

Formatted: Space After: 0 pt

Current Status and Future Perspectives of Biofortification in Wheat

ABSTRACT

Wheat is the main cereal crop worldwide and about 2 billion people suffer from Zn and Fe deficiency because of their dependence just on cereal crops. Three Billion people are malnourished suffering from mild to severe physical and mental disabilities. Vast genetic diversity of Wheat exist in nature that differs in their mineral compositions. Main deficient micronutrients are Provitamin-A,Zn & Fe which deficiencies cause serious physical and mental abnormalities. Different methods of enhancing mineral contents of plants produce have been used, out of which BIOFORTIFICATION have proved more promising and economical. Bacterial phytoene synthase gene (crtb) and carotene desaturase gene (crti) has been transferred in wheat that has increased carotenoid content but more darker color has less public acceptance.GPC-B1 gene is found to be associated with increase micronutrients but it lowers the overall yield of the plant. Several new methodologies such as oligo-directed mutagenesis, reverse breeding,RNA directed DNA methylation and genome editing have been used for increasing micronutrient composition and their bioavailability .But combination of Plant Breeding methods with Molecular Techniques will be more useful for advancement in this field.

1. INTRODUCTION

Human and animals require multitude of nutrients for the proper functioning of their body in terms of growth, development and metabolism (Carvalho and Vasconcelos 2013).Wheat is a crop of major importance and together with other staple cereals supply the bulk of calories and nutrients in the diets of a large proportion of the world population(Waters et al. 2009). It is one of the key cereal crops, is grown on 222 million hectares worldwide and is a major source of calories and proteins globally (USDA, 2016).Throughout history, hunger has remained one of the most PREVALENT and SHATTERING problem FACED BY—_humankind. Although statistics on food insecurity and malnutrition DIVULGE significant improvement in these areas in the last decade(Hoddinott, Rosegrant, and Torero 2014).At present, 49 nutritional components are known to be essential and indispensable for sustaining human life. These comprise water and carbohydrates, 10 essential amino acids, linoleic and linolenic acids, seven mineral macro elements, 16 mineral microelements and 13 vitamins. Dietary deficiency of essential micronutrients such as zinc (Zn)and iron (Fe) affects more than two billion people worldwide(Šramková, Gregová, and Šturdík 2009; White and Broadley 2005). The problem is most severe in low- and middle income countries, especially in Africa where the estimated risk for micronutrient deficiencies is high for Ca (54% of the continental population),Zn (40%), Se (28%), I (19%) and Fe (5%) (de Valença et al. 2017). Worldwide, about 800 million people are chronically hungry meaning that they are undernourished in terms of calories (FAO,2017). When intakes of bioavailable micronutrients are too low to meet the regularity requirement of the body then micronutrient malnutrition develops and it affects the 1/3—_to 1/2—_of the world population (Allen et al. 2006). Wheat like many other staple food contain suboptimal quantities of essential micronutrients such

Formatted: Indent: Left: 0", First line: 0", Space Before: 0 pt

43 | as zinc and iron AND more than two billion people worldwide—suffer from zinc and iron deficiency
44 because of their PRIMARILY dependence on cereal based diets (Borrill et al. 2014). Due to lack of
45 access to the healthy diets such as fruits and vegetables, about one third of children die under the age of
46 five from malnutrition and one child in four is stunted due to inadequate diet (Hefferon 2015). Many
47 possible strategies like dietary diversification, mineral supplementation and post-harvest food
48 fortifications are used to improve micronutrient intake in the human diet. Biofortification evades
49 these problems by increasing the micronutrient contents in edible part of crops and enhancing
50 their bioavailability and absorption in human body during digestion.(Muhammad et al. 2016).
51 Pregnant women and young children are prone to acute micronutrient deficiency, which reduces
52 physical and mental development in children below 5 years of age, and malnutrition is
53 considered as the largest single contributor to disease in persons of any age (Alanís-guzman,
54 Amaya-guerra, and Saldı 2006). Education, dietary modification, food rationing, supplementation and
55 fortification these are various strategies employed to supplement micronutrient to children and women
56 (best C et al. 2011., Butta et al, 2008). In countries where people depend on cereal based food, high
57 incidence of micronutrient deficiencies has been observed (Muhammad et al. 2016). For the
58 purpose of biofortification it is necessary to increase the bioavailable pool of Zn in cereal grains
59 and not just its total concentration (Khoshgoftarmanesh et al. 2010) .

60 Biofortification is the process of increasing the content and bioavailability of essential vitamins
61 and minerals in staple crops, through plant breeding, transgenic techniques and agronomic
62 practices, to improve nutritional status and alarming rates of malnutrition (Bouis and Saltzman
63 2017). Agronomic biofortification is often considered as a short-term solution to increase
64 micronutrient availability and mainly to complement genetic biofortification (breeding), which is
65 seen as a more sustainable approach(de Valena et al. 2017; Welch and Graham 2004). The main
66 sources of vitamins and minerals (iron, zinc, and vitamin A) for low-income rural and urban
67 populations are staple foods of plant origin that often contain low levels or low bioavailability of
68 these micronutrients. Biofortification aims to develop micronutrient-enhanced crop varieties
69 through conventional plant breeding .Breeding high yielding, high-Fe and -Zn varieties require
70 source materials that shows adequate genetic variation in concentrations of those
71 micronutrients(Meng et al. 2007). Screening studies have shown that modern wheat cultivars are
72 not a good source of genes to enhance the concentration of Zn and Fe(Mondal, Maize, and
73 | Rutkoski 2016).—The breeding steps include at least (1) Identification of a useful genetic
74 variation and the most promising parents, (2) Long-term crossing and back-crossing activities,
75 (3) stability of the target traits (e.g., high grain Zn concentrations) across the different
76 environments that feature huge variation in soil and climatic conditions, and finally (4)
77 Adaptation of the newly developed biofortified genotypes over a range of crop and soil
78 management practices applied in the target regions or countries(Bouis 2002; Šramková,
79 Gregová, and Šturdík 2009).

80 Biofortification is faced with numerous challenges but also offers new solutions. The initial
81 challenge is to use conventional or molecular breeding to increase the micronutrient content,
82 preferably in the form of bioavailable minerals and biologically active vitamins or vitamin
83 precursors. Supplementary strategies comprise breeding for increased contents of components
84 that promote nutrient uptake and reduce amounts of inhibitors of uptake(Brinch-Pedersen et al.
85 2007). The fundamental drivers of “hidden hunger” quite often fall outside the nutrition sector
86 and are associated with each country’s levels of potential resources (i.e. Energy, geography,
87 climate, etc.)(Hoddinott, Rosegrant, and Torero 2014).

