

**Effect of Cultural Conditions on Biosurfactant
production by *Candida* sp. isolated from the
sap of *Elaeis guineensis***

11

ABSTRACT

Aims: This study is aimed at determining the effect of cultural condition on biosurfactant production by *Candida* sp. isolates from saps of *Elaeis guineensis*

Methodology: Chemical analysis of the sap was carried out. Yeast isolates from the sap were screened for biosurfactant production based on emulsification index (E_{24}), emulsification assay, haemolytic assay, oil displacement test, CTAB and tilted glass slide ability. The best biosurfactant-producing yeast isolate was identified based on its phenotypic, microscopic, and biochemical characteristics. The emulsification capacity of the produced biosurfactant on selected oils was studied. Optimum cultural and nutritional requirements (temperature, pH, inoculum concentration, nitrogen sources and carbon sources) for biosurfactant production by the isolate were determined.

Results: The characteristics of the sap from *Elaeis guineensis* were reducing sugar (0.51 ± 0.03 mg/ml), alcohol (14.04 ± 0.15 %), specific gravity (0.827 ± 0.024), and pH (5.68 ± 0.03). The crude biosurfactant produced displaced a thin film of crude oil on petri dish by 55 mm, and revealed high emulsification index (E_{24}) of 52.5% using Olive oil as substrate compared to E_{24} of 60.6% by sodium dodecyl sulphate (SDS). Based on colonial, microscopic, and biochemical characteristics, the isolate SA2 was identified as *Candida* sp. The crude biosurfactant showed varying capacity in emulsifying the different oils that were examined. Optimization data revealed maximum biosurfactant production after 7 days of incubation, inoculum concentration of 10%, at temperature of 20 °C, pH of 2 with cassava peel as substrate.

Conclusion: The study has demonstrated the capacity of *Candida* sp. from the sap of *Elaeis guineensis* to produce biosurfactant utilizing cassava peel as substrate. The use of cassava peel, which represents a low-cost substrate, is important in reducing the cost of biosurfactant production. Moreover, using yeasts from *Elaeis guineensis* make the production process ecologically friendly.

11 *Keywords:* Biosurfactant, *Candida* sp., optimization, *Elaeis guineensis*

12 **1. INTRODUCTION**

13 Biosurfactants are green extracellular molecules synthesized by microorganism such as
14 bacteria, yeasts, and fungi. They are amphipathic in nature comprising hydrophilic and
15 hydrophobic moieties that form partitions between oil/water or air/water interfaces cc
16 According to Satpute *et al.* [2], this inherent amphipathic property, increases the solubility of
17 hydrophilic molecules, hence reducing both surface and interfacial tensions at air/water
18 interface.

19 Recent preference for biosurfactants over chemically synthesized surfactant is due to its
20 higher biodegradability, environmental friendliness, ability to withstand extreme high
21 temperature, salinity and pH, ease of production from renewable agro-wastes, active and

22 non-toxic nature, multi-functionality, and specificity in terms of its industrial applications [3].
23 These surface active molecules are classified as glycolipids (rhamnolipids, sophorolipids and
24 trehalolipids) [4]; fatty acids and phospholipids [5]; polymeric biosurfactants (emulsan,
25 alasan) [6-7], and particulate biosurfactants [1], based on their chemical structure and
26 microbial origin.

27 Microorganisms that produce biosurfactants are naturally abundant; they are found in
28 ecological places like land (polluted soil, sediment, sludge), water bodies (fresh water,
29 ground water, marine water), and also in some extreme environments (e.g., oil reservoirs),
30 where they can flourish in wide range of temperatures, pH values, and salinity [8]. In the past
31 decades, yeast has proven their proficiency for production of biosurfactant, despite having
32 been isolated from different sources as recorded by some researchers. This is majorly
33 attributed to their importance in food and pharmaceutical industries on the basis of “generally
34 regarded as safe” (GRAS) status and, also ability to produce biosurfactant in a larger
35 quantities than bacteria [1]. The following *Candida* species: *Candida tropicalis* [9]; *Candida*
36 *albicans* [10]; *Candida antarctica* [11]; *Candida bombicola* [12]; *Candida* sp. SY16 [13];
37 *Candida sphaerica* UCP0995 [14]; *Candida utilis* [15]; *Candida glabrata* [16], *Candida*
38 *guilliermondii* [17] are known biosurfactant producers.

39 The type, quality, and quantity of biosurfactant depend on production process conditions
40 such as pH, temperature, agitation, aeration, inoculum concentration, nature of substrates,
41 carbon sources and nitrogen sources [18]. Since environmental factors may significantly
42 affect the yield and characteristics of the produced biosurfactant, it is therefore essential to
43 optimize the process conditions in order to achieve high yield.

