obtained from the X-Ray analysis using crambe seeds harvested at different maturation stages and to relate them to seed physiological potential. Seeds harvested at different maturation stages were evaluated using X-Ray test, germination, first germination count, germination speed index, root protrusion velocity and accelerated aging. The Principal Components Analysis was applied to data collected. The results demonstrated that the X-Ray analysis allowed to visualize internal morphology of crambe seeds. Differences between seeds harvested at different maturation levels were observed. Correlations between physical variables were verified, such as seed area with germination (r = 0.96). The use of X-Ray analysis combined with semi-automated analysis is efficient to differentiate crambe seeds in different maturation stages. The morphometric parameters are related to the physiological quality of crambe seeds.

13 14

15

Keywords: Crambe abyssinica Hochst, seed technology; image analysis; physiological quality.

16 1. INTRODUCTION

17

18 Improvement of image analysis algorithms combined with optical sensing technologies have a great 19 potential as efficient and promising methods in the field assessment for seed quality [1]. 20

Electromagnetic radiation based on image analysis in non-visible spectral bands, such as X-ray, has been featured for several applications in the agricultural field [2]. The principle of X-ray imaging technique is based on selective passage of radiation through the object, which reveals its internal density variations, so image data are acquired and analyzed to obtain internal structural information of the studied object [3].

26

Recent studies have demonstrated the efficiency of X-ray technique for application in various studies with seeds [4–7]. However, the radiographs analysis may be compromised when radiographic images are evaluated by human visual, since the process is slow and can generate interpretation errors [6]. Thus, the development of methodologies based on computer vision that make less subjective and more accurate analysis would contribute significantly to the seed area.

32

Crambe (*Crambe abyssinica* Hochst) is a rustic plant, adaptable to diverse soil and climatic conditions. Due to its high oil content in the seeds, crambe stands out as an important raw material in biodiesel production, chemical products and insulating fluids for electricity industry [8]. This crop is sexually propagated, therefore, the production of good quality seeds is essential to supply the market. Because of its ununiform fruiting, an important aspect that must be taken into

*Corresponding author: E-mail: medeiros.seeds@gmail.com Tel.: +55 31 994802414; Fax: +55 31 28992619 considered during seed production is to determinate the appropriate seed spot or interval. Thus,
 efficient monitoring of morphometric variables, such as level of seed filling and integrity of their
 internal tissues could help in decision making at the correct harvest time.

41

Therefore, the objective of this study was to evaluate morphometric parameters obtained from the X-ray analysis using crambe seeds harvested at different maturation stages and to relate them to seed physiological potential.

46 2. MATERIAL AND METHODS

48 **2.1 Location and characterization of seed**

49

56

The seeds were produced in the experimental field of "Universidade Federal de Viçosa", located in Minas Gerais, Brazil (20 ° 45'30.7 "S and 42 ° 52'15.8" W, altitude of 684 m), in 2018. The region climate is Cwb type, mesothermic humid with rainy summers and dry winters, according to Köppen classification. The soil in which the crop was cultivated was classified as Yellow Red Argisol type. Seeds were harvested at different maturation stages based on the external pericarp color as shown in Fig. 1.



57 58 59

Fig. 1. Criteria used to categorize seeds based on pericarp color.

The study analyses were conducted at the Seed Analysis and X-Ray Analysis Laboratories,
 both belonging to the Universidade Federal de Viçosa.

63 2.2 Physical and physiological quality assessment

64

The seeds of each maturation stage were submitted to the following physical and physiological analysis according to the tests described below:

67 68 2.2.1 Physical analysis

69 70 X-Ray test: to analyze the internal seed morphology, four replicates of 50 seeds for each maturation 71 stage were used. The seeds were fixed orderly on adhesive paper and then placed inside the Faxitron 72 digital X-ray equipment MX-20 (Faxitron X-ray Corp. Wheeling, IL, U.S.A). To generate the radiographic images, the equipment was configured to a exposure time of 10 seconds radiation, a 23 73 74 kV voltage, a focal length of 41.6 cm and a calibrated image contrast of 13917 (width) x 5374 (center). The digital images were generated and saved in a TIFF format and then analyzed as semi-automated 75 form using ImageJ[®] software according to methodology proposed by Medeiros et al. [6]. The area 76 variables (mm²), perimeter (mm), roundness, solidity, relative density (gray pixel¹) and integrated 77 density (gray mm² pixel⁻¹) were calculated for seed and embryo, as well as seed filling percentage. 78 79