88 |

89 | **2.HIDDEN HUNGER CAUSES AND PREVILENCE**

90 | About 800 million people are chronically hungry worldwide means these are undernourished in terms of
91 | calories (FAO et al., 2017). Moreover, two million people are affected by hidden hunger as they suffer
92 | from micronutrient deficiency (WHO 2006). Micronutrient deficiencies are more commonly pervasive in
93 | the population that mainly depend on the non-diversified plant and cereal based diets which leads to
94 | compromised health and economic problems (Gómez-Galera et al. 2010). Over three billion people are
95 | currently micronutrient (i.e. Micronutrient elements and vitamins) malnourished, resulting in
96 | ATROCIOUS societal costs including learning disabilities among children, increased morbidity and
97 | mortality rates, lower worker productivity, and high healthcare costs, all factors diminishing human
98 | potential, felicity, and national economic development while Vitamin A deficiency is causing around
99 | 4500 preventable child deaths daily. Nutritional deficiencies (e.g. Iron, zinc, vitamin A) account for
100 | almost two-thirds of the child-hood death worldwide where most of those are dependent on staple crops
101 | for their sustenance. Malnutrition also reduces the number of neurons and synapses. When the brain is
102 | deprived of an optimal supply of nutrients, there are no discrete lesions. Instead, generalized distortion
103 | occurs in those areas that were maturing at the time of nutrient deficit. In other areas of the brain, where
104 | the cells have differentiated during prenatal life, malnutrition in infancy reduces the formation of
105 | synapses and the branching of dendrites(Alanis-guzman, Amaya-guerra, and Saldı 2006; Dubock 2017;
106 | Welch and Graham 2004). Hunger is the outcome of insufficient food intake resulting in decreased health
107 | and quality of life while hidden hunger prevails when a person’s is getting bellyful food but that food lack
108 | nutrients or possess less nutrients that are required for normal functioning of the body(Hoddinott,
109 | Rosegrant, and Torero 2014). Recently FAO roughly estimated that about 1/3 of the globally produced
110 | food for human consumption is lost or wasted (Gustavsson et al. 2011). Hidden hunger is prevailing in
111 | world’s populations because of its increase at fast speed, poor economy and poor legislation of
112 | governments. Children and pregnant women are more vulnerable to nutrient deficiency because their
113 | | body require more amount of these nutrients as compared to normal adults_(Akhtar et al._,2011). Iron
114 | and zinc deficiency are also known as ‘hidden hunger’ results in reduced immunity, rigidity, fatigue,
115 | irritability, loss of hairs, compromised psychomotor development, muscle weakening, sterility and in
116 | acute case cause death (Wintergerst et al. 2007, Stein 2010). In low income populations, people rely on
117 | the inexpensive less caloric monotonous food to meet energy need due to lack of access to the nutrient
118 | rich diversify food (Bouis et al. 2011). Eradicating hunger in all its forms, including chronic and hidden
119 | hunger, requires good understanding of the problem's magnitude, trends, and determinants. The burden of
120 | chronic hunger more than halved since 1990, it remains larger than the burden of hidden hunger. Cost-
121 | effective micronutrient interventions that can have an impact in the short to medium term include
122 | biofortification, industrial fortification, and food supplementation(Gödecke, Stein, and Qaim 2018).
123 | Micronutrient malnutrition (“hidden hunger”) now afflicts over 40% of the world’s population and is
124 | increasing especially in many developing nations. Today, deficiencies of iron and iodine are of most
125 | concern to the nutrition community and healthcare officials although other nutrient deficiencies, including
126 | zinc, selenium, calcium and magnesium may be prevalent in some global regions(Šramková, Gregová,
127 | and Šturdík 2009). In the search for genetic material with high iron and zinc concentration in wheat grain,
128 | a significant positive correlation has been found between iron and zinc concentrations, suggesting that
129 | these two traits may be combined relatively easily during breeding. The production of semi-dwarf wheat
130 | through the introduction of the rht genes has resulted in substantial yield increases. However, this is
131 | associated with a reduction in iron and zinc concentrations in some bread wheat genotypes, but not in
132 | durum wheat(Meng et al. 2007; Monasterio and Graham 2000).

Formatted: Space Before: 0 pt

Formatted: Space After: 0 pt

133 | 2.1. Wheat Grain Composition

134 | The mature wheat Grain comprises of three major component such as carbohydrates, protein and cell wall
135 | polysaccharides which together account for the 90% of the dry weight and minor component include
136 | lipids, phenolics, vitamins and minerals. However distribution of these components vary within the grains
137 | (Shewry et al. 2013). Wheat grains are generally oval shaped, although different wheats have grains that
138 | range from almost spherical to long, narrow and flattened shapes. The grain is usually between 5 and
139 | 9mm in length, weighs between 35 and 50mg and has a crease down one side where it was originally
140 | connected to the wheat flower. The wheat grain contains 2-3% germ, 13-17% bran and 80-85% mealy
141 | endosperm. The bran (outer layers of wheat grain) is made up of several layers, which protect the main
142 | part of the grain. Bran is rich in B vitamins and minerals; it is separated from the starchy endosperm
143 | during the first stage of milling. In order to protect the grain and endosperm material, the bran comprises
144 | water-insoluble fiber. More than half the bran consists of fiber components (53%). Chemical composition
145 | of wheat bran fiber is complex, but it contains, essentially, cellulose and pentosans, polymers based on
146 | xylose and arabinose, which are tightly bound to proteins. These substances are typical polymers present
147 | in the cell walls of wheat and layers of cells such as aleurone layer. Proteins and carbohydrates each
148 | represent 16% of total dry matter of bran. The mineral content is rather high (7-2%). The two external
149 | layers of the grain (pericarp and seed coat) are made up of dead empty cells. The cells of the inner bran
150 | layer- aleurone layer are filled with living protoplasts. This explains the rather high levels of protein and
151 | carbohydrate in the bran. There are large differences between the levels of certain amino acids in the
152 | aleurone layer and those in flour. Glutamine and proline levels are only about one half, while arginine is
153 | treble and alanine, asparagine, glycine, histidine and lysine are double those in wheat flour. The
154 | endosperm is surrounded by the fused pericarp and seed coat. The outer endosperm, the aleurone layer,
155 | has a special structure: it consists of single layer of cubic shaped cells. The aleurone layer is rich in
156 | proteins and enzymes, which play a vital role in the germination process. The inner endosperm, i.e. The
157 | endosperm without the aleurone layer, is referred to as mealy or starchy endosperm. The endosperm
158 | mainly contains food reserves, which are needed for growth of the seedling, it is rich in energy-yielding
159 | starch. Apart from carbohydrates, the mealy endosperm contains fats (1,5%) and proteins (13%):
160 | albumins, globulins and the major proteins of the gluten complex- glutenins and gliadins.- proteins that
161 | will form the gluten at dough making. The contents of minerals (ash) and of dietary fibers are low; 0,5%
162 | and 1,5%, respectively. The germ lies at one end of the grain. It is rich in proteins (25%) and lipids (8-
163 | 13%).The mineral level is also rather high (4-5%). Wheat germ is available as a separate entity because it
164 | is an important source of vitamin E. Wheat germ has only one half the glutamine and proline of flour, but
165 | the levels of alanine, arginine, asparagine, glycine, lysine and threonine are double(Meng et al. 2007;
166 | Šramková, Gregová, and Šturdík 2009)

167 | 2.2. VITAMIN-A DEFICIENCIES

170 | Vitamin A (retinol) is a fat-soluble micronutrient and is mainly FOUND in eggs, liver and butter. Vitamin
171 | A precursors such as β -carotene, and other carotenoids, are produced in green and yellow vegetables. B-
172 | carotene is the major provitamin A carotenoid, and theoretically enzymatic cleavage of one β -carotene
173 | molecule generates two molecules of retinal, compared with only one retinal molecule on cleavage of all
174 | other provitamin A carotenoids. The retinal is further converted to retinol and then to retinoic acid as
175 | required. (Hess, Thurnham, and Hurrell n.d.; Šramková, Gregová, and Šturdík 2009).
176 | Carotenoids are synthesized de novo by plants, where they play fundamental physiological roles as
177 | photosynthetic pigments and precursors for signaling molecules. They are also essential components of a
178 | healthy diet, as dietary antioxidants and vitamin A precursors. Wheat like Rice have less diversity of

Formatted: Space Before: 0 pt

Formatted: Space After: 0 pt

Formatted: Space Before: 0 pt

Formatted: Space After: 0 pt

179 Vitamin-A. Vitamin A has multiple roles in the body including reproduction, vision, cell differentiation,
180 immune function, bone formation and growth. Vitamin A comes from animal sources in the diet such as
181 retinol or retinyl esters and from provitamin A carotenoid found in plant sources. Vitamin A deficiency
182 has been associated with the severity of infections and in the developing world, it is the primary cause of
183 childhood mortality and morbidity particularly in south Asia and Africa. Vitamin-A Deficiency is the
184 leading cause of the preventable blindness in children. The WHO estimates that about 250-500 million
185 children are blind due to VAD and half of these vision loss will die within a year (Bailey, West, & Black,
186 2015) .

