

1
2
3
4
5
6
7
8
9
10
11

Original Research Article

**Energy efficiency
“Example of Adana Yüreğir wastewater
treatment plant”**

ABSTRACT

The purpose of this study is to analyze the design and operating parameters of influent and effluent for Yuregir Wastewater Treatment Plant (WWTP) of Adana Metropolitan Municipality and to make a comparison of the economic analysis system. The data of Yuregir WWTP regarding the amount of treated wastewater (m³/month), the amount of produced gas (m³/month), the energy withdrawn from the grid (kWh/month), and the electricity generated from the generator (kWh/month) were obtained for the year 2017. In the light of this information, the relations of the amount of treated wastewater and energy, the amount of produced gas and energy, and the energy generated and drawn from the grid were examined. It was observed that the average amount of wastewater treated and produced gas at the facility were 2 517 831 m³/month and 134 596 m³/month while the generation of electricity from the generator and energy recovery as energy efficiency were 317 166 kWh/month and 49,72%, respectively. Based upon the calculations made, it was observed that the energy consumption unit was reduced when the organic loading removal was increased at the WWTP.

12
13

Keywords: Wastewater treatment plan; Renewable energy; Energy efficiency.

14
15

1. INTRODUCTION

16
17
18
19
20
21
22
23
24
25
26
27
28
29
30

The amount of wastewater resulting from the population growth and rapid industrialization is increasing day by day, and the necessity of disposing of such wastes without harming the environment arises. The waste sludge remaining after the treatment, called as biowaste, should be disposed of in a safe manner [1]. Such wastes are usually removed and evaluated using a variety of methods. These are sanitary landfill, incineration, composting, and deep sea discharge system [2]. In the same way, wastewater treatment for developing countries is located at the beginning of the question, which is still full of unsolved. The main reason for this is the high investment and operating costs [3,4]. Depending on the energy needs with rapid urbanization and technological developments, the environment of water, soil, and air are excessively polluted such as mining operations, fertilizers and agricultural medicines used in agriculture [5,6]. Wastewater treatment plants in order to reduce wastewater damage to the environment and to ensure the continuity of the available water are becoming increasingly common. Today, a large number of systems available are applied to wastewater treatment. Activated sludge systems, stabilization ponds, trickling filters and biological

31 systems such as anaerobic treatment are widely used for domestic wastewater treatment. Of
32 these technologies, anaerobic digestion, which is a biological decomposition of organic
33 matter in the absence of molecular oxygen, can be examined as one of the standard
34 technologies for wastewater and stabilizing wastes. The products of anaerobic digestion are
35 gases principally composed of methane (CH₄) and carbon dioxide (CO₂) and the stabilized
36 biosolids. Anaerobic degradation may either occur in nature spontaneously or in a controlled
37 environment such as a biogas plant. Depending on the waste stream and the system design,
38 biogas is used as an energy source and typically consists of 55 to 80% methane; the
39 remaining composition is primarily carbon dioxide, trace gases such as hydrogen sulfide,
40 nitrogen and water. On the other hand, stabilization ponds within developing, tropical, or
41 subtropical climate areas are mostly preferred for domestic wastewater treatment plant [7].
42 The cost components and operational requirements for wastewater treatment plants are
43 important in developed countries. Therefore, these parameters as the decision-makers play
44 a role for the selection of treatment plant type [8].

45 **1.1 The Features of Treatment Efficiency, Energy, Operation and Maintenance, and**
46 **Flowrate of Wastewater Systems:** The most important information needed for the process
47 selection is collected under this title.

48 **1.2 Treatment Level:** The treatment level is determined to analyze the main wastewater
49 parameters such as pH, Biochemical Oxygen Demand (BOD), Chemical Oxygen Demand
50 (COD), Suspended Solids (SS), Nitrogen, Phosphorus, etc. When selecting a treatment
51 process, the discharge limits of wastewater into the receiving environment should be
52 considered after identifying the treatment removal efficiencies .

53 **1.3 Fluctuation and Reliability in Treatment Efficiency:** Wastewater flow and pollution
54 characteristics show a continuous fluctuation. Therefore, the discharge standard should be
55 supplied in statistical basis.

