

# 1 Comparative Efficacy of Different Brands of Baker's Yeast Used in Bread production in

2 Jos Metropolis, Nigeria.

## 3 Abstract

4 Consumption of bread and other baked aerated wheat flour products has spurred the needs to  
5 determine the leavening ability of different brands of baker's yeast used in bread production. In  
6 this study we assessed the leaving ability of different brands of baker's yeast in production of  
7 quality bread and the flour used in baking test was Dangote flour. Seven brands of different  
8 commercial baker's yeast were collected from the 13 different brands sold in Jos market. These  
9 brands includes: Angel instant active dry yeast (ANGY), Saf-instant active dry yeast (SAFY),  
10 Food mont instant active dry yeast (FOMY), Pasha instant active dry yeast (PASY), STK- Royal  
11 active dry yeast (ROYA), Vahine active dry yeast (VAHY) and Fermipan active dry yeast  
12 (FEMY). The results of the viability tests for the different brands of active dry yeast indicated  
13 that six out of the seven brands were 100% viable while one had only one dead cell. Statistical  
14 analysis (one-sample-t- test) revealed that there was significant different among the different  
15 brands of yeasts used ( $p < 0.05$ ), however ANGY had the highest performance viability ( $p < 0.002$ )  
16 and PASY had the least ( $p < 0.039$ ) as shown in table (3) in appendix. The result of the pH  
17 variation as function of time at  $26^{\circ}\text{C}$  shows steady decrease in pH values of all the different  
18 brands of yeast suspension. Using regression analysis, pH at 150 minutes contribute 96 percent  
19 to the leavening ability of different brands of baker's yeast used in bread production and 30  
20 minutes contribute the lowest 9.1 percent as shown in the table (4) in the appendix. It was  
21 concluded that all the seven brands of baker's yeast tested were suitable for use in bread  
22 production when compared with the standard.

23 **Key word:** Baker's yeast, Flour, Fermentation, pH, Temperature

## 24 INTRODUCTION:

25 Bread is a staple food prepared from dough of flour and water, usually by baking. Consumption  
26 of bread and other baked aerated wheat flour products has spread in Nigeria and other  
27 developing countries of the world. Yeasts are predominantly unicellular fungi which exist  
28 throughout the nature. They are frequently found associated with plant leaves, flowers, soil, skin  
29 and intestinal tract of warm blooded animals (Lodder *et al.*, 1956). The capacity of some yeasts  
30 to bring a rapid and efficient conversion of sugars into alcohol and carbon dioxide give a great  
31 contribution to the progress and well being of the human race more than any other group of  
32 microorganism since 2000 B.C. (Rose, A. H. and Harrison, 1969) and (Gelinas, P, 2009).

33 The bread we consume today is the result of the discovery by a French chemist, Louis Pasteur,  
34 who proved that, fermentation; an enzyme induced chemical alteration in food was caused by  
35 yeast. Although, many genera and species of yeast exist in nature, the most technologically well  
36 known and commercially significant yeast in bread making are the related strains and species of  
37 *Saccharomyces cerevisiae* ( Kanamori *et al.*, 1997). These organisms which are used as baker's  
38 yeast are classical examples of microorganisms which exhibit both aerobic and anaerobic  
39 metabolism which are important in commercial circles (Beudeker *et al.*, 1990).

40 Yeast is the most important ingredient in dough preparation used for bread making or some other  
41 Products. Dough should be with an excellent viability to attain the best leavening power  
42 necessary for production of good quality bread. Water is an integral part of wheat flour dough;  
43 the amount, physical state and location of water are crucial to the formation of dough that will  
44 hold gas and produce an open, aerated crumb structure in the final product (Loveday, 2012).  
45 Yeast needs energy to survive, and has a number of ways to attain this energy; fermentation and  
46 respiration are two ways (Yerushaml and volesky, 1981). Fermentation is favoured more by  
47 reducing sugars such as glucose, fructose, maltose and sucrose, producing alcohol and carbon  
48 dioxide gas in the process. The carbon dioxide produced is trapped within the elastic dough  
49 resulting in flavoured fermented taste desirable to consumers. The bread produced from  
50 different Bakeries in Jos metropolis reveals some glaring variations in taste, flavour and texture  
51 when different brands of bread yeasts are used with the same type of bakeries flour. The  
52 objective of this work was to assess the efficiency of the different brands of yeast used in dough  
53 rising.