187 Vitamin-A deficiency affects over 125 million preschool-aged children and 7 million pregnant women in
188 low-income countries. It is the leading cause of preventable pediatric blindness and of over 650 000 early
189 childhood deaths due to diarrhea, measles, malaria, and other infections each year. Wheat only contains
190 trace levels of provitamin A carotenoids. The predominant carotenoid (yellow pigment) in wheat,
191 specifically in durum wheat, is lutein, followed by zeaxanthin. These two carotenoids show no provitamin
192 A activity. Orange-colored wheat seed, which may have some provitamin A carotenoids, have not been
193 identified so far, even after screening thousands of lines in the International Maize and Wheat
194 Improvement Center (CIMMYT) germplasm bank. In the unlikely event that wheat with enhanced
195 provitamin A carotenoid levels is developed, it is important to consider that it will have unusually high
196 yellowish to orange pigmentation, which may have implications for its acceptability to
197 consumers (Giuliano 2017; Meng et al. 2007). Vitamin A deficiency—_ results in the deaths of
198 approximately one million children every year (Rice et al. 2004; Stein et al. 2005; UNICEF and
199 Micronutrient Initiative, 2004b). Provitamin A present only in trace amount in wheat. Lutein followed by
200 zeaxanthin predominantly present in durum wheat (leehardt et al. 2006).

201

Formatted: Space Before: 0 pt

202 2.3. IRON AND ZINC DEFICIENCY

203 Iron deficiency ranks among the most widespread nutrient deficiencies, affecting over two billion people
204 worldwide. Iron deficiency anemia (IDA) has been linked to maternal and perinatal mortality, and to
205 impairment of cognitive skills and physical activity. Iron deficiency is also associated with enhanced
206 absorptional environmental metal toxins such as cadmium (Cd) (Silver et al. 2013). Zinc is an essential
207 trace mineral influencing gene expression as well as cell development and replication. Approximately
208 800,000 child deaths worldwide per year are attributable to Zn deficiency. Because it significantly
209 increases the risk of diarrhea, pneumonia, and malaria, Zn deficiency has been linked to the morbidity and
210 mortality of children younger than 5. The global average prevalence of Zn deficiency was estimated at
211 31%, with the most severe burden of diarrhea and pneumonia due to this deficiency found in Africa and
212 South Asia. Africa, however, almost exclusively bears the burden of malarial disease attributable to Zn
213 deficiency. Analyses of multiple grain samples from maize and wheat that have been collected by
214 CIMMYT across environments and genotypes suggest that the levels of Fe and Zn are higher in wheat
215 than in maize. However, we are not aware of any specific studies comparing wheat and maize mineral
216 concentrations in the same experiment and in different grain tissues (Elch et al. 2005; Kabir, Swaraz, and
217 Stangoulis 2014; Maqbool 2019; Meng et al. 2007)

Formatted: Space After: 0 pt

218 About 37% population in Pakistan is suffering from zinc malnutrition—_ (Nazir et al. 2016). Zinc is
219 responsible for 10% diarrhea, 16% respiratory disorders, 800,000 annual deaths in poor world. Deficiency
220 of zinc also negatively influence the reproductive system, cell growth, immune system, cancer and skin
221 disorders (WHO, 2012). Zinc deficiency mainly occur due to cereal based food which is deficient in Zn.

222 70% of agricultural soils in Pakistan are Zinc deficient. Deficiency of zinc is more frequent in peat,
223 calcareous, saline sodic and highly weathered and intensively weathered soils (Alloway, 2008). In arid
224 and semi-arid areas due high calcium carbonate and less organic matter contents soils are deficient in zinc
225 (Imran et al. 2014).

226 | There exist large biodiversity for these micronutrients in wheat. Durum wheat is one of the main sources
227 | of calories and protein in many developing countries. In a study conducted by (Magallanes-López et al.
228 | 2017), 46 durum varieties grown under full and reduced irrigation, were analyzed for micronutrients and
229 | phytate content to determine the potential bioavailability of the micronutrients. The variation was 25.7–
230 | 40.5 mg/kg for iron and of 24.8–48.8 mg/kg for zinc.

231 | Current strategies towards increasing the iron content of the endosperm are largely based on the
232 | expression of legume ferritin genes in an endosperm-specific manner. However, it is apparent that this
233 | approach, at least in rice, only allows a two- to three-fold increase in the iron content of the grain due to
234 | exhaustion of the iron stores in leaves. Further increases thus have to rely on additional uptake and
235 | transport of iron from the root(Brinch-Pedersen et al. 2007).

237 | 3.STRATEGIES OF FOOD ENRICHMENT WITH ESSENTIAL 238 | NUTRIENTS

239 | The diets of over two-thirds of the world’s population lack one or more essential mineral elements. This
240 | can be retrieved through dietary diversification, mineral supplementation, food fortification, or increasing
241 | the concentrations and/or bioavailability of mineral elements in plant produce(White and Broadley 2009).

242 | Supplementation and fortification with micronutrients have met with several difficulties. The initial
243 | requirement is to identify the daily need for micronutrients and this is complicated by the fact that the
244 | uptake of the micronutrients will be highly dependent on the food matrix as well as on the presence of
245 | compounds that may promote or inhibit the uptake. Furthermore, micronutrients are often lost during
246 | processing and cooking of the food(Brinch-Pedersen et al. 2007; Gödecke, Stein, and Qaim 2018).

248 | 3.1. SUPPLEMENTATION

249 | Supplementation, however, involves the intake of micronutrients in the form of capsules, tablets or syrup.
250 | In fortification and supplementation, manufacturing and/or distribution infrastructure is required, which in
251 | the long run may not benefit many, especially those in rural communities. Vitamin A capsules
252 | intervention, which started in the 1990s, is an example of supplementation(Elemike et al., 2019.; Dubock
253 | 2017). The provision of micronutrients to the malnourished population in the form of supplements has
254 | proven to be successful—(Das et al. 2013; Bhutta et al. 2013) Supplementation is the oral delivery of
255 | micronutrients in the form of tablets and syrup, used under chronic deficiencies. Iron absorbed best in the
256 | form of ferrous fumarate, ferrous sulphates and ferrous gluconate. Similarly zinc supplied as zinc
257 | sulphates, zinc acetate and zinc gluconate (Gómez-Galera et al. 2010).

258 | Fortification of wheat flour is simple and major strategy for preventing anemia. A premix of
259 | micronutrients added to the flour at a uniform rate through screw feeder located at the end of the milling
260 | process. Premix directly can be added into the flour by gravity and air convection using pneumatic
261 | system. In Pakistan wheat flour is the only way of iron fortification because 80% of the production of
262 | wheat consumed in the form of least expensive products such as chapattis.

264 | 3.1.1. MERITS AND DEMERITS

265 | Fortified foods may only be accessible to urban consumers, who can easily see and buy them. It is also
266 | very essential at crisis period, where food supply is inadequate and unbalanced. Thus, these fortified diets
267 | rich in minerals and vitamins are distributed to avoid malnutrition. However, it may be difficult to get to
268 | the rural consumers who cannot afford or have access to them. Thus, the need for biofortification of crops
269 | is conceived as a strategy for nutrient fortification in crops or staples while in the field—the—primary
270 | priority in fortification should constitute fortification of locally available food sources, while food
271 | supplementation should be an interim measure. Biofortification is intended to cater to the poor populace,

Formatted: Space Before: 0 pt

Formatted: Space After: 0 pt

Formatted: Space Before: 0 pt

Formatted: Space After: 0 pt

Formatted: Space Before: 0 pt

Formatted: Space After: 0 pt

272 low-income earners and everyone at large(Bouis et al. 2014; Elemike et al. N.d.). Change in the dietary
273 habits of the people and high cost of the diets with readily bioavailable iron and zinc suffers the dietary
274 diversification and modification(Rawat, Neelam, Tiwari, & Dhaliwal, 2013).

