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Original Research Article
Application of *Moringa oleifera* powder and seeds to remove turbidity from water

Aims: Recent discoveries of the use of syringe seeds for water treatment at a cost of only a fraction of conventional chemical treatment are a very important alternative. The objective was to apply the powder and the syringe seeds to the removal of water turbidity in three sedimentation times.

Methodology: The research was carried out at the Agricultural Products Storage Processing Laboratory of the Federal University of Campina Grande. Twelve g of powder and moringa seeds were used to remove water turbidity. A Jar Test was used to test the application of the coagulant based on powder and moringa seeds. In the equipment were introduced 12 g of powder and seeds to 500 mL of water with turbidity obtained by adding 0.5 g of clay. The Jar Test was connected to a rotation of 120 rpm for 30 minutes, then was turned off and kept at rest for 45, 53 and 61 minutes. Subsequently, approximately 50 mL of sample were collected from each pitcher for analysis of the turbidity parameter.

Results: The application of the seeds was more efficient than the powder. Sedimentation times influenced the removal of turbidity.

Conclusion: The turbidity values are outside of what is allowed by current Brazilian legislation.

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Keywords: Coagulant; efficiency; plants; water treatment.

1. INTRODUCTION

Water is necessary for the economic, social and political development of a country. Due to the hydrological cycle, water is renewable, but because it is too contaminated in its springs, it undergoes a process of potability, which can often require a high investment. For a long time, the conventional water treatment process has been known, which transforms fresh water into drinking water, when submitted to a processing, usually called classic or complete, performed in a conventional water treatment plant [1].

The most commonly used coagulants in water treatment plants (ETAs) are inorganic, trivalent salts of iron and aluminum or synthetic polymers. Despite the proven performance and cost-effectiveness of chemical coagulants, natural coagulants/flocculants are being studied, of which some biopolymers are being investigated more intensively, as is the case of *M. oleifera* [2].

Moringa seeds have been widely used to remove water turbidity for drinking purposes, especially in rural communities where water treatment does not occur [3]. In places where there is no water supply through the distribution network or where there are no improved

33 water sources, it is possible to treat water at the point of use to make it safer for human
34 consumption. An alternative that can be used, in certain situations, is the application of
35 *Moringa oleifera* seed powder to clarify turbid waters.

36 The use of moringa seeds for water purification is an economical alternative. A small dosage
37 of this biopolymer can greatly reduce the consumption of chemical coagulants, making it a
38 viable alternative in water treatment to chemical coagulants due to its coagulant properties
39 and its ability to remove bacteria [4].

40 Due to its versatility, the moringa presents effective action on various types of water, as well
41 as various types of effluents. The methods of application of natural coagulants in water are
42 still empirical, requiring scientific work to prove its effectiveness in water treatment. The
43 study was carried out with the objective of applying the powder and moringa seeds in the
44 removal of water turbidity in three times of sedimentation.

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46 2. MATERIAL AND METHODS

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48 The research was carried out at the Agricultural Products Storage Processing Laboratory of
49 the Federal University of Campina Grande, Paraiba. Two different methods of coagulant
50 application were tested. The first was the direct method with the application of seeds without
51 peel, which were peeled manually before application. To obtain the powder, the seeds were
52 crushed in a domestic blender.

53 Initially, the water was characterized with high turbidity, using distilled water, to be compared
54 with the water after the application of the coagulant. A Jar Test was used for the coagulant
55 application tests based on powder and moringa seeds. In the Jar Test 12 g of powder and
56 seeds were introduced to 500 mL of water with turbidity obtained by adding 0.5 g of clay
57 (Table 1).

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Table 1. Initial characterization of water with high turbidity.

Parameter	Standard (distilled water)	Addition of 0.5 g of clay
Turbidity (NTU*)	0.09	287

60 *Note: *Nephelometric turbidity unit.*

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62 The equipment (Figure 1) was connected to a rotation of 120 rpm for 30 minutes, then was
63 turned off and kept at rest for 45, 53 and 61 minutes. Subsequently, approximately 50 mL of
64 sample were collected from each Jar Test pitcher for analysis of the turbidity parameter, in
65 order to verify the removal efficiency by comparing the results with the water before
66 treatment. The turbidity analysis of the samples was performed using a microprocessed
67 digital turbidimeter model DLT-WV.

