

Original Research Article

Effect of the sowing speed on the distribution regularity of maize seeds

ABSTRACT

This work aimed to evaluate the influence of the sowing speed on the regularity of longitudinal distribution of maize seeds through a pneumatic metering seeder. The experimentation of 4 sowing speeds (4, 6, 8 and 10 km h⁻¹) was performed in randomized blocks design with four replicates. The parameters evaluated were the mean distance between plants, coefficient of variation of the distance between plants, percentage of acceptable, flawed and double spacings, precision index, plant stand, initial population, mean seed deposition depth, and coefficient of variation of the seed deposition depth. The increase in the operating speed linearly reduced the percentage of acceptable spacings, plant stand, initial population, and mean seed deposition depth. Conversely, it linearly increased the values of mean distance between plants, coefficient of variation of the distance between plants, percentage of double and flawed spacings, precision index, and coefficient of variation of the deposition depth. Therefore, the increase in the displacement speed of the tractor-seeder set reduced the regularity of the longitudinal distribution of the plants, as well as the sowing quality.

Keywords: Percentage of acceptable spacing, distance between plants, double spacing, flawed spacing, depth seeding.

1. INTRODUCTION

Maize (*Zea mays* L.) is a worldwide-cultivated crop, widely used for human consumption and employed in animal feeding. In 2018, the planted area in Brazil was equivalent to 17 million hectares, with production expectation of 91.7 million tons [1]. However, for the crop to express its productive potential during the cycle, sowing must be carried out correctly [2].

To obtain uniform plant stands, the metering mechanism must be appropriately regulated. Among the several types of seed metering devices, there are those of mechanical and pneumatic distribution. According to Rabbit [3], pneumatic seeders can work efficiently within the speed range of 6 to 8 km h⁻¹ what, on average, represents 40% more speed when compared to the flat disk mechanical seeder.

In seeders with a mechanical distribution system, the different displacement speeds influence seed field uniformity, increasing the occurrence of flawed and double spacings and reducing the acceptable spacings for maize [4].

Furthermore, irregularities in seed distribution might occasion a decrease in the final population [5]. By studying the maize crop, it was verified that the increase in the sowing speed resulted in a lower percentage of normal spacings and lower grain yield for the simple hybrid [6].

Generally, the regulation of the metering mechanisms and the adequate displacement speed are related to the obtaining of greater distribution regularity, and the seed metering is considered one of the main functions to be performed by every seeder.

Therefore, this work aimed to evaluate the influence of the sowing speed in the regularity of longitudinal distribution of maize seeds using a pneumatic metering seeder.

2. MATERIAL AND METHODS

2.1 Study area

The study was conducted in the Nadin Farm, located at 12°49'24" S latitude, 56°11'48" W longitude, and an average elevation of 390 m, in the district of Grosilândia (Lucas do Rio Verde), Mato Grosso state, Brazil. The soil of the experimental area was classified as dystrophic Red-Yellow Latosol, cultivated in a soybean-maize succession system for nearly 20 years.

The soil presented high fertility, with adequate pH (CaCl_2) value (5.4), and high contents of phosphorus (P) and potassium (K) (31.5 and 98 mg dm^{-3} , respectively), adequate values of calcium (Ca), magnesium (Mg), organic matter (O.M.), Cation Exchange Capacity (CTC), and base saturation (V%), and low aluminium saturation (m%) level. The physical characteristics of the soil in the experimental area were: 27.3% sand, 15.6% silt, and 57.1% clay.

The four treatments consisted of different operating speeds of the tractor-seeder set, namely 4, 6, 8 and 10 km h^{-1} . The experimental plots had dimensions of 9.9 m x 50 m (495 m^2). For the evaluations, usable areas of 24 m^2 were considered (9 lines of 6 m spaced 0,45m).

The experimental area was sowed on January 9, 2019, right after the soybean harvest in the area. A John Deere CCS 2122 seeder (2016's model) was employed, with 22 rows spaced 0.45 m with a VacuMeter™ pneumatic seed metering system, model ProMax40 of 40 holes (Figure 1). The adopted vacuum pressure was 10 psi in the larger turbine and 9 psi in the two smaller ones. The traction tractor employed was a New Holland T7 245, with 238 hp (242 cv) of engine power, 4x2 FWD (auxiliary front wheel drive) and GPS for aid in the operation. The adjustments adopted in the seeder were performed to provide a plant stand of 62 thousand plants per hectare, thus distributing 2.8 seeds per



meter of row.