44 Biosurfactants find application in different areas. In the environment, play vital roles in
45 bioremediation of polluted soils and refinery wastewater and microbial enhanced oil
46 recovery; industrially, they have been used in detergent formulation, household cleaning
47 agent, pesticides and textile production, agriculture, food and pharmaceutical industries [19-
48 20]. Several biosurfactants exhibits antibacterial, antifungal, antiviral and antitumor (inhibiting
49 tumor growth and its toxic effects) properties, making them potential alternatives to
50 conventional therapeutic agents in many biomedical applications [21-22]. This work was
51 aimed at isolating, screening and optimizing biosurfactant production from *Candida*
52 *haemulonis* SA2 obtained from the sap of *Elaeis guineensis*. Finally, the ability of the
53 biosurfactant produced to emulsify different hydrocarbons was evaluated.

54 55 **2. MATERIAL AND METHODS**

56 57 **2.1 Sample Collection**

58
59 The *Elaeis guineensis* (oil palm) samples used for the yeast isolation were obtained in a
60 sterile 500 mL sample containers, each from a palm wine taper within 30 to 60 min of
61 tapping. The samples were aseptically transported to the laboratory in ice packs within two
62 hours of collection. Sampling was done on two different locations: Bunu, and Kpite
63 community within Tai Local Government Area (Ogoni land) of Rivers State, Nigeria.

64 65 **2.2 Physicochemical Analysis of Oil Palm Samples**

66 The physicochemical parameters analysed were pH, temperature, specific gravity, ethanol
67 content, total dissolved solids at 25 °C, salinity at 25 °C, reducing sugar and conductivity at
68 25 °C as described by Ukwuru and Awah [23], and titrable acidity Nwachukwu *et al.* [24].

69 **2.3 Isolation of Yeasts**

70 For the isolation of hydrocarbon degrading, 2 % (v/v) of crude oil was added to 100 mL of
71 palm wine in a 250 mL conical flask. The pH of the medium was adjusted to 6. The conical
72 flasks were then incubated at 28 ° C in a shaker incubator with agitation speed of 150 rpm
73 for 7 days and 14 days, respectively. At each of the days, 1 mL of enriched palm wine was
74 used for serial dilution according to Nanhini and Josephine [25]; this was followed by
75 spreading of 0.1 mL from 10⁻³, 10⁻⁵ and 10⁻⁶ dilutions on triplicates potato dextrose agar
76 (PDA) plates containing 0.05 mg/mL of gentamycin and chloramphenicol (0.1% wt/v) to
77 inhibit bacterial growth. The plates were incubated at 28 ° C for 48 h [26]. The selected
78 colonies (confirmed to be yeasts using a microscopic examination) were purified by re-
79 streaking on PDA agar plates. The pure isolates were maintained in PDA agar slants. The
80 isolates were sub-cultured from the slants for the various experiments conducted in this
81 work.

82 **2.3 Identification of Yeast Isolates**

83 The yeast isolates were examined macroscopically on PDA agar plates for the following
84 features, colony elevation, pigmentation, colony size, nature and shape. For microscopy,
85 water mount was employed; with a bacteriologic loop, sterile distilled water was placed on a
86 glass slide and a light emulsion of the yeast made in this drop of water. The glass slide was
87 covered with a cover slip and examine under X40 objective lens. The reason is because
88 yeast settles on a slide more quickly in an aqueous medium making it easier to measure
89 them. The biochemical features examined were urease test, carbohydrates fermentation test
90 (glucose, galactose, sucrose, maltose, fructose, lactose, raffinose), germ tube, growth at 37
91 ° C, and pellicle formation.

92 93 **2.4 Screening for Biosurfactant Production**

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95 The yeast isolates were screened for biosurfactant production using the following
96 techniques: emulsification stability (E₂₄) test, emulsification assay, oil displacement, tilted
97 glass slide and haemolytic assay as described by Nwaguma *et al.* [18]. The selection of the
98 biosurfactant producer was based on the ability of a given strain to give positive results in all
99 the screening test procedures.

100 101 **2.4.1 Emulsification stability (E-24) test**

102
103 This screening method for biosurfactant-producing microorganisms has been described as
104 one of the commonest [27]. The method described by Plaza *et al.* [28], was adopted. In
105 brief, 2 mL of kerosene was added to 3 mL of cell free broth in a test tube and vortexed at
106 maximum speed for 2 min to homogenize the mixture. After 24h, the emulsification stability
107 was calculated using the formula below:

$$108 \quad E-24 = \frac{\text{total height of the emulsified layer}}{\text{total height of the mixture}} \times 100$$

109
110 The emulsion formed by the cell-free broth was compared with that formed by 10 % (w/v)
111 sodium dodecyl sulphate (positive control) and distilled water (negative control), respectively.