275 3.2. FORTIFICATION

276 Currently due to an issue of availability, affordability and access, food systems fail to supply sufficient
277 micronutrient rich food (Global Panel on Agriculture and Food Systems for Nutrition, 2016). Among the
278 other nutrient specific efforts, fortification is one of the parameter to improve the quality of diet that helps
279 to mitigate the malnutrition of micronutrients among whole—population specially including vulnerable
280 groups (Bhutta et al. 2013) Nutrient deficiency in food crops is seriously affecting human health,
281 especially those in the rural areas, and nanotechnology may become the most sustainable approach to
282 mitigate this challenge. There are several ways of fortifying the nutrients in food such as dietary
283 diversification, use of drugs and industrial fortification. However, the affordability and sustainability of
284 these methods have not been completely achieved. Plants absorb nutrients from fertilizers, but most
285 conventional fertilizers have low nutrient use and uptake efficiency(Elemike et al. 2019). Food
286 fortification strategies are categorized into three main approaches by WHO such as mass, targeted and
287 market driven. Mass fortification involves widely consumed food such as wheat, salt, sugar while target
288 approach fortify food consumed by specific age group that has a unique risk of nutrient deficiency like
289 infant complementary food and market driven approach fortifies food for particular consumer niche
290 (Allen et al. 2006). Regular consumption of the staple food consistently fortified—with essential nutrients
291 that are lacking in regular diet derive—great benefits to the individual at the risk of severe deficiencies.
292 Iodine fortified salt prevent the irreversible reduction to the IQ of young children and brain disorders
293 (Mannar, Garrett, and Hurrell 2018)

294
295

296 3.2.1. Agronomic Fortification

297
298 Consumption of diverse food sources, although recommended as a sustainable solution, is unaffordable to
299 the poor populace, who are at risk of malnutrition. The use of industries for the fortification of food
300 nutrients has not been very successful, except for iodized salt(Elemike et al. 2019).There is evidence that
301 agronomic fortification can increase yields and the nutritional quality of staple crops, but there is a lack of
302 direct evidence that this leads to improved human health. Micronutrient fertilization is most effective in
303 combination with NPK, organic fertilizers and improved crop varieties, highlighting the importance of
304 integrated soil fertility management. Agronomic biofortification provides an immediate and effective
305 route to enhance micronutrient concentrations in edible crop products, although genetic biofortification
306 may be more cost effective in the long run(Monasterio and Graham 2000; de Valença et al. 2017). In the
307 soil mineral elements present as dissolved compounds, precipitates, part of lattice structure of clay micelle
308 or present within the soil biota (White & Broadley, 2009). In the soil the major limitation of the
309 biofortification is the low Phyto availability of the mineral micronutrients. Agronomic efforts have been
310 directed towards the mineral nutrient application and their solubilization and mobilization in the soil.
311 Mineral elements with efficient mobility in the soil and plant are considered as successful agronomic
312 biofortification approach.

313 The mineral composition of cereal grain is determined by factors such as type of cereal, soil conditions
314 and fertilizing practices. Fertilization has a greater effect on the mineral content results in grain , with
315 higher levels found in the grain than in the roots, stems and leaves of the plant. P and Ca contents increase
316 with N fertilization, while Zn content decreases. In the grain, fertilizer P additions decrease Zn content
317 but increase P, K, Mg and Mn. In wheat Fe content was significantly influenced by date of planting but
318 not by seeding rates or nitrogen fertilization. Late planting and irrigation significantly increased the Fe

Formatted: Space Before: 0 pt

Formatted: Space After: 0 pt

Formatted: Space Before: 0 pt

Formatted: Space After: 0 pt

319 and Zn contents but not those of Cu and Mn. The Fe, Zn and Cu contents of wheat were negatively
320 correlated with yield and positively related to protein content. Mn content was independent of yield or
321 protein content(Anglani 1998; Walker and Waters 2011). The most attractive agronomic biofortification
322 strategy is the foliar application of mineral fertilizer to the plants in phytoavailable form, correcting soil
323 salinity, increasing beneficial soil microorganisms and adopting crop rotation practices (White and
324 Broadley, 2011).

325 326 3.2.2. MERITS AND DEMERITS

327 The nutrients needed by the plants are fortified in the fertilizers, with the belief that they could be
328 absorbed by the plants. The lack of the micronutrients is manifested by abnormal growth of the plant
329 parts; however, sometimes the soil may not be deficient of the micronutrient, rather the roots are unable to
330 absorb and translocate the nutrients due to small root pore size. It is, therefore, essential to explore the
331 strategies of improving crop quality and their essential nutrients to meet the food demands of the growing
332 population.—Conventional fertilizers are readily available for plant uptake but also easily lost through
333 leaching, which is a major challenge. NPK and other agrochemicals have been found to have low use
334 efficiency by plants because of fixation, leaching, microbial degradation, photolysis and
335 volatilization(Elemike et al. 2019.; Dimkpa and Bindraban 2016). Limited success of iron fertilization in
336 biofortification, because the applied iron (Fe²⁺) rapidly oxidized to Fe³⁺ state, which is not absorbed by
337 the plants. (Zhang et al. 2008).

338 For the plant biofortification the major drawback of the fertilization strategy is the need of frequent
339 application which makes the approach economically not feasible, potentially negative for the environment
340 and difficult in logistic term (bulky and heavy products) (Hirschi, 2009; White & Broadley, 2009;
341 Winkler, 2011). In addition due to the risk of the reserves exhaustion the availability of certain nutrients
342 are limited.

343 The only known case that clearly showed a direct effect of agronomic biofortification on human
344 micronutrient status comes from Finland, where nationwide agronomic Se biofortification was practiced
345 since 1985. This program resulted in significantly increased cereal grain Se concentrations, which in turn
346 led to increased human and animal Se intake and significantly decreased Se deficiencies among the
347 population. The average dietary intake doubled from 0.04 mg Se/day/10 MJ in 1985 to 0.08 mg Se/
348 day/10 MJ in 2014, which is above nutrition recommendations leading to an average human plasma Se
349 concentration of 1.4 µmol/L and reflecting an optimal Se status(de Valença et al. 2017).

350 3.3. BIOFORTIFICATION

351 Biofortification is the nutrient enrichment of key food crops through genetic enhancement. It differ from
352 fortification (exogenous addition of nutrients) through agricultural interventions such as biotechnology,
353 breeding and agronomy. Agricultural Scientists has lifted the crop production many folds' overs last 100
354 years but nutritive quality of crop products has not been put into research accordingly as a result human in
355 many parts of the world are suffering from malnutrition. The efficient improvement of nutritive quality of
356 important crop species like wheat is dependent on the understanding of the acquisition of micronutrients
357 from soil environment and subsequent translocation and distribution into different tissues(Akhtar et al.
358 2008; Hossain et al. 2018).

359 The density of minerals and vitamins in food staples eaten widely by the poor may be increased either
360 through conventional plant breeding or through the use of transgenic techniques, a process known as
361 biofortification. In broad terms, three things must happen for biofortification to be successful. First, the
362 breeding must be successful i.e. High nutrient density must be combined with high yields and high
363 profitability. Second, efficacy must be demonstrated i.e. The micronutrient status of human subjects must
364 be shown to improve when they are consuming the biofortified varieties as normally eaten. Thus,
365 sufficient nutrients must be retained in processing and cooking and these nutrients must be sufficiently

Formatted: Space Before: 0 pt

Formatted: Space After: 0 pt

Formatted: Space Before: 0 pt

Formatted: Space After: 0 pt

366 bioavailable. Third, the biofortified crops must be adopted by farmers and consumed by those suffering
367 from micronutrient malnutrition in significant numbers(Bouis et al. 2014).