Figure 1. Frontal, lateral and posterior views of the tractor-sowing system, used in sowing of corn

The fertilizer broadcast spreader employed was the Jan Lancer 12000, pulled by a New Holland T6.110 tractor, with 110 hp (112 cv) of engine power, 4x2 TDA (auxiliary front wheel drive) and GPS for aid in the operation. The sprayer employed for the application of the defensives was a self-propelled Jacto 2500 Plus sprayer, with a 2500-liter tank and 28-meter boom with 56 nozzles spaced 50 cm.

The employed maize hybrid was the MG652 PW, classified in the RC2 sieve, with minimal germination of 80% and purity of 99%, preferably recommended for the first plantings in high-fertility areas. This material possessed the PowerCore and Power Core Ultra biotechnologies, presenting four insecticidal proteins destined to the control of the main maize caterpillars. Its population recommendation for the second crop is from 60 to

62 thousand plants per hectare, according to the region and the sowing season. By adopting a 0.45 m spacing, the adequate plant stand corresponded to 2.78 plants per meter of row. The maize seeds were treated with the CropStar[®] insecticide (Imidacloprid+Thiodicarb) and the Vitavax Thiram 200 SC fungicide (Carboxine+Tiram) in the doses of 240 ml/ha and 100 ml/ha, respectively. The employed fertilizer was the 20-00-20 (N-P-K), in the dose of 330 kg ha⁻¹, performed in two applications, in VE and V3, both performed through broadcast spreading.

In the weeding of the area before planting, the Glyphosate active ingredient herbicide was employed (Roundup WG, 720 g kg⁻¹), in the dose of 1.25 kg ha⁻¹, along with the Atrazina Nortox 500 SC herbicide (Atrazine 500 g L⁻¹) in the dose of 3 liters ha⁻¹. For the control of the stinkbug, the following insecticides were employed: Acefato Nortox (Acephate 750 g L⁻¹) in the dose of 1 kg ha⁻¹ and 2 applications of Engeo (Cypermethrin 220 g L⁻¹ Tiamethoxam 110 g L⁻¹) in the dose of 0.3 liters ha⁻¹.

2.2 Data collection

The distance between plants was measured with the aid of a measuring tape, in 9 rows of 6 meters, located in the usable areas of each plot. Through these measurements, the percentages of the acceptable, double and flawed spacings were obtained, along with the mean distance between plants.

The coefficient of variation of the distance between plants was calculated ratio of the standard deviation of the distances between plants over the mean of the distance between plants. The higher was this value, the higher was the difference between the distances between plants.

The percentage of acceptable spacings was calculated by considering all spacings between plants, of 0.5 and 1.5 (50% error) times the mean spacing and 0.8 and 1.2 (20% error) times the mean spacing (MS). The obtained values that were outside this range were considered as flawed (above 1.5 times the MS) or double (under 0.5 times the MS) [7].

The precision index was determined by dividing the standard deviation of the normal spacing between plants by the reference distance – which each plant should possess for presenting the ideal plant stand – multiplying this value by 100.

The initial plant stand and the initial population were determined by the amount of plants found in each usable area, 7 days after sowing, by performing the proportion for the size of the usable area (24 m²).

The sowing depth was evaluated seven days after sowing through the measuring of the plant mesocotyl length, performed close to the soil surface until is lower extremity. In each usable area, the depth of ten plants was randomly evaluated, thus obtaining the mean depth.

2.3 Data analysis

The depth coefficient of variation was calculated by dividing the standard deviation of the depths by the mean of the depths, and the value was expressed in percentage. The higher this value was, the higher was the difference between depths.

The experimental design was a randomized block, with four replications. Treatments consisted of different displacement speeds (4, 6, 8 and 10 km h⁻¹). The data on parameters evaluated were subjected to regression analysis using the SISVAR statistical software [8].

3. RESULTS AND DISCUSSION

The effect of the treatments was assessed for all the variables considered. There was an increasing linear effect for the mean distance between plants, coefficient of variation of

the spacings, percentage of double and flawed spacings and the coefficient of variation of the seed deposition depth. For the percentage of acceptable spacings, plant stand, initial population and mean deposition depth, there was a decreasing linear effect.