56 **1.4 Other Process Requirements:** Required fields needs, energy issues (minimum energy
57 use and energy shortages), easy and cost-effective availability of equipment, the trained
58 personnel requirement, maintenance problems (machinery, equipment, etc.), sludge
59 production and disposal (sludge treatment creates a significant part of the total treatment
60 cost), existing hydraulic load, hydraulic head loss in the plant, treatment method, design
61 criteria, and other related needs.

62 **1.5 Energy Saving:** Energy conservation and energy saving in order to design the
63 wastewater treatment plant should be given significant importance. A two-step approach can
64 be applied on energy issue. The first approach, it can be done to save energy and to choose
65 the applicable methods without increasing the cost and complexity of the treatment plant.
66 Therefore, it should be the property of moderation in technology, process and equipment
67 should carefully be selected, and it should be gone to useful engineering and architectural
68 design. The second approach is to concentrate on more than just the cost analysis
69 processes, which are more advanced equipment and devices. The feasibility of this latter
70 approach is limited only by the developed countries. Conventional energy sources with
71 possible wind and solar energy applications can be supported. Use of facilities for this type
72 of alternative energy sources should be investigated for the operation of the pumps in
73 sewage systems, ventilation motors and other equipment. Advanced devices can be used in
74 recovering the waste heat energy. Among them, methane recovery to produce heat and
75 power from the sludge digesters is extremely important [9].

76 **2. DETERMINATION OF ENERGY CONSUMPTION**

77 The total amount of energy consumed in the plant was calculated by the sum of values of
 78 the transformer taken every day. Energy calculations were carried out by measuring the
 79 amount of the generator produced and withdrawn from the grid in the plant. Daily input and
 80 output flow values, total energy consumption, and the design parameters for the physical
 81 treatment units, biological treatment units, other units and the whole plant were obtained for
 82 Yuregir Wastewater Treatment Plant (WWTP) of Adana Metropolitan Municipality. By means
 83 of these data obtained, input pollution load and the removal efficiencies of the plant, energy
 84 value withdrawn from the grid, electricity generation of the generator, and their relationships
 85 were successfully examined. Likewise, the removal energy values in terms of kWh/m³ for the
 86 total energy consumption and the amount of energy consumed per person were calculated.
 87 Monthly sewage sludge and energy values of Yuregir Wastewater Treatment Plant for the
 88 year 2017 were presented in Table 1 and Table 2.

89 **Table 1. Yuregir wastewater treatment plant 2017 monthly sewage sludge values**

Month	Input Flow Rate m ³ /month	The Amount of Sludge Cake m ³ /month	The Amount of Polymer Used kg/month	The Amount of Biogas Produced Nm ³ /month
January	2.527.520	2.012	3.575	190.978
February	2.146.712	1.735	3.300	159.537
March	2.595.227	1.521	3.125	151.185
April	2.783.152	1.498	2.600	168.499
May	2.805.740	1.287	1.650	135.305
June	3.026.794	1.234	1.750	117.353
July	2.946.228	1.729	3.575	133.485
August	2.729.941	1.830	4.025	105.859
September	2.536.364	1.559	3.275	96.683
October	2.446.406	1.719	3.400	103.129
November	2.377.305	2.121	4.300	135.047
December	1.936.700	2.145	4.325	118.094
TOTAL	30.858.089	20.390	38.900	1.615.154
AVERAGE	2.571.507	1.699	3.242	134.596

90
91
92

Table 2. Yuregir wastewater treatment plant 2017 energy values

Month	Energy Withdrawn From The Grid (kWh/month)	Generator Electricity Generation (kWh/month)	Total Energy Consumption (kWh/month)	Energy Recovery (%)	The Amount of Treated Wastewater m ³ /month kWh/m ³	
January	325.210	274.153	599.363	45,74	2.468.513	0,243
February	196.392	408.434	604.826	67,53	2.110.064	0,287
March	335.485	353.529	689.014	51,31	2.542.016	0,271
April	239.841	436.392	676.233	64,53	2.733.374	0,247
May	281.659	342.647	624.306	54,88	2.741.824	0,228
June	343.924	300.404	644.328	46,62	2.957.543	0,218
July	311.266	347.525	658.791	52,75	2.881.072	0,229

August	377.572	277.153	654.725	42,33	2.668.258	0,245
September	409.845	246.357	656.202	37,54	2.493.697	0,263
October	375.469	265.740	641.209	41,44	2.394.730	0,268
November	248.904	337.138	586.042	57,53	2.324.354	0,252
December	216.517	216.517	619.116	34,97	1.898.521	0,326
TOTAL	3.662.084	3.805.989	7.654.155	49,72	30.213.966	0,253
AVERAGE	305.174	317.166	637.846	49,72	2.517.831	0,253