368 3.3.1. NUTRIENT TRANSLOCATION PATHWAYS

369 Phytates, and to some extent the lower isomers of inositol phosphate insp5, insp4 and insp3, are strong
370 chelators and bind positively charged proteins, amino acids and minerals in insoluble complexes in the
371 digestive tract(Brinch-Pedersen et al. 2007).

372 3.3.2. ACHIEVEMENTS THROUGH BIOFORTIFICATION

373

374 4. BIOAVAILABILITY

375 Micronutrient bioavailability is the main factor determined the amount of micronutrients absorbed and
376 micronutrient status of individual. Provitamin-A are consumed, absorbed and converted into the vitamin
377 A and retinol. Many factors such as gender, age, health status, genetic factors, food matrix and type and
378 amount of carotenoids in meal affect the efficacy and bioavailability by which provitamin A carotenoids
379 absorbed in the intestine. There is an evidence that Provitamin A, Fe and Zn mutually enhanced their
380 bioavailabilty (Hess et al., 2005)

381 Bioavailability of micronutrients in the food for the human body is influenced by many factors that can be
382 either food or host related. Dietary intake is an essential factor, as micronutrient bioavailability depends
383 on the chemical form and amount consumed, the nature of the dietary matrix, as well as interaction
384 between nutrients and/or food components that enhance or inhibit absorption in the gastrointestinal tract.
385 Enhancers like ascorbic acid (available in fruits and vegetables) can increase Fe bioavailability, while
386 polyphenols and especially phytate or phytic acid (with high concentrations in staple grains like wheat)
387 are major inhibitors that form complexes with Fe and Zn and limit uptake in the human body. Lutein,
388 zeaxanthin, and b-carotene increase Fe absorption by humans on a maize- or wheat-based diet. Adding
389 1.8 mg of lutein to a maize-based breakfast doubled Fe absorption(Meng et al. 2007; de Valença et al.
390 2017; Welch and Graham 2004). Zinc is bioavailable in Biofortified wheat (Rosado et al., 2009).
391 Foliar application of zinc increases the zinc contents of the cereals as compare to the soil applied zinc.
392 Whole grain Zn concentration increases including endosperm (Cakmak et al., 2010).

393 In the cereal grain, iron and zinc are preferentially stored together with phytate in membrane-enclosed
394 globoids in the protein storage vacuole (PSV) found in the aleurone and the embryo scutellum. The PSV
395 is accordingly central for understanding mineral deposition during grain filling and mobilization of
396 minerals during germination. Recent studies in Arabidopsis have led to the first identification of iron and
397 zinc transporters of the PSV and further illustrate some of the dynamics associated with mineral and
398 phytate transport and deposition into the vacuole(Brinch-Pedersen et al. 2007).

399 Bioavailability/bioaccessibility of b-carotene from different food matrixes varies greatly, from 2% to
400 70%, being generally higher in fat-rich, cooked matrixes. One crucial aspect that needs further
401 experimentation is whether b-carotene-fortified crops can improve vitamin A status in the main targets of
402 the biofortification efforts, that is, malnourished adults and children. In a recent study, b-carotene-
403 fortified maize was able to improve serum b-carotene levels, but not retinol levels in margin- ally
404 nourished Zambian children(Giuliano 2017; White and Broadley 2005).

405 b-carotene makes the Fe more bioavailable by increasing their solubility. Provitamin A activity play important
406 in iron absorption in vitro and in human (Rawat, Neelam, Tiwari, & Dhaliwal, 2013)

407 Dietary fibers have a cation-exchange capacity and can reduce the bioavailability of minerals in the small
408 or large intestinal tract producing an increase of final extraction of minerals. In wheat, as in fiber of other
409 cereals, hemicellulose, cellulose, lignin, can influence binding of some minerals. In addition, inulin, a
410 complex carbohydrate, protects Fe and Zn against the sequestering action of phytic acid. Furthermore,
411 organic acids produced by the fermentation of inulin and other non-digestible oligosaccharides in the

Formatted: Space Before: 0 pt

Formatted: Space After: 0 pt

Formatted: Space Before: 0 pt

Formatted: Space After: 0 pt

Formatted: Indent: Left: -0.33", Space After: 0 pt

Formatted: Space After: 0 pt

412 colon may improve micronutrient solubility and therefore bioavailability. Iron bioavailability is higher
413 from heme Fe sources because of lack of inhibition from the chelating compounds and because its
414 absorption pathways differ from those of non-heme Fe. The bioavailability of dietary iron is affected
415 mainly by the chemical form, by dietary enhancers and inhibitors that affect luminal iron solubility, and to
416 a lesser extent by other cations that may compete for mucosal transport, and by the amount
417 ingested.(Anglani 1998; Harland et al. 1995; Hunt 2005; Meng et al. 2007)

418 | 4.1. Vitamin-A effect on Zn & Fe Bioavailability

419 | Low intake of vitamin A from animal source foods or low intake and/or bioavailability of provitamin A
420 carotenoids from plant foods may negatively impact on iron status through the negative influence of a low
421 vitamin A status on iron metabolism. In such a situation, therefore, increasing the intake of vitamin A or
422 bioavailable provitamin A carotenoids may increase iron utilization, thereby improving iron status. Data
423 on the interactions between zinc and vitamin A deficiencies in humans are more limited and inconclu-
424 sive than those in animals, and the effect of vitamin A deficiency on zinc metabolism is unknown. A
425 major limitation is that plasma zinc concentration, the only routine zinc status indicator available, is not a
426 useful indicator of zinc status because it is influenced by stress, infection, food intake, and hormonal
427 status and only represents 0.1% of total body zinc.(Christian et al. 2001; Hess, Thurnham, and Hurrell
428 n.d.; White and Broadley 2005)

429 | 4.2. MILLING EFFECTS

430 | Bioavailability from crop to food is influenced by the crop (variety) which defines whether micronutrients
431 are (re-)localized into edible parts of the crop and by food processing. In rice, Zn and Fe are localized in
432 protein bodies in the outer layer of the grains, which is often removed during processing (dehusking,
433 milling) leaving less Zn and Fe in the consumed rice(de Valença et al. 2017). In an effort to meet
434 consumer demands, the rice industries have intensified the milling process to produce whiter rice, using
435 degrees of milling between 8% and 14%. However, this technique reduces the nutritional value of rice.
436 This work is the first study to evaluate effects of milling on the folic acid content and fatty acid
437 composition of rice(Monks et al. 2013)

438 | Milling process of cereal grain results in significant quantity of loss of grain zinc. Bran is removed during
439 milling process that contain highest Zn contents. Zinc present in less quantity in remaining portion of
440 grain (Dewettinck et al., 2008).—Endosperm of seed contain 80-85% of carbohydrates and minerals and
441 low zinc concentration.

442

443 | 5: FUTURE PATHWAYS OF RESEARCH

444 | 5.1. Genetics of Biofortification

445 | 5.1.1. Transgenic Biofortified Organisms

446 | (Wang et al. 2014) transferred bacterial phytoene synthase gene (*crtb*) and carotene desaturase gene (*crti*)
447 into the common wheat cultivar Bobwhite. Expression of *crtb* or *crti* alone slightly increased the
448 carotenoid content in the grains of transgenic wheat, while co-expression of both genes resulted in a
449 darker red/yellow grain phenotype, accompanied by a total carotenoid content increase of approximately
450 8-fold achieving 4.76 $\mu\text{g g}^{-1}$ of seed dry weight, a β -carotene increase of 65-fold to 3.21 $\mu\text{g g}^{-1}$ of seed
451 dry weight, and a provitamin A content (sum of α -carotene, β -carotene, and β -cryptoxanthin) increase of
452 76-fold to 3.82 $\mu\text{g g}^{-1}$ of seed dry weight. The high provitamin A content in the transgenic wheat was
453 stably inherited over four generations.