Regarding the longitudinal distribution, the increase in the operating speed from 4 to 10 km h⁻¹ provided an increase of 8.62% in the mean distance between plants that represented an addition of 3.10 cm (Figure 2A). Conversely, there was a reduction of the percentage of acceptable spacings. Therefore, the increase in speed decreased the distribution regularity of the plants in the crop (Figure 2C). This may be confirmed by the increase in the coefficient of variation and in the percentage of double and flawed spacings, suggesting a quality loss at sowing (Figure 2B and D).

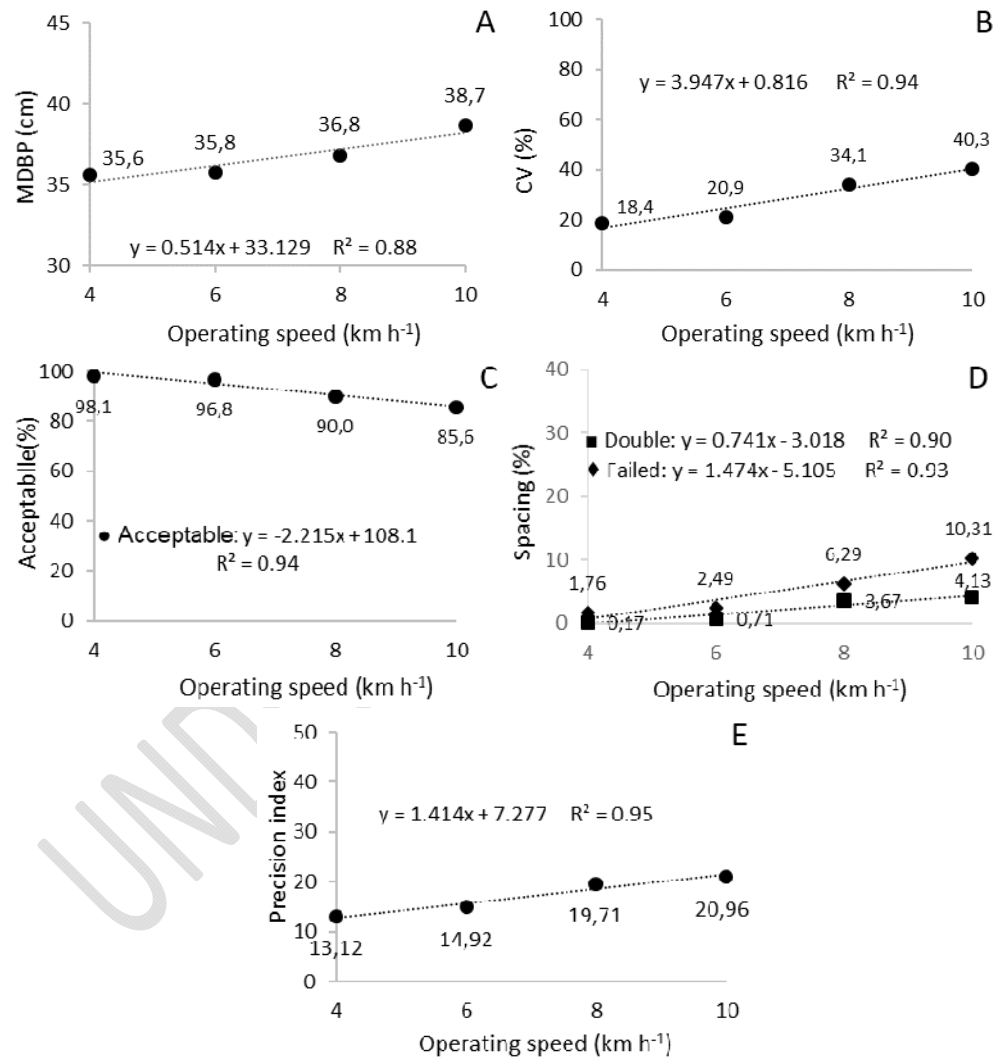


Figure 2. Mean distance between plants (ADBPP) (A), coefficient of variation (CV) of the distance between plants (B), percentage of acceptable spacings (C), percentage of flawed and double spacings (D) and precision index (E) after sowing in different displacement speeds of the seeder with vacuum distribution system

146 Similarly, for all speeds and densities tested, there was a reduction in the percentage of
 147 acceptable spacing and an increase in the number of failures, with an increase in the
 148 working speed for corn [9, 10].