112 113 **2.4.2 Emulsification assay**

114
115 Three millimetres of supernatant centrifuged at 10000 rpm for 15 min/RT was mixed with 0.5
116 mL of kerosene. The mixture was vigorously homogenized by vortexing for 2 min, and was
117 left undisturbed for 1 h to separate the aqueous and the hydrocarbon phases. The
118

119 spectrophotometry absorbance of the aqueous phase was measured at 600 nm [29]. Un-
120 inoculated broth was used as blank.

121

122 **2.4.3 Oil spreading test**

123

124 This method is rapid and easy to perform, and most reliable in detecting diverse
125 biosurfactant-producing microorganisms [28, 30]. The method suggested by Morikawa *et al.*
126 [31] was used. In brief, 20 μ L of crude oil was used in making a thin layer onto a petri plates
127 (100 mm by 15 mm) containing 50 mL of distilled water. 10 μ L of cell free broth was
128 delivered onto the oil coated surface; a clear zone on the surface indicated a positive result.
129 The diameter of the clear zone was measured and compared with that obtained with SDS.

130

131 **2.4.4 Tilted glass slide test**

132

133 This is an effective modified drop collapse method [2]. A sample colony grown on nutrient
134 agar plates for 24 h was mixed with a drop of 0.85 % NaCl at the edge of the glass slide.
135 According to Satpute *et al.* [2], collapsing down of droplet when tilted indicated biosurfactant
136 production.

137

138 **2.5 Optimization of Cultural Conditions for Biosurfactant Production**

139

140 The effects of different cultural conditions (inoculum concentration, pH, temperature,
141 nitrogen sources and agro-wastes as carbon sources) on the growth of selected yeast
142 isolates and the ability of the strain to produce biosurfactant were determined. The inoculum
143 for the optimization used was standardized using 0.5 McFarland's standard.

144 The optimum incubation time for growth and biosurfactant production by the selected strain
145 was studied by varying the incubation time (24, 48, 72, 96, 120, 144, and 168 h) of the
146 culture medium. The culture medium was inoculated with a 24 h culture broth containing a
147 total viable cell count of 2.38×10^8 cfu/ mL of the selected isolates and incubated at 28 ° C
148 for 168 h in a rotary shaker incubator. Biosurfactant production was measured using E-24
149 while growth was determined using a spectrophotometer. The yeast isolates were incubated
150 at different temperature (20, 30, 40, 50 and 60 ° C) for 168 h, after which the biosurfactant
151 production and growth of the strain were determined. The inoculum concentration with
152 different percentage such as 2, 4, 6, 8, and 10 % (v/v) was added into the culture broth,
153 incubated for 168 h, after which the growth of yeast isolates and the production of
154 biosurfactant were determined. The optimum pH of 2, 4, 6, 8, and 10 for the growth of the
155 yeast isolates and biosurfactant produced were determined after incubation for 168 h. The
156 yeast isolates were incubated using different agro-wastes (cassava peel, soya bran,
157 sugarcane bagasse, coconut pulp and beans bran) as carbon sources, and their growth and
158 biosurfactant production estimated after 168h of incubation. Finally, the yeast isolates was
159 incubated with different nitrogen sources (urea + yeast extract, yeast extract + NaNO₃,
160 NH₄SO₄ + yeast extract, NH₄NO₃ + yeast extract, and peptone + yeast extract for 168 h),
161 and the growth of yeast isolates and biosurfactant production determined thereafter.

162

163 **2.6 Biosurfactant Production**

164

165 The optimized parameters were used in setting up the biosurfactant production media. The
166 production was carried out in a 500 mL Erlenmeyer flask containing 300 mL of the
167 production media with the following ingredients: KH₂PO₄, 0.03g; MgSO₄, 0.03g; NaNO₃, 0.3g;
168 yeast extract, 0.1g, 4% of olive oil as carbon source. The conical flasks were then incubated
169 at 28 ° C under 180 rpm for 7 days

170

171 **2.7 Application of the Biosurfactant on Hydrocarbon Emulsification**

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173 The biosurfactant produced was applied on different oils (soya oil, red oil, olive oil, coconut
174 oil, orange oil, and castor oil) and the ability to emulsify these oils determined using E-24
175 Index.

176

177 **2.8 Statistical Analysis**

178

179 The results were compared by one-way analysis of variance (one-way ANOVA) and multiple
180 range tests to find the differences between the measurement means at 5 % (0.05)
181 significance level using IBM® and SPSS® Statistics Version 20.0 (Gally and Alder, US) [32].

182

183 **3. RESULTS AND DISCUSSION**

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185 **3.1 Sample Source**

186 According to Olowonibi [1]. (2017), palm wine are naturally synthesized milky alcoholic juice
187 from the saps of *Elaeis guineensis* (oil palm), proven to be highly nutritious, which support
188 the growth of yeast species. Figure 1, shows the picture of milky coloured palm wine sap
189 from oil palm.