454 | 5.1.2. Qtls for Biofortification of Wheat

455 | The characterization of the full complement of wheat ferritins show that the modern hexaploid wheat
456 genome contains two ferritin genes, *tafer1* and *tafer2*, each represented by three homeoalleles and placed
457 on chromosome 5 and 4, respectively. The two genes are differentially regulated and expressed. The

Formatted: Space Before: 0 pt

Formatted: Space After: 0 pt

Formatted: Space Before: 0 pt

Formatted: Space After: 0 pt

458 tafer1 genes are, except in the endosperm, the most abundantly expressed and regulated by iron and
459 abscisic acid status. The promoter of tafer1, in contrast to tafer2, has iron- and ABA-responsive elements,
460 supporting the expression data. The tafer1 and tafer2 genes encode two isoforms, probably functional
461 different and acting in heteropolymer structures of ferritin in cereals. Iron biofortification of the wheat
462 grain is possible. Endosperm targeted intragenic overexpressing of the tafer1-A gene results in a 50-85%
463 higher iron content in the grain(Borg et al. 2012).

464 | With carotenogenes identified and functional markers developed, there is a growing interest in
465 understanding the molecular basis of QTL underpinning carotenoid content in wheat.

466 | 5.2. PLOIDY LEVEL EFFECT ON BIO-FORTIFICATION

467 | Introduction of the high grain protein content (Gpc-B1) locus from the wild tetraploid wheat *Triticum*
468 *turgidum* ssp. *Dicoccoides* into different recombinant chromosome substitution lines resulted in 10–34%
469 higher concentrations of zinc, iron, manganese and protein in the grain compared to lines carrying the
470 allele from cultivated wheat and the authors proposed that the Gpc-B1 locus promoted remobilization of
471 protein, Zn, Fe and Mn from the leaves to the grains(Brinch-Pedersen et al. 2007).

472

473 | 5.3. Fe AND Zn Transporters & Related Proteins

474 | To increase mineral concentrations in edible tissues, without loss of yield, there must be increased uptake
475 by roots (of minerals present in the soil solution) or leaves (for foliar applied minerals), effective
476 redistribution within the plant to the edible portion, and accumulation in edible tissues in a nontoxic
477 form(White and Broadley 2009).

478 | The cereal grain consists of four major tissues: the embryo, the aleurone, the starchy endosperm and the
479 outer layers (testa and pericarp). Elemental microanalyses of wheat grain sections reveal that phosphate,
480 potassium, calcium, manganese, iron and zinc appear to be distributed in a similar way with the highest
481 concentrations being in the aleurone and the embryo (in particular the scutellum) and a low concentration
482 in the starchy endosperm. In contrast Sulphur, copper and chloride are quite evenly distributed between
483 the different tissues(Brinch-Pedersen et al. 2007).

484 | Knowledge of the molecular mechanisms of iron absorption is growing rapidly, with identification of
485 mucosal iron transport and regulatory proteins. Both body iron status and dietary characteristics
486 substantially influence iron absorption, with minimal interaction between these two factors(Hunt 2005).

487 | Several studies have attempted to increase the iron content of the endosperm by expressing iron-binding
488 proteins such as lactoferrin and, in particular, ferritin. Lactoferrin (LF) is an 80 kda iron-binding
489 glycoprotein related to transferrin which is present in high concentrations (1–2 g/l) in human milk(Brinch-
490 Pedersen et al. 2007).

491

492 [5.4.](#)

493 [5.4.1.](#)

494 | 6. CONCLUSION

495

496 | Biofortification is the most reliable and economic approach of overcoming hidden hunger. Increasing the
497 concentration of minerals in the edible parts of the cereals results in the better uptake from the soil and
498 enhanced translocation to grain from the seed and improved endosperm sequestration. Genetic diversity
499 can be utilized to enhance micronutrient composition through conventional and modern breeding
500 approaches. Biofortification of edible produce through genetic strategies is potentially cost effective and
501 will deliver most benefits to the 40% of the world's population who rely primarily on their own food for
502 sustenance. Most recent technologies that have been used in this field for advancement are oligo-directed
503 mutagenesis, reverse breeding, RNA directed DNA methylation and genome editing. But gmos still have

Formatted: Space Before: 0 pt

Formatted: Space After: 0 pt

Formatted: Space Before: 0 pt

Formatted: Space After: 0 pt

Formatted: Space Before: 0 pt

Formatted: Space After: 0 pt

504 little acceptance in the society so first awareness about their usefulness is necessary to make more
505 advancement in this field. Climate change has imposed serious threats for genetic diversity ,so
506 maintaining the genetic diversity of the plants is prerequisite for breeding highly biofortified crops.
507 Maintenance of the post-harvest mineral and elements composition is another area of research that needs
508 attention so that efforts done for breeding biofortified crops don't go wasted. In this short review ,we have
509 tried to discuss some strategies involved in developing biofortified crops, compare different methods of
510 enhancing food nutrition, role of minerals uptake pathways and used of different transgenic techniques to
511 make biofortified crops.

512
513
514
515
516

517 7. Reference

- 518 Akhtar, Saeed et al. 2008. "Effect of Fortification on Physico-Chemical and Microbiological Stability of
519 Whole Wheat Flour." *Food Chemistry* 110(1): 113–19.
- 520 Alanis-guzman, Maria Guadalupe, Carlos Amaya-guerra, and Sergio O Serna Saldi. 2006. "Soyabean
521 Fortification and Enrichment of Regular and Quality Protein Maize Tortillas Affects Brain Development
522 and Maze Performance of Rats." : 161–68.
- 523 Allen LD, de Benoist B, Dary O, Hurrell RE: Guidelines on food fortification with micronutrients.
524 Geneva: World Health Organization/Food and Agriculture Organization; 2006.
- 525 Alloway BJ. 2008. Zinc in soils and plant nutrition, 2nd edition. International fertilizer Industry.
526 Association, Paris, France.
- 527 Anglani, C. 1998. "Wheat Minerals – A Review." 162801(162801): 177–86.
- 528 Bailey, R. L., West, K. P., & Black, R. E. (2015). The epidemiology of global micronutrient deficiencies.
529 *Annals of Nutrition and Metabolism*, 66(suppl 2), 22–33. <https://doi.org/10.1159/000371618>
- 530 Best C, Neufingerl N, Del Rosso JM, Transler C, van den Briel T, Osendarp S: Can multi micronutrient
531 food fortification improve the micronutrient status, growth, health, and cognition of schoolchildren? A
532 systematic review. *Nutr Rev* 2011, 69(4):186–204.
- 533 Bhutta ZA, Ahmed T, Black RE, Cousens S, Dewey K, Giugliani E, Haider BA, Kirkwood B, Morris SS,
534 Sachdev HPS: What works? Interventions for maternal and child undernutrition and survival. *Lancet*
535 2008, 371(9610):417–440.
- 536 Bhutta, Z.A.; Salam, R.A.; Das, J.K. Meeting the challenges of micronutrient malnutrition in the
537 developing world. *Br. Med. Bull.* 2013, 106, 7–17.
- 538 Bhutta, Z.A., et al., 2013. Evidence-based interventions for improvement of maternal and child nutrition:
539 what can be done and at what cost? *Lancet* . Available from: [http://www.thelancet.com/pdfs/journals/
540 lancet/PIIS0140-6736%2813%2960996-4](http://www.thelancet.com/pdfs/journals/lancet/PIIS0140-6736%2813%2960996-4).
- 541 Borg, Søren et al. 2012. "Wheat Ferritins: Improving the Iron Content of the Wheat Grain." *Journal of*
542 *Cereal Science* 56(2): 204–13.
- 543 Borrill, Philippa et al. 2014. "Biofortification of Wheat Grain with Iron and Zinc: Integrating Novel
544 Genomic Resources and Knowledge from Model Crops." *Frontiers in Plant Science* 5(February): 1–9.
545 [Http://journal.frontiersin.org/article/10.3389/fpls.2014.00053/abstract](http://journal.frontiersin.org/article/10.3389/fpls.2014.00053/abstract).
- 546 Bouis, H.E., Eozenou, P., Rahman, A., 2011a. Food prices, household income, and resource allocation:
547 socioeconomic perspectives on their effects on dietary quality and nutritional status. *Food Nutr. Bull.* 32,
548 S14-23.
- 549 Bouis, Howarth E. 2002. "Symposium : Plant Breeding : A New Tool for Fighting Micronutrient
550 Malnutrition Plant Breeding : A New Tool for Fighting Micronutrient Malnutrition 1." : 491–94.
- 551 ———. 2014. "Biofortification : A New Tool to Reduce Micronutrient Malnutrition." 32(1): 31–40.
- 552