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Fig. 1. Jar Test equipment.

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3. RESULTS AND DISCUSSION

The coagulant obtained from the seeds of *M. oleifera*, usually, presents satisfactory results regarding the removal of turbidity, achieving reductions of 80 to 99% for this parameter. However, in the course of the study, there were large variations in the percentage of removal (Figure 2).

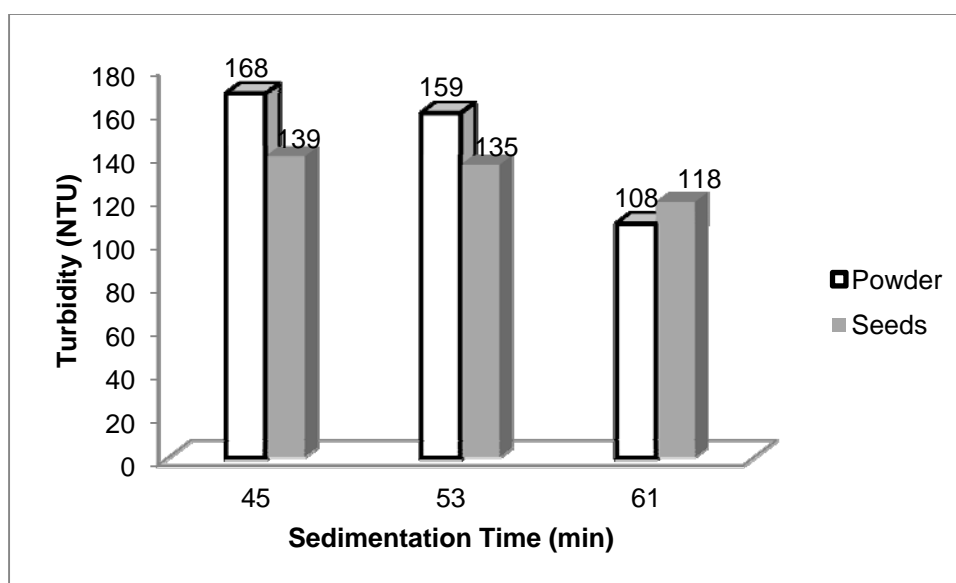


Fig. 2. Removal of water turbidity with application of powder and moringa seeds.

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The application of the powder presented removal efficiency of 41.46, 44.6 and 62.37%, respectively, for the sedimentation times studied, while the seeds presented efficiency of 51.57, 52.96 and 58.88% of efficiency in removing this parameter, being more efficient than the powder.

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92 It was observed that the sedimentation times influenced the turbidity removal, since, with the
93 gradual increase of the sedimentation time, the turbidity decreased. However, the turbidity
94 values are outside of what is allowed by current legislation. Ordinance N^o. 5/2017 of the
95 Ministry of Health establishes a maximum value of 5.0 NTU for turbidity in water considered
96 potable [5].

97 Pereira et al. [6] verified that for the removal of turbidity the solution containing *Moringa*
98 *oleifera* presented better values for 100 NTU, obtaining a reduction of 70.67%, for the time of
99 30 minutes, and for 150 NTU reducing 56%, in the time of 10 minutes. Muniz et al. [7] when
100 studying the use of moringa seeds in the removal of water turbidity found that the seeds
101 without bark provided a reduction from 400 to 0.8 NTU. Lo Monaco et al. [8] when evaluating
102 the sedimentation times of 2 and 24 h observed that the time of 24 h provides greater
103 reductions in water turbidity. Pritchard et al. [9] obtained, using moringa seeds confined in
104 sachets in the treatment of water with turbidity of 146 UNT, a reduction in turbidity of
105 approximately 85% in sedimentation tests.

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107 **4. CONCLUSION**

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109 There were large variations in the efficiency of turbidity removal. Seed application was more
110 efficient than dust. The sedimentation times influenced the turbidity removal, because with
111 the gradual increase of the sedimentation time, the turbidity decreased. Based on the
112 conditions under which the survey was conducted, the turbidity values are outside the scope
113 of current legislation.

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116 **COMPETING INTERESTS**

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118 Authors have declared that no competing interests exist.

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