149 In order to obtain more uniform sowings, the double and flawed spacings should be null
 150 or close to zero, with low coefficient of variation, and distance between plants with mean
 151 value next to the regulating distance (35.8 cm); however, several factors related to both
 152 the machine and soil, contribute to the occurrence of irregularities.

153 For the mean distance between plants, coefficient of variation, percentage of normal,
 154 double and flawed spacing and precision index, there was an effect of the treatment,
 155 suggesting that the displacement speed of the tractor-seeder set influenced the precision
 156 and the quality of the sowing. The coefficient of determination for the cited variables was
 157 high, with values above 0.88.

158 With regard to the precision index, an increase of 7.84% was observed. This variable is
 159 the ratio between the standard deviation of the normal spacings and the reference
 160 spacing. Therefore, higher indexes represent more dispersion in the spacings and,
 161 consequently, less irregularity. Consequently, the increase in the operating speed
 162 decreased the precision with which the seeds were deposited in the soil.

163 Studying plant distribution in the crop, some authors [11, 12, 13, 14, 15], found that the
 164 speed increase resulted in reduction of the sowing regularity. It was further confirmed
 165 that the lowest displacement speeds provided a lower coefficient of variation in seed
 166 distribution [11, 16, 17].

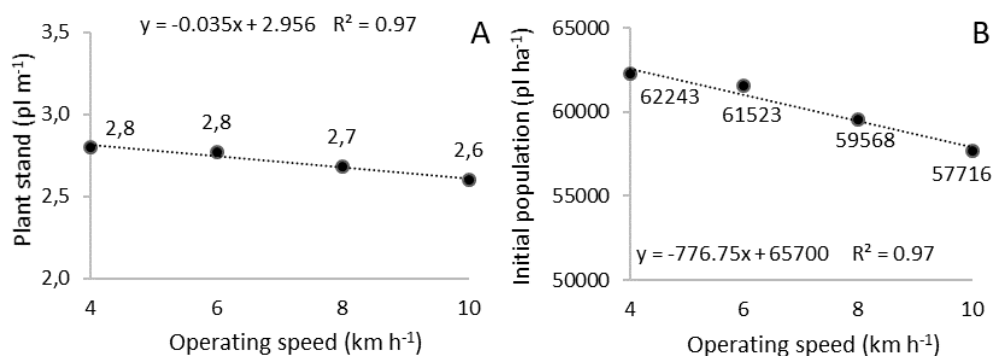
167 High displacement speeds resulted in an irregular filling of the alveoli, causing a
 168 reduction in the uniformity of seed deposition in the soil, what might be one of the factors
 169 that increase the percentage of flawed spacings and reduce the acceptable ones [18].

170 Studying beans, Silveira et al [19] observed that very small distance between plants can
 171 cause greater competition between them and reduce the yield per plant and per area. In
 172 contrast, greater distances between plants may mean reduction in yield per area since
 173 more empty spaces were left, giving to the weeds a chance to arise.

174 By comparing these values with the limits established for the percentage of acceptable
 175 spacings, it can be said that the values found in this research were within the desired
 176 range (> 90% of acceptable spacings), except for the speed of 10 km h⁻¹, in which the
 177 value found was 85.55% of acceptable spacings, that is, below the established limit [3].

178 According to Kings and Alonço [20], for speeds over 7.5 km h⁻¹ for the longitudinal
 179 distribution of seeds, both for the pneumatic and for the mechanical metering system of
 180 horizontal perforated plate, variation errors might occur due to the trajectory of the seed,
 181 from the liberation by the meter until reaching the soil, due to rolling and/or ricocheting of
 182 the seed in contact with the conductor tube and with the soil.

183 As to the plant stand and initial plant population, by comparing the treatments of 4 and
 184 10 km h⁻¹, there was a reduction of 0.2 plant m⁻¹ and 4527 plants ha⁻¹, respectively. A
 185 factor that contributed to the decrease in the plant stand and initial plant population was
 186 the gradual increase in the percentage of flawed spacings as a consequence of the
 187 increase in the displacement speed of the tractor-seeder set. Therefore, the higher is the
 188 number of flaws at sowing, the lower is the initial plant population (Figure 3A and B).