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192

193 **Figure 1: Sap of *Elaeis guineensis***

194

195 **3.2 Physicochemical Analysis of Palm Wine Sap**

196

197 The physicochemical characteristics of the palm wine are presented in Table 1. The palm
198 wine sap had a temperature of $17.1\text{ }^{\circ}\text{C} \pm 1.27$ and a pH value of 5.68 ± 0.03 at the point of
199 collection. The pH value decreased to 3.8.6 after 6 h interval. The specific gravity,
200 conductivity, salinity and total dissolved solids values @ $25\text{ }^{\circ}\text{C}$ were 0.827 kgm^{-3} , 2.67, 1.4
201 % and 1355, respectively.

202

203 **Table1. Physicochemical properties of the sap of *Elaeis guineensis***

204

Parameters	Palm wine Saps of Oil palm
Temperature ($^{\circ}\text{C}$)	17.1 ± 1.27
pH	5.68 ± 0.03
pH (after 6 h interval)	3.86 ± 0.1
Alcohol content (%)	14.04 ± 0.15
Alcohol content (after 6 h interval, %)	15.74 ± 0.27
Reducing sugar (mg/ml)	0.51 ± 0.03
Reducing sugar after 6h interval (mg/ml)	0.50 ± 0.02

Specific gravity (kgm ⁻³)	0.827 ± 0.024	205
Titrateable acidity	2.3 mL of NaOH	
Conductivity (at 25 °C) (µS/cm)	2.67 ± 0.33	
Total dissolved solid (TDS) @ 25 °C (mg/L)	1355 ± 28.28	
Salinity (at 25 °C)(‰)	1.4 ± 0.56	

206 **3.3. Selection and Identification of Biosurfactant-producing Yeast Isolates**

207

208 Out of the five (5) yeast isolates screened, two (2) isolates were selected as biosurfactant
 209 producers based on their ability to give positive results to all the screening methods
 210 employed. From the two biosurfactant-producing yeasts, the best isolate SA2 was chosen
 211 (Table 2). The distribution of yeast isolates within the different palm wine saps of *Elaeis*
 212 *guineensis* are shown in (Table 3). The cultural and colonial characteristics of the best
 213 biosurfactant-producing yeast isolate are shown in Figure 2 and Table 4. Table 5 presents
 214 the biochemical characteristics of the biosurfactant-producing yeast isolate. Microscopically,
 215 using wet mount, budding yeast-like cells which are ovoid in shape were seen.

216

217 **Table 2. Screening results of the selected yeast isolates**

Isolate code	source	Emulsification index (E ₂₄)% (using kerosene)	Oil spreading (using crude oil)(mm ²)	Haemolytic assay (mm)	Tilted glass slide test	Emulsification assay (OD ₆₀₀ nm)
SA5	OP	61.3 ± 6.36	37 ± 5.66	γ	+	2.156 ± 0.06
*SA2	OP	62.5 ± 7.78	55 ± 7.07	γ	+	1.977 ± 0.023
SA7	OP	12.9 ± 2.69	7 ± 2.83	γ	-	0.244 ± 0.010
SA3	OP	-	36 ± 8.46	γ	-	0.256 ± 0.024
SA8	OP	45.2 ± 5.94	-	γ	-	2.314 ± 0.154

218 *Legend: OP = oil palm; γ = gamma haemolysis; + = positive test; - = negative test; *=isolate*
 219 *showing positive results in all the screening methods; and OD =optical density*

220

221 **3.4 Count of the Yeast Isolates within the Sap of *Elaeis guineensis***

222 The result obtained from the sap of *Elaeis guineensis* revealed count of 2.38x10⁸.

223

224 **Table 3. Colony morphology of biosurfactant-producing yeast isolate**

225

Isolate code	SA2
Size	medium
Shape	Ovoid
Margin	entire
Elevation	Flat
pigment	- ve
Colour	cream
Texture	Dry
Surface	Flat & smooth
Opacity	Opaque