93

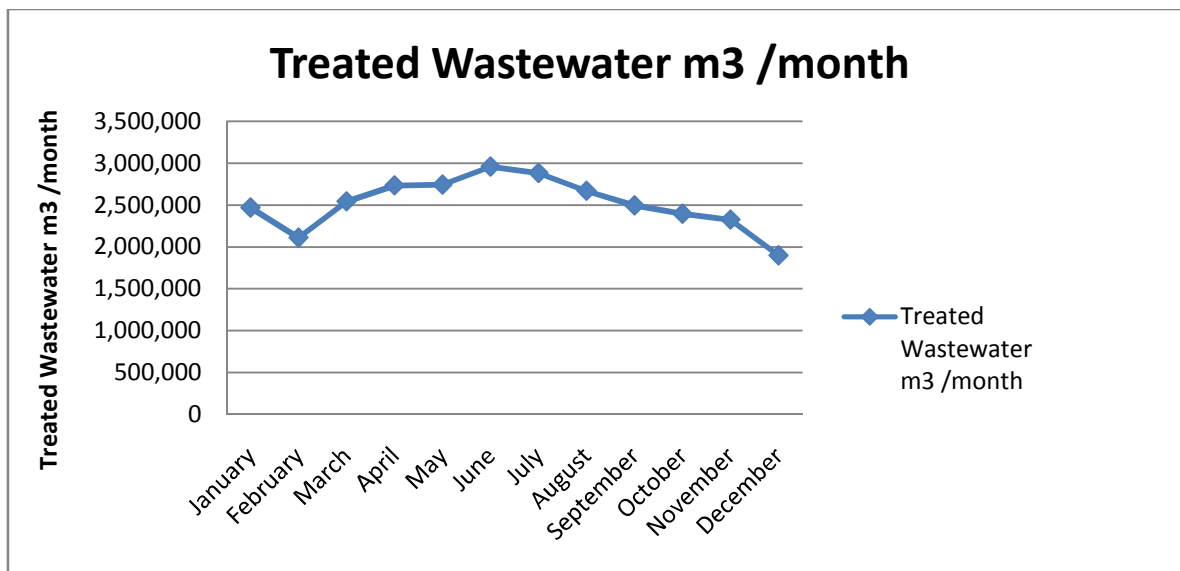
94

95

96

97

Regarding Yuregir Wastewater Treatment Plant for the year 2017, the amount of treated wastewater in Figure 1, monthly energy values in Figure 2, monthly removal efficiency values in Figure 3, and monthly energy consumption values per m³ treated wastewater in Figure 4 were shown.