189 **Figure 3. Plant stand (A) and initial plant population (B) after sowing in different**
 190 **displacement speeds of the seeder with vacuum distribution system**

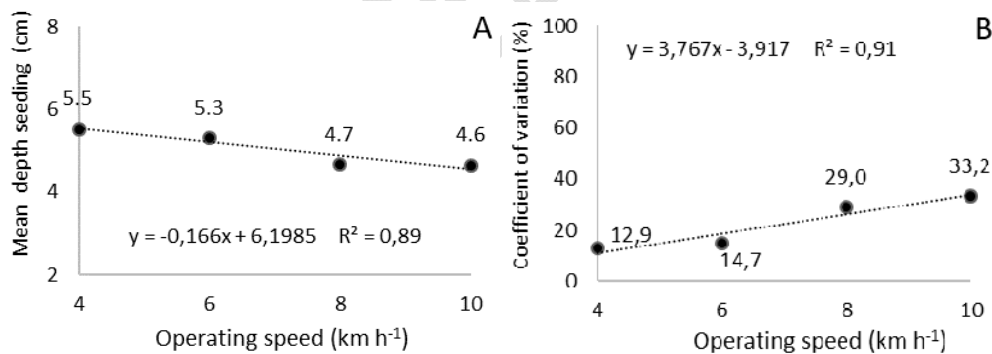
191 The flaws might be related to the non-filling of the disc alveolus or to the higher
 192 incidence of broken or damaged seeds. When in the presence of a high speed, due to
 193 the increase in the speed of the seed metering disk, mechanical shocks and abrasion
 194 might occur. Reason [21] affirms that the percentage of broken or damaged seeds
 195 increased by 13% when compared to the sowing speeds of 4 and 8 km h⁻¹, thus
 196 decreasing the initial population and the plant stand.

197 Studying corn, different answers can be found in the literature; for Silva et al [22] and
 198 Santos [23] a decrease in the plant stand occurs according to the increase in the
 199 operating speed. However, no effect of the speed on the initial and final plant stand was
 200 observed [14, 24, 25].

201 The seed metering regularity can present a maximum variation of 7% around the mean
 202 [3]. In this research, only the speed of 10 km h⁻¹ trespasses 7% compared to the other
 203 three (lower) displacement speeds whose initial populations had a regular level. In their
 204 work, Silva et al [22], also obtained variations lower than 7% in plant population for their
 205 treatments with different speeds.

206 By observing this criterion established by the authors, it can be said that only the speed
 207 of 10 km h⁻¹ exceeded the limit (7%) when all treatments are compared for the initial
 208 population. Casão Júnior et al [26] observed variations in plant population inferior to 7%
 209 for the different evaluated speeds.

210 Regarding the sowing depth, it was found that the rate of depth reduction in relation to
 211 the unitary increase in the speed (1 km h⁻¹) was 0.16 cm, with the coefficient of variation
 212 of the seed depth equivalent to 12.9 and 33.2% for the speeds of 4 and 10 km h⁻¹,
 213 respectively. Consequently, in the faster sowings, the seeds were laid nearer to the soil
 214 surface (Figure 4A and B).



215 **Figure 4. Seed deposition depth (A) and coefficient of variation (%) of the seed**
 216 **deposition depth (B) according to the sowing speed**

217 A lower sowing depth in higher speeds can be caused by the fluctuation of the seeder,
 218 so that the groove opening process is performed with low efficiency. In this case, there
 219 may be a higher occurrence of exposed seeds and, therefore, a lower plant stand.
 220 Similar results were found by Madaloz [27], in which in higher sowing speeds there was
 221 lower uniformity in the seed deposition depth.

222 Besides the fluctuation in the seeder for the higher operating speeds, this lack of
 223 regularity might occur due to irregularities in the terrain, compact soils in some areas and
 224 also due to the straw of the previously cultivated crop. When evaluating the
 225 displacements at 7, 8 and 9 km h⁻¹, Amado et al [16] concluded that with the increase in
 226 the operating speed, a lower seed deposition depth occurred, resulting in a lower plantlet
 227 emergence index.

In general, the increase in speed led to a reduction in the seed distribution quality in the field, resulting in a decreasing in the final population up to 5,000 plants per hectare. Considering the limit established by Coelho [28], which suggests that pneumatic seeders should provide uniform spacing between seeds (within the lines) above 90%, the speed should not exceed 8.0 km h^{-1} , a speed at which the percentage of acceptable spaces was 90%.