#### 54 **MATERIALS AND METHODS:**

## 55 **Samples Collection**

56 Seven brands of baker's yeast were collected from the 13 different brands sold in Jos market.  
57 These brands includes: Angel instant active dry yeast (ANGY), Saf-instant active dry yeast  
58 (SAFY), Foodmont instant active dry yeast (FOMY), Pasha instant active dry yeast (PASY),  
59 STK- Royal active dry yeast (ROYA), Vahine active dry yeast (VAHY) and Fermipan active dry  
60 yeast (FEMY). These brands were readily available and are commonly used by bakers within jos  
61 metropolis and were duly purchased in packs of 250g each. Out of the 30 bakeries currently in  
62 operation in Jos, 10 bakeries houses using these seven different types of yeast were randomly  
63 selected.

## 64 **The Flour Used**

65 The flour used in baking test was Dangote flour. Using a cylindrical polished metal trier- 13mm  
66 diameter with a slit 1/3 of the circumference flour samples from ready to use sack for bread  
67 making were carefully taken (500g) and put in to clean dry containers and sealed to maintain air  
68 tight condition until when required for use.

## 69 **Determination of Yeast Viability**

70 This was carried out according to the methylene blue staining method adopted by Rocken and  
71 Staruss (1976) using Thoma counting Chamber. Exactly 0.1g of each type of yeast under test  
72 was weighed in to 10ml warm sterile distilled water. Thereafter 1g of glucose was added and the  
73 content was properly shaken to dissolve yeast and sugar completely, this was left in an incubator  
74 at 30 °C for 3 hours. The stock was diluted 10 fold by taking 1mL of sample (stock), plus 1mL of  
75 methylene blue and 1mL of 5N acetic acid and finally made up to 10mL by the addition of 7mL  
76 of sterile distilled water. This process was repeated further to make the dilution to 10<sup>-2</sup> such that

77 the cell concentration was between 15- 300 cells present per microscope field. The drop of the  
78 mixture was applied to the ruled grids of the Thoma haemocytometer chamber. By counting the  
79 total number of cells in the number of squares and counting the number of blue cells in the same  
80 group of squares, the percentage of dead cells were calculated from the total number of cells  
81 present.

82 Thus: % viability  $\frac{\text{Number of live yeast (unstained cells)}}{\text{Total number of yeast cells (dead and living)}} \times 100$   
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#### 84 **Measurement of Fermentation rate in Bread Yeast**

85 This was carried out according to the methods of Association of Official Analytical Chemists  
86 (AOAC, 1980). Standard buffer solutions with pH near that of the sample and two others to  
87 check linearity of electrode response were prepared (pH 4, pH 7 and pH 10). Thereafter a  
88 solution of the yeast under test was prepared by adding one teaspoonful in to 150mL warm water  
89 followed by the addition of a pinch of sucrose in to the solution. The pH equipment was  
90 standardized with the standard buffer solutions of pH 4, pH 7 and pH 10 respectively. The  
91 electrode was then washed 6-8 times with portions of the sample (yeast) solution and thereafter  
92 inserted into the fresh yeast sample solution. The temperature was determined and pH readings  
93 were taken at intervals of 30 minutes for 3.5 hours. The fermentation rate which corresponds to  
94 the degree of respiratory rate of the yeast was computed by taking the readings of the changes in  
95 pH of the yeast solution against time **Specify that this is the decrease in pH.**

#### 96 **RESULTS AND DISCUSSION:**

97 The result of the viability tests for the different brands of active dry yeast was shown in Table 1.  
98 The results indicated that six out of the seven brands were 100% viable while one had only one  
99 dead cell. **Statistical analysis (one-sample-t- test) revealed that there was significant different**