98

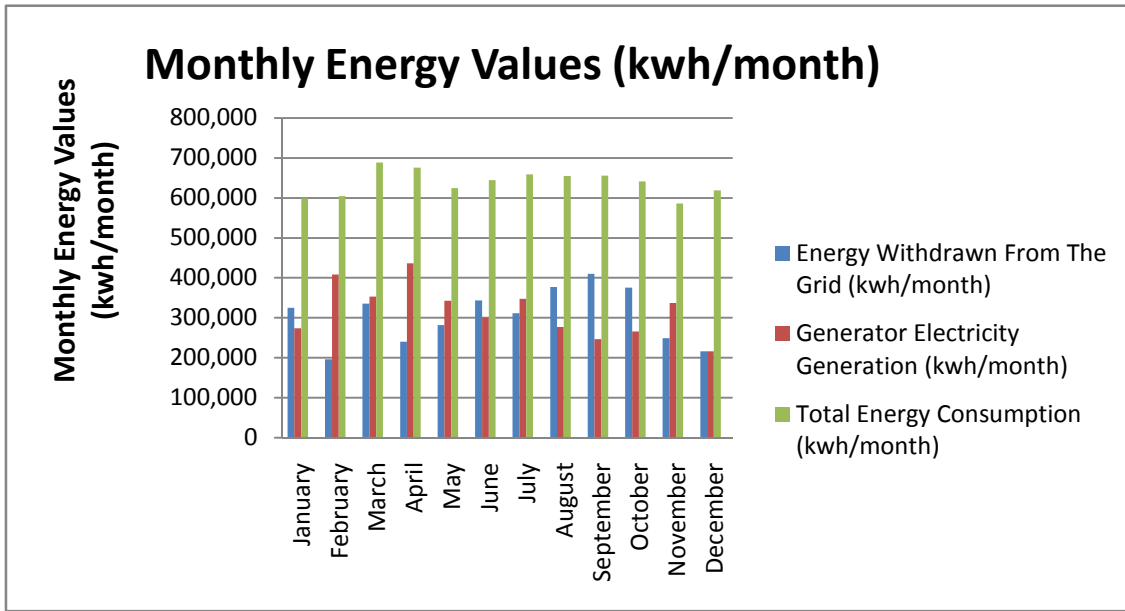
99

100

101

Fig. 1. Yuregir wastewater treatment plant – 2017 monthly values of treated wastewater