In practical terms, uniform crops generate greater inter and intraspecific competition, reducing efficiency in the exploitation of soil and natural resources. In this study, we observed an increase in mean spacing between plants and all the coefficients of variation. Mello [10] affirms that, higher speeds may cause a reduction in final productivity.

239

240 4. CONCLUSION

The displacement speed of the tractor-seeder set interfered positively with mean distance between plants; coefficient of variation of the distance between plants; percentage of acceptable, flawed and double spacings; precision index; plant stand; initial population; mean seed deposition depth and coefficient of variation of the seed deposition depth. The increase in the displacement speed interfered negatively with the distribution regularity of maize seeds when utilizing a seeder with the pneumatic metering system. There was also a reduction in plant population as well as a decrease in the sowing depth with the increase of the displacement speed.

249 COMPETING INTERESTS

250 We declare that no competing interests exist.

251

252

253 REFERENCES

254 1. CONAB - National Supply Company. Follow up of the Brazilian grain crop. Safra
255 2018/2019. Sixth survey, March 2019. Available at: <<http://www.conab.gov.br>>.
256 Accessed on: March 25, 2019.

257 2. Scheeren BR, Peske ST, Barros ACSA, Schuch LOB. Physiological quality and yield
258 of soybean seeds. *Seeds: scientific and technological foundations*. 2012; 3 (32): 35-41.
259 DOI: 10.1590 / S0101-31222010000300004

260 3. Rabbit JLD. Testing and certification of seeding machines. MIALHE, L. G. *Agricultural
261 machinery: testing and certification*. 1996; 11: 551-570.

262 4. Trogello E, Modolo AJ, Scarsi M, Dallacort R. Coverage management, furrowing
263 mechanisms and operating speeds on direct sowing of maize crop. *Bragantia*. 2013; 72
264 (1): 101-109. DOI: 10.1590 / S0006-87052013005000016.

265 5. Barbieri APP, Martin TN, Mertz LM, Nunes UR, Conceição GM. Population reduction
266 of wheat on yield and physiological quality of seeds. *Agronomic Science Journal*. 2013;
267 44 (4): 724-731. DOI: 10.1590 / S1806-66902013000400008

268 6. Melo FLA, Takizawa E, Neto FJ, Aquino V, Kaminski E, Colpani CM. Evaluation of the
269 population density of the cotton for the productivity characteristics. In: *Brazilian cotton
270 congress*. 2007; 6.