80 2.2.2 Physiological analysis

81

82 Germination test: performed after obtaining the X-ray images, using same seeds and arranged in a 83 same way that they were X-rayed. For the test, Gerbox[®] transparent plastic boxes (11 x 11 x 3 cm) 84 were used, with two germination papers on its bottom, which were wetted with distilled water, using 85 the proportion of 2.5 times dry paper. Then, they were placed at temperatures of 25 ° C in a germination chamber. The evaluations were made according to the Rules for Seed Analysis [9] and
 the results recorded in germination percentage (normal seedlings).

88

First germination count: performed along with germination test, counting the seedlings normal number on the seventh day after assembling the test [9].

91

Germination speed index and Radicle protrusion speed: performed along with the germination test
 through daily counting of the normal seedlings and radicle protrusion, respectively, after sowing. The
 indexes were calculated using equation proposed by Maguire [10].

95

Accelerated aging test: seeds of each treatment were arranged in a single layer on a stainless steel
screen inside plastic boxes (11 x 11 x 3.5 cm), containing 40 ml of distilled water. These boxes were
then held at 41 ° C for 48 hours. Then, a germination test was performed, as previously described.
Evaluations were made five days after sowing and the results were expressed as normal seedlings
percentage [11].

101

102 2.3 Experimental Design and Statistical Analysis103

The experiment was conducted in a completely randomized design with four replicates. The data were submitted to analysis of variance, after verification of the normality assumptions and variances homogeneity, by the tests, Shapiro-Wilk and Bartlett, respectively. Lots means were compared by Tukey's test (p < 0.05) and submitted to Pearson's correlation analysis. The correlation significance was evaluated by the t test (p < 0.05). Data analysis was performed using statistical software R 3.5.2 [12]

- 110
- 111
- 112 113

3. RESULTS AND DISCUSSION

The X-ray equipment configurations used in this study were suitable for generating a good quality radiographic images. Seed exposure to 23kV radiation for 10 s allowed visualization of internal crambe seeds morphology and pericarp, empty cavities and embryo identification (Fig. 2).



- 118
- 119 120

Fig. 2. Radiographic images of crambe seeds

In a study carried out with <u>Acca sellowiana</u> [13], pepper [14], sesame seeds [15] and cashew achenes
[16], it was also noticed that using a voltage lower than 25 kV is sufficient to generate radiographic
images suitable for parameters analysis related to the internal seeds morphology.

Through a simple visual analysis of the analyst it was possible to identify poorly filled seeds or embryos with a low tissue density. However, semi-automated X-Ray analysis using ImageJ® software was performed, aiming to make this analysis process less subjective, fast and able to quantify nonperceptible variations with human eye, such as gray density. The semi-automated analysis variables are presented in Table 1.

- 130
- 131

132 133

134

Table 1. Morphometric and tissue density variables obtained from radiographs analysis of crambe seeds