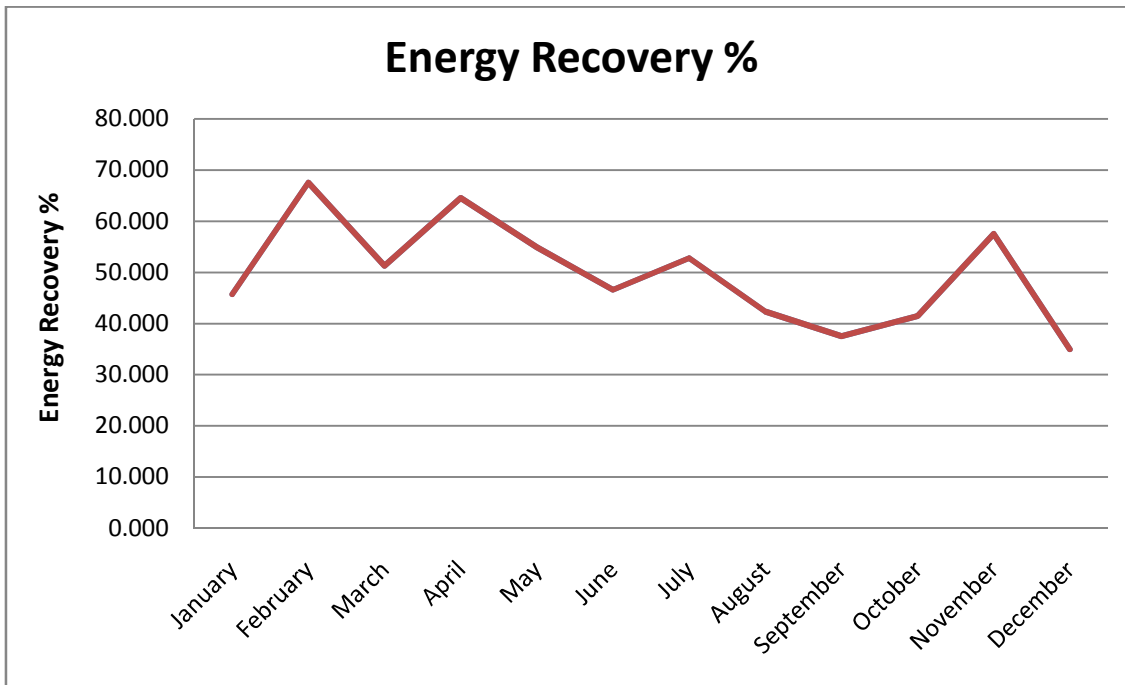
102



103

104 **Fig. 2. Yuregir wastewater treatment plant – 2017 monthly energy values**

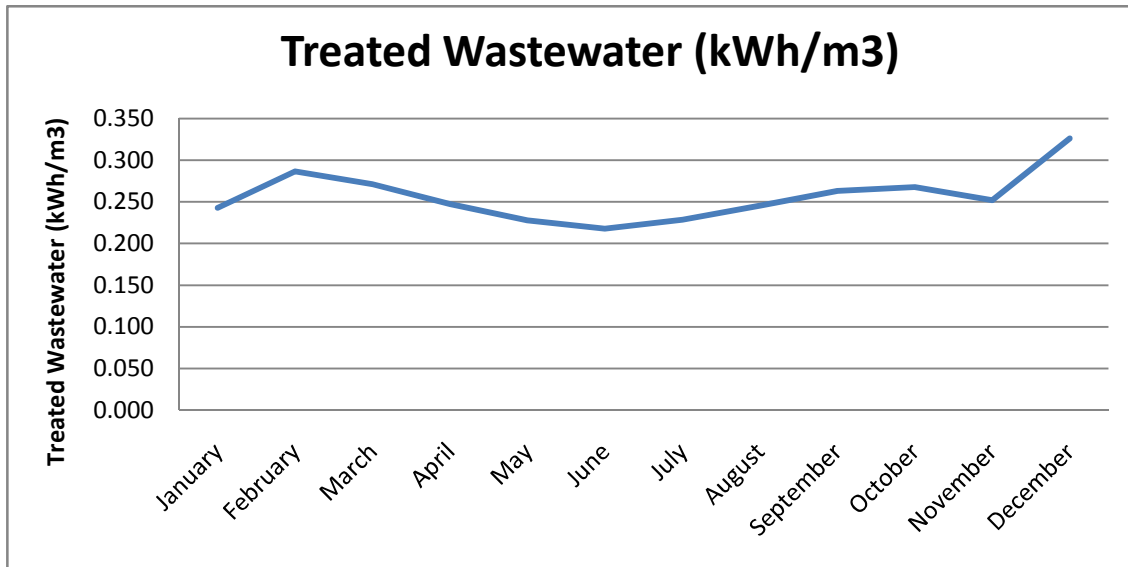
105



106

107 **Fig. 3. Yuregir wastewater treatment plant 2017 monthly values of removal efficiency**

108



109

110 **Fig. 4. Yuregir wastewater treatment plant – 2017 monthly energy consumption**
 111 **values per m³ wastewater**

112

113

114 **3. CALCULATED VALUES ACCORDING TO THE DATA OBTAINED FROM**
 115 **THE PLANT**

116

117 In this study, the energy consumption and production analysis in one of the wastewater
 118 treatment facilities of Adana were performed. For this purpose, the amount of energy
 119 consumed in the monthly time period for the year 2017 during under the titles of the physical
 120 treatment, biological treatment, and others was determined for the separate units and the
 121 whole plant. Findings belonging to the plant are presented in Table 1, Table 2, Figure 1, 2, 3,
 122 and 4. The following conclusions are reached upon analyzing the obtained data from these
 123 tables and figures.

124

125 1. As can be seen from Figure 1, 2, 3, and 4; when the pollution load of input and
 126 output increases, the unit energy consumption is reduced as expected (although the
 127 total energy consumption increases). The increase in the pollution load reduces the
 128 unit energy consumption although the energy consumption of the plant is same.
 129 Moreover, as it can be seen again from the same tables, the consumption of
 operational energy for the plant is linear with the pollution load of input.

130

131 2. When examining the energy consumption of the plant, the average monthly energy
 consumption of 637 846 kWh is determined for the whole plant.

132

133 3. If the average monthly flow rate and energy consumption values of the plant are
 134 discussed, the amount of energy consumption per cubic meter flow for the whole
 135 plant is included. These values are found to be 2 517 831 m³/month (average
 flowrate), and 0,253 kWh/m³ (the total for the whole plant), respectively.

136 4. If the equivalent population found in design calculations and input flow coming to the
137 plant are discussed, the amount of water consumed per person per month is
138 included. This value for the year 2017 can be calculated as follows:

139
$$= (\text{Average flow rate}) / (\text{Equivalent population})$$

140
$$= 2\,517\,831 \text{ (m}^3\text{/month)} / 588832 \text{ (person)}$$

141
$$= 4,2759 \text{ m}^3\text{/month/person}$$

142
$$= 4276 \text{ L/month/person}$$

143 5. If the average monthly energy consumption of the whole plant and the equivalent
144 population found in design calculations are discussed, the amount of energy
145 consumed per person can be found. This value for the year 2017 can be calculated
146 as follows:

147
$$= (\text{Average monthly energy consumption}) / (\text{Equivalent population})$$