- 271 7. Kurachi SAH. Evaluation code of seeders and / or fertilizers. Documents Agronomic
272 Institute, Campinas. 1986; 3: 1-138.
- 273 8. Ferreira DF. Sisvar: a Guide for its Bootstrap procedures in multiple comparisons.
274 Ciênc. Agrotec. 2014; 38 (2):109-112. DOI: 10.1590/S1413-70542014000200001.
- 275 9. Dias VO, Alonço AS, Baumhardt UB, Bonotto GJ. Distribuição de sementes de milho
276 e soja em função da velocidade e densidade de semeadura. Rural Science. 2009; 39(6):
277 1721-1728. DOI: 10.1590/S0103-84782009005000105.
- 278 10. Mello AJR, Furlani CEA, Silva RP, Lopes A, Borsatto EA. Produtividade de híbridos
279 de milho em função da velocidade de semeadura. Eng. Agríc., Jaboticabal. 2007;
280 27(2):479-486. DOI: 10.1590/S0100-69162007000300017.
- 281 11. Dambrós RM. Evaluation of the performance of maize seeders with different dosing
282 mechanisms. Dissertation (Master in Agronomy / Agricultural Machinery), Luiz de
283 Queiroz College of Agriculture, University of São Paulo, Piracicaba, 1998. DOI:
284 10.11606 / D.11.2018.tde-20181127-161029.
- 285 12. Fey E, Santos SR, Fey A. Influence of sowing speed on corn yield (Zea mays L.).
286 Brazilian Congress of Agricultural Engineering, Fortaleza: Brazilian Society of
287 Agricultural Engineering, 2000.
- 288 13. Mahl D et al. Energy demand and efficiency of maize seed distribution under
289 variation of speed and soil condition. Eng. Agríc., Jaboticabal. 2004; 24: 150-157. DOI:
290 10.1590 / S0100-69162004000100017
- 291 14. Mahl D et al. Influence of the increase of the speed in the sowing operation of the
292 lupine crop in no-tillage system. In: Argentine congress of rural engineering. Villa de
293 Merlo. Anais ... San Luiz. 2005. 1 CD-ROM. 2005; 8.
- 294 15. Mello AJR et al. Performance of a tractor-seeder-fertilizer and maize hybrids (Zea
295 mays L.) as a function of sowing speed. In: Argentine congress of rural engineering, Villa
296 de Merlo. Anais ... San Luiz. 2005. 1 CD-ROM. 2005; 8.
- 297 16. Amado M, Tourino MC, Rossato H. Effect of forward speed on uniformity of
298 distribution and emergence of maize. Advances in agricultural engineering, San Luis.
299 2005; 77-81.
- 300 17. Alonzo AS, Da Silveira HAT, Cardinal KM. Longitudinal distribution of cotton and
301 sunflower seeds with different speeds and slopes in pneumatic dosers. Scientia Agraria,
302 Curitiba. 2015; 16: 63-70. DOI: 10.5380 / rsa.v16i2.41050
- 303 18. Bernacki H, Haman I, Kanafojski C. Agricultural machines theory and construction.
304 Displacement on operational characteristics of seeders. Campinas: Instituto Agrônômico,
305 1984.
- 306 19. Silveira PM, Nascente AS, Silva JG. The effect of longitudinal distribution and seed
307 depth on grain yield of common bean. Londrina. Journal of Seed Science. 2018;
308 40(1):90-97. DOI: 10.1590/2317-1545v40n178801
- 309 20. Kings AV, Alonço AS. Comparative study on the functional accuracy of several
310 dosing mechanisms studied in Brazil between 1989 and 2000. Brazilian Congress of

- 311 Agricultural Engineering. Foz do Iguaçu. Anais ... Foz do Iguaçu: Brazilian Society of
312 Agricultural Engineering, 2001.
- 313 21. Reason LF. Effects of mechanical damage caused by seeders on soybean seeds.
314 Dissertation (Masters in Plant Science) - Luiz de Queiróz School of Agriculture,
315 Piracicaba, 1979.
- 316 22. Silva JGD, Kluthcouski J, Silveira PM. Performance of a seeder-fertilizer in the
317 establishment and productivity of corn under no-tillage. Scientia Agricola. 2000; 57 (1):
318 7-12. DOI: 10.1590 / S0103-90162000000100003
- 319 23. Santos SR et al. Distribution of corn plants (*Zea mays* L.) at different sowing speeds.
320 In: Brazilian congress of agricultural engineering, 29., 2000, Fortaleza. Anais ...
321 Fortaleza: Brazilian Society of Agricultural Engineering, 2000.
- 322 24. Oliveira ML et al. Performance of a no-till fertilizer for no-tillage in two soils with
323 different types of vegetation cover. Pesquisa Agropecuária Brasileira, Brasília. 2000; 35
324 (7): 1455-63. DOI: 10.1590 / S0100-204X2000000700021.
- 325 25. Trogello E, Modolo AJ, Scarsi M, Dallacort R. Covering management, furrowing
326 mechanisms and working speed over direct seeding of corn cultivation. Bragantia. 2013;
327 72(1): 101-109. DOI: 10.1590/S0006-87052013005000016.
- 328 26. Casão Júnior R, Siqueira R, Araújo AG. Dynamics of no-till seed drills (Part II).
329 Planting Direct, Passo Fundo. 2001; 65: 21-27.
- 330 27. Madaloz JCC. Quality of planting in the safrinha. Blog Agronegócio em Foco, 2014.
331 Available at: <[http://www.pioneersementes.com.br/blog/12/qualidade-de-plantio-na-](http://www.pioneersementes.com.br/blog/12/qualidade-de-plantio-na-safrinha)
332 safrinha>. Accessed on: 26 feb. 2019.
- 333 28. Coelho JLD. Ensaio & certificação das máquinas para asmeadura. In: Mialhe LG.
334 Máquinas Agrícolas: Ensaio & Certificação. Piracicaba: Fundação de Estudos Agrários,
335 Luiz de Queiroz, 1996. p. 551-569.
- 336