Tractment	Aree	Dorimotor	Circularity	Colidity	Relative	Integrated	Fillnoon
rreatment	Alea	Penmeter	Circulanty	Solidity			Fillness
	mm ⁻	mm			gray pixel	gray pixel	%
				Seed			
Green	6.44 c	9.64 b	0.89 a	0.988 a	87.39 ab	571 b	45 a
Green-yellow	7.77 ab	10.82 a	0.84 abc	0.982 b	90.14 a	708 a	44 ab
Yellow	7.91 a	10.96 a	0.83 bc	0.982 b	83.54 ab	672 a	42 b
Golden	8.10 a	11.01 a	0.84 ab	0.983 b	81.93 b	671 a	39 c
Brown	7.15 b	10.77 a	0.79 c	0.978 c	67.64 c	495 b	35 d
Fc	19.14*	10.89*	9.06*	23.65*	27.58*	16.14*	67.64*
CV	4.16	3.23	2.81	0.15	4.04	7.03	2.38
				Embryo			
Green	2.92 bc	8.14 ab	0.56 b	0.941 bc	148.86 ab	439 b	-
Green-yellow	3.46 a	8.22 a	0.65 a	0.956 a	151.36 a	527 a	-
Yellow	3.41 a	8.26 a	0.64 ab	0.953 ab	146.5 ab	504 ab	-
Golden	3.25 ab	8.45 a	0.59 ab	0.943 b	149.49 ab	488 ab	-
Brown	2.56 c	7.57 b	0.56 b	0.929 c	140.12 b	361 c	-
Fc	17.77*	5.27*	4.84*	12.9*	3.78*	17.44*	-
CV	5.75	3.58	6.31	0.63	3.04	6.78	-
					- TOTAL (1997)		

* Significant by F test (p <0.05). Means followed by the same letter in the column did not differ by Tukey's test (p <0.05). Fc = F calculated. CV = coefficient of variation

138 It was observed that the morphometric parameters evaluated in the whole seed indicated that green 139 seeds had a smaller area and perimeter, with a greater circularity (not different from Green-yellow and 140 Golden seeds) and solidity (indicative of irregular borders). The embryo size ranged from 2.92 to 3.41 141 mm² on average, showing statistical differences between treatments. The others variables describing 142 whole seed and embryo size and shape also detected significant variations between treatments.

These variables related to morphometric characters have a great importance for breeding programs and may correlate with physiological attributes. In studies with broccoli, Abud et al. [4] observed that seeds area and circularity correlated significantly with seedlings length, indicating a possibility of using these variables to infer data on physiological quality.

148

For relative density parameter, it was observed that seeds harvested in brown stage had low gray levels, indicating less dense or more damaged tissues. This may be explained possibly because these seeds were exposed more time in the field, so that deterioration tended to be greater. The gray level in the embryo differed only Green-yellow from Brown seeds.

The whole seeds integrated density, obtained from the product between relative density and seed area, indicated that Green and Brown seeds showed no differences among them, but presented the lowest values in relation to the others treatments. However, when considering only the embryo, Brown seeds differed from the others lots, being characterized by lower value for this characteristic.

157

On the other hand, the seeds fillness indicated that Green seeds had a larger area occupied by the embryo, not differing from Green-yellow seeds. In general seed filliness decreased with the maturation advancement. This may be related to the higher water content contained in seeds with Green pericarp and less pericarp lignification. As the pericarp tends to become more rigid (increased lignin content) and the embryo loses water, thereby increasing empty cavity within the seed.

163 Studies carried out with Jiló (Solanum gilo) and papaya (Carica papaya) seeds, showed that the 164 radiographic images analyzed also allowed the evaluation of internal seed morphology at different 165 maturation stages, contributing to seed lots quality improvement and allowing to identificate seeds 166 with a greater potential to germinate [17,18].

167 The evaluation of physiological aspects is essential to determine the best time to harvest seeds, since 168 seed germination and vigor are the main beacons for selecting seeds according their quality. Table 2 169 shows the variables obtained with seed physiological characterization.

¹³⁷

170 171

172

Table 2. Physiological variables evaluated in crambe seeds with different maturation stages

Treatment	Germination %	First germination count	Germination speed index index	Radicle protrusion speed	Accelerated aging %
Green	14.5 c	8.5 c	0.81 c	1.37c	11.0
Green-yellow	26.0 abc	14.0 abc	1.42 bc	2.04 bc	11.0
Yellow	30.0 ab	22.5 ab	1.91 ab	2.63 b	12.0
Golden	35.5 a	23.0 a	2.20 a	3.87 a	16.5
Brown	20.0 bc	10.5 bc	1.15 bc	1.67 bc	10.0
F	9.29*	5.79*	10.27*	17.42*	0.62 ^{ns}
CV	21.44	35.62	23.4	20.37	53.43