148
$$= 637846 \text{ (kWh/month)} / 588832 \text{ (person)}$$

149
$$= 1,083 \text{ kWh/person}$$

150
$$= 1083 \text{ W/person}$$

151

152 **4. CONCLUSIONS AND RECOMMENDATIONS**

153 The goal of this study to provide energy efficiency of the urban wastewater treatment sector
154 in Turkey is to transform carbon footprint generating from fossil fuels into a neutral
155 structure. The recommendations in the field of urban wastewater treatment are also included
156 aimed at designing and operating criteria for energy consumption, increasing the energy
157 efficiency of wastewater treatment plant, and reducing CO₂ emissions. At the same time, it is
158 expected to benefit from this study that the sustainable investments on the basis of energy
159 efficiency to be made to the urban wastewater treatment system facilitate given a consistent
160 standard. As a result of this process, having detected the measures for energy efficiency is
161 one of the important outcomes obtained in wastewater treatment industry. Another important
162 issue for the implementation of energy efficiency measures in wastewater treatment industry
163 is to ensure cooperation among the main stakeholders. In this regard, all stakeholders are
164 substantially required to commitments to go to reduce in energy consumption. Furthermore,
165 it should not be prohibitive nature of necessary legislation regarding the implementation of
166 measures for energy efficiency [9]. The construction and operation of wastewater treatment
167 plants are processes that require a high cost. Therefore, the most suitable process to be
168 able to minimize construction and operation costs in the feasibility reports of the treatment
169 plants must be selected. The facility should also be built with the appropriate mechanical
170 equipment to process. Yuregir Wastewater Treatment Plant of Adana Metropolitan
171 Municipality is a plant operating with activated sludge system. High energy - operating costs
172 in applying the activated sludge treatment plant is known. However, this system that can
173 meet the high flow rate for small volumes was deemed appropriate for Yuregir Wastewater
174 Treatment Plant. As a result of research findings obtained from the plant; the removal
175 efficiency for the whole plant was found maximum with the average average of 67,53% in
176 February 2017 while the annual average was found to be 49,72% . Energy expenditure of

177 305174 kWh/m³ was determined by taking the monthly average energy consumption of the
178 plant. Likewise; energy expenditure for 1 m³ was calculated as 0,253 kWh by taking into
179 account of the plant with the daily average flow and the total energy consumption. According
180 to average daily flow from the plant and equivalent population, per capita water consumption
181 of 4276 liters / month was found. The amount of energy expended per person per month in
182 wastewater treatment was found to be 1083 W according to the total energy consumption
183 used in the plant and the population equivalent value of the project. In accordance with data
184 obtained from the plant, the unit energy consumption is reduced when organic loading is
185 increased in the plant. It should not be much of effort to reduce organic pollution load to
186 protect the plant from the negative factors and the increase of pollution per person in the
187 future [10]. The awareness should be created about the opportunities and benefits to be
188 derived from energy efficiency in the wastewater treatment field. The operation of
189 wastewater treatment plants accordance with the principles of energy efficiency should also
190 effectively be provided (operators training). Finally, the design and engineering firms
191 operating in wastewater treatment field should be informed on the subject. Thus, the
192 effective and efficient use of energy are supposed to be included in future projects.

193

194

195

195 REFERENCES

196

197

[1] Metcalf And Eddy, Inc., Wastewater Engineering: Treatment, Disposal, and Reuse, 3rd
Edition, Mc Graw Hill Book Co., New York. 1991.

198

199

[2] Liptak B.G., Bouis P.,A., Hazardous Waste and Solid Waste, Lewis Publishers, CRC
Press LLC, 2000.

200

201

[3] Friedland, A.J., 1990. The Movement of Metals Through Soils and Ecosystems. In CRC
Press, Boca Raton.

202

203

[4] Shaw,A.J., 1990. Heavy Metal Tolerance in Plants, Evolutionary Aspects, CRC Press,
Boca Raton.

204

205

[5] <http://www.meski.gov.tr/Kurumsal9.aspx>

206

[6] <http://www.adana.bel.tr/atik-su-aritma-tesisleri-sayfa.html>

207

[7] Mara, D., " Sewage Treatment in Hot Climates" John Willey and Sons, 1978.

208

[8] Von Sperling, M., "Comparision Among the Most Frequently Used Systems for

209

[9] S. Geilvoet, and S.G.M. Geraats, Fr. F.J.M., Final Project Report – Energy Efficiency in
Wastewater Treatment, pp.2, Ankara, 2010.

210

211

[10] Azman, H. E., Treatment Efficiency in the Municipal Wastewater Treatment Plant –

212

Investigation of Energy Relationship, pp. 83, Ç.U. Institute of Science and Technology,
Adana, 2005.

213

214

215

216

217