100 among the different brands of yeasts used ( $p < 0.05$ ), however ANGY had the highest  
 101 performance viability ( $p < 0.002$ ) and PASY had the least ( $p < 0.039$ ) as shown in table (3) in  
 102 appendix. The mean percentage significance difference between Angel instant active dry yeast  
 103 and six others used by these Bakers could have been due to the yeast inability to retain and  
 104 regain activity after a prolonged storage period, stability and consistency as a result of initial  
 105 lower processing temperature or increase or reduction of water activity which usually lead to  
 106 death or retardation of growth as reported by [http://www.lesaffreyeast.com/soY/bakers yeast.html](http://www.lesaffreyeast.com/soY/bakers%20yeast.html)  
 107 (2004). All the Seven brands of yeast evaluated had high viability values when compared with  
 108 the standard obtained by Campbell (1980) who reported that yeast cells meant for commercial  
 109 use should attain percentage viability of 80% and above. Even though, the percentage viability of  
 110 Fermipan active dry yeast was significantly what compared with the six others, its problem for  
 111 consideration for commercial usage would have become more significant and unsuitable if it had  
 112 lower percentage viability as earlier reported by Campbell (1980). It is possible that the observed  
 113 lower viability count of Fermipan yeast could have been attributed to differences in handling  
 114 procedures, such as processing, packaging and environmental storage system. It therefore means  
 115 that prudent processing of baker's yeast, such as adequate drying procedure, packaging, storage,  
 116 transport and distribution to retailers and consumers should be intensified.

117 **Table 1: Viability of Different active Dry Yeast Brands**  
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Brands of active Dry Yeasts	Cell Counts _____	No. of dead Cells	Percentage Viability
	a          b		

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<b>ANGY</b>	151-0	152-0	Nil	100
<b>VAHY</b>	101-0	107-0	Nil	100
<b>SAFY</b>	152-0	162-0	Nil	100
<b>FOMY</b>	112-0	114-0	Nil	100
<b>FEMY</b>	74-0	80-0	1	99.4
<b>ROYA</b>	108-0	109-0	Nil	100
<b>PASY</b>	112-0	99-0	Nil	100

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120 **Key:**

121 **ANGY**-Angel instant active dry yeast,

**VAHY**- Vahine active dry yeast

122 **SAFY**- Saf- instant active dry yeast

**FOMY**- Foodmont instant active dry yeast

123 **FEMY**- Fermipan active dry yeast

**ROYA**- STK-Royal active dry yeast

124 **PASY**- Pasha instant active dry yeast

125 Table 2 shows the result of the fermentation rate in bread yeast as pH changes with time at 26<sup>0</sup>C.

126 The steady decrease in pH values of all the different brands of yeast suspension observed in this

127 study (Table 2) indicated that the suspension became more acidic as fermentation proceeded.

128 This confirms similar falls in pH values in acidic food such as gruel-Kunu (pH 5.5 to pH 3.0) as

129 reported by Onuorah *et al.* (1983), beer (pH 4.5 to pH 4.0), and wine (pH 4.0 to pH 3.0) (Hough  
 130 *et al.*, 1994). Yeast cells are regarded as single cell proteins (SCP) and for every enzyme; there is  
 131 an optimal pH value at which the enzyme is most active as a catalyst. An increase or decrease in  
 132 pH value away from the optimum value will cause a decrease in enzyme activity. According to  
 133 Monica (1987), the stronger the acidic environment or suspension, the lower the pH. Brown and  
 134 Booth (1991) stated that a decrease in pH is a sign that the sources of fermentable Carbohydrate  
 135 in the food or system have been exhausted and that the metabolisms of nitrogenous compounds  
 136 have started. The finding in this study confirmed this report because there was observed steady  
 137 decrease in pH values in all the different brands of yeast as fermentation proceeded indicating  
 138 concomitant increase in acidity due to microbial activities. Hydrogen ion ( $H^+$ ) concentration is  
 139 therefore of considerable importance for all living organisms such as bread yeast because any  
 140 small changes in pH values will be accompanied by marked changes in metabolic processes  
 141 which could lead to economic loss in commercial spheres.