Formatted: Space Before: 0 pt

Formatted: Space After: 0 pt

Formatted: Justified, Level 1, Indent: Left: 0", First line: 0", Space After: 0 pt, Widow/Orphan control, Keep with next, Keep lines together, Adjust space between Latin and Asian text, Adjust space between Asian text and numbers

Formatted: Portuguese (Brazil)

Formatted: Indent: Left: 0", First line: 0", Space After: 0 pt

553 | Bouis, Howarth E., and Amy Saltzman. 2017. "Improving Nutrition through Biofortification: A Review
554 | of Evidence from harvestplus, 2003 through 2016." *Global Food Security* 12(January): 49–58.
555 | [Http://dx.doi.org/10.1016/j.gfs.2017.01.009](http://dx.doi.org/10.1016/j.gfs.2017.01.009).

556 | Brinch-Pedersen, Henrik, Søren Borg, Birgitte Tauris, and Preben B. Holm. 2007. "Molecular Genetic
557 | Approaches to Increasing Mineral Availability and Vitamin Content of Cereals." *Journal of Cereal
558 | Science* 46(3): 308–26.

559 | Cakmak I, Pfeiffer WH and McClafferty B. 2010. Biofortification of durum wheat with Fe and Zn.
560 | *Cereal. Chem.* 87: 10-20.

561 | Carvalho, Susana M.P., and Marta W. Vasconcelos. 2013. "Producing More with Less: Strategies and
562 | Novel Technologies for Plant-Based Food Biofortification." *Food Research International* 54(1): 961–71.
563 | [Http://dx.doi.org/10.1016/j.foodres.2012.12.021](http://dx.doi.org/10.1016/j.foodres.2012.12.021).

564 | Christian, Parul et al. 2001. "Zinc Supplementation Might Potentiate the Effect of Vitamin A in Restoring
565 | Night Vision in Pregnant Nepalese Women 1 – 3."

566 | C. N. Neeraja*, V. Ravindra Babu, Sewa Ram, Firoz Hossain, K. Hariprasanna, B. S. Rajpurohit,
567 | Prabhakar, T. Longvah, K. S. Prasad, J. S. Sandhu and Swapan K. Datta. 2017. Biofortification in cereals:
568 | Progress and prospects. *Current Science.* 113(6): 1050-1057

569 | Das, J.K.; Kumar, R.; Salam, R.A.; Bhutta, Z.A. Systematic review of zinc fortification trials. *Ann. Nutr.
570 | Metab.* 2013, 62 (Suppl. 1), 44–56.

571 | Dewettinck K, Van Bockstaele F, Kuhne B, Van de Walle D, Courtens TM and Gellynck X. 2008.
572 | Nutritional value of bread: Influence of processing, food interaction and consumer perception. *J. Cereal
573 | Sci.* 48: 243- 257.

574 | Dimkpa, Christian O, and Prem S Bindraban. 2016. "Fortification of Micronutrients for Efficient
575 | Agronomic Production : A Review." *Agronomy for Sustainable Development*.

576 | Dubock, Adrian. 2017. "An Overview of Agriculture , Nutrition and Fortification , Supplementation and
577 | Biofortification : Golden Rice as an Example for Enhancing Micronutrient Intake." *Agriculture & Food
578 | Security*: 1–20.

579 | Elch, R O S S M W, W Illiam A H Ouse, I V A N O Rtiz Onasterio, and Z C Heng. 2005. "Potential for
580 | Improving Bioavailable Zinc in Wheat Grain (Triticum Species) through Plant Breeding." : 2176–80.

581 | Elemike, Elias E, Ifeyinwa Monica Uzoh, Damian C Onwudiwe, and Olubukola Oluranti Babalola.
582 | "Applied Sciences The Role of Nanotechnology in the Fortification of Plant Nutrients and Improvement
583 | of Crop Production." : 1–32.

584 | Giuliano, Giovanni. 2017. "Provitamin A Biofortification of Crop Plants: A Gold Rush with Many
585 | Miners." *Current Opinion in Biotechnology* 44(Figure 1): 169–80.

586 | Global Panel on Agriculture and Food Systems for Nutrition, 2016. *Food Systems and Diets: Facing the
587 | Challenges of the 21st Century*, London.

588 | Gödecke, Theda, Alexander J. Stein, and Martin Qaim. 2018. "The Global Burden of Chronic and Hidden
589 | Hunger: Trends and Determinants." *Global Food Security* 17(March): 21–29.
590 | [Https://doi.org/10.1016/j.gfs.2018.03.004](https://doi.org/10.1016/j.gfs.2018.03.004).

591 | Gómez-Galera, S., E. Rojas, D. Sudhakar, C. Zhu, A. M. Pelacho, T. Capell, and P. Christou, 2010:
592 | Critical evaluation of strategies for mineral fortification of staple food crops. *Transgenic Res.* 19, 165—
593 | 180.

594 | Gustavsson, J., Cederberg, C., Sonesson, U., van Otterdijk, Meybeck, A., 2011. Global food losses and
595 | food waste: Extent, causes and prevention. Food and Agriculture Organization of the United Nations.
596 | Rome. <<http://www.fao.org/docrep/014/mb060e/mb060e00.pdf>> (accessed 05.22.12).

597 | FAO, IFAD, UNICEF, WHO, 2017. *The State of Food Security and Nutrition in the World: Building
598 | Resilience for Peace and Food Insecurity*. FAO, Rome.

599 | Harland, F, D Ph, R Morris, and D Ph. 1995. "PHYTATE : A GOOD OR A BAD FOOD
600 | COMPONENT ?" 15(5): 733–54.

601 | Hefferon, Kathleen L. 2015. "Nutritionally Enhanced Food Crops; Progress and Perspectives." *602 | International Journal of Molecular Sciences* 16(2): 3895–3914.

Formatted: Portuguese (Brazil)