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Legend - = negative

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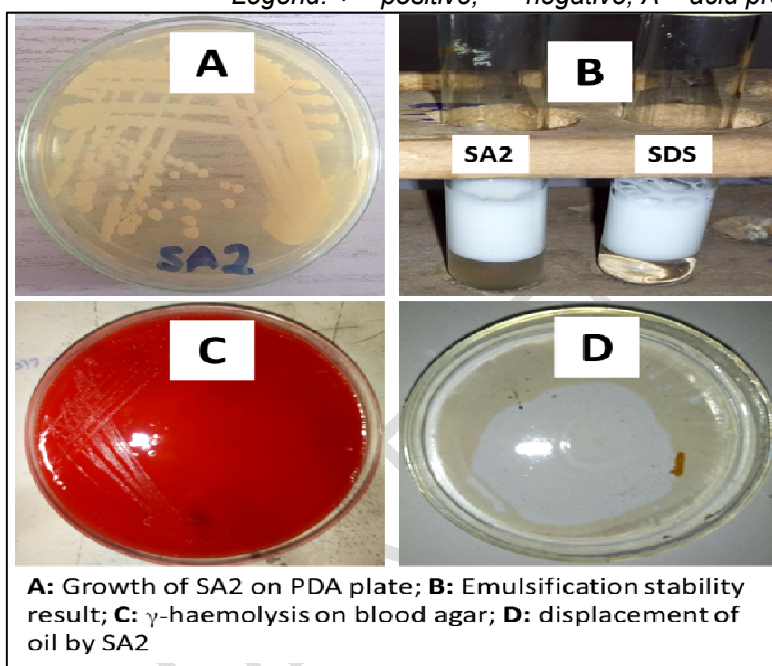
228 **Table 4: Biochemical identification of the biosurfactant-producing yeast isolate**

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Isolate code	SA2
Carbohydrate fermentation	
Maltose	+/A
Lactose	-/-
Sucrose	+/-
Glucose	+/A
Galactose	+/A
Fructose	+/A
Raffinose	-/-
Pellicle formation	-
Growth @ 37 ° C	-
Germ tube	-
Microscopy (wet mount)	Ovoid to globose, budding yeast-like cells
Urease test	+
Probable genus	<i>Candida</i>

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Legend: + = positive; - = negative; A = acid production



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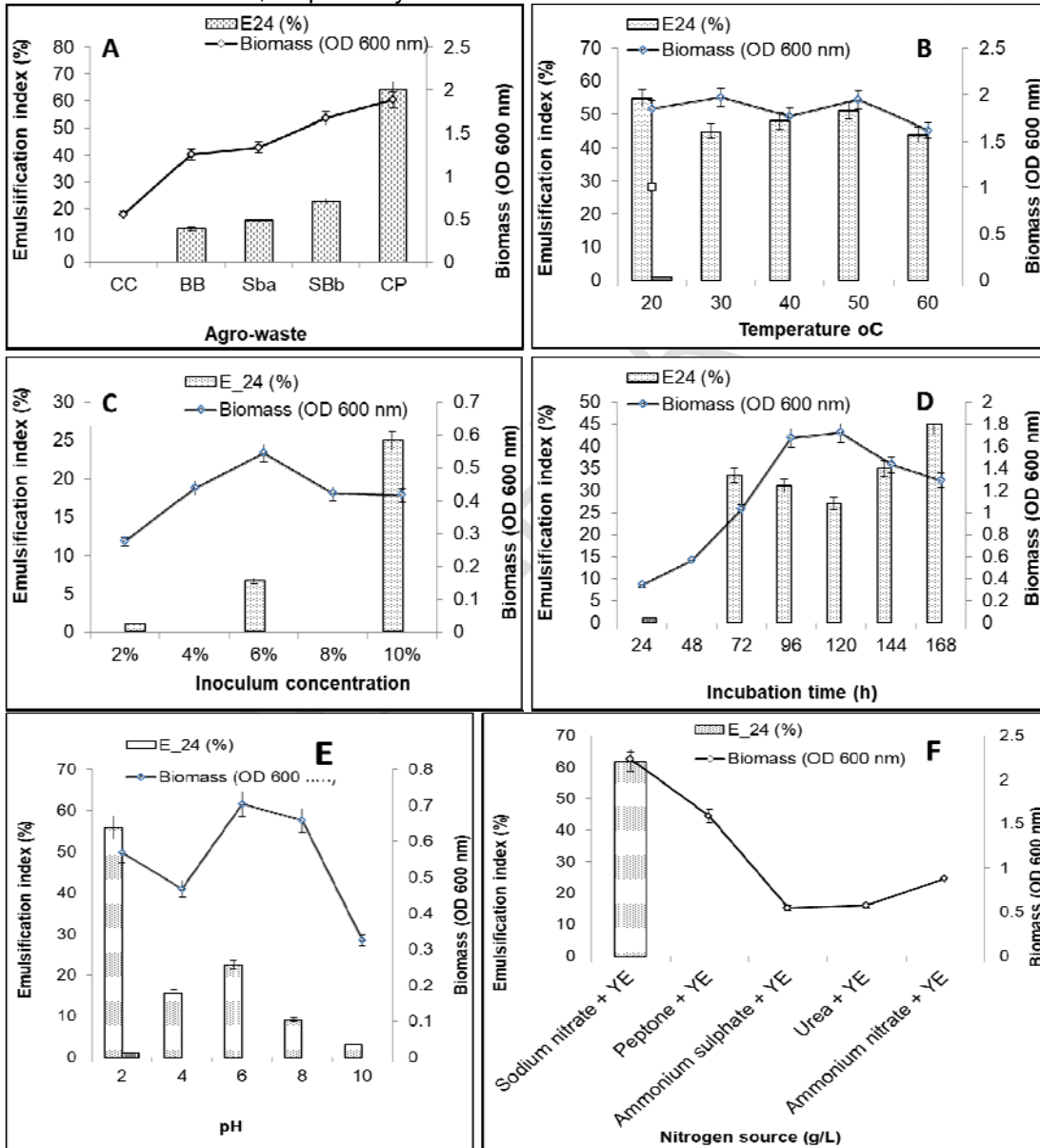
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Figure 2. Growth and screening characteristics of the biosurfactant-producing isolate.