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**Table 2:** pH variation as a function of time at 26<sup>0</sup> C

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	0	30	60	90	120	150	180	210	240
<b>Bakers</b>									
<b>Yeasts</b>									

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<b>ANGY</b>	5.43	4.34	4.18	4.08	4.00	3.98	3.94	3.94	3.88
<b>VAHY</b>	5.68	5.35	5.13	5.08	5.03	5.00	4.95	4.90	4.88
<b>SAFY</b>	4.93	4.08	3.93	3.83	3.78	3.72	3.70	3.70	3.63
<b>FOMY</b>	4.68	4.33	4.05	4.03	4.00	3.88	3.78	3.65	3.60
<b>FEMY</b>	4.73	4.25	4.08	4.03	3.95	3.93	3.90	3.83	3.83
<b>ROYA</b>	4.53	4.20	4.00	3.95	3.80	3.73	3.65	3.60	3.58
<b>PASY</b>	5.23	4.93	4.73	4.65	4.53	4.50	4.40	4.33	4.28

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147 **Key:**

148 **ANGY**-Angel instant active dry yeast,

149 **VAHY**- Vahine active dry yeast

150 **SAFY**- Saf- instant active dry yeast

151 **FOMY**- Foodmont instant active dry yeast

152 **FEMY**- Fermipan active dry yeast

153 **ROYA**- STK-Royal active dry yeast

154 **PASY**- Pasha instant active dry yeast

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156 **Conclusions:**

157 Based on the percentage viability, the seven brands of yeast evaluated had high viability values  
158 when compared with the standard and are therefore suitable for use in bread making. The  
159 indicator of yeast activity is carbon-dioxide production coming from decomposition of  
160 carbohydrate, the CO<sub>2</sub> output for Vahine active dry yeast and Pasha instant active dry yeast  
161 were too low when compared with the five other brands of yeast and therefore should be  
162 considered for economic reasons. All baker's yeast samples tested were of good quality.

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204 **Appendix**

205 **One-Sample –t –Test( Table 3)**

Test Value = 0						
					95% Confidence Interval of the	
					Difference	
	Mean	Std. Deviation	Mean Difference	df	t	Sig. (2-tailed)
ANGY	151.50	.707	151.500	1	3.0302	.002
VAHY	104.00	4.243	104.000	1	34.667	.018
SAFY	157.00	7.071	157.000	1	31.400	.020
FOMY	113.00	1.414	113.000	1	1.1302	.006
FEMY	77.00	4.243	77.000	1	25.667	.025
ROYA	108.50	.707	108.500	1	2.170E2	.003
PASY	105.50	9.192	105.500	1	16.231	.039

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REGRESSION (Table 4)

Model	Beta In	t	Sig.	Partial Correlation	Collinearity Statistics
					Tolerance
(Constant)	.306	.144		2.118	.088
150 MINUTES	.960	.035	.997	2.743E1	.000
0 MINUTES	.101 <sup>a</sup>	2.242	.088	.746	.363
30 MINUTES	-.091 <sup>a</sup>	-.273	.798	-.135	.015
60 MINUTES	.184 <sup>a</sup>	.434	.687	.212	.009
90 MINUTES	-.114 <sup>a</sup>	-.268	.802	-.133	.009
120 MINUTES	-.540 <sup>a</sup>	-1.093	.336	-.479	.005
180 MINUTES	.237 <sup>a</sup>	.417	.698	.204	.005
210 MINUTES	.240 <sup>a</sup>	1.017	.367	.453	.023
240 MINUTES	.118 <sup>a</sup>	1.359	.246	.562	.149

a. Predictors in the Model: (Constant), 150 MINS

b. Dependent Variable: DV

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UNDER PPL