603 | Hess, S.Y., Thurnham, D.I., Hurrell, R.F., 2005. Influence of provitamin A carotenoids on iron, zinc and
604 | vitamin A status. Harvestplus Technical Monograph, vol. 6. International Food Policy Research Institute
605 | (IFPRI) and International Center for Tropical Agriculture (CIAT), Washington, DC, and California.
606 | Hirschi, K. D. (2009). Nutrient biofortification of food crops. Annual Review of nutrition, 29, 401–421.
607 | Hodinott, John, Mark Rosegrant, and Maximo Torero. 2014. Global Problems, Smart Solutions *Hunger
608 | and Malnutrition*. Elsevier.
609 | Hossain, Khwaja G, Nazrul Islam, Farhad Ghavami, and Cheyenne Durant. 2018. “HHS Public Access.”
610 | 5(1): 19–29.
611 | Hunt, Janet R. 2005. “Dietary and Physiological Factors That Affect the Absorption and Bioavailability
612 | of Iron.” 75(6): 375–84.
613 | Imran M, Arshad M, Khalid A, Kanwal S and Crowley DE. 2014. Perspectives of Rhizosphere microflora
614 | for improving Zinc Bioavailability and Acquisition by higher plants. Int. J. Of Agric. And Biol. 16(3):
615 | 653- 662.
616 | Kabir, Ahmad Humayan, A M Swaraz, and James Stangoulis. 2014. “Zinc-Deficiency Resistance and
617 | Biofortification in Plants Zinc-Deficiency Resistance and Biofortification in Plants.” (June).
618 | Khoshgoftarmanesh, Amir, Rufus Lee Chaney, Bahareh Daneshbakhsh, and Afyuni Majid. 2010.
619 | “Sustainable Agriculture . A Review Micronutrient-E Ffi Cient Genotypes for Crop Yield and Nutritional
620 | Quality in Sustainable Agriculture . A Review.” (June 2014).
621 | Leenhardt, F., Lyan, B., Rock, Boussard, A., Potus, J., Chanliaud, E., Remy, C., 2006. Genetic
622 | variability of carotenoid concentration, and lipoxygenase and peroxidase activities among cultivated
623 | wheat species and bread wheat varieties. European Journal of agronomy 25, 170–176.
624 | Magallanes-López, Ana María et al. 2017. “Variability in Iron, Zinc and Phytic Acid Content in a
625 | Worldwide Collection of Commercial Durum Wheat Cultivars and the Effect of Reduced Irrigation on
626 | These Traits.” *Food Chemistry* 237: 499–505.
627 | Mannar, M.G. Venkatesh, Greg S. Garrett, and Richard F. Hurrell. 2018. “Future Trends and Strategies in
628 | Food Fortification.” *Food Fortification in a Globalized World*: 375–81.
629 | Maqbool, Muhammad Amir. 2019. “Zinc Biofortification of Maize (Zea Mays L .): Status and
630 | Challenges.” (June 2018): 1–28.
631 | Meng, E, K Pixley, R Trethowan, and R J Pen. 2007. “Enhancing the Mineral and Vitamin Content of
632 | Wheat and Maize through Plant Breeding.” 46: 293–307.
633 | M.G. Venkatesh Mannar, Greg S. Garrett and Richard F. Hurrell. 2018. Future Trends and Strategies in
634 | Food Fortification. *Food Fortification in a Globalized World*. 375-381
635 | Monasterio, Ivan, and Robin D Graham. 2000. “Breeding for Trace Minerals in Wheat.” 21(4): 392–96.
636 | Mondal, Suchismita, International Maize, and Jessica Rutkoski. 2016. “I v O R L a N O Si.” (July).
637 | Monks, Jander Luis Fernandes et al. 2013. “Effects of Milling on Proximate Composition, Folic Acid,
638 | Fatty Acids and Technological Properties of Rice.” *Journal of Food Composition and Analysis* 30(2): 73–
639 | 79.
640 | Muhammad, Pia et al. 2016. “Improving Iron Bioavailability and Nutritional Value of Maize (Zea Mays
641 | L .) In Sulfur-Treated Calcareous Soil.” *Archives of Agronomy and Soil Science* 0(0): 1–12.
642 | Nazir Q, Arshad M, Aziz T and Shahid M, 2016. Influence of zinc impregnated urea on growth, yield and
643 | grain zinc in rice (*Oryza sativa*). Int. J. Agric. Biol. 18: 1195-1200.
644 | Rawat, Nidhi, Neelam, Kumari, Tiwari, Vijay K., Dhaliwal, Harcharan S. 2013. Biofortification
645 | of cereals to overcome hidden hunger N. Plant Breeding. 132(5): 437-445
646 | Rice, A.L., West Jr., K.P., Black, R.E., 2004. Vitamin a deficiency. In: Ezzati, M., Lopez, A.D., Rodgers,
647 | A., Murray, C.J.L. (Eds.), Comparative Quantification of Health Risks: Global and Regional Burden of
648 | Disease Attribution to Selected Major Risk Factors, vol. I. World Health Organization, Geneva.
649 | Shewry, Peter R. Et al. 2013. “Natural Variation in Grain Composition of Wheat and Related Cereals.”
650 | *Journal of Agricultural and Food Chemistry* 61(35): 8295–8303.
651 |
652 | Šramková, Zuzana, Edita Gregová, and Ernest Šturdík. 2009. “Chemical Composition and Nutritional
653 | Quality of Wheat Grain.” *Acta Chimica Slovaca* 2(1): 115–38.

Formatted: Portuguese (Brazil)

654 | Stein, A.J., Meenakshi, J.V., Qaim, M., Nestel, P., Sachdev, H.P.S., Bhutta, Z.A., 2005. Analysing health
655 | benefits of biofortified staple crops by means of the disability-adjusted life years approach— a handbook
656 | focusing on iron, zinc and vitamin A. Harvestplus Technical Monograph No. 4. Harvestplus, Washington,
657 | D.C.

658 | Stein, A. J., 2010: Global impacts of human malnutrition. *Plant Soil* 335, 133—154.

659 | Silver MK, Lozoff B, Meeker JD: Blood cadmium is elevated in iron deficient US children: a cross-
660 | sectional study. *Environ Health* 2013; 12: 117

661 | UNICEF and Micronutrient Initiative, 2004b. Vitamin and Mineral Deficiency: a Global Damage
662 | Progress Report

663 | De Valença, A. W., A. Bake, I. D. Brouwer, and K. E. Giller. 2017. “Agronomic Biofortification of Crops
664 | to Fight Hidden Hunger in Sub-Saharan Africa.” *Global Food Security* 12(December 2016): 8–14.

665 | Walker, Elsbeth L., and Brian M. Waters. 2011. “The Role of Transition Metal Homeostasis in Plant Seed
666 | Development.” *Current Opinion in Plant Biology* 14(3): 318–24.

667 | Wang, Cheng et al. 2014. “Enrichment of Provitamin A Content in Wheat (*Triticum Aestivum* L .) By
668 | Introduction of the Bacterial Carotenoid Biosynthetic Genes *crtb* and *crti*.” 65(9): 2545–56.

669 | Waters, Brian M, Cristobal Uauy, Jorge Dubcovsky, and Michael A Grusak. 2009. “Wheat (*Triticum*
670 | *Aestivum*) NAM Proteins Regulate the Translocation of Iron , Zinc , and Nitrogen Compounds from
671 | Vegetative Tissues to Grain.” 60(15): 4263–74.

672 | Welch, Ross M, and Robin D Graham. 2004. “Breeding for Micronutrients in Staple Food Crops from a
673 | Human Nutrition Perspective.” 55(396): 353–64.

674 | White, Philip J, and Martin R Broadley. 2005. “Biofortifying Crops with Essential Mineral Elements.”
675 | 10(12).

676 | White, Philip J, Philip J White, and Martin R Broadley. 2009. “Biofortification of Crops with Seven
677 | Mineral Elements Often Lacking in.” : 49–84.

678 | White, P. J., & Broadley, M. R. (2009). Biofortification of crops with seven mineral elements often
679 | lacking in human diets — Iron, zinc, copper, calcium, magnesium, selenium and iodine. *New Phytologist*,
680 | 182,49–84.

681 | WHO. 2002. World Health Report 2002: Reducing Risks, Promoting Healthy Life. World health
682 | organization, Geneva, Switzerland.

683 | WHO, 2006. Guidelines on Food Fortification with Micronutrients. World Health Organization.

684 | Winkler, J. T. (2011). Biofortification: Improving the nutritional quality of staple crops. In C. Pasternak
685 | (Ed.), *Access Not Excess* (pp. 100–112). Cambs: Smith-Gordon.

686 | Wintergerst, E. S., S. Maggini, and D. H. Hornig, 2007: Contribution of selected vitamins and trace
687 | elements to immune function. *Ann. Nutr. Metab.* 51, 301—323.

688 | Zhang, F., M. Fan, X. Gao, C. Zou, and Y. Zuo, 2008: Soil and crop management for improving iron and
689 | zinc nutrition of crops. In: Banue- los, G.S., and Lin. ZQ (eds), *Development and Uses of Biofortified*
690 | *Agricultural Products*, 71—93. CRC Press, FL, USA.

691 |

692 |

693 |

694 |

Formatted: Space After: 0 pt