3.4 Optimization of Cultural Conditions for Improved Biosurfactant Production

Based on the analysed results, the optimum incubation time for growth and biosurfactant production were 120 and 168 h with the OD (optical density) reading of 1.720 ± 0.009 and E-24 value of 45 ± 7.07 %, respectively. Fig 1A shows the effect of different agro-wastes as carbon sources on growth and biosurfactant production by the yeast isolate; OD reading of 0.703 ± 0.01 and E-24 value of 55.9 ± 2.82 % were obtained. Cassava peel was the best carbon source for biomass formation and biosurfactant production, with E₂₄ value of 64 ± 1.41 % and OD reading of 1.8840 ± 0.01 , respectively. The effect of different incubation temperatures on growth and biosurfactant production by the yeast isolate showed the optimum incubation temperatures to be 30 °C and 20 °C for growth and biosurfactant production, respectively (Fig 3B).

247 The effect of different percentage inoculum concentrations on growth and production of
 248 biosurfactant showed optimum inoculum concentrations of 6 % and 10 % for growth and for
 249 biosurfactant production (Fig 3C). From the data, the optimum inoculum concentration with
 250 OD reading of 0.545 ± 0.028 and optimum biosurfactant production with E-24 value of $25 \pm$
 251 1.41 % were obtained. The result on the effect of incubation time on growth and
 252 biosurfactant production is presented in Fig 3D. The effect of different pH values on growth
 253 and biosurfactant production, showed the optimum pH values to be 6 and 2, respectively and
 254 is presented in Fig 3E. Finally, Fig 3F shows that NaNO_3 and yeast extract favoured growth
 255 and biosurfactant production by the yeast isolates with OD value of 2.286 ± 0.01 and E_{24}
 256 value of 61.7 ± 3.53 %, respectively.



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Figure 3: Effect of different cultural conditions on biomass and biosurfactant production. Legend: A – Effect of different agro-wastes; B - Effect of different

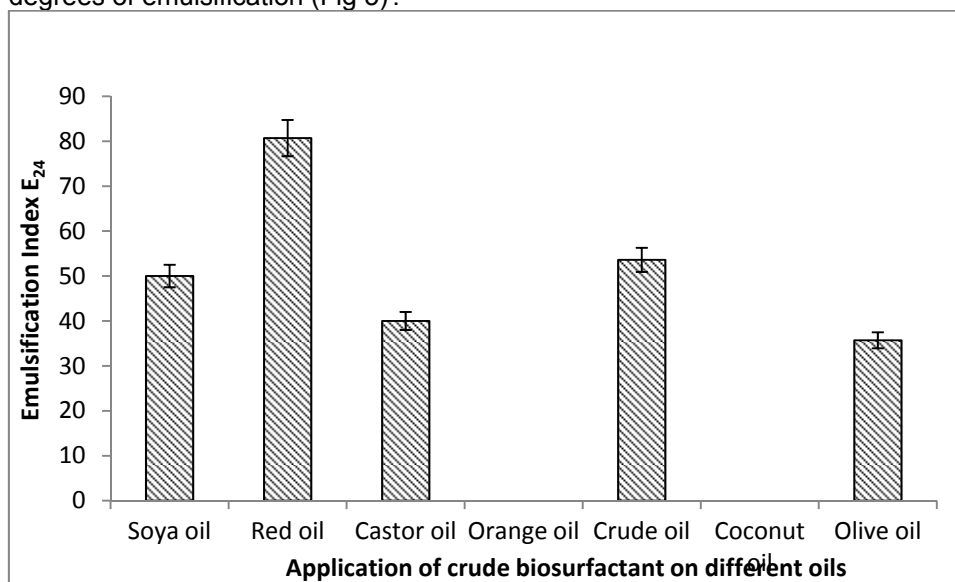
262 temperature; **C** - Effect of different inoculum concentration; **D** – Effect of different incubation
263 time; **E** – Effect of different pH; **F** – Effect of different nitrogen sources.