¹⁷³ * Significant ^{ns} Non-significant by F test (p < 0.05). Means followed by the same letter in the column did 174 not differ by Tukey's test (p < 0.05). Fc = F calculated. CV = coefficient of variation

175

176 It is possible to observe that none of the treatments reached the minimum standard for crambe seeds 177 commercialization in Brazil, which is 60%. This low germination may have occurred due to fungus 178 contamination, since seeds were harvested and stored with a high humidity for 30 day period, without 179 fungal treatment. This was confirmed by a high sporulation degree seen during the experiment 180 conduction. However, the lots were accommodated under the same conditions, in other words, the 181 factor acted in a generalized way, thus allowing to make a comparison between treatments.

Even with low germination, it was still possible to identify differences between treatments for the majorities of physiological variables evaluated, except for accelerated aging test. In general, the Golden seeds showed the highest performance for most of variables, while seeds harvested with Green or Brown pericarp, mostly, achieved the lowest performance for these evaluated characteristics.

Fig. 3. shows the multivariate analysis of principal components. Component 1 comprised 52.5% of the variability contained in the data and component 2, 35.4%, explaining a total variation of 87.9%. Thus, it was possible to reduce from 18 dimensions to only two that explained a significant percentage of

190 observations.

191



Fig. 3. Biplot obtained by grouping the variables related to the physical and physiological seed characteristics of crambe seeds with different maturation levels

Perim. = perimeter, Circ. = circularity, Solid. = solidity, RD = relative density, ID = integrated density, G = germination, FCG = first germination count, GSI = germination speed index, RP = radicle protrusion speed, AA = Accelerated aging

It was observed that seeds harvested with gold and yellow pericarp staining were close to the vectors of physiological quality (e.g. germination, first germination count, germination speed index and accelerated aging), indicating that seeds of these groups presented higher physiological potential, since each vector points to the direction in which the characteristic value has the maximum increase through the ordering diagram. In contrast, green and brown seeds were distant and opposite to vectors of physiological quality, confirming the lower physiological potential of these treatments.

In addition, it was observed that some physical variables, such as area and perimeter, showed
 significant correlations with germination (r = 0.96, 0.83), as well as with other physiological attributes.
 Medeiros et al. [6] in their research with leucine seeds, found strong correlations between
 morphometric parameters perimeter and circularity with physiological attributes, the higher the
 perimeter and the lower the circularity, the greater the germination and vigor of the seeds.

211 In view of the presented results, it was demonstrated that the proposed methodology is efficient to 212 monitor the maturation of crambe seeds, providing a fast and reliable information on morphometric 213 characters, being a highly applicable tool. However, further research needs to be done to fully validate 214 the methodology and to relate physically to physiological parameters more safely.

216 4. CONCLUSION

217

223

215

The use of X-ray analysis combined with the semi-automated analysis is efficient to differentiate crambe seeds with different stages of maturation. The morphometric parameters are related to the physiological quality of crambe seeds.

222 **REFERENCES**

- Huang M, Wang QG, Zhu QB, Qin JW, Huang G. Review of seed quality and safety tests using optical sensing technologies. Seed Science and Technology. 2015;43(3):337–66. Available from: http://dx.doi.org/10.15258/sst.2015.43.3.16
- Mathanker SK, Weckler PR, Bowser TJ. X-Ray Applications in Food and Agriculture: A
 Review. Transactions of the ASABE. 2013;56(3):1227–39. Available from:

193 194

195

196

197 198

199

- http://dx.doi.org/10.13031/trans.56.9785
 3. Mahajan S, Das A, Sardana HK. Image acquisition techniques for assessment of legume quality. Trends in Food Science & Technology. 2015;42(2):116–33. Available from: http://dx.doi.org/10.1016/j.tifs.2015.01.001
- Abud HF, Cicero SM, Gomes Junior FG. Radiographic images and relationship of the internal morphology and physiological potential of broccoli seeds. Acta Scientiarum Agronomy.
 2018;40(1):1–9. Available from: http://dx.doi.org/10.4025/actasciagron.v40i1.34950
- Arruda N, Cicero SM, Guilhien Gomes-Junior F. Radiographic analysis to assess the seed structure of Crotalaria juncea L. Journal of Seed Science. 2016;38(2):161–8. Available from: http://dx.doi.org/10.1590/2317-1545v38n2155116
- Medeiros AD de, Araújo J de O, Zavala-León MJ, Silva LJ, Dias DCF dos S. Parameters
 based on x-ray images to assess the physical and physiological quality of Leucaena
 leucocephala seeds. Ciência e Agrotecnologia. 2018;42(6):643–52.
- Noronha BG de, Medeiros AD de, Pereira MD. AVALIAÇÃO DA QUALIDADE FISIOLÓGICA
 DE SEMENTES DE *Moringa oleifera* Lam. Ciência Florestal. 2018;28(1):393. Available from: http://dx.doi.org/10.5902/1980509831615
- 245 8. Viana OH, Mercante E, de Andrade MG, Felipetto H, Cattani CEV, Bombarda FF, et al. 246 Potential of hyperspectral remote sensing to estimate the yield of a Crambe abyssinica Hochst Remote 247 crop. Journal of Applied Sensing. 2018;12(01):1. Available from: 248 http://dx.doi.org/10.1117/1.JRS.12.016023
- 249 9. Brasil. Regras para análise de sementes. Brasília, DF: MAPA/ACS; 2009. 399 p.
- Maguire JD. Speed of germination-aid selection and evaluation for seedling emergence and vigor. Crop Science. 1962;2:176–7.
- Leão ÉF, dos Santos JF, Barbosa RM, Vieira RD. Accelerated ageing as a vigour test for crambe (Crambe abyssinica) seeds. Australian Journal of Crop Science. 2016;10(05):660–5.
 Available from: http://dx.doi.org/10.21475/ajcs.2016.10.05.p7359
- R Core Team. R Development Core Team [Internet]. Vol. 55, R: A Language and Environment for Statistical Computing. 2018. p. 275–86. Available from: http://dx.doi.org/http://www.Rproject.org
- Silva VN, Sarmento MB, Silveira AC, Silva CS, Cicero SM. Avaliação da morfologia interna de sementes de Acca sellowiana O. Berg por meio de análise de imagens. Revista Brasileira de Fruticultura. 2013;35(4):1158–69. Available from: http://dx.doi.org/10.1590/S0100-29452013000400027
- Gagliardi B, Marcos-Filho J. Relationship between germination and bell pepper seed structure
 assessed by the X-ray test. Scientia Agricola. 2011;68(4):411–6. Available from: http://dx.doi.org/10.1590/S0103-90162011000400004
- Nogueira Filho FP, Oliveira AB, Pereira MS, Lopes MFQ, Silva RT. Effectivity of X-ray test to evaluate the physiological quality of sesame seeds due to fruits position at the plant. Revista Brasileira de Ciências Agrárias Brazilian Journal of Agricultural Sciences. 2017;12(4):435–40. Available from: http://dx.doi.org/10.5039/agraria.v12i4a5474
- Silva LA da, Sales JDF, Neves JMG, Santos HO dos, Silva GP. Radiographic image analysis
 of Anacardium othonianum Rizz (anacardiaceae) achenes subjected to desiccation. Acta
 Scientiarum Agronomy. 2017;39(2):235. Available from:
 http://dx.doi.org/10.4025/actasciagron.v39i2.32484
- Prado-Alves MV, Pinho ÉV de R Von, Santos HO dos, Prado-Alves GC, Carvalho MLM de,
 Bustamante F de O. Image analysis, quality and maturation of jiló (Solanum gilo) seeds.
 Agrociencia. 2018;52:267–78.
- 18. Dias MA, Dias DCF dos S, Junior FGG, Cícero SM. Morphological changes and quality of papaya seeds as correlated to their location within the fruit and ripening stages. Idesia (Arica).
 278 2014;32(1):27–34. Available from: http://dx.doi.org/10.4067/S0718-34292014000100004
- 279