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265 3.6 Application of the Biosurfactant on Oil Emulsification

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267 When the crude biosurfactant produced was applied on different oils, it showed varying
268 degrees of emulsification (Fig 5).



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Figure 4: Application of crude biosurfactant from isolate SA2 on different oils

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275 4. DISCUSSION

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This study has demonstrated the ability of *Candida* sp., isolated from oil palm in producing biosurfactant. Although, there is dearth information available in literature, regarding the production of biosurfactant by yeasts isolated from oil palm. Konishi *et al.* [33] reported that biosurfactant-producing yeasts inhabit various vegetables and fruits. Iroha *et al.* [34] confirmed this by producing glycolipid biosurfactant from cashew fruit bagasse using *Pseudomonas aeruginosa*. Many researchers have reported that yeasts from different sources have the potentials of producing biosurfactants. Amaral *et al.* [35], reported that the majority of microbial biosurfactants are of bacterial origin. However, the pathogenic nature of this producing organism, has limited the application of these compounds in food and pharmaceutical industries. The study of biosurfactant by yeast has been of immense importance, because of 'generally regarded as safe' (GRAS) status that most of the species present. This GRAS status means that the yeasts do not present pathogenic or toxic considerations, thus, enhancing the application of their products for industrial usage.

The use of efficient screening strategy is the major key to successful discovery of new biosurfactant producers [36]. The screening methods employed in this study were haemolytic assay, oil-spreading test, emulsification index (E_{24}), emulsification assay, and tilted glass slide test. These methods have been previously reported for the identification of biosurfactant-producing microorganisms such as bacteria and yeasts: haemolytic assay [37-38], oil spreading [31, 30, 39], emulsification index [40-42], emulsification assay [43], tilted glass slide [44-46]. The yeast isolates screened showed varying results for the different screening methods employed. The biosurfactant-producing yeasts were selected based on

296 its competence in giving positive results to all the screening methods. According to Satpute
297 *et al.* [45], the examples of qualitative screening techniques are haemolytic assay and tilted
298 glass slide test, whereas that of the quantitative screening techniques are emulsification
299 index and oil spreading test. The screening techniques used in this study, employed both
300 qualitative and quantitative methods. The use of these techniques is similar to the report of
301 Satpute *et al.* [45], who used the combination of oil spreading, drop collapse, tilted glass
302 slide and emulsification index to select biosurfactant producers. Satpute *et al.* [45],
303 suggested that a single method is not suitable to select all the biosurfactant-producing
304 microorganisms, and recommended the combination of methods. In addition, Dhimans *et al.*
305 [47] used different screening methods, such as emulsification index, oil spreading method,
306 oil displacement assay, surface tension measurement and drop collapse test to detect
307 biosurfactant production. Ndibe and Usman [46], reported the confirmation of biosurfactant-
308 production using the following classical techniques: haemolysis test, oil spreading, drop
309 collapse, and emulsification index test.

310 To develop a process for maximum biosurfactants production is very crucial to optimize the
311 medium and thus use suitable fermentation conditions. Incubation time has significant
312 effects on biosurfactant production because microorganisms produce biosurfactant at
313 different time intervals. This study investigated the effect of incubation time (24, 48, 72, 96,
314 120, 144 and 168 h) on the ability of the test yeast isolate to grow well (biomass formation),
315 and produce biosurfactant. The optimum biosurfactant production with E_{24} value of $45 \pm$
316 7.071 was observed after 168 h (7 days) of incubation time. However, the optimum growth
317 (1.720 ± 0.009) was also observed after 120 h (5 days) of incubation time. This is similar to
318 the result of Cavallero and Cooper, [48] and Felsa *et al.* [49], who obtained maximum
319 biosurfactant production from *Aspergillus ustus* after 5 days of incubation. Morita *et al.*
320 (2006) reported that 16.3 gL^{-1} of glycolipid biosurfactants was produced by *Pseudozyma*
321 *antarctica* after seven days of incubation using glycerol as a source of carbon. *Klebsiella*
322 *pneumoniae* strain IVN 51 isolated from hydrocarbon polluted soil had optimum growth and
323 biosurfactant production after five and two days of incubation, respectively [18].

324 Microbial processes are temperature dependent and, they usually get affected by change in
325 temperature. According to Saharan *et al.* [50], most of the biosurfactant productions from
326 fungi reported so far have been performed in a temperature range of 25 to 30 °C. It was
327 observed that the growth of *Candida bombicola* reaches a maximum at temperature of 30 °
328 C, while 27 °C was the best temperature for the production of Sophorolipids [51]. This study
329 is unique, in the sense that the yeast isolate was able to produce biosurfactant at an
330 optimum temperature of 20 °C, with an E_{24} value of 54.7 ± 0.282 %, and biomass production
331 with OD value of 1.965 ± 0.007 at optimum temperature of 30 °C. Khopade *et al.* [52],
332 stated that many physiochemical factors such as pH, temperature, growth conditions and
333 agitation have been shown to strongly influence microbial growth and metabolism. Among
334 them pH of the production medium has proven to be the key factor for microbial growth.

335 The effect of pH (2, 4, 6, 8, 10) on the microbial growth and biosurfactant production were
336 investigated. The results showed that maximum biosurfactant production was achieved at
337 acidic pH of 2, with E_{24} value of 55.9 ± 2.85 % and the yeast isolates grew best at pH of 6
338 (0.703 ± 0.009). According to Bednarski *et al.* [53], the acidity of the production medium
339 was the parameter studied in the synthesis of glycolipids by *Candida antarctica* and *Candida*
340 *apicola*. When pH is maintained at 5.5, the production of glycolipids reached a maximum.
341 The synthesis of the biosurfactant decreased without the pH control indicating the
342 importance of maintaining it throughout the fermentation process. The pH of 6, favours the
343 growth (biomass formation) and production of biosurfactant by *Pseudomonas aeruginosa*
344 2297, as reported by Kumar *et al.* [54]. *Candida lipolytica* at pH of 5.0 and *Candida batistae*,
345 at pH of 6.0 produced maximum biosurfactant [55-56]. Amaral *et al.* [57], confirmed the
346 production of Yansan, with a stable pH between 3 and 9 from *Yarrow lipolytica*.

347 It is estimated that substrate (carbon source) account for 10 to 30% of the total production
348 costs of biosurfactant [58]. Thus, to reduce the cost involved in biosurfactant production, it is

349 desirable to use low-cost raw materials like agro-industrial wastes. The effects of agro-
350 industrial wastes (cassava peel, sugarcane bagasse, soya bran, coconut chaff, and beans
351 bran) as carbon sources on biosurfactant production and growth of the yeast isolate was
352 also investigated in this study. The result shows that cassava peel favoured the growth and
353 production of biosurfactant with OD value of 1.884 ± 0.011 and E_{24} value of $64 \pm 1.41 \%$,
354 respectively. According to Nitschke *et al.* [59], microorganisms for biosurfactant productions
355 can be selected using agro-industrial wastes such as cassava flour waste water. Nigeria has
356 cassava in abundance, and most of the wastes are discarded. Therefore, finding industrial
357 use for these wastes will have positive economic benefits.

358 Several nitrate salts such as sodium nitrate, ammonium nitrate, potassium nitrate was used
359 as nitrogen sources for biosurfactant production. A combination of sodium nitrate and yeast
360 extract were most influential nitrogen source. The result obtained revealed that these
361 nitrogen sources favoured the growth of the test isolate with OD value of 1.884 ± 0.01 , and
362 E_{24} value of $64 \pm 1.41 \%$ for biosurfactant production. The result is similar to the report of
363 Abbasi *et al.* [60] that NaNO_3 (39.3 g) and yeast extract (3.93g) enhanced the optimum
364 conditions for biosurfactant production by *Pseudomonas aeruginosa* MA01. Silva *et al.* [61],
365 showed that *P. aeruginosa* 44T1 fail to give good biosurfactant yield with ammonium salts
366 but instead gave good yield when NaNO_3 . However, in another study, higher yield of
367 biosurfactant by *Candida glabrata* UCP 1002 was observed with ammonium nitrate and
368 yeast extract [62]. The effect of different inoculum concentration on the growth of the test
369 isolate and for biosurfactant production was carried out. The result shows that inoculum
370 concentration of 6 % (v/v) (E_{24} value of $25 \pm 1.41 \%$) and 10 % (v/v) (OD value of $0.545 \pm$
371 0.007), enhanced the biosurfactant production and biomass formation by the test yeast
372 isolate, respectively.

373

374 4. CONCLUSION

375 The results obtained from this study demonstrated the capacity of a yeast isolate from the
376 sap of *Elaeis guineensis* to produce biosurfactant. The yeast isolate was identified as
377 *Candida* sp. Production of biosurfactant from ecological safe source has an added
378 advantage of excluding any risk of toxicity and pathogenic reactions to the environment. The
379 ability to produce biosurfactant was dependent on the incubation media conditions.
380 Moreover, the biosurfactant was able to emulsify at varying degrees different hydrocarbons.
381 Therefore, biosurfactant from *Candida* sp. can be scaled up for industrial production.

382

383 FUNDING

384 This study was partly funded by the World Bank African Centre of Excellence Project.

385

386

387 COMPETING INTERESTS

388 The authors declare that they have no competing interest.

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